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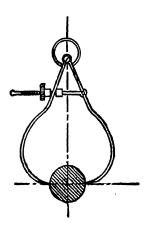
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MATHEMATICS FOR MECHANICS

By WILLIAM L. SCHAAF, Ph.D.

Assistant Professor of Education
Brooklyn College



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MATHEMATICS FOR MECHANICS

By William L. Schaaf, Ph.D.

Assistant Professor of Education,
Brooklyn College

HERE AT LAST is a "math" book you can really use in your shop work. It will help you to solve hundreds of practical everyday problems—easily, quickly.

Mathematics for Mechanics is precisely what the title says. It gives you the knowledge you want—shop trigonometry, practical geometry, elements of algebra, and fundamental arithmetic. Simple, easy-to-understand instructions and hundreds of examples and illustrations show you plainly how to figure out any problem you need to, and know you are right.

If you know your "math" you are in line for bigger pay. That's the way to get singled out for promotion; it's mastery of mathematics that will make you able to supervise others.

The author of this book, Professor William L. Schaaf, of Brooklyn College, has had years of experience in teaching the kind of mathematics that mechanics need in their daily work. He knows just how to explain and illustrate every point and problem. As a result you can understand anything in

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INTRODUCTION

We are living in an age in which mechanical arts and industrial production play a central role. The complexity of modern industry, as well as increased specialization in the various trades, have led to more exacting demands on the technical knowledge needed by the skilled mechanic. Prominent among these needs is an effective, working knowledge of mathematics. Indeed, it is no exaggeration to say that a mastery of basic mathematics is indispensable. The machine shop worker and the mechanic in almost every trade are constantly called upon to use certain fundamental mathematical facts and procedures. This is true not only of their daily activities on the job, but even more so when promotion and advancement are considered. The successful foreman is the man who, among other qualifications, can use his mathematics with confidence.

A number of practical, introductory books on mathematics have been written for laymen and for businessmen; but books on mathematics for workmen are less common. To be sure, many textbooks for machine shop students are available, but they generally include considerable specialized and advanced, difficult material. This book is precisely what the title says it is—a practical, introductory treatment of the mathematics essential for mechanics and workmen. In the shop and in the factory the worker must often perform tasks involving (1) computation, (2) measurement, (3) layout work, (4) interpretation of a blueprint, and (5) the use of tables and graphs. To carry out these activities, specific mathematical concepts and skills are required. A careful survey of the most important trade activities reveals which phases of arithmetic, algebra, geometry, and trigonometry will furnish the necessary mathematical facts and methods. It is these very phases which are encompassed here, constituting what might properly be called the "basic essentials" of the mathematics for workmen.

Experience shows that for the practical workman the most important parts of arithmetic include: the ability to use fractions and decimals with

accuracy and facility; an understanding of ratio and proportion, and of percentage; familiarity with weights and measures; and a knowledge of the theory and use of precision measuring instruments.

As for the most useful skills of elementary algebra, these include the following: the use of symbols and formulas; positive and negative numbers; exponential notation; finding square roots; the solution of simple equations; the graphic representation of formulas and equations; the use of logarithms; and familiarity with the slide rule.

The contributions of geometry are also important. These include: the fundamental properties of common plane and solid geometric figures; the measurement of angles; the execution of certain basic geometric constructions; ability to measure and compute perimeters and areas of plane figures; ability to compute the surfaces and cubical contents and volumes of solid figures; the use of scale drawings; and an understanding of similar figures, both plane and solid.

Certain features of elementary plane trigonometry are most helpful, such as: the meaning of the sine, cosine and tangent of an angle; the use of trigonometric tables; the solution of right triangles; the trigonometric relations needed for the solution of oblique triangles; and methods of handling projections and special figures such as regular polygons.

In writing a book of this kind, two questions invariably arise: (1) how much shop information and trade knowledge should be included to illustrate the mathematical ideas and procedures, and (2) to what extent should the treatment be theoretical and explanatory, rather than merely a collection of empirical formulas and rule-of-thumb methods. Both of these problems, it is believed, have been happily solved. As for the first question, sufficient illustrative material has been drawn from the fields of physics, mechanics, drafting, machine shop, woodworking, metal trades, electrical trades and general engineering to demonstrate adequately the utility and actual application of the mathematical principles and processes, without, however, becoming a "handbook" or "textbook" in some particular trade. As for the second problem, general methods have been stressed in preference to specific methods or special tricks. Thus, for example, in the discussion of formulas and equations, skill in the transformation of formulas and the solution of equations in general has been emphasized. Or again, in the treatment of square root extraction, several methods and explanations are given, even though appropriate tables are furnished and recommended.

In conclusion, the author wishes to acknowledge his indebtedness to the following firms for permission to use published material: International Business Machine Corporation; Keufel and Esser Co.; McGraw-Hill Book Company; L. S. Starrett Company; and D. Van Nostrand Company.

PART I BASIC MATHEMATICS

CHAPTER I

FUNDAMENTALS OF ARITHMETIC

William L. Schaaf

1. WEIGHTS AND MEASURES

Importance of Measurement. In the mechanized civilization in which we live the vital importance of measurement cannot be overemphasized. Careful measurements are indispensable in business, in almost all trades, in manufacturing and industry, to say nothing of science, technology and engineering. A famous scientist, Lord Kelvin, once said that not until we can measure something can we really understand it. The same is true of design and production; finished products simply could not be made without the use of measurements. One has only to think of the many parts of an auto engine, the delicate mechanism of a watch, the sensitive shutter of a camera, or the precision of a lathe, to realize how utterly dependent modern man is upon the art of measurement. Indeed, the history of the development of units of measure reflects the march of civilization in more ways than one.

Nature of Measurements. To understand fully the nature and use of measurements, two basic principles must be borne in mind:

- (1) All measurements are approximate.
- (2) All units of measure are arbitrary.

There is no such thing as an absolute or perfect measurement. An object can be thought of as having an actual, real, or "true" length; but that length can never be found completely, it can only be found approximately. How "exact" any particular measurement happens to be depends upon the nature of the instruments used, the skill of the operator, and the conditions under which it is made. The difference between the true length and the measured length is technically known as the error. An error is not a mistake. The careless use, or the misuse, of a measuring instrument leads to mistakes. The proper use of a measuring instrument always involves errors. The errors may be large or small; they can never be completely eliminated. The extent of the approximation is known as the degree of accuracy of the measurement; a numerical measure of the extent

of the error is known as the *precision* of the measurement. What particular degree of accuracy is sought depends chiefly upon the purpose for which the measurement is made, or the use to which the object is to be put. It would be a waste of time, for example, to measure the length of a fence post with the same care, i.e., with the same degree of accuracy, as used in measuring the length of a piston rod or a valve stem. Similarly, the accuracy used in measuring the length of a piece of molding in cabinet work would not suffice when measuring the diameter of needle valve. We shall learn more, however, about degrees of accuracy in Section 4 of this chapter.

Measurements are based upon certain basic units which are simply agreed upon by all concerned. In other words, the length of our present inch is what it is because it has been fixed by custom, or common consent; it has been standardized, so that it is always the same. But it might just as easily have been fixed, or standardized, at half its present length, or twice that amount, etc. In fact, at various times in history, and in different parts of the world, the inch has actually varied considerably from its present length. The same can be said of almost all the other units of measure that man has ever established or used: their values are arbitrarily fixed in accordance with conventional standards, and all who use these measures agree to abide by those standards.

Kinds of Measures. The fundamental measures are length, mass, and time. All other measures are derived from (or related to) one or another of these fundamental quantities. Thus surfaces (areas) and volumes (capacity) are measured in units derived from linear units; e.g., square inch and cubic inch. Mass, which is related to weight, is measured in the same units as weight, e.g., grams, ounces, pounds, etc. Time is measured in seconds, minutes, hours, etc. Other units of measure, such as those used for temperature, the electric current, or heat energy, are frequently more complicated. But whatever the unit used, it is always an arbitrary standard involving length, mass or time, or some combination of these. In this chapter we shall deal only with measures of length, area, capacity and weight.

Standards of Measure. Today all basic units of measure used in this country, such as length, weight, area, capacity, temperature, etc., are determined by the United States Bureau of Standards in Washington, D.C. In the main, they agree with similar units used throughout the world. Two major systems are in use,—the English system and the Metric system, although the latter is little used in industry and trade, being the tool primarily of the scientist.

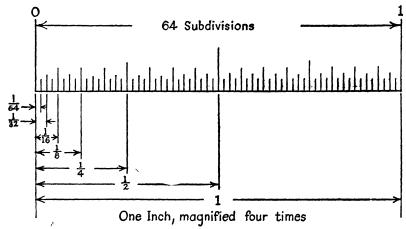
The best interests of all are served when the measuring instruments and devices used by scientists, engineers and industrial workers are sent to the Bureau of Standards at regular intervals to be checked for accuracy

against universally accepted standards. Furthermore, most trades and industries have set up the standards which are used in their own respective fields. These standards concern the choice of measuring units, various specifications, and working conditions; they do not, of course, conflict with the Federal Government's basic standards. But cooperation among various industries, and in various fields of technology, long ago became so important, that the formation of the American Standards Association was inevitable. This organization passes on the standards set in various parts of the country and works with similar organizations in other countries to establish and maintain desirable standards of measures, specifications, and trade practices.

Linear Measure. In the English system, the commonly used linear measures are as follows:

unit =1 inch
12 inches =1 foot
3 feet =1 yard
5½ yards =1 rod
320 rods =1 mile
1760 yards =1 mile
5280 feet =1 mile

The inch is sometimes subdivided by halves, sometimes by tenths. Each of these methods is here illustrated; both are commonly used by mechanics and industrial workers.



When sub-divided by the decimal system, the subdivisions run as follows:

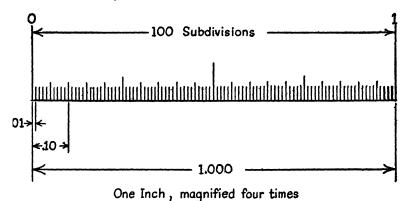
$$\frac{1}{10} = 1.000$$
 (one)
 $\frac{1}{10} = .10$ (one-tenth)

4. FUNDAMENTALS OF ARITHMETIC

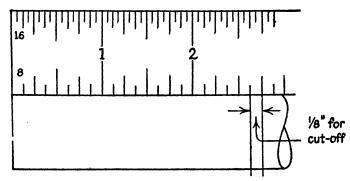
$$\frac{1}{100} = .01 \quad \text{(one-hundredth)}$$

$$\frac{1}{1000} = .001 \quad \text{(one-thousandth)}$$

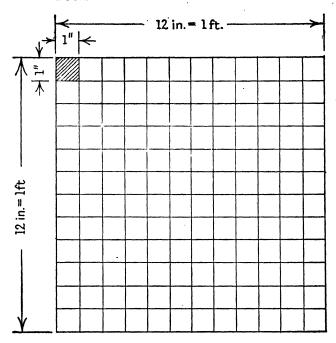
$$\frac{1}{10,000} = .0001 \quad \text{(one ten-thousandth)}$$



Surface Measure. The commonly used measures of area in shop work and trade operations include:



Showing use of scale in measuring a 2½" piece to be cut from stock allowing '/8" for cut-off.



Pictorial representation, showing how 1 sq.ft. contains 144 sq.in.

A square inch is derived from the linear inch by taking as the unit of sur-

face a square one inch on each side. The area of a surface is taken to be the number of square inches it contains. The area of a square is thus found by multiplying the length of one side by the other side, i.e.,

$$A=s\times s$$
, or $A=s^2$,

which is read "area equals s squared." Similarly, the area of a rectangle is found by multiplying its length by its width; i.e.,

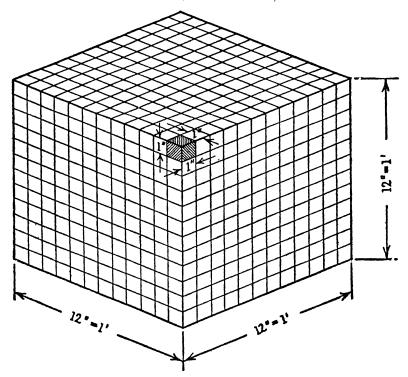
Area 4 x 6 = 24 Sq. in.

$$A=l\times w$$
, or $A=lw$.

Volume and Capacity. The volume of a solid object such as a block of wood or a slab of metal refers to the amount of space it occupies. The capacity of a hollow vessel, such as a glass jar, a wooden box, or a metal bucket, refers to the quantity of material it can contain or hold; capacity is therefore expressed in terms of "inside" measurements, since the thickness of the walls of the container cannot be disregarded (unless they are

comparatively thin, or the measure of capacity is to be taken rather approximately). Volume and capacity are often measured in terms of the same units, viz.:

unit=1 cubic inch
1728 cubic inches=1 cubic foot
27 cubic feet=1 cubic yard
1 cubic yard=1 load



Pictorial representation, showing how 1 cu. ft. contains 1728 cu. in.

The unit of volume is taken as a cube each of whose edges is one inch in length. The volume of a cube is thus given by

$$V=e\times e\times e$$
, or $V=e^3$,

which is read "volume equals e cubed." Similarly, the volume of a rectangular solid of length l, width w and thickness (or height) h, is given by

$$V=l\times w\times h$$
, or $V=lwh$.

For certain purposes, capacity is also measured in other units as well. For liquid measure, we have:

```
4 gills =1 pint
2 pints =1 quart
4 quarts=1 gallon
```

Measures of Weight. For measuring the weight of common objects, several systems of measures are in common use, viz., the *Avoirdupois*, *Troy*, and *Apothecaries'* systems. For all ordinary purposes, and unless otherwise specified, weights are in the Avoirdupois system; Troy weight is used only by jewelers, etc., when weighing gold, silver and gems, while the Apothecaries' system is used only by pharmacists and physicians.

AVOIRDUPOIS WEIGHT

```
16 ounces (oz.) =1 pound (lb.)
100 pounds =1 hundredweight (cwt.)
20 hundredweights=1 ton (T.)
2000 pounds =1 ton
2240 pounds =1 long ton
7000 grains (gr.) =1 pound avoirdupois
```

Certain common "equivalents" are well worth remembering. These are:

```
1 gallon =231 cubic inches

1 cubic foot =7½ gallons

1 barrel =31½ gallons

1 cubic foot of water=62.4 pounds
```

Exercise 1.

- 1. A roll of paper is 88" wide; what is the width expressed in feet?
- 2. Find the length of the border of a rectangular rug measuring 9'3"× 12'4".
- 3. An airplane is traveling at a speed of 270 miles per hour; this is equivalent to how many feet per minute?
- 4. A piece of metal screening contains 20½ sq. yd.; how many square feet of surface will it cover?
- 5. A velocity of 88 ft. per second is equivalent to how many miles per hour?
- 6. A gallon of paint covers 150 sq. ft. with one coat. How many gallons will be required to cover a surface of 750 sq. ft. with two coats of this paint?
- 7. Linoleum costing 12¢ a sq. yd. was laid on a kitchen floor 12'×21'.

 What was the cost of the linoleum?
- 8. A point on the rim of a flywheel is moving at the rate of 1200 ft. per minute; what is the rate in feet per second?

- 9. A sheet of metal foil measures 2½"×4". How many sq. ft. of foil are there in 1000 such sheets?
- 10. How many cubic feet are there to a gallon? to the barrel?
- 11. How much does a gallon of water weigh?
- 12. If a roof tank contains 1500 gallons of water, what is the weight of its contents?
- 13. A fuel tank for an oil burner has a capacity of 300 gallons; how many cubic feet is this?
- 14. A vat in a soap factory has a capacity of 1600 cu. ft. If it is filled to ¾ of its capacity with liquor weighing 70 lb. per cu. ft., what is the weight of its contents?
- 15. An air blower in a factory has a rectangular cross section, 12"×20". Air is blown through the duct at the rate of 6 ft. per second. At this rate, how many cubic feet of air pass a given point every minute?

Metric System. This is the system of weights and measures used by scientists the world over. While it is legal and permissive in the United States, it has never been widely adopted in industrial and shop practice in this country.

The fundamental standard of length of the metric system is the meter, which is defined as the distance between two scratch-marks on a bar of platinum-iridium, carefully preserved at the International Bureau of Weights and Measures near Paris, when the temperature of the bar is that of melting ice (o° Centrigrade). All other units of length are multiples or submultiples of the meter, as shown below.

METRIC LINEAR MEASURE

10 millimeters (mm.)=1 centimeter (cm.)
10 centimeters =1 decimeter (dm.)
10 decimeters =1 meter (m.)
10 meters =1 decameter (Dm.)
10 decameters =1 hectometer (Hm.)
10 hectometers =1 kilometer (Km.)
10 kilometers =1 myriameter (Mm.)

It should be added that the most commonly used of these units are the kilometer, the meter, the centimeter and the millimeter. For purpose of converting lengths and distances from one system to the other, the following approximate equivalents are convenient:

APPROXIMATE EQUIVALENTS

1 centimeter = about 0.4 inch 1 meter = about 1.1 yard 1 kilometer = about 0.6 mile 1 inch =about 2.5 centimeters 1 yard =about 0.9 meter 1 mile =about 1.6 kilometers

Metric Surface Measure. The basic units of metric surface measure is the square meter, which is a square one meter long on a side. Another convenient and commonly used unit of area is the square centimeter, which is a square one centimeter on each side. The relations between the various units of area are given below.

METRIC SURFACE MEASURE

100 square mi	llimeters (sq.	mm.)=1	square	centimeter (sq. cm.)
100 square cer	ntimeters	=1	square	decimeter (sq. dm.)
100 square de	cimeters			meter (sq. m.)
100 square me		=1	square	decameter (sq. Dm.)
100 square de	cameters	=1	square	hectometer (sq. Hm.)
100 square he	ctometers	=1	square	kilometer (sq. Km.)

For ordinary purposes and convenience in converting from English into metric units and vice versa, the following equivalents are given:

APPROXIMATE EQUIVALENTS

1 sq. inch=about 6.5 sq. centimeters 1 sq. foot=about .09 sq. meter 1 sq. yard=about .84 sq. meter 1 sq. mile=about 2.6 sq. kilometers 1 sq. centimeter=about .15 sq. inch 1 sq. kilometer =about .39 sq. mi.

Metric Measures of Capacity. In measuring cubical contents by the metric system the fundamental unit of volume is the *cubic meter*. Other units commonly employed are as follows:

METRIC UNITS OF VOLUME

```
1000 cubic millimeters (cu. mm.)=1 cubic centimeter (cu. cm.)
1000 cubic centimeters =1 cubic decimeter (cu. dm.)
1000 cubic decimeters =1 cubic meter (cu. m.)
```

For measuring both liquids and solids, the *liter* is commonly employed A liter is the same as a cubic centimeter, or 1000 cu. cm. (also abbre viated cc.).

APPROXIMATE EQUIVALENTS

```
1 cubic inch =about 16 cubic centimeters
1 cubic centimeter=about .06 cubic inch
1 quart (liquid) =about .95 liter
1 liter =about 1.06 quart (liquid)
```

Metric Units of Weight. Compared to the variety of English units of weight, the metric system is doubtless much simpler. Here the standard unit of weight is the kilogram, which is defined as the weight of a certain mass of platinum-iridium kept at the International Bureau of Weights and Measures near Paris, and known as the International Prototype Kilogram. The kilogram and the gram are the two most widely used units, except for very large weights.

METRIC MEASURES OF WEIGHT

10 milligrams (mg.) = 1 centigram (cg.)
10 centigrams = 1 decigram (dg.)
10 decigrams = 1 gram (g.)
1000 grams = 1 kilogram (Kg.)
1000 kilograms = 1 metric ton (T.)

APPROXIMATE EQUIVALENTS

1 ounce=28.35 grams 1 gram=.035 ounce 1 pound=454 grams=.45 kilogram 1 kilogram=2.2 pounds

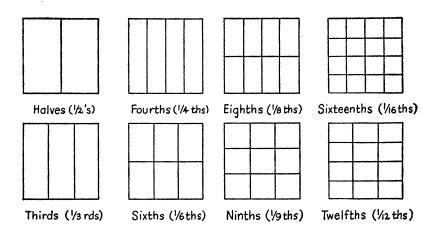
Exercise 2.

- 1. How many ounces are there in 250 grams?
- 2. How many inches are there in 45 millimeters?
- 3. How many centimeters are there in 15 inches?
- 4. How many kilograms are there in 12 pounds?
- 5. How many inches are there in 50 centimeters?
- 6. How many pounds are there in 75 kilograms?
- 7. How many millimeters are there in 6½ inches?
- 8. How many grams are there in 8 ounces?
- 9. What is the weight in kilograms of an athlete weighing 172 pounds?
- 10. What is the height in feet and inches of a man whose medical record states that he is 178 cm. tall?
- 11. How many cubic centimeters are there in a glass container capable of holding 2 quarts?
- 12. How many quarts can a 10-liter jug hold?
- 13. How many pints are there in a vessel whose capacity is 750 cc.?
- 14. How many liters are there in a 2-gallon chemical container?
- 15. How many sq. cm. are there in the surface of a metal plate having an area of 200 square inches?

2. COMMON FRACTIONS

Whole Numbers and Fractions. Numbers like 2, 5, 13, 40, etc., are known as whole numbers, or *integers*. When measurements are made, the magnitude is expressed, if possible, in some integral number of units. as:

3 inches, 5 feet, 12 pounds, etc. But with many magnitudes this is impossible, and it becomes necessary to make use of a part of a unit. To do this, the entire unit is thought of as being divided into any convenient number of equal parts; one or more of such equal parts into which a whole unit has been divided is known as a fraction. Thus ½, ¾, ¼ and ¾0 are common fractions. The number below the fraction line, called the denominator, states into how many equal parts the whole unit has been divided; the number above the line, known as the numerator, tells how many of these equal parts are being considered, or measured, or used.



Fractions like %, ¾16, ¼4, and ½132, where the numerator is smaller than the denominator, are known as proper fractions. Proper fractions always indicate a quantity which is less than 1. On the other hand, fractions like ¾3, ¾2, ¾3, ½142, where the numerator is greater than the denominator, are called improper fractions; such fractions always indicate an amount larger than 1, or one unit. Fractions like ¾2, ¾3, ¾4, where the numerator equals the denominator, are also called improper fractions, although their value is exactly equal to 1 in each case. Strictly speaking, they do not represent a fractional part of a unit at all; they only have the form of a fraction, and actually represent the whole unit, since they say, in effect, "divide the whole unit into a certain number of equal parts, and then consider all of those parts."

An improper fraction of the first kind mentioned, e.g., %, can also be expressed as the sum of a whole number and a proper fraction; thus %=%+%=1+%=1%. When written in this final form, as an integer plus a proper fraction, but with the + sign omitted, it is usually called a mixed number.

Example 1: Express 25% as a mixed number.

Solution:
$$\frac{25}{8} = \frac{24+1}{8} = \frac{24}{8} + \frac{1}{8} = \frac{3}{4} = \frac{3}{4}$$
, Ans.

Example 2: Change 47/16 to an improper fraction.

Solution:
$$4\%6 = 4 + \%6 = \frac{4 \times 16}{16} + \frac{7}{16} = 6\%6 + \%6 = 7\%6$$
, Ans.

Reduction of Fractions. Proper fractions like 5%, 1/16, 3/4, and 2/3 are said to be in their lowest terms. This means that both the numerator and the denominator cannot be further reduced by dividing each of them by the same number. On the other hand, fractions like 1/16, 1/1

$$\% = \frac{3}{4}$$
; $\frac{10}{16} = \frac{5}{8}$; $\frac{8}{32} = \frac{1}{4}$; $\frac{4}{64} = \frac{1}{16}$.

Fractions can also be transformed by *multiplying* both numerator and denominator by any desired number, provided the *same* number is applied to both parts of the fraction; this does not change the value of the fraction either. It enables us, however, to express a fraction in any other denomination. Thus we have the following:

Example 1: Change the fraction % to an equivalent fraction having the denominator 32.

Solution: Dividing 32, the new denominator, by 8, the old denominator, gives 4; this is the number by which we must multiply each part of the fraction.

$$\% = \frac{7 \times 4}{8 \times 4} = 2\% 2$$
, Ans.

Example 2: Express ¾ as 64ths.

Solution: $64 \div 4 = 16$

$$\frac{3\times16}{4\times16}$$
= $\frac{4\%4}{4}$, Ans.

Exercise 3.

1. Change % in. to 64ths; 2¼ in. to 16ths; 1% in. to 32nds; 10316 in. to 64ths.

- 2. The thickness of a brass plate is 1882"; express this in eighths of an inch. Is its thickness more than 1/2"? If so, how much more? Is it less than 34"? If so, how much less?
- 3. Find the equivalent number of 16ths of an inch in 2½ in.; in 1% in.; in 3% in.; in ¾ in.
- 4. A piece of cardboard is 5% in. wide. If it is to be cut into strips each ¼ in. in width, how many such strips will there be?
- 5. The face of a metal block is 3% in. wide; this is equivalent to how many 16ths? how many 32nds?
- 6. Is ¹%2 larger than ¹%12? Is 2¼ larger than ²%16? Arrange the following dimensions in order of magnitude, beginning with the smallest: ⁷%", 2½16", 2¾4", ¾".

Addition and Subtraction of Fractions. When adding two or more fractions having the same denominator, we simply add their numerators and place the result above their common denominator. Thus:

$$3\% + 7\% + 5\% = \frac{3+7+5}{8} = \frac{15}{8} = 1\%.$$

If the denominators of the fractions to be added are not all alike, the fractions must first be changed to equivalent fractions which do have the same denominator. The *least common denominator* (L.C.D.) is the *smallest denominator* that is exactly divisible by *each* of the denominators in question. For example:

- (1) to add 3/4, 3/4 and 3/2, the L.C.D.=8
- (2) to add %, 1/10 and 1/4, the L.C.D.=20.

In practical problems, the L.C.D. is readily found by inspection.

Example 1: Add, $\frac{1}{2} + \frac{1}{2} + \frac{3}{4}$.

SOLUTION: L.C.D.=12.

$$\frac{2}{3} = \frac{8}{12}$$
; $\frac{1}{2} = \frac{6}{12}$; $\frac{3}{4} = \frac{9}{12}$

$$\%_{12}+\%_{12}+\%_{12}=\frac{8+6+9}{12}=2\%_{12}=1^{11}\%_{12}$$
, Ans.

Example 2: Add, 21/4+3/16+47/8+5/82

Solution: L.C.D.=32.

$$94+36+398+532$$

= $7282+932+15932+532$

$$=\frac{72+6+156+5}{32}=\frac{239}{32}=7^{15}$$
%2, Ans.

Example 3: Subtract 4% from 65/16.

SOLUTION: L.C.D.=16.

$$6\%6=6\%6$$
 $5^{2}\%6$ $4\%6$ $4\%6$ $1^{1}\%6$, Ans.

Exercise 4.

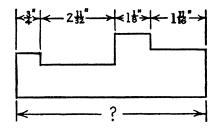
Add the following:

1. %+¾ 2. ½+%+¼ 3. ½+%+¾ 4. %+¼+ы́в	5. 2½+5% 6. 3¼+2½6+1% 7. %+5¼+2¾6 8. 4½+%2+2½+1¾
10 12 120	0
	• •

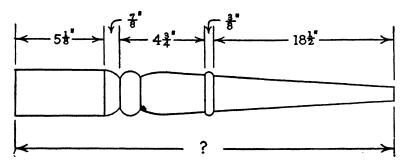
Subtract:

9.	3½ from	57/8	11.	11/64	from	%3 2
10.	% from	2¾	12.	3%	from	$5\frac{3}{32}$

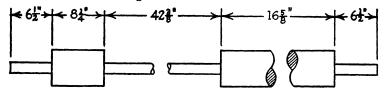
13. Find the overall length of the metal plate shown below:



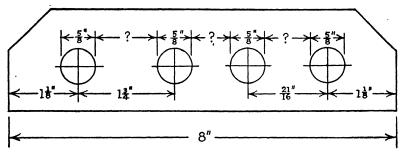
14. Find the total length of the wooden piece to be turned as follows:



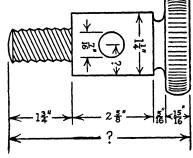
15. What is the entire length of the shaft here shown?

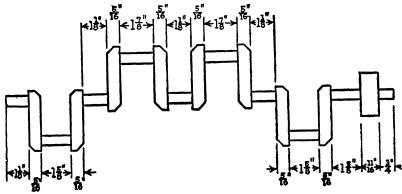


16. A metal plate is 1\%6" thick. If \%4" is removed from the top surface and \%2" from the bottom surface, what is its final thickness?

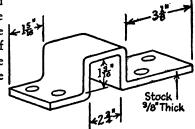


- 17. Find the missing dimensions in the wooden fixture with four holes drilled as per specification.
- 18. Find the overall length of the metal pin here shown; also, the distance from the center of the hole to the edge.
- 19. Find the overall length of the engine crank shaft here shown.





20. What length of stock is required to make the bent metal fixture here shown? (To allow for the bends, add ½ of the thickness of the stock for each right angle bend to the total of the inside measurements.)



Multiplication and Division of Fractions. In order to multiply two or more fractions together, the respective numerators are multiplied to find the numerator of the product, and their respective denominators are multiplied to find the denominator of the product; the resulting fraction is then reduced to lowest terms, if possible. Should some of the numerators have common factors, these should be divided out first (commonly called "cancellation";) the remaining factors are then multiplied together as before. If mixed numbers are to be multiplied, they are first changed to improper fractions.

Solution:
$$\frac{3}{4} \times \frac{5}{8} \times \frac{1}{2} = \frac{3 \times 5 \times 1}{4 \times 8 \times 2} = \frac{15}{4}$$
, Ans.

Example 2: Multiply %6×3/4.

Solution:
$$\frac{3}{\cancel{4}} \times \frac{1}{\cancel{4}} \times \frac{1}{\cancel{5}} = \frac{3 \times 1 \times 1}{2 \times 1 \times 5} = \frac{3}{\cancel{1}} \times 1$$
.

Example 3: Multiply 31/101/2.

To divide any quantity (a whole number, a fraction, or a mixed number) by a fraction, the divisor is inverted and then multiplied by the dividend; the same holds true even if the divisor is a whole number of an improper fraction. To divide by a mixed number, first change it to an improper fraction, and then proceed as before.

Example 1: Divide % by %.

Example 2: Divide %6 by 3.

Solution: $\%6 \div 3 = \%6 \div \% = \%6 \times \% = \%6$, Ans.

Example 3. Divide 4% by 21/2.

Solution: $4\% \div 2\frac{1}{2} = \frac{1}{2}\% \div \frac{1}{2} = \frac{1}{2}\% \times \frac{2}{2} = \frac{1}{2}\%$, Ans.

Exercise 5.

Perform the following indicated multiplications or divisions:

1. 1%×2½

4. $12\% \div 2\%$

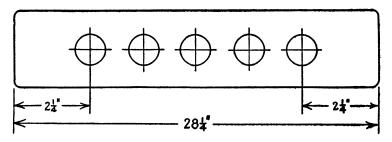
2. $24 \times 3\%$

5. $14 \div 1\%$

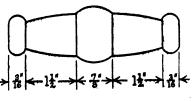
3. 3½×1½×16

6. $3\% \div 6$

- 7. If there are 7½ gal. in a cubic foot, how many gallons are there in a tank whose capacity is 28½ cu. ft. when it is ¾ filled?
- 8. If the five holes bored in the wooden strip here shown are to have their centers equally spaced, find the center to center distance between holes.



- 9. Eight pins each 4%" in length are cut from a piece of stock 38%" long. Allowing 16" waste for each cut, what is the length of the piece left?
- 10. In turning wooden handles like this one shown, 34" is allowed for waste on each handle. How many such handles may be made from a piece of stock, if the stock comes in 8 ft. lengths?



- 11. What is the weight of six 14½-ft. lengths of pipe, if this particular size pipe weighs 3¼ lb. per running foot?
- 12. How many circular discs each %6" thick can be cut from a metal rod 36\%" long, if \%2" waste is allowed for each cut?

3. DECIMAL FRACTIONS

Meaning and Use of Decimal Fractions. Fractions with a denominator of 10, 100, 1000, etc., may be written as decimals, i.e., without a fraction line and without expressing the denominator in numbers; thus .3 is the same as 300, 0.16 is the same as 1900, and .247 is the same as 247000. In all decimal fractions the denominators are multiples of 10; they do not have to be written out, since the position of the decimal point takes the place of the denominator. Ordinarily, these decimals would be read as follows:

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.3 as "three tenths."
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.3859 as "three thousand eight hundred fifty-nine ten-thousandths."

In many trades, measurements are sufficiently accurate when expressed in common fractions of an inch. However, not all fractional measurements in shop work are expressed as common fractions; as a matter of fact, in the machine shop, especially in precision work, the machinist uses decimal fractions of an inch more often than common fractions. The machinist, who uses precision instruments to attain the fine measurements called for, has developed a method of reading and designating decimals which differs somewhat from the expressions used by nontechnical people. Studying the table given below will show you how to "talk decimals" in the machine-shop manner:

Decimal	Designation.
0.0001	One-tenth thousandth.
0.00025	One-quarter thousandth.
0.0005	One-half thousandth.
0.00075	Three-quarter thousandth.
0.001	One thousandth.
0.00125	One and one-quarter thousandths.
0.0015	One and one-half thousandths.
0.002	Two thousandths.
0.0025	Two and one-half thousandths.
0.003	Three thousandths.
0.0075	Seven and one-half thousandths.
0.010	Ten thousandths.
0.0125	Twelve and one-half thousandths.
0.015	Fifteen thousandths.
0.0156	Fifteen and six-tenth thousandths.
0.0312	Thirty-one and two-tenth thousandths.
0.1718	One hundred seventy-one and eight-tenth thousandths.

^{.16} as "sixteen hundredths."

^{.247} as "two hundred forty-seven thousandths."

Exercise 6.

Write each of the following in figures:

- 1. Two hundred and seventy-six thousandths.
- 2. Fifteen and four-tenth thousandths.
- 3. Seven-tenth thousandths.
- 4. Four and one-quarter thousandths.
- 5. One hundred thousandths.

Write each of the following in words:

6. 0.3792	9. 0.0705	12. 0.4444
7. 0.0006	10. 0.2816	13. 0.0158
8. 0.2002	11. 0.0960	14. 0.00025

Addition and Subtraction of Decimals. These operations are carried out exactly as in the case of whole numbers, an important feature being the decimal points, which must be kept one under the other, including the decimal point in the sum or difference.

Example 1: Add: 0.316+0.0592+1.8034+.26

Solution: 0.316 0.0592 1.8034 0.26 2.4386. Ans.

Example 2: From 124.307, subtract 88.092.

SOLUTION: 124.307 <u>88.092</u> 36.215. Ans.

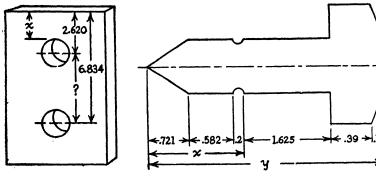
Another point that should be remembered with regard to adding or subtracting measurements involving decimals: never add or subtract measurements having different numbers of decimal places. Always "round off" the measurements, as required, to the same number of decimal places as appear in the measurement having the least number of decimal places, as shown below:

Inco	orrect	Correct		
8.36	inches	8.4	inches	
10.082	"	10.1	"	
4.5928	44	4.6	66	
7.8	"	7.8	44	
.749	44	.7	"	
31.5838	inches	31.6	inches	

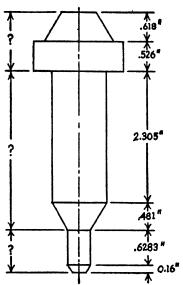
If, however, we wish to add a measurement of 14%" to another measurement of 23%", it is correct to say 14.75"+23.5"=38.25", provided that the second measurement is also taken accurately to two decimal places, i.e., correct to the nearest .01 inch, in which case it should have been more properly expressed as 23.50", showing that both the tenth's and hundredth's place had actually been measured. An exception to this statement may be made wherever dimensions on a drawing, or actual measurements on a piece of work, are understood to be taken to the same degree of accuracy; also when using precision gage blocks, as explained later in Section 4 of this chapter.

Exercise 7.

- 1. A hollow metal cylinder has a measured inside diameter of 2.0275". If the wall of the cylinder is .245" thick, what is the outside diameter?
- 2. A round piece of work is supposed to have a diameter of 2.375". If it was turned .0008" too large, what was the diameter?
- 3. Because of a mistake in dimensions on a blueprint a piece of work measuring 1.428 in. in thickness must be reduced 0.236 in. What will the thickness be after the reduction has been made?
- 4. It is desired to grind down a flat steel plate measuring 0.625" thick by taking off .0075". What will it measure after it has been ground?
- 5. A machinist milled off 0.184" from each face of a circular brass plate. Before he had done this the plate measured 1.062" in thickness. What did it measure afterward?
- 6. A toolmaker in checking a precision measurement uses four gage blocks measuring, respectively, as follows: .141", .250", 1.0007" and 3.000". Find the combined thickness of the four blocks.
- 7. Find the inside diameter of a circular tube whose outside diameter is 1,804" and whose thickness is .216".
- 8. Find the center distance between the two holes in the plate shown below. If the diameter of each hole is 1.62", find the distance x.
- 9. Find the two overall distances x and y in the pin illustrated below.



- 10. The actual diameter of a crank shaft is 4.2836". The inside diameter of the bearing into which this crank shaft fits is found to be 4.285". What clearance does the shaft have?
- 11. The inside diameter of a hollow shaft measures 3.026", and the outside diameter, 3.504". Find the thickness of the shaft.
- 12. Find the indicated missing dimensions in the piece shown at the right.



Multiplication of Decimals. When a whole number is to be multiplied by a decimal, or when two decimals are to be multiplied together, the multiplication is first carried out exactly as with whole numbers; then, beginning at the right of the product, point off as many decimal places as there are in both factors together, prefixing ciphers if necessary.

Example 1: Multiply 3.1416 by 32.

SOLUTION: 3.1416

 $\frac{32}{62832}$

94248

100.5312, Ans.

Example: 2: Multiply .592 by .013.

Solution: .592

.013

1776

592

.007696, Ans.

Exercise 8.

1. The length of the side of any square is always equal to the length of its side multiplied by 1.414. How long is the diagonal of a square 4.21 inches on a side?

- 2. The specific gravity of cast iron is 7.13, which means that cast iron is 7.13 times as heavy as an equivalent volume of water. If water weighs 62.425 lb. per cu. ft., what is the weight of 1 cu. ft. of cast iron?
- 3. A sheet of newspaper is .0031" in thickness. What is the approximate thickness of a Sunday newspaper consisting of 220 pages?
- 4. The horizontal component of a force acting at an angle of 30° to the horizontal is equal to the force multiplied by .866. If the force amounts to 250 lb., what is the amount of the horizontal component?
- 5. A laminated piece is built up of 45 pieces of metal, each piece having a thickness of .0024". How thick is the entire piece?
- 6. Gasoline is .91 times as heavy as water. If a quart of water weighs 2.08 lb., what is the weight of a gallon of gasoline?
- 7. A certain broach has 36 teeth. If each tooth cuts .018", how much material is removed by the entire broach?
- 8. The specific heat of aluminum equals 0.218; this represents the number of calories required to raise 1 gm. of aluminum 1 degree Centigrade. How many calories are required to heat an aluminum block weighing 8.04 gm. from 20.4° C to 100.1° C?
- 9. A certain size steel bar weighs 7.656 lb. per linear foot. Find the cost of 2000 ft. of this bar, if the price is \$2.20 per 100 lb.
- 10. The coefficient of expansion of iron equals .00000672 per degree Fahrenheit, which means that for each degree rise in temperature it increases in length by that fractional part of its original length. By how much will the length of a 200 ft. iron cable increase if the temperature rises 80° F.r

Division of Decimals. In order to divide a number by a decimal, the decimal point in both the divisor and the dividend must be moved as many places to the right as there are decimal places in the divisor.

Example: Divide 92.862 by 2.91.

Solution: 31.91
291)9286.20
Ans., 31.91+

873
556
291
2652
2619
330
291

Exercise 9.

1. If one cubic foot contains 7.48 gal., find, to the nearest tenth, the number of cubic feet occupied by 550 gallons.

- 2. A certain size metal rod weighs 2.84 lb. per linear foot. How many feet of these rods are there in a bundle of various lengths, if the entire bundle weighs 86.75 lb.?
- 3. There are .3937 inches to one centimeter. How many centimeters long is a wire measuring 6.54"? (Carry the result to two decimal places.)
- 4. How many metal discs 0.0625" thick can be stacked to a height of 214"?
- 5. A steel rod 38.26" long is to be cut into 7 equal parts. Allowing 0.032" for the thickness of each cut, how long will each piece be? (Remember that only six cuts need be made.)
- 6. In order to find the number of screws in a box, a mechanic weighs the entire box full of screws and finds the weight to be 2¼ lb. He also finds that a dozen screws weigh .28 lb. Making no allowance for the weight of the box, how many screws does it contain?

Changing Common Fractions to Decimals. Any common fraction may readily be changed to an equivalent decimal fraction simply by annexing zeros to the numerator and dividing by the denominator, as shown below; if the division does not terminate, it may be carried to as many decimal places as desired.

EXAMPLE 1: Change 1/28 to a decimal.

Solution: .30434 23)7.00000

Ans., .30434+

69

100

92

80

69

110

92

Example 2: Reduce %2 to an equivalent decimal.

Solution: .28125, Ans.
32)9.0000
64
260
256
40
32
80
64

160 160 Changing Decimals to Common Fractions. To change a given decimal to a common fraction it is merely necessary to rewrite it with the denominator expressed as 10, 100, 1000, 10,000, etc., and reduce it to lowest terms if possible.

Example 1: Change .042 to a common fraction.

SOLUTION: $.042 = \frac{42}{1000} = \frac{21}{500}$, Ans.

EXAMPLE 2: Reduce .6784 to a common fraction.

SOLUTION: .6784—678410,000—16992500—424625, Ans.

Exercise 10.

Change each of the following to decimal fractions:

1. 1/8	5. %2	9. 31/7	13. ¹¹ / ₆₄
2. 3/82	6 15/16	10. %	14. ^{4%} 4
3. ¾e	7. ²⁷ / ₈₂	11. ¹² / ₁₃	15. 5/24
4 15/64	8. 11/16	12. % 11	16. ²⁵ /128

Change each of the following to common fractions:

17. .4375	20003125	23078125
188125	2140625	24921875
190625	2290625	25531250

Table of Decimal Equivalents. Since measurements on blueprints and in the shop are commonly expressed both as decimals and as ordinary fractions, it is important to be able to convert from one to the other quickly and easily. It is therefore highly desirable that some of the decimal equivalents should be memorized, especially the following:

$\frac{1}{2}$ =0.500	$\frac{1}{16} = 0.0625$
$\frac{1}{4} = 0.250$	$\frac{1}{2} = 0.03125$
$\frac{1}{8} = 0.125$	$\frac{1}{64} = 0.0156$

For further convenience the Table of Decimal Equivalents given herewith is constantly used by draftsmen and machinists.

Tolerance. Architects, carpenters and patternmakers generally use eighth's, sixteenth's, and thirty-second's instead of decimals. But they use them to different degrees of accuracy; thus the patternmaker rarely uses fractions of less than ½6"; the carpenter or cabinetmaker generally does not use fractions of less than ½"; and so on. However, when it comes to making dies, tools and machine parts, great accuracy is required; for this purpose decimal fractions are more convenient and more useful. The term solerance is used to indicate the limits within which a piece of work is acceptable when it deviates from the dimension indicated.

TABLE OF DECIMAL EQUIVALENTS

		•	
1 /64.	.015625	83%4.	.515625
1/82	.03125	17/32	.53125
8/64.	.046875	85/64.	.546875
	.0625	%6.	.5625
	.078125	87/64.	.578125
8 ⁄ ₈₂	.09375	19/82	.59375
	.109375	89/64.	.609375
	.1250	5%.	.6250
% 4.	.140625	41/64.	.640625
5/32	.15625	²¹ / ₃₂	.65625
	.171875	48%4.	.671875
¾16.	.1875	¹¹ ⁄ ₁₆ .	.6875
13/64.	.203125	45/64.	.703125
7/32	.21875	23/82	.71875
15/64.	.234375	47/64.	.734375
	.2500	3/4.	.7500
17/64.	.265625	4%4.	.765625
% ₃₂	.28125	²⁵ / ₃₂ .	.78125
1%4.	.296875	51/64.	.796875
5/16.	.3125	¹³ / ₁₆ .	.8125
²¹ ⁄ ₆₄ .	.328125	53/64.	.828125
11/32	.34375	²⁷ / ₃₂	.84375
²⁸ ⁄ ₆₄ .	.359375	55%4.	.859375
%.	.3750	% .	.8750
25 _{/64} .	.390625	57/64.	.890625
13/32	.40625	²⁹ / ₈₂	.90625
27/64.	.421875		.921875
⅓16.	.4375	¹⁵ ⁄16.	.9375
²⁹ ⁄64.	.453125	⁶¹ ⁄64.	.953125
15/32	.46875	81/32	.96875
81/64.	.484375	68/64.	.984375
⅓.	.5000	1.	1.0000

Example 1: If the diameter of a round piece as indicated is 2.138", with a tolerance of ±.003"; what are the limits within which it is acceptable?

Solution:
$$2.138+.003=2.141$$
 $2.138-.003=2.135$ Ans.

Thus any dimension less than 2.141" and more than 2.135" is acceptable. Such a dimension might be written as 2.138±.003.

FUNDAMENTALS OF ARITHMETIC

EXAMPLE 2: What are the limits of measurement on a piece that calls for 35%, plus or minus .010"?

SOLUTION: 35/16=3.3125

26

$$3.3125+.01=3.3135''$$

 $3.3125-.01=3.3115''$ Ans.

EXAMPLE 3: Using the table of decimal equivalents, change a fractional measurement of .714" to the nearest 32nd of an inch.

Solution: From the table,

$$^{2}\%_{2}=.71875$$
 $^{2}\%_{2}=^{1}\%_{6}=.6875$
 $^{2}\%_{2}=^{3}\%_{4}=.75$

thus .714 = 2%2, approx., Ans.

Exercise 11.

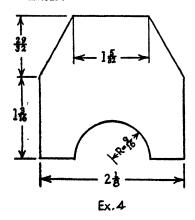
1. Using the table, change the following decimal dimensions to the nearest 32nd of an inch:

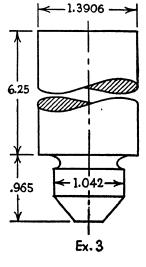
a) .216

- ь) .8391
- c) .10123
- 2. Change the following to the nearest 64th of an inch:

a) .4869

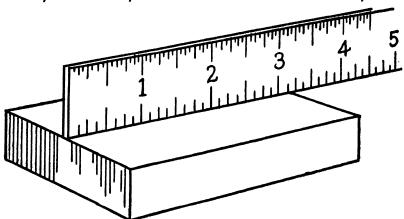
- b) .17235
- c) .89268
- 3. In the round piece shown, find the allowable limits for each of the given dimensions if the tolerance is ±.004.
- 4. Find the limits for each dimension of the plate shown, if the tolerance allowed is ±.025.





4. MEASURING INSTRUMENTS

Degree of Accuracy. As we saw in Section 1, all measurements are approximations, and the degree of accuracy of measurements may vary considerably. Extreme accuracy is not always required in shop work, even in machine shop operations. The greater the degree of accuracy achieved, the greater is the cost of the operation; it is uneconomical to secure greater accuracy than is actually needed. Where ultimate extreme accuracy is de-



sired, the degree of accuracy varies with the successive steps in the operation. Thus rough machining, finishing machining, grinding and lapping are often used in succession to achieve a final high degree of accuracy. For rough machining a steel scale would be used for making the measurement, which would be made to within $\pm \frac{1}{2}$. For the second, or finishing machining, a micrometer might be used, reading the measurement to $\pm \frac{1}{4}$. For the grinding operation a precision micrometer would be used, graduated in .0001", and the measurement would be taken to within $\pm .0002$ ". During the lapping operation and for the finished part, gage blocks and indicators would be employed.

Limits of Accuracy. Scientists often use extremely precise measurements; the wave length of sodium light, for example, is 0.00005893 cm., which represents accuracy to 8 decimal places. For most industrial and shop operations, however, the limit of accuracy required is usually to the fourth decimal place. As we have already seen, the limits of accuracy required are referred to as the tolerances, and are generally specified on the blueprint or in the specifications which accompany the designs; they are just as important as the dimensions or measurements themselves. The American Standards Association has standardized tolerances for various parts, such as screw threads, cylindrical fits, and surface finish.

The limits of accuracy obtainable in making a measurement depend upon the nature of the particular instrument used, the conditions under which the measurement is made, and the skill of the operator. So far as the possible limitations of the measuring instrument are concerned, the following should be noted. The common steel scale has a limit of 1/4" or 1/400". The micrometer caliper will yield an accuracy of .001", and, with a vernier attachment, to .0001". These figures represent graduations on the scales of the instruments. The use of a toolmaker's miscroscope, or magnifying glass, is sometimes required when measuring to a graduated line, since the width of the line itself is approximately .006". Ordinary precision gage blocks measure to .000008 of an inch, and the finest grade blocks to .000002 of an inch. Such blocks have no graduations, but are fixed in measurement; they are used in combination as will be explained below.

Conditions under Which Instruments Are Used. The degree of accuracy obtainable depends also upon the quality of the instrument and the working conditions. A particular instrument, even when new, will vary in manufactured accuracy, depending upon the quality and cost of the tool; an inexpensive, poorly made scale or calipers is never as accurate as a high grade, carefully made instrument. Again, as a tool becomes worn with constant use, it loses in accuracy. The lines marking the graduations on the scale become obliterated, the edge becomes nicked, and the moving parts (if any) become loose, and bearings are thrown out of alignment by knocking; all of these conditions diminish the accuracy obtainable. Finally, when working to four-place accuracy, temperature variations affect the accuracy of a measurement, since with metals particularly, both the object and the instrument are subject to expansion and contraction with a rise or fall in temperature. Thus for very accurate work the temperature should be ordinary room temperature, i.e., from about 68° to 72° Fahrenheit.

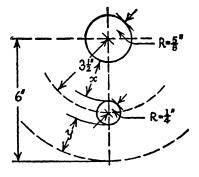
The Human Equation. Personal factors also influence accuracy. These include such considerations as normal eyesight and proper lighting; skill and care in estimating the smallest subdivision of a scale; correct habits, such as reading a meniscus properly, or avoiding parallax; and a delicate sense of touch, the ability to "feel" measure on a measuring instrument. Meticulous care in handling tools, their skilful use, and dependable judgment that comes only with experience—all these are required in making careful measurements. Lathes, shapers, milling machines, drills, taps, etc., are so designed and constructed that tolerances of ±.001" or better can be achieved if skill and care are used. When extreme accuracy is required, unusual care must be exercised. Thus if a micrometer jaw is set too tightly, as much as .0005" can be "forced"; or again, when reading a vernier scale, undue pressure against the sliding jaw may cause deflec-

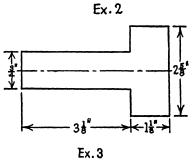
tion of the object being measured, or slight clearances in the bearing surfaces of the sliding jaw, either of which will affect the reading of the instrument adversely.

Mechanical Duplication. The possibility of securing mechanical duplication depends not only upon the measuring instruments and the skill of the operator, but also upon the materials used and the machines and tools involved. Stock varies in quality and composition, in texture and finish, according to the particular shipment; such variations increase the difficulties in producing parts exactly alike. Similarly with equipment: the rigidity of a machine, the tightness of the bearings, the solidity of the machine bed, the fastening of fixtures, the wear and support of tools—all these are also involved in mechanical duplication.

Exercise 12.

- 1. How much must be removed from a metal piece to be turned, if the original diameter is 3.764" and the finished diameter required is 2.856"? if the original diameter is 1.827" and the finished diameter is 1.792"?
- 2. Find the distances x and y, respectively, before the holes are reamed. If \%4" is allowed for reaming, what are these distances after reaming?
- 3. The piece shown is to be rough turned, allowing 1/16" for finish machining on all diameters and 1/32" on all faces; find the corresponding dimensions for rough turning.



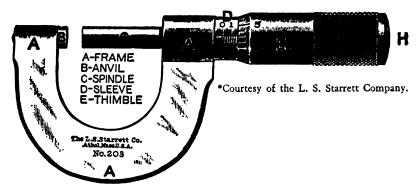


- 4. The same piece (Ex. 3) is to be finish turned to allow .012" for grinding on all diameters and .008" on all faces; find the corresponding dimensions for finish machining.
- 5. If the required dimensions of a finished piece of work must be .462±.002, and the piece now measures .467, how much must still be removed?

The Micrometer. The micrometer caliper, or "mike," is the most common "precision instrument" used in the machine shop. Every machinist and toolmaker carries a micrometer. This instrument has many advantages:

- 1. It is small, and easily carried in the pocket.
- 2. It is convenient to handle and easy to read.
- 3. It is rugged enough to stand considerable handling.
- 4. It retains its accuracy, and has adjustments to compensate for wear.
- 5. It has a practical range of measurement, generally up to one inch.
- 6. It is comparatively inexpensive.

Construction and Use of the Micrometer.* The spindle C is attached to the thimble E, on the inside, at the point H. The part of the spindle which is concealed within the sleeve and thimble is threaded to fit a nut in the frame A. The frame being held stationary, the thimble E is revolved by the thumb and finger, and the spindle C, being attached to the thimble, revolves with it, and moves through the nut in the frame, approaching or receding from the anvil B. The article to be measured is placed between the anvil B and the spindle C. The measurement of the opening between the anvil and the spindle is shown by the lines and figures on the sleeve D and the thimble E.



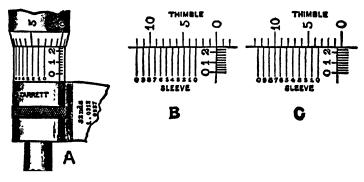
The pitch of the screw threads on the concealed part of the spindle is 40 to an inch. One complete revolution of the spindle therefore moves it longitudinally one-fortieth (or twenty-five thousandths) of an inch. The sleeve D is marked with 40 lines to the inch, corresponding to the number of threads on the spindle. When the caliper is closed, the beveled edge of the thimble coincides with the line marked 0 on the sleeve, and the 0 line on the thimble agrees with the horizontal line on the sleeve. Open the caliper by revolving the thimble one full revolution, or until the 0 line on the thimble again coincides with the horizonal line on the sleeve; the distance between the anvil B and the spindle C is then ¼0 (or .025) of an inch, and the beveled edge of the thimble will coincide with the second

vertical line on the sleeve. Each vertical line on the sleeve indicates a distance of \(\frac{1}{40} \) of an inch. Every fourth line is made longer than the others, and is numbered 0, 1, 2, 3, etc. Each numbered line indicates a distance of four times \(\frac{1}{40} \) of an inch, or one-tenth.

The beveled edge of the thimble is marked in twenty-five divisions, and every fifth line is numbered from 0 to 25. Rotating the thimble from one of these marks to the next moves the spindle longitudinally ½5 of twenty-five thousandths or one-thousandth of an inch. Rotating it two divisions indicates two thousandths, etc. Twenty-five divisions will indicate a complete revolution, .025 or ¼0 of an inch.

To read the caliper, therefore, multiply the number of vertical divisions visible on the sleeve by 25, and add the number of divisions on the bevel of the thimble, from 0 to the line which coincides with the horizontal line on the sleeve. For example, as the tool is represented in the engraving, there are seven divisions visible on the sleeve. Multiply this number by 25, and add the number of divisions shown on the bevel of the thimble, 3. The micrometer is open one hundred and seventy-eight thousandths. $(7\times25=175+3=178.)$

Using a Micrometer Graduated in Ten-Thousandths of an Inch. Readings in ten-thousandths of an inch are obtained by the use of a vernier, so named from Pierre Vernier, who invented the device in 1631. As applied to a caliper this consists of ten divisions on the adjustable sleeve, which occupy the same space as nine divisions on the thimble. The difference between the width of one of the ten spaces on the sleeve and one of the nine spaces on the thimble is therefore one-tenth of a space on the thimble. In engraving B the third line from 0 on thimble coincides with the first line on the sleeve. The next two lines on thimble and sleeve do not coincide by one-tenth of a space on thimble; the next two, marked 5 and 2, are two-tenths apart, and so on. In opening the tool, by turning the thimble to the left, each space on the thimble represents an opening of one-thousandth of an inch. If, therefore, the thimble be turned so that the lines marked 5 and 2 coincide, the caliper will be opened

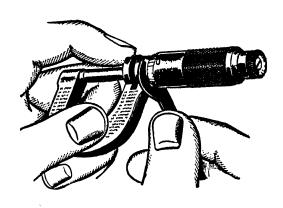


two-tenths of one-thousandth or two ten-thousandths. Turning the thimble further, until the line 10 coincides with the line 7 on the sleeve, as in engraving C, the caliper has been opened seven ten-thousandths, and the reading of the tool is .2507.

To read a ten-thousandths caliper, first note the thousandths as in the ordinary caliper, then observe the line on the sleeve which coincides with a line on the thimble. If it is the second line, marked 1, add one tenthousandth; if the third, marked 2, add two ten-thousandths, etc.

Adjusting the Micrometer. These calipers will read correctly if there is no dirt between the anvil and spindle. When it becomes necessary to readjust the tool to compensate for the wear of screw and nut, this is

done, not by the anvil, but by means of our friction sleeve, as follows: Take up the wear of screw and nut, then remove all dirt from face of the anvil and spindle and bring them together carefully. Insert the small spanner wrench in the small hole and turn until the line on the sleeve coincides with the zero line on the thimble.



Exercise 13.

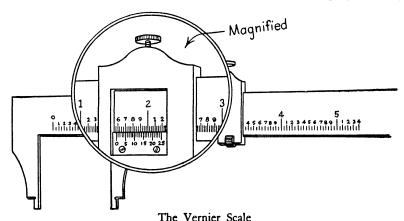
1. The following readings are taken on an ordinary micrometer; complete the table:

	Reading on sleeve is between	Nearest line on thimble	Complete Reading
(a)	.450 and .475	15	
(b)	.900 and .925	4	
(c)	.575 and .600	20	
(d)	.125 and .150	7	
(e)	.000 and .025	22	
(f)	.975 and 1.000	16	

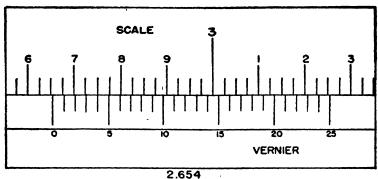
2. The following readings are taken on a micrometer graduated in tenthousandths of an inch; complete the table:

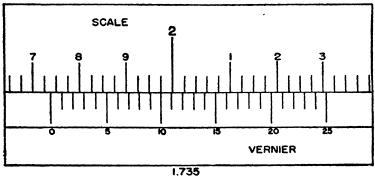
	Reading on sleeve is between	Reading on thimble between	Vernier line	Complete Reading
(a)	.325 and .350	22 and 23	3	
(b)	.875 and .900	8 and 9	9	
(c)	.450 and .475	16 and 17	2	
(d)	.200 and .225	11 and 12	4	
(e)	.575 and .600	2 and 3	6	
(f)	.600 and .625	24 and 25	1	

Vernier Instruments. The principle of the vernier has been applied to many kinds of instruments. In the foregoing discussion, it was seen how it was employed to increase the limit of measurement of the micrometer. Where the vernier is employed on an instrument as the sole agent for magnifying ordinarily imperceptible differences in length, it is usually known as a vernier caliper, vernier protractor, etc. It consists of a small auxiliary scale having usually one less or more graduations in the same length as the longer true scale. It is evident therefore that if the whole vernier scale contains one more division than the true scale over an equal length, each division on the vernier scale is proportionally

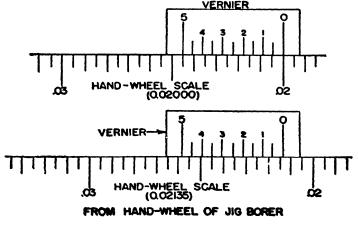


smaller than a corresponding division on the true scale. If 25 divisions on the vernier scale are equal to 24 divisions on the main scale, then each division on the vernier scale is ½5 of a division smaller than a division on the main scale. If there is an accumulating difference of ½5 of a division, the effect of going along the vernier scale one division is to subtract ½5 of a true scale division. By going along the scale 2, 3, 4, 5, etc., divisions of





FROM A VERNIER CALIPER



VERNIER SCALE READINGS

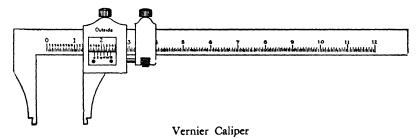
325, 325, 325, 325, etc., are subtracted from the original setting until the lines coincide. At this point all of the remaining fraction of a division indicated by the "0" on the vernier scale has been absorbed, and the number of the vernier divisions indicates the number of the 25ths this fraction of a division contains.

Vernier scales are not necessarily 25 units long; they may have any number of units. They may have only ten units, as on the vernier scale of the ten-thousandths micrometer. The graduated hand wheels of a machine tool such as a jig borer often employ the vernier scale for the purpose of indicating "tenths" or "half-tenths" of a thousandth of an inch table travel, etc.

Types of Vernier Instruments. The vernier scale has been applied to a variety of instruments and tools; for example:

- 1. Vernier Caliper
- 2. Vernier Height Gage
- 3. Vernier Depth Gage
- 4. Vernier Protractor

The typical vernier caliper consists of an L-shaped frame, the end of which is one of the jaws. On the long arm of the "L" is scribed the true scale, which may be 6, 12, 24, 36, or 48 inches long. The sliding jaw carries a vernier scale on either side. The scale on the front side is for outside measurements, whereas the scale on the back side is for inside measurements. It will be noted in the figure that the tips of the jaws have been formed so as to be capable of making an inside measurement. The thickness of the measuring points is automatically compensated for on the inside scale. The sliding jaw assembly consists of two sections joined by a horizontal screw. By clamping the right-hand section at its approximate location, a final fine adjustment of the movable jaw may be obtained by turning the adjusting nut. The sliding jaw may be clamped in any position with the locking screw shown in the figure on top of the jaw. The jaws of all vernier calipers, except the larger sizes, have two center points which are particularly useful in setting dividers to exact dimensions.



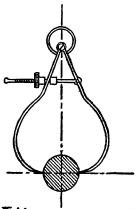
Vernier calipers are made in the standard sizes of 6, 12, 24, 36, and 48 inches, and 150, 300, 600, and 900 millimeters. The length of the jaws will range from 1¼ inches to 3½ inches, and the minimum inside measurement with the smallest caliper is ¼ of an inch or 6 millimeters.

The vernier caliper has a wide range of measurement, and the shape of the measuring anvils and their position with respect to the scale adapts this instrument to certain jobs where a micrometer, for example, could not satisfactorily be applied. It is also capable of being used for both outside and inside measurements—a feature which makes this tool one of the most versatile precision instruments in the shop. However, it does not have the accuracy of a micrometer. In any one inch of its length a vernier caliper should be accurate within .001 of an inch. In any 12 inches it should be accurate within .002, and increase about .001 for every 12 inches thereafter.

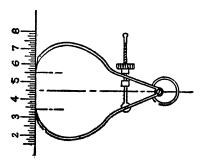
Other Types of Colipers. For outside measurements, such as the thick-

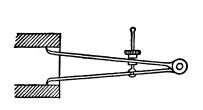
ness of a metal plate or the diameter of a cylinder, the outside calipers are used as shown herewith. In using these calipers, the instrument must always be kept square with the work to be measured. For inside measurements, such as the inside diameter of a pipe or a tube, the inside calipers are used; when using this, the axis of the calipers must line up with the axis of the work, and the tips of the caliper legs must be square with the largest portion of the diameter being measured. In using the micrometer calipers described in the preceding paragraphs the following points should be observed:

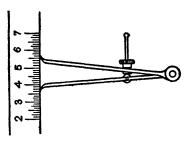




Taking a measurement with an outside calipers.







Taking a measurement with an inside calipers.

Transferring the measurement.

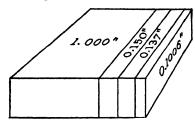
- 1. Never force the caliper by using too much pressure.
- 2. Always take the reading while the micrometer is held on the work.
- 3. Always open the micrometer before removing it from the part measured.
- 4. Never use the micrometer on a moving part while a machine is running.

Precision Measurements. Line-graduated measuring instruments, such as the scale, by which measurements up to .001 inch are taken, are "non-precision instruments," despite the fact that careful, accurate measurements may be made with them. But when dimensions are controlled and reproduced to thousandths of an inch or better, whether by a micrometer or by gage blocks, the measurements are known as precision measurements. Such precision measuring instruments themselves are calibrated by means of gage blocks, which are taken as the industrial standards of length. For ordinary shop operations, such as patternmaking, forging, stamping, rough machining, etc., precision measurements are not required. But where tolerances are very small, as for example in the manufacture of watches, clocks, delicate instruments, typewriters, firearms or parts of automotive engines, the use of precision gage blocks is indispensable.

Gage Blocks. Gage blocks are rectangular blocks of steel with a measuring surface at each end. They are made of a special alloy steel, heat treated and aged so that internal, molecular stress and strain are at a minimum, thereby decreasing the tendency of the metal to warp or "grow." The surfaces of the blocks are mechanically polished by a special process by which a number of blocks are finished at the same time to identical size. The flat surfaces of the blocks are ground and polished to an extremely high finish resembling that of burnished silver. They are the most accurate pieces of manufactured metal in the world; their errors are generally less than 14,000,000 of an inch per inch of length, and some of them are accurate to within 24,000,000 of an inch. They are probably the

nearest approach of a man-made device to a perfect mathematical plane. Since a rise in temperature of 1° causes the blocks to expand 91,000,000 of an inch, they are finished, and subsequently used, in a room kept at a constant temperature of 68°F. Gage blocks usually range in length from .010 of an inch up to 20 inches. They are generally obtainable in sets from 5 to as many as 85 blocks of different lengths. With a large set of over 80 blocks more than 100,000 gages in steps of .0001 of an inch may be made by using various combinations of blocks.

To combine them, the surfaces, having first been thoroughly cleaned, are slid one on the other, with a slight inward pressure; this is sometimes spoken of as "wringing" them together. When placed together in this way they stick with remarkable tenacity; when lifted in the air, blocks that have been wrung together properly have been known to support a weight of somewhat over 200 lb., although the precise reason for this amazing adhesion has never been satisfactorily explained.



Showing how gage blocks are used in combination to make up the measurement of 1.3876

As already mentioned, appropriate gage blocks are put together to secure any desired combination necessary for a particular measurement. For example, if a measurement such as 1.3876" is desired, the following blocks would be selected: 1.000"; .150"; .137"; .1006"; their sum equals 1.3876", which is the required measurement. In many cases it will be possible to find several combinations of blocks to give the measurement required. A complete set of blocks may contain the following sizes:

1.000′′	.050′′	.550′′	.101′′	.114"	.126''	.138"	.1001′′
2.000"	.100′′	.600′′	.102"	.115′′	.127"	.139"	.1002"
3.000"	.150′′	.650 ′′	.103"	.116′′	.128′′	.140′′	.1003′′
4.000"	.200′′	.700′′	.104''	.117′′	.129′′	.141"	.1004′′
1	.250′′	.750 ′′	.105′′	.118′′	.130′′	.142"	.1005′′
.010′′	.300′′	.800′′	.106′′	.119′′	.131"	.143"	.1006''
.020′′	.350′′	.850′′	.107′′	.120′′	.132"	.144"	.1007"
.030′′	.400′′	.900′′	.108′′	.121"	.133"	.145"	.1008′′
.040′′	.450′′	.950′′	.109′′	.122"	.134"	.146′′	.1009"
	<i>.</i> 500′′		.110′′	.123"	.135"	.147''	
			.111"	.124"	.136"	.148"	
			.112"	.125"	.137"	.149′′	

.113"

Exercise 14.

Using the above table of sizes, find appropriate combinations of blocks for each of the following measurements:

1.	.3944	5.	.3982	9.	1.8539
2.	.5532	6.	.4338	10.	9.6402
3.	.4265	7.	3.9061	11.	7.2944
4.	.666	8.	2.7072	12.	4.0098

Accuracy of Gage Blocks. The guaranteed accuracy of gage blocks is expressed as ±.000002 of an inch in an inch. In other words, a gage block measuring .500 of an inch may vary between .499998 and .500002 and still be acceptable. Furthermore, a block 4.000000 inches long may vary 4 times .000002, or .000008 of an inch, i.e., from 3.999992 to 4.000008 inches and be acceptable. It might be supposed that the accumulated error in a stack of five or six blocks might be considerable; it would be, were it not for the fact that the variations mentioned are distributed according to the laws of probability—some plus and some minus—so that they counterbalance, and the total error in a stack of blocks rarely exceeds twice that of a single block; frequently it is even less than that of a single block.

Uses of Gage Blocks. It should also be pointed out that gage blocks are made and used for various classes of work, i.e., various levels of accuracy. Thus a very high grade of blocks, with a range of error of from 5 to 20 millionths of an inch, would be used for inspecting tools, verifying gages, and calibrating various instruments. A second-grade set of blocks, with a range of error of from 20 to 40 millionths of an inch, might be used in layout work,—dies, jigs, fixtures, etc. A third-rate set, with errors ranging from 40 to 100 millionths of an inch, would be suitable for setting up milling, grinding, and drilling machines, or for the inspection of machine parts, etc.

Standard Sets and Working Sets. Wherever a considerable amount of precision measuring is required in an industrial plant, it is customary to use primary and secondary standards, that is, a master set of gage blocks, and a working set. The master set is carefully preserved, and is used only to check the accuracy of the working sets used in the shop. The master set is usually sent to the Bureau of Standards at Washington, or returned to the manufacturer, once a year or so for certification; each block is then checked for flatness, parallelism and length, and is certified as varying so-and-so many millionths of an inch.

As the working sets get older they become worn through use and handling. It must be remembered that all gage blocks are extremely delicate; even the natural moisture of the hands contains an acid which may stain the blocks if they are handled too much. Hence as the blocks

wear out, they are progressively used for less important work. When they become so worn that the error is greater than 100 millionths of an inch they are either discarded or chromium-plated and relapped to size. In recent years, gage blocks have been made from carboloy for use in working sets because of the high resistance of carboloy to wear.

5. PERCENTAGE

Meaning of Per Cent. As we have already seen, a fractional part of any given amount may be expressed either as a common fraction or as a decimal fraction. There is still a third way: by using a per cent. A per cent is simply a decimal fraction written without the decimal point, with the (%) sign used instead of the decimal point to indicate the fact that the denominator is "hundredths"; thus

Per cents may be added, subtracted, multiplied, etc., just as other numbers having similar units or denominations; thus

$$15\% + 3\% + 10\% = 28\%$$

 $100\% - 16\% = 84\%$
 $6 \times 3\frac{1}{2}\% = 21\%$
 $24\% \div 3 = 8\%$

Finding a Per Cent of a Number. The commonest problem involving per cents is that of finding a given per cent of a given number. The given number is called the *base*; the per cent required is called the *rate*; and the result of finding the per cent (or taking the rate) is called the *percentage*. Thus, in finding 20% of 750, we say:

20% of
$$750=?$$
 or $.20\times750=150$;

here 750=base, .20=rate per cent, and 150=percentage. Finding a per cent of a number is therefore seen to be a simple matter of multiplying a number by a decimal, i.e., using the formula

$$Percentage = Base \times Rate$$

or, $P = B \times R$

EXAMPLE 1: The cost of material for a job is estimated at \$48; an additional 15% is allowed for miscellaneous expenses. Find
(a) the amount of the allowance, and (b) the total estimated cost.

SOLUTION:

- (a) $$48 \times .15 = 7.20 , Ans.
- (b) \$48+\$7.20=\$55.20, Ans.
- EXAMPLE 2: A specimen of Monel metal consists of 68% of nickel, 28% of copper, and the remainder of small amounts of other metals. Find (a) the number of pounds of nickel and copper in a piece of Monel metal weighing 18½ lb.; (b) the number of pounds of material other than nickel and copper in this specimen.

Solution:

- (a) $18.5 \times .68 = 12.58$ lb. nickel, Ans. $18.5 \times .28 = 5.18$ lb. copper, Ans.
- (b) 68%+28%=96% 100%-96%=4%, other metals $18.5\times.04=.74$ lb., Ans.

Exercise 15.

- 1. If ice is 91.7% as heavy as water, and water weighs 62.4 lb. per cu. ft., find the weight of a cubic foot of ice.
- 2. When tested, a gasoline engine actually gave 86% of its rated horse-power. If the engine was rated at 110 H.P., what was the actual horsepower delivered by the engine?
- 3. A motor is running at 2600 revolutions per minute. If the speed of the motor is increased by 6½%, how many r.p.m. will it then make?
- 4. If the loss in power due to friction in a certain device is 28%, what amount of power will this device transmit when supplied with 125 horsepower?
- 5. A machine shop casting weighs 60 lb. Due to an error in dimensioning, it is necessary to remove 12½% of the casting by machine. How many pounds of metal must the machinist remove?
- 6. The employees in a shop are to receive a wage increase of 12%. If junior mechanics have been getting \$10.75 a day and helpers \$7.80, what is the daily wage rate of each after the raise goes into effect?
- 7. An alloy used for bearing metal contains 14% tin, 27% antimony and 59% lead; how much of each of these metals is required to make 150 lb. of bearing metal?
- 8. A pattern weighs ¼ as much as the casting to be made from the pattern. If the casting weighs 110 lb., what is the weight of the pattern?
- 9. An inexperienced operator turned out 250 pieces of work on a stamping machine When inspected, it was found that 2½% of them had to be rejected as imperfect. How many pieces were rejected?
- 10. In making a certain piece to measurement, an allowance of 1½% either way is permitted. If the dimension called for is 4.8 in., what are the "outside limits" permissible?

11. In mixing a batch of concrete, about 15% of the weight is cement, 30% is sand, and 55% is gravel. If the dry mixture has a total weight of 1450 lb., how many pounds of each are used?

Changing a Per Cent to a Fraction. It is sometimes convenient to change a per cent into an equivalent common fraction. To do this, the per cent is first expressed as a decimal fraction, which in turn is then reduced to lowest terms.

Example 1: Change 28% to a common fraction.

Solution: 28% = .28 = 2%1002%100 = 1%0 = 7%5, Ans.

Example 2: Express 1834% as a common fraction.

Solution:
$$18\%\% = .18\% = .1875 = \frac{1875}{10,000} = \frac{75}{400} = \frac{3}{16}$$
, Ans.

Changing a Common Fraction to a Per Cent. In a somewhat similar way, the above process may be reversed, and any common fraction can in turn be expressed as a per cent. Thus the numerator is first divided by the denominator, the quotient being written as a decimal; the decimal is then converted to a per cent by moving the decimal point two places to the right and annexing the % sign.

Example 1: Change % to the per cent form

Solution:
$$\frac{3}{8} = 3 \div 8$$

$$\frac{8)3.000}{.375}$$

$$.375 = 37.5\%, Ans.$$

Example 2: Express 13/17 as a per cent.

SOLUTION:

$$\begin{array}{r}
.7647+\\
17)\overline{13.000}\\
\underline{119}\\
110\\
\underline{102}\\
80\\
\underline{68}\\
120\\
119
\end{array}$$
or, .7647=76.47%+, Ans.

Example 3: Change % to a per cent.

Solution:
$$6 \div 5 = 1.2 = \frac{120}{100} = 120\%$$
, Ans.

Determining the Rate Per Cent. Another common problem arising in connection with the use of per cents is that of determining the rate per cent, i.e., finding what per cent one number is of another. It is precisely the same problem as that explained in the preceding paragraph. Its relation to percentage will be seen at once from the following:

Percentage=Base
$$\times$$
Rate

If $P=B\times R$,

then $R=\frac{P}{B}$

 $Rate = Percentage \div Base.$

Example 1: What per cent of \$600 is \$39?

$$\frac{$39}{$600} = \frac{39}{600} = \frac{13}{200} = .065 = 6\frac{1}{2}\%$$
, Ans.

Example 2: By changing the plan of a pattern a saving of 51/4 lb. is made in a casting originally weighing 46 lb. What is the per cent of weight thus saved?

Solution:
$$\frac{5\frac{1}{46}}{46} = \frac{.114+}{46)5.25}$$

$$\frac{46}{65}$$

$$\frac{46}{190}$$

$$\frac{184}{190}$$
Saving=.114+=11.4%+, Ans.

Exercise 16.

- 1. An automatic production machine turns out 36 pieces of work per hour. After certain adjustments had been made, the machine turned out 42 pieces per hour. What is the per cent of increase in the production rate?
- 2. A shop hand receiving 80¢ an hour is given an increase in wages. If he now receives 92¢ an hour, by what per cent was his wage rate increased?

- 3. Before a bronze casting was machined it weighed 31¼ lb.; after the machining operations had been performed it weighed 27½ lb. What was the per cent of reduction in weight?
- 4. A steam pressure of 175 lb. per sq. in. is increased to 220 lb. per sq. in. What is the per cent of increase?
- 5. If the price of gasoline is increased from $16\frac{1}{2}\phi$ a gallon to $17\frac{1}{4}\phi$, what per cent of increase is this?
- 6. A power saw uses a "cutting compound" made by mixing 5 quarts of lard oil with water enough to fill a 10-gallon tank. What per cent of the compound is oil?
- 7. A beam is expected to support a maximum load of 40 lb. per linear foot. If it is designed to withstand a load of 56 lb. per ft., what factor of safety was allowed?
- 8. In making a pattern, a designer allows 3/16 in. per foot for shrinkage. What per cent is this?
- 9. A bottle contains 250 gm. of potassium chloride "analyzed reagent." The label states that it contains 0.083 gm. of magnesium chloride impurity. What per cent is this?
- 10. A carpenter added 1¼ pints of alcohol to 2½ quarts of shellac. By what per cent did he "thin" the shellac?
- 11. In a printing of 2500 leaflets the press operator spoiled 45 copies. What was the per cent of spoilage?
- 12. By tuning up a Diesel engine an operator saves an average of 15 gal. of fuel per day. If the average consumption of fuel had been 175 gal. per day, what was the per cent of saving in fuel?

Finding the Base. A less frequently occurring problem is the following: having given the percentage and the rate per cent, what was the original base? When expressed by means of the formula, the method of answering this type of question may readily be seen; thus

since
$$P=B \times R$$
,
then $B=P \div R$.

or the base is found by dividing the percentage by the rate.

EXAMPLE 1: A factory "let out" 240 of its employees. If this meant that 15% of its employees were laid off, how many were originally employed?

Solution:
$$15\%=240$$

 $1\%=240\div15=16$
 $100\%=100\times16=1600$, Ans.

EXAMPLE 2: By increasing the amount of "filler" in a certain grade of paper stock the weight of the paper was increased by 10%. If the stock now weighs 16% lb., what did it weigh originally?

Solution: 100% + 10% = 110%

110% = 16.5 lb.

 $1\% = 16.5 \div 110 = .15$ lb. $100\% = 100 \times .15 = 15$ lb., Ans.

Exercise 17.

- 1. In normal times a shop produces a certain number of finished pieces per day. When production is stepped up 25% by working overtime, 39 additional pieces per day are produced. What is the daily production under normal conditions? when overtime work is done?
- 2. A certain material shrank, on account of moisture, 4% in size. If it now measures 21.6", what was its original size?
- 3. The inventory clerk of a factory has on hand 300 ft. of round bars of a certain size. If this is 30% of the average stock of that size, how much of it is usually kept on hand?
- 4. The weight of zinc in a casting made of Lumen metal is 74.8 lb. If Lumen metal consists of 5% aluminum, 10% copper, and the rest zinc, find the weight of the casting.
- 5. The overhead in a manufacturing plant is 24% of the value of the goods produced. If in a certain month the overhead expense amounted to \$38,400, what was the value of the goods produced?
- 6. A foreman's weekly wage is increased by 12%. If his raise amounts to \$5.82 per week, what was his original weekly wage?

Practical Uses of Percentage. Many practical applications of percentage problems arise in the trades, especially in connection with the business aspects of industrial practice. Thus profit is expressed as a certain per cent of the volume of sales, or sometimes as a per cent of the cost; so also, are labor costs, overhead, and cost of materials expressed as per cents. Other items frequently expressed in per cents are the cost of maintenance of physical plant and equipment; the cost of repairs and replacements; taxes; insurance, such as fire insurance, flywheel insurance, boiler explosion, plate-glass insurance, etc., the premiums on accident policies, workmen's compensation, unemployment insurance, pensions, old-age security benefits and the like; all these are usually figured in terms of percentages.

Depreciation. All equipment, such as machinery, tools, fixtures, trucks, even buildings, decrease in value as time goes on. This decrease in value is known as *depreciation*. It is usually due to the actual wearing out of the equipment so that it is no longer serviceable, although it sometimes becomes necessary to discard equipment even before it is worn out completely because of new inventions or improved styles. Frequently the equipment to be discarded has a certain junk value, or scrap value, when it is disposed of. The number of years that the equipment remains

in use is called its estimated or "useful life". The amount of annual depreciation can be computed in several ways. One of the simplest and commonest methods is to suppose that it depreciates in value in equal amounts each year of its life. This is not actually the case with some types of equipment. However, when this method is used, the computation is as follows:

Annual depreciation=
$$\frac{C-S}{n}$$

where C=original cost, S=scrap value, and n=number of years of estimated life. On this basis (called the "constant-value" method), the rate of depreciation is given by:

Example: A power drill worth \$875 when new has an estimated life of 15 years, and its scrap value is \$50. Using the constant-value method, find

- (a) the annual depreciation charge, and
- (b) the annual rate of depreciation.

Solution: (a) Amount of annual depreciation =
$$\frac{$875 - $50}{15} = \frac{$825}{15}$$

= \$55, Ans

(b) Rate of annual depreciation=
$$\frac{$55}{$875}$$
=.0629=6.29%, Ans.

Commercial Discount. When material or equipment is purchased, it is usually subject to *discount*. This means that a certain per cent of the quoted price is allowed, either for immediate cash payment, or because of a trade allowance on the list price, or because it is bought in large quantity. The following examples will illustrate such discounts.

EXAMPLE 1: A bill for lumber amounted to \$176; a discount of 2½% for cash was allowed. If prompt payment was made, what did the lumber actually cost the purchaser?

Solution:
$$$176 \times .025 = $4.40$$
, discount $$176 - $4.40 = 171.60 , net cost, Ans.

Example 2: A wrench listed in the catalog at \$2.75 is subject to a discount of 331/2%. What is the net cost?

- Example 3: A supply house lists a rotary pump at \$75, subject to a discount of 20% and 10%. Find the net price.
- Solution: $$75\times20\%=15 , first discount \$75-\$15=\$60, first "net price" $$60\times10\%=6 , second discount \$60-\$6=\$54, net price, Ans.

Note: Either discount can be computed first; the result will be the same. The two discounts cannot be added, however; "20% and 10%" is not equivalent to a 30% discount. This is the short cut, if you want one:

$$100\%$$
— 20% = 80%
 100% — 10% = 90%
 $(.9)\times(.8)$ =. 72 = 72%
\$75 \times . 72 =\$54, *Ans*.

Exercise 18.

- 1. Brass fittings are offered by a manufacturer at \$7.20 a hundred. At a discount of 25%, what is the cost of 200 fittings?
- 2. Micrometers are quoted at \$32 a doz., less 25% and 20%. What is the net cost of one micrometer?
- 3. A wood plane was purchased at a net cost of \$3.80. If the catalog price was \$4.75, what per cent of discount was offered?
- 4. A lathe costing \$1200 has an estimated life of 15 years. If it has a scrap value of \$150, what is the annual depreciation charge?
- 5. If a piece of equipment costing \$240 has no scrap value and has a useful life of 8 years, what is the annual rate of depreciation?
- 6. A factory building cost \$40,000 to erect. If the depreciation is figured at 2% of the original cost each year, what is the "book value" of the building after 22 years?
- 7. A solution of a solid in water contains 24% of the solid by weight. How much of this solid is dissolved in 15 oz. of the solution?
- 8. As calculated, the speed of a pulley is 300 revolutions per minute. When checked with a tachometer, however, it actually made only 280 r.p.m., due to belt slippage. What is the per cent of slippage?
- 9. Ordinary air contains about 19.5% of oxygen by volume. How many cubic feet of oxygen are there in 2000 cu. ft. of air?
- 10. Because of a leaky valve, 2½ quarts of oil were lost out of every 20 gallons. What per cent was lost?
- 11. A factory regularly employing 320 men increases its force by 15%. How many men are now working in this factory?
- 12. The diameter of a rod when measured by a micrometer is found to be 1.23 in. If the blueprint called for a diameter of 1.18 in., what is the per cent of error?

- 13. If the working hours are increased from 40 hours per week to a 44-hour week, what is the increase in a weekly pay roll amounting to \$5600, if the same hourly wage rates are maintained?
- 14. An upholsterer allows 10% extra on the cost of material for nails, thread, glue, sandpaper, etc. If the wood and fabric for an upholstered stool come to \$4.38, what is the total estimated cost of material for 2 doz. such stools?
- 15. When making a bid on an installation job, a contractor allows 30% of the estimated cost for additional "overhead." If he offers a bid of \$156, what did he estimate the cost to be?

6. RATIO AND PROPORTION

Ratio as a Comparison. A ratio is a device for comparing two quantities of the same kind. For example, if two strips of metal are 8 in. and 10 in. long, respectively, we could say that the second is 2 in. longer than the first, or 25% longer than the first. This is a difference method of comparing them; telling how much more or less. Another way of comparing them would be to say that one is \% as long as the other, or the second is 14, i.e., 14, times as long as the first. This is the ratio method of comparison: telling how many times as much. We say that the lengths of the boards are "in the ratio of 4 to 5, or 5 to 4," which may be written as 4:5, or 5:4. A ratio, then, is simply a fraction which gives the comparison at a glance; the above ratio might also be written as % or ¾ instead of "4:5" or "5:4"; in fact, the colon (:) is really an abbreviation for "÷" with the horizontal line omitted. Notice that a ratio is independent of the units of measure; i.e., the two lengths mentioned above are in the ratio of 4:5 whether we express them in inches, feet, or yards. The units "cancel out," and the ratio remains 4:5. When comparing two quantities by the ratio method, however, care should be taken that the numbers to be compared are always expressed in the same units of measure to begin with.

EXAMPLE 1: A spindle is 3" high and 34" in diameter. What is the ratio of its diameter to its height?

Solution: $\frac{3}{4} \div 3 = \frac{3}{4} \times \frac{1}{3} = \frac{1}{4} = 1:4$, Ans.

Example 2: A rectangular sheet of tin measures 12'6" in length by 8'4" in width. Find the ratio of the length to the width.

Solution: $12'6'' = 12\frac{1}{2}$ ft. $8'4'' = 8\frac{1}{2}$ ft. $12\frac{1}{2} \div 8\frac{1}{2} = \frac{25}{2} \times \frac{9}{25} = \frac{3}{2} = 3:2$, Ans.

Exercise 19.

- 1. Two ladders are 12 ft. and 18 ft. long. What is the ratio of their lengths?
- 2. What is the ratio of the lengths of a 6"-pocket rule and a yardstick?
- 3. Two near-by office buildings are 24 stories and 36 stories high. Assuming that the "stories" in each building are the same height, what is the ratio of the heights of the buildings?
- 4. A certain style "legal size" envelope measures 4"×9½". What is the ratio of its width to its length?
- 5. A photographic print is $3\frac{1}{4}$ "× $4\frac{1}{4}$ ". What is the ratio of its dimensions?
- 6. A rectangle is said to have the most pleasing appearance when the ratio of its width to its length is 0.7. According to this standard, what should be the width of a rectangular placard that is 25 in. long?
- 7. A boy is 3 ft. 9 in. tall, and his father stands 5 ft. 9 in. Find the ratio of their heights.
- 8. A drawing of a flower in a biology textbook is 5¼ in. high. If the caption under the drawing reads "¾ actual size," what is the actual height of the flower?
- 9. The micro-photograph of a textile fibre is 2.4 cm. long. If the magnification is 1:60, how long is the actual specimen?
- 10. A mechanic constructed a miniature model of a machine part which was actually 3 ft. 6" long. If he used a scale of "1 inch=1/2 foot," how long did he make the model?

Using Ratios. Ratios are very useful, and can be employed in many ways, as the following illustrative problems will show.

Example 1: A board is 16 ft. long; if it is to be divided into two pieces in the ratio of 3:5, how long should each piece be?

Solution: 3+5=8

one piece = % of entire length, or 6 ft. other piece=% of entire length, or 10 ft., Ans.

EXAMPLE 2: Muntz metal consists of 6 parts of copper and 4 parts of zinc by weight. How many pounds of each metal are there in a block of Muntz metal weighing 72 lb.?

Solution: 6+4=10

Ratio of copper to Muntz=6:10=.6 Ratio of zinc to Muntz =4:10=.4

72×.6=43.2 lb. copper, 72×.4=28.8 lb. zinc, Ans. EXAMPLE 3: The ratio of the diagonal of a square to the side of the square is 1.4. Find (a) the diagonal of a square whose side is 30 inches; (b) the side of a square whose diagonal is 28 inches.

SOLUTION: A ratio of 1.4 is the same as 14:10, or (1.4):(1).

(a) diagonal=1.4×side

 $=1.4\times30=42$ in., Ans.

(b) side=diagonal÷1.4

 $=28 \div 1.4 = 20$ in., Ans.

Since a ratio is always a fraction, ratios are frequently expressed as per cents. The specific gravity of a substance is the ratio of its weight to the weight of an equal volume of water. Thus ether, being only about 70% as heavy as water, has a specific gravity of 0.7; ice, 0.92; air, 0.0013; aluminum, 2.6; lead, 11.37; etc.

Exercise 20.

- 1. One inch is equivalent to 2.5 cm. What is the ratio of an inch to a centimeter? of a centimeter to an inch?
- 2. One liter is equivalent to 1.06 quarts. What is the ratio of a quart to a liter?
- 3. Divide a 42"-rod into two pieces in the ratio of 5:7.
- 4. The angles of a triangle are in the ratio of 1:2:3. If the sum of the three angles equals 180°, how large is each angle?
- 5. One quart equals approximately .95 liters. How many liters of acid are there in a 5-gallon acid carboy?
- 6. The ratio of the altitude of an equilateral triangle to its side is .866. What is the altitude of such a triangle if its side is 20 inches? What is the length of the side if the altitude is 2.598 inches?
- 7. The smaller of two connected pulleys makes 180 revolutions per minute while the larger one makes 45 revolutions. What is the ratio of their speeds? If the smaller one is speeded up to 220 r.p.m., what will be the speed of the larger, assuming the same speed ratio?
- 8. Aluminum metal expands .000013 of its length per Fahrenheit degree rise in temperature. If the original length of an aluminum bar is 200 cm., what is its length when raised 100°F?
- 9. Monel metal consists of 68½% of nickel, 1½% of iron, and the rest, copper. How many pounds of copper are there in a Monel metal casting weighing 60 lb.?
- 10. A ton of ready-mix concrete consists of cement, sand and gravel in the ratio of 1½:3½:5. How many pounds of each ingredient are there in the mixture?
- 11. If a sample of petroleum weighs 55 lb. per cu. ft., and water weighs 62.5 lb. per cu. ft., find the specific gravity of the petroleum.

- 12. If the specific gravity of ice is 0.92, what is the weight of 8 cu. ft. of ice, assuming that water weighs 62.5 lb. per cu. ft.
- 13. Brazing metal is an alloy made up of 20% zinc and 80% copper. What is the ratio of zinc to copper?
- 14. German silver (white metal) consists of 2 parts zinc, 3 parts nickel, and 5 parts copper. Find (a) the ratio of zinc to copper; (b) of copper to nickel; (c) what per cent of the alloy is nickel?
- 15. A commonly used mixture for concrete is made up of 1 part of cement, 2½ parts of sand, and 4 parts of stone. Find (a) the ratio of sand to stone; (b) the ratio of cement to sand; (c) what per cent of the concrete mixture is sand?

Scale Drawings. In representing distances on a map or dimensions on a plan or blueprint, it is necessary to use a scale, or to "scale down" the quantities, all in the same ratio. Thus on a given map, an inch might represent 300 miles, in which case two cities located 2½ inches apart on the map would actually be 750 miles distant from each other. Or the floor plan of a house might be drawn to a scale of 1"=10 ft.; in that case a room which on the plan is ¾" wide is actually 7½ ft. wide, and a room 18 ft. long would be represented by a line 1.8 in. long.

EXAMPLE 1: A catalog picture of a machine part is labeled as being "% actual size." If the length of the part in the picture is 3.8 in., what is its actual length?

Solution: $3.8 \times \% = 9.5$ in., Ans.

EXAMPLE 2: The working model of a machine is to be on a scale of 1:50. If a connecting piece of this machine is actually 16'8" long, how long should the corresponding piece of the model be made?

Solution: 16'8''=200'' $200''\times\frac{1}{100}=4''$, Ans.

EXAMPLE 3: On a blueprint the scale used is 1"=10'. Find (a) the actual size of a distance of 2\%'' on the blueprint; (b) how long on the blueprint an actual distance of 36 ft. ought to be.

Solution: 1''=10 ft. (a) $2\frac{1}{4}''=10\times 2\frac{1}{4}=22.5$ ft., Ans.

(b) 1 ft.= $\frac{1}{10}$ in. 36 ft.= $\frac{36}{10}$ =3.6 in., Ans.

Exercise 21.

1. The dimensions of the top of a rectangular workbench are 4' by 8½'. What should be its dimensions on a scale drawing, if the scale is ½"=1'?

- 2. A living room is 20'×14'. On the architect's plan, what are its dimensions, if the scale used is \%''=1'?
- 3. If the scale used in the following is 1''=1', fill in the missing values:

Actual Length	2'	5′	8′	20′		6½′
Scale Length	2"	5"			15"	

4. If the scale used in the following is $\frac{1}{2}$ = 10′, fill in the missing values:

Actual Length		20′	5′	24′		
Scale Length	1/8"				2"	35%"

5. Complete the following table:

Scale Used	Actual length	Scale length	Actual length	Scale length	
(a) $1''=20$ ft.	35 ft.	ļ	}	3¼"	
(b) $1'' = 6''$	1½ ft.	۶	}	10 "	
(c) $\%'' = 1$ ft.	12 ft.	}	}	2%"	
(d) $\frac{1}{2}$ "= 1 mile	25 mi.		}	5¾′′	
(e) $\frac{1}{4}$ "=10 ft.	45 ft.	?	}	4½′′	

- 6. The floor space of a storage bin is 14 ft. by 24½ ft. Using a scale of 1"=1', what are the dimensions of the floor space on the architect's plan?
- 7. The dimensions of a metal plate for a machine are $6\frac{1}{2}$ ft. $\times 9$ ft. What should its dimensions be on a blueprint, if the scale used is $\frac{1}{2}$ =1'?
- 8. The scale of miles on a map is 1"=150 mi. How far apart on the map are two cities that are actually 1225 miles from each other?
- 9. On the plan of an apartment house a bedroom is shown, measuring 3½" by 5¾". If the floor plan is drawn to a scale of ½"=1', what are the actual dimensions of the room?
- 10. The detailed plan of a working model is represented on a draftsman's drawing by a scale of 1"=6". What are the dimensions of a rectangular part measuring 4½"×6¼" on the drawing?
- 11. A surveyor's map is drawn on a scale of 1"=10 feet. How far is it actually from one point to another that is 3% inches from it on the map?
- 12. On the layout of a camp site 1"=0.5 mile. It is 1¼ miles from the mess hall to a certain cottage. How far apart are these two places on the diagram?
- 13. Complete the blank spaces:

Length of object	1'	5′	6"		5"	4 yd.
Length of drawing	1"	1/2"		3'		6"
Scale used			1/2	1/4	1'=6"	

- 14. A carpenter is using a blueprint with a scale of $\frac{1}{2}$ "=1'. What are the dimensions of a door that is $1\frac{3}{2}$ " on the blueprint?
- 15. Find the dimensions of (a) the living room, (b) the dinette, (c) the bedroom, and (d) the alcove.



Proportion. The word "proportion" is one which is often used carelessly, or with only a vague notion of what is really meant. Strictly speaking, when we compare two quantities, we cannot speak of their "proportion"; we can refer to the ratio between them, or what part or what per cent one is of the other. When we speak of a proportion, we have in mind four quantities, and are comparing them in pairs, as ratios. In other words, if two ratios are equal to each other, they are said to form a proportion. Thus, 3:5=12:20 is a proportion. Putting it another way, if the ratio between any two quantities is numerically equal to the ratio between two other quantities, then the four quantities are in proportion. For example, a nickel bears the same ratio to a dime that a half-dollar does to a dollar, since

$$5/10 = 50/100$$
, or $\frac{1}{2} = \frac{1}{2}$

Notice that in the first case, all four quantities are expressed in terms of the same units, viz., cents, although the units don't appear; in the second case, the two ratios are reduced to lowest terms to show their equality. Or again, if a man 6 ft. tall casts a shadow 8 ft., then a pole 18 ft. high will cast a shadow 24 ft. long; or, 6:8=18:24.

$$\frac{6}{8} = \frac{18}{24}$$
 $\frac{8}{4} = \frac{3}{4}$

In other words, a proportion is simply an equation stating that two fractions are equal. For example,

if
$$2:3=10:15$$
, then $\%=1\%5$,

or $2\times15=3\times10$, which might be called "cross-multiplying" the four terms of the proportion. If only three of the four terms of a proportion are known, the remaining term can easily be found by the principle of "cross-multiplication," as shown below.

Examples:

1. If %=8/n, find the missing number "n."

Multiplying "crisscross,"

$$2 \times n = 8 \times 3$$
 Check:
 $2n = 24$ %=\%12

2. If %=n/20, find the missing quantity "n."

Cross-multiplying: Check:

$$4 \times 20 = 5 \times n$$
 $\% = 19 \% 0$
 $n = 16$

3. If $^{8}/n=\%$, find n.

Multiplying: Check:
$$3\times8=5\times n$$
 $3\div4\%=\%$ $5n=24$

n=2%=4%4. If n/4=%, find n.

 $n = \frac{8}{1} = \frac{11}{1}$

$$7 \times n = 2 \times 4$$

$$7n = 8$$

$$1 \% \div 4 = \%$$

$$1 \% \div 4 = \%$$

Exercise 22.

Find the missing term in each of the following proportions:

1.
$$\frac{3}{4} = \frac{15}{n}$$
 4. $\frac{5}{6} = \frac{n}{24}$ 7. $\frac{6}{n} = \frac{2}{3}$ 10. $\frac{n}{40} = \frac{3}{6}$ 2. $\frac{2}{6} = \frac{16}{n}$ 5. $\frac{3}{8} = \frac{n}{32}$ 8. $\frac{7}{n} = \frac{1}{6}$ 11. $\frac{n}{180} = \frac{24}{120}$ 3. $\frac{2}{8} = \frac{14}{n}$ 6. $\frac{4}{8} = \frac{n}{12}$ 9. $\frac{n}{16} = \frac{3}{8}$ 12. $\frac{88}{n} = \frac{31}{7}$

Direct Proportion. A proportion in which the ratios vary in the same order is called a *direct proportion*. For example, the volume of a gas (under constant pressure) varies directly with the temperature: as the temperature increases, the volume increases; as the temperature decreases, the volume decreases. This may be expressed mathematically as follows:

$$\frac{\overline{V_1}}{\overline{V_2}} = \frac{\overline{T_1}}{\overline{T_2}};$$

note that the "subscripts" of the letters are in the same order.

Example 1: If 8 bolts weigh 10 oz., how much will 48 similar bolts weigh?

SOLUTION: Let x represent the required weight.

$$\frac{848}{8x=10/x}$$

 $8x=10\times48$
 $x=\frac{10\times48}{8}=60$ oz., Ans.

EXAMPLE 2: The elongation of a certain spring varies directly with the weight applied. If a weight of 48 oz. causes an elongation of 2 inches, (a) what will the elongation be when a weight of 60 oz. is applied? (b) what weight will produce an elongation of 1½ inches?

SOLUTION:

$$\frac{e_1}{e_2} = \frac{w_1}{w_2}$$

(a)
$${}^{2}/x = {}^{48}/60$$

 $48x = 2 \times 60$
 $x = \frac{2 \times 60}{48} = 2\frac{1}{2}$ in., Ans.

(b)
$$\frac{2}{1\frac{1}{2}} = \frac{48}{x}$$

 $2x = \frac{32}{2} \times 48$
 $x = \frac{\frac{32}{2} \times 48}{2} = 36 \text{ oz., } Ans.$

Exercise 23.

- 1. If 100 pages of a book measure %" in thickness, what will be the thickness of a book of 480 pages of the same quality of paper?
- 2. If 7½ gallons of paint cost \$10.50, what will 40 gallons of paint cost?
- 3. Eight stamping machines turn out 560 pieces of work in one hour. How many pieces will 5 of these machines turn out in an hour and a half?
- 4. If a bomber flies 840 miles in 3 hours, how far will it fly in 8½ hours at the same rate?
- 5. If the electrical resistance of 250 ft. of a certain wire is 150 ohms, how many ohms resistance will 875 ft. of the same wire have?
- 6. Metal castings are often sold by the pound. If a casting weighing 240 lb. costs \$12.80, what is the weight of a similar casting that costs \$41.60?

- 7. A section of a steel girder 18 ft. in length weighs 450 lb. How long is another section of the same girder if it weighs 1050 lb.? What is the weight of a piece 10 ft. long?
- 8. The volume of a gas under constant pressure varies directly as the absolute temperature. If V=420 when T=225, what is the value of V when T=175? For what value of T will V equal 1200?
- 9. At 75 lb. pressure per sq. in., a certain exhaust pipe discharges 270 cu. ft. of gas per minute. Assuming direct variation, how many cu. ft. are discharged at 80 lb. pressure? What pressure is required to discharge 450 cu. ft. per minute?
- 10. The distance traveled by sound varies directly as the time required to hear the sound. A storm is 1½ miles away, and the sound of the thunder reaches an observer 7.2 seconds after the lightning flash is seen. Some time later the thunder is heard 4.5 seconds after the flash. How much nearer is the storm the second time?

Inverse Proportion. A proportion in which the ratios vary in the opposite order is called an *inverse proportion*. For example, the volume of a gas (under constant temperature) varies inversely as the pressure: as the pressure increases, the volume decreases, and as the pressure decreases, the volume increases. This may be expressed mathematically as follows:

$$\frac{V_1}{V_2} = \frac{P_2}{P_1};$$

note that in this case the subscripts of the letters are in reverse order. **Example**: The current (C) in an electric circuit varies inversely as the resistance (R). If C=2 amperes when R=55 ohms, find (a) the current when R=220; (b) find the resistance R when C=5 amperes.

Solution:
$$\frac{C_1}{C_2} = \frac{R_2}{R_1}$$
(a) $\frac{2}{C_2} = \frac{220}{55}$
 $220 C_2 = 2 \times 55$
 $C_2 = 110 \div 220 = \frac{1}{2}$ ampere, Ans.

(b)
$$\frac{2}{5} = \frac{R_2}{55}$$

 $5R_2 = 2 \times 55$
 $R_2 = 110 \div 5 = 22 \text{ ohms, } Ans.$

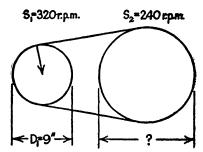
Inverse proportion is well illustrated by the relation of the diameters of pulleys and gears. Whenever two pulleys having different diameters are

connected, the smaller pulley always rotates more times than the larger. Likewise, when two gears with different diameters are in mesh, the smaller (having the lesser number of teeth) turns more rapidly than the larger one.

Example 1: Two pulleys are connected with a belt; the smaller, having a diameter of 9", makes 320 revolutions per minute, while the larger makes 240 r.p.m. Find the diameter of the larger pulley.

Solution:
$$\frac{D_1}{D_2} = \frac{S_2}{S_1}$$

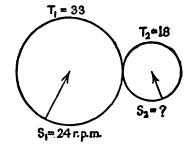
 $\frac{9}{D_2} = \frac{240}{320}$
240 $D_2 = 9 \times 320$
 $D_2 = 16''$, Ans.



EXAMPLE 2: Two gears in mesh have 33 teeth and 18 teeth. When the larger makes 24 r.p.m., how many r.p.m. does the smaller gear make?

Solution:
$$\frac{T_1}{T_2} = \frac{S_2}{S_1}$$

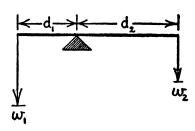
$$\frac{33}{18} = \frac{S_2}{24}$$
18 $S_2 = 24 \times 33$
 $S_2 = 44 \text{ r.p.m.}, Ans.$



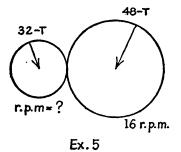
Exercise 24.

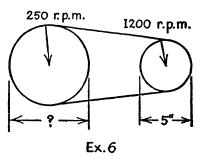
- 1. The resistance (R) in an electric circuit varies inversely as the current (C). If $R_1=40$ and $C_1=54$, find C_2 when $R_2=180$; find R_2 when $C_2=36$.
- 2. The volume of a gas at constant temperature varies inversely as its pressure. If the volume of the gas in a certain cylinder is 720 cu. in. at a pressure of 20 lb. per sq. in., what will be its volume under a pressure of 25 lb. per sq. in.? What pressure will be required to reduce its volume to 200 cu. in.?

3. The so-called principle of moments, or balanced turning tendencies, follows the law of inverse proportion; for $\frac{w_1}{w_2} = \frac{d_2}{d_1}$, or $w_1d_1 = w_2d_2$. Find w_2 if $w_1 = 4$ lb., $d_1 = 6$ in., and $d_2 = 8$ in.; find d_2 if $w_1 = 24$ lb., $w_2 = 30$ lb., and $d_1 = 10$ in.

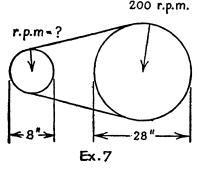


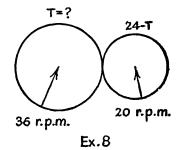
4. The density of a substance varies inversely as its volume when the mass (weight) is constant, or $D_1:D_2=V_2:V_1$. If the density of a gas is .0015 when its volume is 8000 cu. cm., what will its density be when it has been compressed to a volume of 5000 cu. cm.?





- 5. Find the number of r.p.m. of the smaller gear.
- 6. Find the diameter of the larger pulley.





- 7. Find the speed of the smaller pulley.
- 8. Find, to the nearest whole number, the number of teeth in the larger gear.
- 9. If a driving pulley has a diameter of 20" and its speed is 750 r.p.m., what is the speed of a 6" driven pulley?

10. A circular buffer 6" in diameter should revolve at 1800 r.p.m. If it is driven by a line shaft revolving at 400 r.p.m., find the diameter of the driving pulley on the line shaft that will be needed to obtain the desired speed of the buffer.

CHAPTER II

ELEMENTS OF ALGEBRA

William L. Schaaf

7. NUMBERS AND SYMBOLS

The Language of Algebra. The methods of algebra are essentially an extension of arithmetic. In other words, the numbers, symbols and operations used in algebra are the same as those used in arithmetic, only they are more general in character. This means (1) that letters as well as numbers are used to represent quantities, and (2) that numbers are regarded as having quality as well as quantity.

Consider the use of letters as symbols of quantity. In arithmetic, we say a force of 10 lb.; in algebra, we say a force of F lb., and we think of the letter F as having various numerical values, either one after another, or even "all at once." Or again, in arithmetic we say a bolt has a diameter of $1\frac{1}{2}$ "; in the language of algebra we say it has a diameter of d inches; etc.

The following will illustrate how verbal statements are translated into algebraic symbols:

	Verbal statement	Algebraic formulation
(1)	Four times a number.	4 <i>n</i>
(2)	Sum of two numbers decreased	a+b-c
	by a third number.	
(3)	Three times a number increased	3k+2m
	by twice a second number.	
(4)	Sum of two numbers divided by	x+y
	5 times a third number.	52
(5)	Twice the product of two num-	$2ab+\frac{2}{3}c$
	bers increased by % of a third number.	
(6)	Ten times a number decreased	10 <i>n</i> —6
• •	by six.	

4. $\frac{1}{2}k+8$

Exercise 25.

"Translate" into words each of the following algebraic expressions:

1.
$$2a+3b$$
2. $5x-12y$
5. $P-\frac{1}{N}$
9. $2lw+2lh+2wh$
3. $\frac{a-b+c}{3}$
7. $\frac{m-n}{2p}$
10. $\frac{H-h}{T-t}$

Substitution. The process of finding the numerical value of an algebraic expression for certain specific values of the letters that occur in the expression is known as substitution.

EXAMPLE 1: Find the value of $\frac{\pi D}{4}h$, when h=12, D=3.5, and $\pi=3\frac{1}{7}$.

 $\frac{1}{4} \cdot \frac{22}{7} \cdot \frac{7}{2} \cdot 12 = 33$, Ans. SOLUTION:

Example 2: Find the value of 2ak-4m, when a=20, k=2.5, and m=1.6.

(2)(20)(5/2)-(3/4)(1.6)=100-1.2=98.8, Ans. Solution:

Exercise 26.

Find the numerical value of each of the following:

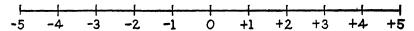
- 1. 2x+3y, when $x=4\frac{1}{2}$ and y=0.8.
- 2. $\frac{3}{4}h$ —2, when h=16.44.
- 3. $\frac{p+q}{2}$, when p=10.3, q=8.6, and r=.07.
- 4. $2\frac{1}{4}D+1\frac{3}{4}$, when D=.816.
- 5. $\frac{4}{3}\pi R^3$, when $\pi = 3\frac{1}{3}$ and R = 3.5.
- 6. 0.3707p—0.0052, when $p=\frac{1}{6}$.
- 7. %C+32, when C=99.5.

Complete each of the following tables of values as indicated:

(8)	(9	9)	(10	0)	(1)	1)
D	D/2	k	8 <i>k</i>	H	.75 H	N	⅓N
4	?	0		4		0	
6	3	1		8		2	
8	}	2		10		4	
10 15	}	3		12		6	
15	}	4		24		10	

(1	2)	(13)	(14)	(15)	
R	⅓ R	p 3/3p	h h	$x \mid 4\frac{1}{2}$	x
2		1	h = 3.14	0	
4		3	0	1	
6		5	ĭ	2	
8		7	2	4	
12		10	10	10	

Positive and Negative Quantities. The second feature which distinguishes algebra from arithmetic is the use of negative numbers as well as positive numbers. Accordingly, all numbers and letters are assumed to be either positive or negative (except zero), and are designated, respectively, as + or -; thus +5, -2, +½, -0.15, etc. The essential significance of these signs is to denote oppositeness, i.e., oppositeness of direction on a number scale, as suggested below:



Addition of signed numbers in algebra is equivalent to combining "steps" or "intervals" along a number scale, the signs of the numbers indicating the "direction" from the zero point taken in each step. The "sum" of an algebraic addition is thus the *net result* of combining two or more such steps. For example, by algebraic addition, we get:

+3	+4	 -5	— 3	+2	1	+4
+2	_3	+2	 2	— 3	+3	4
						

If no sign appears before a quantity, it is assumed to be positive.

Rule I: To add two signed numbers whose signs are alike, find their arithmetic sum and prefix the same sign that both have.

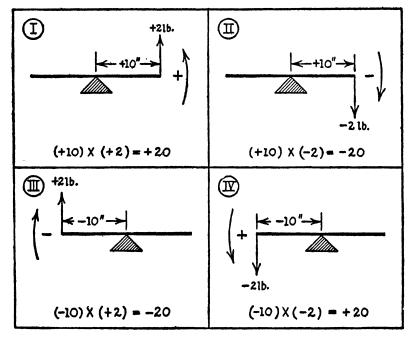
Rule II: To add two signed numbers whose signs are opposite, find their arithmetic difference, and then prefix the sign of the (numerically) larger quantity.

Subtraction being the opposite or inverse process of addition, it might be expected that we also reverse something when we subtract in algebra; we do. To subtract a quantity in algebra, we add the same quantity with the opposite sign. Hence

Rule III: To subtract one signed number from another, change the sign of the subtrahend; then add them algebraically.

For example, when subtracting the lower quantity from the upper in each case, we get:

Multiplication and Division with Signed Numbers. The rules concerning signs when multiplying and dividing signed numbers are simple, and, while they may seem a bit arbitrary, their reasonableness may be seen by studying the accompanying diagrams of a lever (or see-saw), where it



is agreed that distance to the right of P are +, and to the left, -; where it is also agreed that downward pulls are negative (-) and upward pushes positive (+); and finally, that clockwise turning is negative and counterclockwise, positive.

Rule IV: In multiplication, like signs give a positive product, and unlike signs give a negative product.

For division, the same rule holds true: if the signs of the dividend and divisor (or numerator and denominator) are alike, the quotient is positive; if unlike, the quotient is negative.

Exercise 27.

1. Add:

2. Subtract:

3. Multiply:

4. Divide:

$$\begin{array}{lll} (+18) \div (-2) & (+24) \div (+2) & (+12) \div (-6) \\ (-27) \div (+3) & (+50) \div (-25) & 24 \div (-3a) \\ (-15) \div (-5) & (-16) \div (-16) & (-48x) \div 6 \end{array}$$

Addition and Subtraction of Similar Terms. In algebra, quantities to be added or subtracted are known as terms. Similar terms are terms similarly composed of the same letters; thus, for example, 3a and 5a are similar terms; so are 3xy, -2xy and 6xy. Only similar terms can be added and subtracted. The sum of 4n, -3n, and 5n is 6n; but 4n and 3p cannot actually be added (until numerical values are substituted for both n and p). In terms like these the number before a letter (or group of letters mutiplied together) is known as the numerical coefficient of the term.

Rule V: To add (or subtract) similar terms, add (or subtract) their numerical coefficients, and annex the same letters to the new coefficient.

Exercise 28.

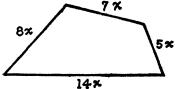
1. Add:

15 <i>p</i>	+28r	-3m	+16.4h	$8\frac{1}{2}x$
6 <i>p</i>	-2r	12 <i>m</i>	-7.8h	-14x
************	-	-	-	***************************************
Subtracts				

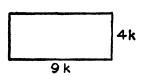
2. Subtract:

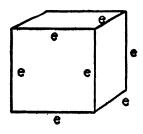
12 k	—20 <i>a</i>	+15xy	-18lw	+1/2ab
8k	-14a	-11xy	+18lw	2 <i>ab</i>
<u> </u>			<u> </u>	

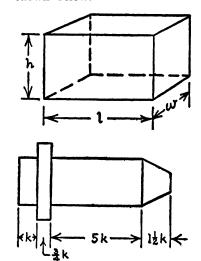
3. Find the perimeter of the figure at the right.



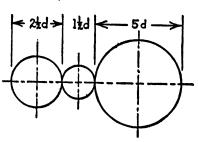
- 4. What is the perimeter of the rectangle shown below.
- 5. Find the sum of the twelve edges of the rectangular solid shown below.







- 6. What is the sum of all the edges of the cube?
- 7. What is the overall length of the piece of work shown?
- 8. Find the overall diameter of this train of gears.



Multiplying and Dividing Literal Numbers. Although only similar terms can be added and subtracted, the operations of multiplication and division can be performed on any number of terms, whether similar or not. Thus, $2a \times 3b = 6ab$; $5mh \times 3r = 15mhr$. Or again, $12a \div 4a = 3$; $16xy \div 8x = 2y$; etc. Furthermore, to show how similar terms are multiplied and divided, study the following examples:

$$a \times a = a^{2}$$

$$b \times b \times b = b^{3}$$

$$3a \times 5a = 15a^{2}$$

$$4p \times 3pq = 12p^{2}q$$

$$5h^{2}r \times 2hr^{3} = 10h^{3}r^{4}$$

$$\frac{\frac{6a^2}{2a} = 3a}{\frac{-12m^2x}{2mx^3} = \frac{-6m}{x^2}} = \frac{-6m}{x^2}$$

$$\frac{-8a^2b^3}{-4ab^2} = 2ab$$

Note: In algebra, the multiplication sign (\times) is frequently omitted between two letters to be multiplied together; instead, a dot is placed between them, or nothing at all, to indicate multiplication. Thus

$$(2m)\times(r)=2m\cdot r=2mr$$
.

Exercise 29.

1. Find the product of:

 $24p \div p$ $15 \div 5x$

$8\times4m$.31/4×21 <i>h</i>	$4a^2b\cdot 3ab^2$
$10\times3k$	3/85·1/2t	$5x^8 \cdot x^4$
$5p\times3q$	$\frac{1}{8}r^2 \cdot 15h$	$m^2 \cdot m^3$
$6h\times 2ab$	4 <i>R</i> ² ⋅⅓ <i>R</i>	$12xy \cdot \frac{1}{2}xy$
$4a^2 \times 3ab$	$3.8at \times 2at^2$	$(\frac{1}{2}a^3)\cdot(\frac{1}{3}a^2)$
2. Divide:		
$14m \div 2$	$240k \div 32$	$15r^2 \div 5rs^8$
$32x \div 4x$	$35y^2 \div 5y$	$-8cd^8 \div c^2d$
$24p \div p$	$12a^3 \div ab$	$2\pi R^2 h \div \pi R$

 $20xv \div 4xv$

Terms and Factors. The distinction about to be made between terms and factors is very important. Thus in the expression (2)(a+b), one factor is "2" and the other is the entire quantity "a+b." Factors are quantities which are to be multiplied or divided; terms are quantities that are to be added or subtracted. Thus, in the expression 2a+2b there are two terms, viz., "2a" and "2b"; each of these terms consists of two factors, to wit, 2 and a, and 2 and b, respectively. In the first instance the parenthesis () indicates that the quantity enclosed within it is to be regarded as all one quantity so far as the operations of multiplication (or division) are applied to it. In short, whatever the "a" is multiplied by, the "b" must also be multiplied by. Or

 $-10a^3b^6 \div 5ab^4$

$$3(a+b)=3a+3b;$$

 $\frac{1}{2}(p+q-m)=\frac{1}{2}p+\frac{1}{2}q-\frac{1}{2}m;$ etc.

Exercise 30.

Write each of the following without the parentheses:

1.
$$2(l+w)$$

2. $k(a+b-c)$
3. $a+(n-1)d$
4. $I(R+r)$
5. $P(1+RT)$
6. $S=\frac{n}{2}(a+l)$
12. $V=\frac{h}{6}(b_1+b_2+4M)$
7. $\frac{h}{2}(B+b)$
8. $\pi(R^2-r^2)$
9. $L(t_0-t_1)$
10. $2\pi r(l+r)$
11. $\frac{n}{2}[2a+(n-1)d]$

Factor each of the following expressions:

13. $p+pi$	17. P+Prt
14. $hp-hq$	18. $\frac{1}{2}B_1h + \frac{1}{2}B_2h$
15. $I^{2}R+I^{2}r$	19. $\pi D\hat{l} + \pi D$
16. 2ab—2ac	20. $2\pi Rl + 2\pi R^2$

Find the numerical value of each of the following:

- 21. %(F-32), when F=212; when F=68.
- 22. $\frac{1}{2}h(B_1+B_2)$, when $h=6\frac{1}{2}$, $B_1=10.4$, and $B_2=5.6$.

23.
$$\frac{12(D-d)}{L}$$
, when $D=8.5$, $d=6.25$, and $L=48$.

24.
$$2\pi h(R^2-r^2)$$
, when $R=10$, $r=6$, $h=21$, and $\pi=3\frac{1}{2}$.

Squaring a Number. In order to find the area of a square we simply multiply the length of the side *by itself*. This is called squaring a number. The square, or second power, of a number is the product of the number multiplied by itself (not multiplied by 2); thus $3^2=3\times3=9$, or $10^2=10\times10=100$. If an indicated product contains two equal factors, it is the "square" of either one of them.

The Cube of a Number. Similarly, if a number is multiplied by itself 3 times (not multiplied by 3), the product is called the cube of the number; this is suggested by the fact that the volume of a cube equals the edge multiplied by itself three times. An indicated product having three equal factors is called the "cube" of any one of them. Thus, $2^3=2\times2\times2=8$; $5^3=5\times5\times5=125$; $10^3=10\times10\times10=1000$; etc.

Exercise 31.

Find the value of each of the following:

1. $8^2 = ?$	5. $1^8 = ?$	9. $(\frac{1}{2})^2 = ?$	13. $(\frac{3}{4})^3 = ?$
2. $16^2 = ?$	6. $3^3 = ?$	10. $(\frac{2}{3})^2 = ?$	14. $(.01)^2 = ?$
3. $6^3 = ?$	7. $20^2 = ?$	11. $(\frac{1}{4})^3 = ?$	15. $(.01)^3 = ?$
4. $12^8 = ?$	8. $7^3 = ?$	12. $(\frac{1}{10})^2 = ?$	16. $(.001)^2 = ?$

Other Powers. A number may be "raised to any power" desired. Thus:

$$3^4=3\times3\times3\times3=81$$
 ("fourth power of 3")
 $2^5=2\times2\times2\times2\times2=32$ ("fifth power of 2")
 $10^6=10\times10\times10\times10\times10\times10=1,000,000$ ("sixth power of 10")

As a matter of fact, using various "powers" of 10 is a convenient device employed by scientists and engineers. Let us first study the following table of powers of the base 10:

$10^1 = 10$	$10^{-1} = 0.1$
$10^2 = 100$	$10^{-2} = 0.01$
$10^3 = 1000$	$10^{-3} = 0.001$
$10^4 = 10,000$	$10^{-4} = 0.0001$
$10^5 = 100,000$	$10^{-5} = 0.00001$
$10^6 = 1,000,000$, etc.	$10^{-6} = 0.000001$, etc.

Using these values, we can "abbreviate" a number like 290,000 as 29×10^4 , since $29\times10^4=29\times10,000=290,000$. Similarly, a large number like 3,920,000,000 may be expressed more conveniently as 3.92×10^9 , since $10^9=1,000,000,000$. Very small numbers, like .00000057 may be written as 57×10^{-8} ; and so on.

Exercise 32.

Express each of the following in full:

1.	34×10^{5}	4.	43×10^{10}	7.	8.62×10^{8}	10.	23×10^{-8}
2.	62×10^{8}	5.	5.2×10^{6}	8.	24.63×10^{12}	11.	4.9×10^{-9}
3.	91×10^{9}	6.	13.8×10^{11}	9.	35×10^{-6}	12.	32.6×10^{-11}

Express each of the following as a power of 10:

13.	37,000,000	15. 12,400,000	17. 0.00004	19. 0.000392
14.	5,800,000	16. 4,900,000,000	18. 0.00000028	20. 0.00000000076

- 21. Astronomers use a unit known as the "light year," which is the distance traveled by light in one year. If this distance is equal to 5.8825× 10¹² miles, express this distance without using a power of 10.
- 22. Scientists have measured the wave length of sodium light and found it to be 0.0005893 millimeters. Express this in abbreviated standard form.

Laws of Exponents. When a quantity, whether a number or a letter, is raised to a power, the small number which indicates the power to which it is to be raised, and which is written to the upper right of it, is called an exponent. Thus in 25^2 , the exponent is 2; in $3x^5$, the exponent is 5. Letters, too, may be used as exponents; thus, in 10^m , $4a^n$, and P^{k+1} , the exponents are m, x, and (k+1), respectively. When powers are to be combined by multiplication or division, the following principles must be observed:

Principle	Illustration
$(1) a^m \cdot a^n = a^{m+n}$	$(1) x^4 \cdot x^3 = x^{4+3} = x^7$
$(2) a^m \div a^n = a^{m-n}$	(2) $y^5 \div y^2 = y^{5-2} = y^8$
$(3) (a^m)^n = a^{mn}$	(3) $(p^3)^2 = p(3)(2) = p^6$
$(4) (ab)^m = a^m b^n$	$(4) (ar)^4 = a^4r^4$

Meaning of a Root. The operation which is the inverse (opposite) of raising to a power is called "taking the root." In other words, finding the square root of a quantity means finding the two equal factors which multiplied give that quantity; to find a cube root means finding the three equal factors of that product; etc.

EXAMPLES

Raising to a Power Expressing the Root
$$a^2=a\times a=P$$
 $\sqrt{P}=a$ $x^3=x\cdot x\cdot x=Q$ $\sqrt[3]{Q}=x$ $k^5=k\cdot k\cdot k\cdot k\cdot k=R$ $\sqrt[5]{R}=k$

Roots may also be expressed by using fractional exponents, as shown:

$$\sqrt{m} = m^{\frac{1}{2}}$$
 $\sqrt[3]{a} = a^{\frac{1}{2}}$
 $\sqrt[3]{p^2} = p^{\frac{1}{2}}$
 $\sqrt[3]{p^2} = p^{\frac{1}{2}}$

Negative Exponents. We have already seen that $10^{-1}=\frac{1}{10}$ or 0.1; $10^{-2}=\frac{1}{100}$, or 0.01; etc. A quantity with a negative exponent indicates that that quantity with the same positive exponent is to be divided into one, i.e., it indicates the reciprocal of that power; thus

$$a^{-1} = \frac{1}{a}$$
; $x^{-2} = \frac{1}{x^2}$; $p^{-\frac{4}{3}} = \frac{1}{\sqrt[3]{p^5}}$

This may be better understood by studying the following summary:

$$a^{5} = aaaaa$$
 $a^{-1} = \frac{1}{a}$
 $a^{4} = aaaa$
 $a^{-2} = \frac{1}{aa} = \frac{1}{a^{2}}$
 $a^{3} = aaa$
 $a^{-3} = \frac{1}{aaa} = \frac{1}{a^{3}}$
 $a^{2} = aa$
 $a^{-4} = \frac{1}{aaaa} = \frac{1}{a^{4}}$
 $a^{-5} = \frac{1}{aaaaa} = \frac{1}{a^{5}}$

The reason why a negative exponent causes a factor to appear in the denominator may be seen by applying principle No. 2 above. Thus

$$\frac{a^{3}}{a^{5}} = a^{3-5} = a^{-2};$$

$$\text{but } \frac{a^{3}}{a^{5}} = \frac{\cancel{p}\cancel{q}\cancel{q}}{\cancel{p}\cancel{q}\cancel{q}\cancel{q}\cancel{q}} = \frac{1}{a^{2}};$$

$$\text{therefore } a^{-2} = \frac{1}{a^{2}}.$$

$$\text{Similarly, } \frac{x}{x^{4}} = x^{1-4} = x^{-3};$$

$$\text{but } \frac{x}{x^{4}} = \frac{\cancel{f}}{\cancel{f}\cancel{x}\cancel{x}\cancel{x}} = \frac{1}{x^{3}};$$

$$\text{therefore } x^{-3} = \frac{1}{a^{3}}.$$

The same principle also shows why any quantity with a zero exponent must always be equal to 1, no matter what the quantity itself may be; thus

$$\frac{a^5}{a^5} = a^{5-5} = a^0$$
; but $\frac{a^5}{a^5} = 1$; hence $a^0 = 1$

$$\frac{x^{13}}{x^{13}} = x^{13-13} = x^0$$
; but $\frac{x^{13}}{x^{13}} = 1$; hence $x^0 = 1$.

Roots and Powers of Fractions. Just to make sure, the reader is reminded that in raising a fraction to a power, both numerator and denominator are raised to that power; thus

$$(\%)^2 = \frac{2^2}{3^2} = \%; \ (\%_{10})^3 = .027; \ \left(\frac{2\pi R^2}{h}\right)^2 = \frac{4\pi^2 R^4}{h^2}.$$

Likewise when taking a root:

$$\sqrt{\frac{9}{16}} = \frac{\sqrt{9}}{\sqrt{16}} = \frac{3}{4}; \sqrt[3]{\frac{1}{8}} = \frac{1}{2}; \sqrt{\frac{2E}{m^2}} = \frac{\sqrt{2E}}{m}$$

Exercise 33.

1. Write the following without using exponents: a^{3k} ; x^{3k} ; $(5a)^{3k}$; p^{3k} ; A^{3k} ; $(mn)^{3k}$.

2. Write the following without using radicals:

$$\sqrt{p}; \ \sqrt[4]{k}; \ \sqrt[3]{a^2}; \ \sqrt[5]{10x}; \ \sqrt{\frac{2s}{g}}; \ \sqrt{\frac{A}{\pi}}.$$

5. Find the value of the following:

 $x^{3/2}$, when x=144. $k^{3/2}$, when $k=2^{7/2}$ s. $a^{3/2}$, when a=8. $x^{3/2}$, when x=8. $p^{3/2}$, when $p=36a^2$. $3a^2b^3$, when a=2 and b=1. $2x^3y^2$, when x=3 and y=2. $(2x^3)^2$, when x=10.

4. What is the numerical value of each of the following?

$$25^{-\frac{1}{2}}$$
 (.04)\frac{1}{2} (.027)\frac{1}{2} \\
 $4^{\frac{1}{2}}$ 64\frac{1}{2} (5x)^{-2} \\
 $27^{\frac{1}{2}}$ 32\frac{1}{2} (16a^4)^{-\frac{1}{2}}

8. FORMULAS AND EQUATIONS

Meaning of a Formula. Many of the computations used in shop problems are either simplified or more clearly understood by the use of formulas. A formula is simply a mathematical statement of a principle or a rule describing the relation between two or more quantities. This mathematical statement shows that there is an equality between certain quantities; in other words, the formula translates a verbal rule into algebraic symbols. Thus a formula is very similar to an equation. For example, since there are 12 inches to every foot, this verbal rule can be stated as a formula by writing I=12F; or, since the percentage equals the base multiplied by the rate, we have the formula P=BR; or again, if in the lever, one weight multiplied by its distance from the support balances (i.e., equals) the other weight multiplied by its distance, then we can write this as a formula by saying: $w_1d_1=w_2d_2$.

Evaluating Formulas. It will be seen that a formula may involve two, three, four or even more quantities. If the formula expressing the relation or connection between these quantities is known, and if a particular value is known for every quantity in the formula except one, then the value of that remaining one is easily found. This is sometimes called "evaluating a formula," or "substituting in a formula."

Example 1: If P=2(l+w), find P when l=7.9 and w=5.2.

Solution: P=2(7.9+5.2)=2(13.1)=26.2, Ans. **EXAMPLE 2:** If $A = \frac{1}{2}h(B_1 + B_2)$, what is the value of A when h = 8, $B_1 = 4\frac{1}{2}$, and $B_2 = 6\frac{1}{2}$?

Solution: $A=\frac{1}{2}(8)(4\frac{1}{2}+6\frac{1}{2})$ =\frac{1}{2}(8)(11)=44, Ans.

Example 3: If $S=\frac{1}{2}at^2$, find S when a=32.2 and t=3; also when a=980 and t=10.

Solution: $S=\frac{1}{2}(32.2) (3)^2$ =\frac{1}{2}(32.2) (9)=144.9, Ans. $S=\frac{1}{2}(980) (10)^2=49,000, Ans.$

Example 4: If C=%(F-32), find C when F=212; when F=32.

Solution: C = %(212-32) = %(180) = 100, Ans. C = %(32-32) = %(0) = 0, Ans.

Exercise 34.

- 1. If V = lwh, find V when l = 14'', $w = 6\frac{1}{2}''$ and h = 4''.
- 2. If $A = 6e^2$, find A when $e = 2\frac{1}{2}$.
- 3. In the formula $V=\nu_0+gt$, find the value of V when $\nu_0=200$, g=32, and t=8.
- 4. Given the relation F=%C+32, what is the value of F when $C=18^{\circ}$?
- 5. A formula for the amount of money due on a loan at simple interest is: $A=P\left(1+\frac{nr}{12}\right)$. Find A when P=\$500, r=.04, and n=6 months.
- 6. An electric current (I) is expressed by the formula $I = \frac{E}{R+r}$; find I when R=85, r=3, and E=220.
- 7. Under certain conditions the energy of a moving body is given by $E = \frac{Mv^2}{2g}$; find E when M = 2000, v = 80, and g = 32.
- 8. If $I = \frac{\pi ab C^2}{6}$, what is the value of *I* when a = 3.6, b = 2.1, C = 2, and $\pi = 3\frac{1}{6}$?
- 9. In designing modern automobile highways, the following formula relating to motor trucks is sometimes used: W=k(L+40), where W = total gross weight of truck with its load, L=distance in feet between first and last axles of the truck, or truck and trailer. If the value of k in a certain state=720, and L=42 ft., find the value of W.
- 10. The heat generated in an electric circuit is expressed by the formula H=0.24Ri²t. If R, the resistance, equals 55 ohms; i, the current, equals 2 amperes; and t, the time, equals ½ hour, find the amount of heat (H) produced (expressed in calories).

- 11. A formula sometimes used for finding the horse power rating of a gas engine is: H.P.= $\frac{D^2n}{2.5}$, where D=diameter of the cylinder in inches.
 - and n=number of cylinders, provided the piston speed is 1000 ft. per min. Find the H.P. of an engine having 12 cylinders with a 4"-bore, running at 2000 ft. per min.
- 12. Marine engineers find the "wetted surface" of a ship by using the formula $A=15\sqrt{Dl}$, where D=displacement in tons and l=length of the ship in feet. If a ship 900 ft. long displaces 81,000 tons, find the wetted surface A (in sq. ft.).

Simple Equations. As already stated, an equation is very similar to a formula. The chief difference, as far as we are concerned here, is this: in a formula there are at least two "quantities," or literal numbers, whereas in a simple equation there is only one such literal number. Thus:

Formulas	Equations
$A=lw$ $V=\frac{1}{2}Bh$	12x = 5 - 3x $8x = 42$
$\frac{1}{1} \cdot \frac{1}{2} = \frac{2}{1}$	$\frac{x}{-+} = 12\frac{1}{2}$
$\frac{-}{p}$ $\frac{-}{q}$ $\frac{-}{R}$	$\frac{-}{3} + \frac{-}{2} = 12/2$

It turns out, therefore, for reasons that will become clearer as we go along, that in a simple equation there is *only one* numerical value which will hold true for the literal number; in the case of a formula, however, there are indefinitely many combinations of values for the literal quantities which will make the formula hold true. The process of finding the particular value which holds true for the literal quantity in any equation is called "solving the equation"; that numerical value of the letter is called the "solution," and it is said to "satisfy" the equation. For example, if it is known that 6x-17=4x+13, it is possible to find a value which satisfies this equation; the desired value is 15. For if x=15, then substituting 15 for x in the equation we obtain:

$$(6)(15)-17=(4)(15)+13$$

$$90 -17=60+13$$

$$73=73$$

This shows that the equality expressed by the original equation really holds true when x has the numerical value 15, since 73 is identical with 73, or both sides of the equation have been shown to be identical.

Solving an Equation by Division. Certain types of equations are readily solved by dividing both sides of the equation by an appropriate number.

EXAMPLE 1: Solve the equation 6x=51.

SOLUTION: Dividing each "side" of the equation by 6 we obtain

$$x = \frac{51}{6}$$
or $x = 8\frac{1}{2}$, Ans.

Example 2: Solve for $y: 3\frac{1}{2}y=28$

Solution: Dividing both sides by 3½, we obtain

$$y = \frac{28}{3\frac{1}{2}}$$
or $y = (28)(\frac{4}{7})$
 $y = 8$, Ans.

Solving an Equation by Multiplication. Sometimes an equation may be conveniently solved by multiplication instead; each side of an equation may be multiplied by any number, provided it is the same number.

Example 1: Solve:
$$\frac{x}{14} = 3$$

Solution: Multiplying both sides by 14 we obtain

$$x=(14)(3)$$
 or $x=42$, Ans.

Example 2: Solve for *n* the equation $\frac{n}{6}$ =25

SOLUTION: Multiplying both sides by .6 we obtain

$$n=(25)(.6)$$
 or $n=15$, Ans.

Exercise 35.

Solve each of the following equations for the "unknown" letter:

1.
$$5n=65$$

2. $\frac{x}{4}=8$
3. $100x=35$
4. $\frac{1}{9}p=2.5$
5. $84=7k$
6. $\frac{y}{9}=1\frac{1}{2}$
7. $\frac{3\frac{1}{2}x=49}{8}$
8. $.05k=16$
9. $\frac{n}{2}=30$
10. $\frac{2x}{3}=24$
11. $.3x=4.8$
12. $\frac{3}{4}h=120$

Changing the Subject of a Formula by Multiplication or Division. The same procedure as used for equations can also be applied to solving a formula for any particular letter desired. The other letters are simply regarded as numbers. This is called "changing the subject of the formula," or solving for a particular letter "in terms of the other letters."

Example 1: Solve the formula F=ma for m.

Solution: Dividing both sides by a:

$$\frac{F}{a}$$
=m, or $m=\frac{F}{a}$, Ans.

Example 2: In the formula $\frac{E}{I} = nR$, express I in terms of E, n and R.

SOLUTION: Multiplying both sides by I:

$$E=InR$$

Dividing both sides by nR:

$$\frac{E}{nR}$$
=1, or $I=\frac{E}{nR}$, Ans.

Exercise 36.

Solve each of the following formulas for the quantity specified:

1.
$$A=lw$$
; solve for l .

2.
$$D = \frac{M}{V}$$
; solve for M .

3.
$$D=RT$$
; solve for T .

4.
$$I = \frac{E}{R}$$
; solve for R .

5.
$$C=2\pi R$$
; solve for R .

6.
$$d=1.4s$$
; solve for s.

7.
$$PV = kT$$
; solve for P .

8.
$$I=PRT$$
; solve for T .

9.
$$A=\frac{1}{2}bh$$
; solve for h.

10.
$$S=2\pi rh$$
; solve for r .

11.
$$l_1 w_1 = l_2 w_2$$
; solve for w_2

12.
$$S = \frac{1}{2}gt^2$$
; solve for t^2 .

Solving an Equation by Addition or Subtraction. Frequently an equation is of such a form that its solution may be effected by adding or subtracting appropriate numbers, as shown below. Any number may be added to, or subtracted from, both sides of an equation; but it must be the same number.

Example 1: Solve for x: x+10=17

Solution: Subtracting: x+10=17

$$\frac{10=10}{x} = \frac{7}{7}, Ans.$$

Example 2: Solve for k: 1-61/2=12

Solution: Adding: $k-6\frac{1}{2}=12$

$$\frac{6\frac{1}{2} = 6\frac{1}{2}}{k} = \frac{6\frac{1}{2}}{18\frac{1}{2}} Ans.$$

Exercise 37.

Solve each of the following equations for the unknown letter:

1. $n+12=34$	7. $14 = x + 10\frac{1}{2}$
2. $30=16+k$	8. n —3.5=7.2
3. $x-25=13$	9. $y+6.4=8\frac{1}{2}$
4. $60=y-35$	10. $x-3\frac{1}{2}=5\frac{3}{4}$
5. $28+p=42$	11. $18 = x - 4\frac{1}{2}$
6. $h-16=20$	12. $40.2 = 78.5 - 3$

Solving Any Kind of a Simple Equation. By "any kind" of a simple equation we simply mean an equation in which several operations may be necessary to find the solution. The procedure is illustrated by the following:

Example: Solve:
$$5x+8=2x+20$$

Solution: $5x+8-2x=20$
 $3x+8=20$
 $3x=20-8$
 $3x=12$
 $x=4$, Ans.

Note 1: These steps can be shortened by "transposing" terms; this means that any term of an equation can be "brought" from either side to the other side, provided its sign is reversed. Thus, in one step, we could write:

$$5x-2x=20-8$$
then
$$3x=12$$

$$x=4$$

Note 2: The solution of an equation should always be checked by substituting the value obtained for the letter in the original equation; this should yield an identity. Thus:

$$(5)(4)+8=(2)(4)+20$$

 $20+8=8+20$
 $28=28$, Check.

Changing the Subject of Any Simple Formula in General. The same procedure described in the foregoing paragraph applies to simple formulas as well as to simple equations.

Example 1: Solve for F the temperature formula: C=%(F-32).

Solution:
$$C = (\%)(F-32)$$

 $\%C = F-32$
 $F-32 = \%C$
 $F = \%C + 32$, Ans.

Example 2: Solve for R:
$$C = \frac{E}{R + nr}$$

Solution:
$$C = \frac{E}{R + nr}$$

$$C (R + nr) = E$$

$$CR + Cnr = E$$

$$CR = E - Cnr$$

$$R = \frac{E - Cnr}{C}, Ans.$$

Exercise 38.

Solve the following equations:

1.
$$8.5x+5=22$$
; find x.

2.
$$28-4y=3(2y-4)$$
; find y.

3.
$$n=p+kr$$
; solve for r.

4.
$$C=4p+q$$
; solve for p .

5.
$$P=2(l+w)$$
; solve for w.

6.
$$V = E + Ir$$
; solve for I.

7.
$$T = \frac{12(D-d)}{L}$$
; solve for *d*.

8.
$$V=v_0+gt$$
; solve for t.

9.
$$A = \frac{1}{2}h(B+b)$$
; solve for B.

10.
$$A=P+PRT$$
; solve for R .

11.
$$l=a+(n-1)d$$
; solve for d.

12.
$$C = \frac{N-n}{2P}$$
; solve for n .

13.
$$D = \frac{2\pi R}{L}$$
; solve for R .

14.
$$N = \frac{S - W}{W}$$
; solve for S; also for W.

15.
$$F = \frac{Wv^2}{gR}$$
; solve for W; for R.

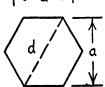
16.
$$Q = \frac{w(H-h)}{t_1-t_0}$$
; solve for H .

Practical Use of Formulas in the Shop. It should be pointed out that formulas of all kinds are constantly used in the various trades, in the shop, and in industrial work. For illustrative purposes as well as for reference and for self-practice a number of typical formulas are given below; these and many others will be found from time to time throughout the rest of the book.

(A) Nuts and Bolts.

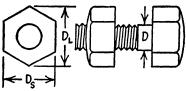
- (1) Diameter of blank for square bolt: d=1.414a
- (2) Diameter of blank for hexagonal bolt: d=1.155a





$$D_S = \frac{3}{2} D + \frac{1}{8}$$

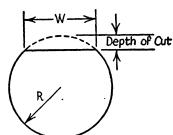
 $D_L = \frac{7}{4} D + \frac{1}{8}$



(B) Depth of Cut.

(4) When milling flats on round stock:

Depth=
$$R-\sqrt{R^2-1/4}W^2$$
, where R =radius of round bar, and W =width of flat surface.

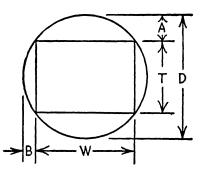


(5) When machining round stock with rectangular bars:

Depth
$$A = \frac{D-T}{2}$$
,

Depth
$$B = \frac{D - W}{2}$$
,

where D=diameter of round stock, W=width of rectangular bar, T= thickness of rectangular bar, and A and B=depths of cut.



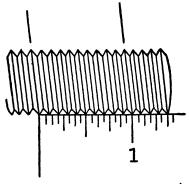
(C) Screw Threads.

(6) Pitch of screw (P) and number of threads per inch (N):

$$P=\frac{1}{N}; N=\frac{1}{P}$$

(7) Depth (d) of sharp V-thread:

$$d = .866p = \frac{.866}{N}$$



Screw Thread: 10 Threads per inch

(8) Depth of American National thread:

$$d = .6495p = \frac{.6495}{N}$$

(9) Tap drill for mayp v-thread:

Tap drill size
$$S=T-\frac{1.733}{N}$$

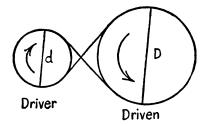
(10) Tap drill for American National thread:

Tap drill size
$$S=D-\frac{1}{N}$$

(D) Pulley and Gear Speeds.

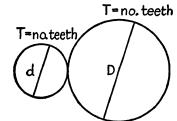
(11) Speeds of belt-driven pulleys (s, S=speed, r.p.m.):

$$s = \frac{D \times S}{d}$$
$$d = \frac{D \times S}{s}$$



(12) Speed of gears in mesh (t, T = n0. of teeth):

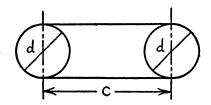
$$S = \frac{t \times s}{T}$$



(E) Belting.

(13) Length of open belt (equal pulleys):

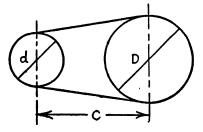
$$L=\pi d+2c$$



(14) Length of open belt (unequal pulleys):

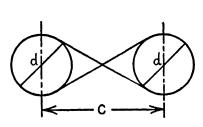
$$L = \frac{\pi}{2}(D+d) + 2$$

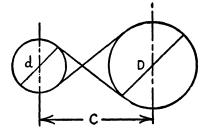
$$\sqrt{c^2 + (R-r)^2}$$



(15) Length of crossed belt, (equal or unequal pulleys):

$$L = \frac{\pi}{2}(D+d) + 2\sqrt{c^2 + (R+r)^2}$$





(16) Horsepower transmitted by belts:

H.P.=
$$\frac{S \times W \times T}{33,000}$$
, where

S = speed of belt (ft./min.)

W=width of belt (inches)

T = tension in belt (40 or 70 lb.)

(F) Energy and Power.

(17) Work=Force \time:

$$W = FT$$

(18) Power=Work+Time:

$$P = \frac{W}{T}$$

(19) Horsepower:

H.P.=
$$\frac{\text{ft.-lb. per min.}}{33,000} = \frac{\text{ft.-lb. per sec.}}{550}$$

(20) Kinetic energy of moving object:

Kinetic energy of K.E.=
$$\frac{wv^2}{2g}$$
, where

w = weight (lb.)

v = velocity (ft. per min.)

g =acceleration of gravity (32 ft./sec./sec.)

(21) Indicated horsepower of steam engine:

I.H.P.=
$$\frac{PLAN}{33,000}$$
, where

P=mean effective pressure (lb./sq. in.)

L=length of stroke (ft.)

A=area of piston (sq. in.)

N=no. of strokes (2 \times r.p.m.)

(22) Horsepower rating of gas engine:

H.P.=
$$\frac{D^2N}{2.5}$$
, where

D=diameter of cylinders (in.)
N=number of cylinders
(assumed piston speed=1000 ft. per min.)

9. SQUARE ROOT

Use of Square Root. For some reason or other, learning to find the square root of a number seems to be a stumbling block for most folks. As Stephen Leacock puts it, square root is as "obdurate as a hardwood stump in a pasture—nothing but years of effort can extract it. You can't hurry the process." Yet there is nothing really difficult about it. And it is a very practical matter, for, as we shall soon see, many problems in mensuration require the determination of the square root of a number. Finding a square root is simply the opposite of squaring a number; i.e., given the product of any number multiplied by itself, to find the original number. Several methods for extracting the square root of a number are available:

- 1. By inspection and approximation.
- 2. By using a table.
- 3. By the algebraic rule.
- 4. By means of logarithms.
- 5. By using the slide rule.

The last two methods will be explained in subsequent sections of the present chapter; the first three will now be discussed. Which method you use will depend largely upon the accuracy required and the availability of tables or a slide rule.

Approximation Methods. A fundamental method based upon successive trials and approximations is the following; it is somewhat laborious and therefore not particularly convenient, but will be found useful if not required too frequently, and if no other method is available. It has the advantage, however, of being simple to understand. Suppose we wish to find the square root of 44. Obviously, the value of $\sqrt{44}$ must be greater than 6, but less than 7, since 44 lies between $36 \ (=6^2)$ and $49 \ (=7^2)$. Suppose we guess the value to be 6.6, since 44 is somewhat closer to 49 than it is to 36. Now by actual multiplication we find that $(6.6)^2 = 43.56$, which is already quite close to 44; in fact, so close that it is safe to say that, correct to the nearest tenth, the value of $\sqrt{44} = 6.6$ (the actual value=6.633). To make sure, we find by multiplication once more that $(6.7)^2 = 44.89$, which is too large by more than 43.56, is too small;

hence 6.6 is correct to the nearest tenth. If we wish to find the value correct to the nearest hundredth, we would continue the trial guesses and approximations until we were certain of the second decimal place. To be sure, the labor becomes a bit cumbersome; fortunately, for many purposes the result to one decimal place suffices. For greater accuracy, other methods are frankly superior. If the original guess of 6.6 had been less fortunate, say 6.5 or 6.7, the amount of trial multiplication needed to determine the first decimal place is not prohibitive. This method is not at all suited, obviously, for three-place figures or greater, e.g., to find $\sqrt{273}$ or $\sqrt{4136}$.

Another approximation method is based on the algebraic formula:

$$\sqrt{a^2+b}=a+\frac{b}{2a};$$

applying it to the same problem, we regard $\sqrt{44}$ as equal to $\sqrt{36+8}$, so that a=6 and b=8. Therefore $\sqrt{44}=\sqrt{6+\%2}=6\%=6.67$, which is also fairly close, although when "rounded off" it would give 6.7 for the answer. This method is fairly useful for numbers somewhat larger than two-place figures. It has the advantage, moreover, of not requiring a number of tedious multiplications.

Using a Table of Square Roots. The values of squares and square roots of many numbers have been carefully worked out and are usually available in the form of tables in most handbooks and reference manuals. When such tables are accessible, their use is doubtless the most convenient method of finding the desired square root, unless, of course, it is required to find the value to more decimal places than given in the table; in that case, either the "algebraic" method or logarithms should be used. A convenient table of square roots is given on pages 89–93.

Using this table we find the $\sqrt{44}$ directly to be 6.633, as already mentioned. However, it should be noted that the table can be used for many numbers than appear in the column under the heading "N". Thus $\sqrt{44.8}=6.693$; also the $\sqrt{4400}=66.33$; and $\sqrt{4480}=66.93$. In other words, moving the decimal point *two places* in N means that it must be moved one place in the root. Furthermore, to find $\sqrt{4.4}$, we look on page 89 under "N" for 4.4 and find that the required use of $\sqrt{4.4}=2.098$; similarly, $\sqrt{4.45}=2.110$; $\sqrt{445}=21.10$; and $\sqrt{40}=20.98$, while $\sqrt{44,000}=209.8$.

Square Root by the Algebraic Rule. This method is a "rule of thumb" procedure based on the algebraic relation that $(a+b)^2=a^2+2ab+b^2$. Without stopping to explain the theory in full, we shall simply illustrate the procedure.

EXAMPLE 1: Find the $\sqrt{44}$. Solution:

44.000000)6.633+, Ans.

36

12 6 8007 56

132 3 44003969

1326 3 43100

Point off in blocks of two, be ginning at the decimal point. Largest square in 44=36; $\sqrt{36}=6$, first digit in root.

Double 6=12; "trial divisor"= 126. Multiplying 126 by 6=756. Double root so far obtained; twice 66=132. Second "trial divisor"=1323. Multiply 1323 by 3=3969.

Double root so far obtained; twice 663=1326. Third "trial divisor"=13263; 13263×3=39789. And so on, to as many decimal places as desired.

Example 2: Find the value of $\sqrt{79,328}$ correct to the nearest hundredth. Solution: 79328.0000)281.65+, Ans.

It is clear that to find the square root of a number of 4 or 5 places, or more, neither the approximation method nor the table is of very much help; for that matter, neither is the slide rule. Only an extensive table of logarithms would do. Hence the "algebraic" method is quite useful, even though it may be slightly annoying at first.

Exercise 39.

Find, to the nearest tenth, the square root of each of the following by an approximation method; then check your result by means of the table:

1.	18	4.	41	7.	55	10.	150
2.	30	5.	60	8.	74	11.	172
3.	12	6.	21	9.	129	12.	200

Find, to the n arest tenth, the square root of each of the following by using the algebi ic rule; check your result, by referring to the table:

13.	86	15.	6.25	. 17. 567	19.	69.43
14.	54.8	16.	382	18. 2933	20.	426.5

Evaluation of Formulas Involving Square Root. It so happens that formulas in mensuration, shop work and science problems frequently involve the square root of a constant or of one of the variables. If we wish to evaluate such a formula, it is useful to be able to find the numerical value of a square root quickly and easily; the following problems will afford practice in such computation.

Exercise 40.

- 1. Find the value of d in the formula $d=\sqrt{2hr}$ when r=4.2 and h=6.5.
- 2. Find the value of D in the formula $D=\sqrt{\frac{1}{3}RS}$ when R=28 and $S=6\frac{1}{4}$.
- 3. Find the value of t in the formula $t = \frac{44}{7} \sqrt{\frac{l}{g}}$ when l = 44.1 and g = 9.80
- 4. Find the value of A when S=8.6 in the formula $A = \frac{S^2}{4} \sqrt{3}$.
- 5. If s=650 and g=32, find the value of t to the nearest tenth in the formula $t=\sqrt{\frac{2s}{p}}$
- 6. Find b to the nearest hundredth from the formula $b = \sqrt{c^2 + a^2}$ when c = 10.4 and a = 4.2.
- 7. The volume of a frustum of a pyramid is given by $V=\frac{1}{3}h(B_1+B_2+\sqrt{B_1B_2})$. Find V if $B_1=34$, $B_2=22$, and h=6.
- 8. The maximum distance at which an object on the earth may be seen from a point above the earth's surface is given by the formula $D=1.22\sqrt{E}$, where D is the distance of the object in miles and E is the elevation of the observer in feet. Find D when E=840 ft.
- 9. The "effective" area of a smokestack is expressed by the formula $E=A-\sqrt[3]{A}$, where A is its measured area in square feet. Find E when A=44 sq. ft.
- 10. The amount of sag (d) in a rope or wire suspended between two points is given by

$$d = \sqrt{\frac{3l(L-l)}{8}},$$

where l=length of the rope in feet when taut, L=its actual length in feet, and d equals the maximum sag in inches. Find d when L=50 and l=45.

Solving Equations Containing Radicals. Formulas and equations frequently involve radicals, particularly the square root of a quantity, whether a constant or a radical; or they contain terms that are raised to the second power. The procedure in such cases is illustrated by the following.

Example 1: If
$$A = \frac{\pi d^2}{4}$$
, find d.

Solution:
$$4A = \pi d^2$$

$$d^{2} = \frac{4A}{\pi}$$

$$d = \sqrt{\frac{4A}{\pi}} = 2\sqrt{\frac{A}{\pi}}, Ans.$$

Example 2: Solve for $V: F = \frac{wV^2}{gr}$

Solution:
$$grF = wV^2$$

$$V^2 = \frac{grF}{w}$$

$$V = \sqrt{\frac{grF}{w}}, Ans.$$

Example 3: If $a^2 = b^2 + c^2 - 2cp$, find b.

Solution:
$$b^2 = a^2 - c^2 + 2cp$$

 $b = \sqrt{a^2 - c^2 + 2cp}$, Ans.

Example 4: In the formula $t = \sqrt{\frac{2s}{g}}$, solve for s.

Solution:
$$t^2 = \frac{2s}{g}$$

 $gt^2 = 2s$
 $s = \frac{gt^2}{2}$, Ans.

Example 5: Solve for
$$r$$
: $p = \frac{a}{2\pi\sqrt{nr}}$

Solution: $p^2 = \frac{a^2}{4\pi^2 nr}$
 $4\pi^2 nr p^2 = a^2$
 $r = \frac{a^2}{4n\pi^2 p^2}$, Ans.

Exercise 41.

- 1. The kinetic energy of a body in motion is given by the formula $E=\frac{1}{2}mv^2$, where m is its mass and v its velocity. Solve for v.
- 2. The velocity in feet per second of a freely falling body at t seconds after it began falling is found from the formula $v=\frac{1}{2}gt^2$, where g= the acceleration of gravity (32 ft. per sec.). Solve for t.

- 3. If m is the maximum "visibility" in miles from an elevation above the earth of h feet, we have $m = \sqrt{\frac{3h}{2}}$. Solve for h.
- 4. If h is the altitude of an equilateral triangle with side s, then h^2 = $\frac{3s^2}{4}$. Solve for h.
- 5. Solve the formula $A = \frac{s^2}{4} \sqrt{3}$ for s.
- 6. The volume of a circular cone is given by $V = \frac{1}{3}\pi R^2 h$. Solve for R.
- 7. In dealing with a radio circuit, the formula $f = \frac{1}{2\pi \sqrt{LC}}$ is used. Solve for C.
- 8. In computing the strength of a certain beam, the formula $\frac{l}{C^2} = \frac{\pi ab}{\kappa}$ is needed. Solve for C.
- 9. The formula $P = \frac{Wv^2}{550 \times 2g}$ is used in the determining horsepower. Solve for v.
- 10. A formula of electrical engineering is $C = \frac{E}{\sqrt{R^2 + (2\pi nL)^2}}$. Find R.
- 11. The area in sq. ft. of the cross-section of a smoke stack required to carry off the smoke is given by $A = \frac{.6P}{\sqrt{h}}$, where P = no. of lb. of coal

burned per hr., and h=height of stack in ft. Solve for h.

12. In Ex. 11, find A if h=75 ft. and P=550 lb.

Solving a Simple Quadratic Equation. A simple quadratic formula or equation is one which contains second-degree (squared) terms as well as first-degree terms, or only squared terms, involving one of the variables only, and no higher powers of any other variable; examples of such quadratic equations are:

(1) $y=3x^2$ (4) $H=I^2R$ (2) $y=5x^2+3x-10$ (5) $V=at+\frac{1}{2}at^2$ (3) $E=\frac{1}{2}mv^2$ (6) $V=\frac{1}{2}\pi R^2h$

The general type of a simple quadratic function may be written as $y=ax^2+bx+c$

and the general form of a simple quadratic equation is $ax^2+bx+c=0$,

where a, b and c are the numerical coefficients. Thus, if the equation to be solved is $3x^2+5x-7=0$, then a=3, b=5, and c=-7.

The solution of such an equation is found by using the formula:

$$x = \frac{-b \pm \sqrt{b^2 - 4ac}}{2a} \cdot$$

Without explaining how this formula is derived, we shall illustrate its use in solving quadratic equations.

Example 1: Solve for $x: 3x^2 + 5x - 7 = 0$.

$$x = \frac{-5 \pm \sqrt{25 - (4)(3)(-7)}}{(2)(3)},$$
or $x = \frac{-5 \pm \sqrt{25 + 84}}{6},$

$$x = \frac{-5 \pm \sqrt{109}}{6} = \frac{-5 \pm 10.44}{6}.$$
Thus $x = \frac{-5 + 10.44}{6} = \frac{5.44}{6} = +.91;$
and also $x = \frac{-5 - 10.44}{6} = \frac{-15.44}{6} = -2.57$
Ans.

It should be noted from the above that there are two values for x; each of them satisfies the original equation. Every quadratic equation thus has two roots, although in the case of formulas, one of them might have no practical significance in the relation represented by the formula.

Example 2: Solve to the nearest hundredth for t:

$$5t^2-10t+2=0$$

Solution: In this case a=5, b=-10, and c=2.

Then
$$t = \frac{+10 \pm \sqrt{100 - (4)(5)(2)}}{(2)(5)}$$

 $t = \frac{10 \pm \sqrt{20}}{10} = \frac{10 \pm 4.472}{10}$

$$t = +1.45$$
 and $+.55$, Ans.

Note: Before substituting in the formula, always transpose all terms to the left side of the equation; otherwise the signs of a, b and c will be incorrect.

Exercise 42.

Solve the following, finding the roots correct to the nearest tenth:

1.
$$3x^2-4x-11=0$$

4.
$$4k^2-k=8$$

2.
$$x^2 - 30 = 10x$$

5.
$$2p^2 - 2 = 7p$$

3.
$$y^2 + y = 14$$

6.
$$32t+16t^2=240$$

SQUARE ROOTS OF NUMBERS*

N	0	1	2	3	4	5	6	7	8	9
1.0	1.000	1.005	1.010	1.015	1.020	1.025	1.030	1.034	1.039	1.044
1	1.049	1.054	1.058	1.063	1.068	1.072	1.077	1.082	1.086	1.091
2	1.095	1.100	1.105	1.109	1.114	1.118	1.122	1.127	1.131	1.136
3	1.140	1.145	1.149	1.153	1.158	1.162	1.166	1.170	1.175	1.179
4	1.183	1.187	1.192	1.196	1.200	1.204	1.208	1.212	1.217	1.221
1.5	1.225	1.229	1.233	1.237	1.241	1.245	1.249	1.253	1.257	1.261
6	1.265	1.269	1.273	1.277	1.281	1.285	1.288	1.292	1.296	1.300
7	1.304	1.308	1.311	1.315	1.319	1.323	1.327	1.330	1.334	1.338
8	1.342	1.345	1.349	1.353	1.356	1.360	1.364	1.367	1.371	1.375
9	1.378	1.382	1.386	1.389	1.393	1.396	1.400	1.404	1.407	1.411
2.0	1.414	1.418	1.421	1.425	1.428	1.432	1.435	1.439	1.442	1.446
1	1.449	1.453	1.456	1.459	1.463	1.466	1.470	1.473	1.476	1.480
2	1.483	1.487	1.490	1.493	1.497	1.500	1.503	1.507	1.510	1.513
3	1.517	1.520	1.523	1.526	1.530	1.533	1.536	1.539	1.543	1.546
4	1.549	1.552	1.556	1.559	1.562	1.565	1.568	1.572	1.575	1.578
2.5	1.581	1.584	1.587	1.591	1.594	1.597	1.600	1.603	1.606	1.609
6	1.612	1.616	1.619	1.622	1.625	1.628	1.631	1.634	1.637	1.640
7	1.643	1.646	1.649	1.652	1.655	1.658	1.661	1.664	1.667	1.670
8	1.673	1.676	1.679	1.682	1.685	1.688	1.691	1.694	1.697	1.700
9	1.703	1.706	1.709	1.712	1.715	1.718	1.720	1.723	1.726	1.729
3.0	1.732	1.735	1.738	1.741	1.744	1.746	1.749	1.752	1.755	1.758
1	1.761	1.764	1.766	1.769	1.772	1.775	1.778	1.780	1.783	1.786
2	1.789	1.792	1.794	1.797	1.800	1.803	1.806	1.808	1.811	1.814
3	1.817	1.819	1.822	1.825	1.828	1.830	1.833	1.836	1.838	1.841
4	1.844	1.847	1.849	1.852	1.855	1.857	1.860	1.863	1.865	1.868
3.5	1.871	1.873	1.876	1.879	1.881	1.884	1.887	1.889	1.892	1.895
6	1.897	1.900	1.903	1.905	1.908	1.910	1.913	1.916	1.918	1.921
7	1.924	1.926	1.929	1.931	1.934	1.936	1.939	1.942	1.944	1.947
8	1.949	1.952	1.954	1.957	1.960	1.962	1.965	1.967	1.970	1.972
9	1.975	1.977	1.980	1.982	1.985	1.987	1.990	1.992	1.995	1.997
4.0	2.000	2.002	2.005	2.007	2.010	2.012	2.015	2.017	2.020	2.022
1	2.025	2.027	2.030	2.032	2.035	2.037	2.040	2.042	2.045	2.047
2	2.049	2.052	2.054	2.057	2.059	2.062	2.064	2.066	2.069	2.071
3	2.074	2.076	2.078	2.081	2.083	2.086	2.088	2.090	2.093	2.095
4	2.098	2.100	2.102	2.105	2.107	2.110	2.112	2.114	2.117	2.119

^{*}From Mechanical Engineers' Handbook, by Lionel S. Marks (1941). Courtesy of the McGraw-Hill Book Co.

SQUARE ROOTS (continued)

N	0	1	2	3	4	5	6	7	8	9
4.5	2.121	2.124	2.126	2.128	2.131	2.133	2.135	2.138	2.140	2.142
6	2.145	2.147	2.149	2.152	2.154	2.156	2.159	2.161	2.163	2.166
7	2.168	2.170	2.173	2.175	2.177	2.179	2.182	2.184	2.186	2.189
8	2.191	2.193	2.195	2.198	2.200	2.202	2.205	2.207	2.209	2.211
9	2.214	2.216	2.218	2.220	2.223	2.225	2.227	2.229	2.232	2.234
5.0	2.236	2.238	2.241	2.243	2.245	2.247	2.249	2.252	2.254	2.256
1	2.258	2.261	2.263	2.265	2.267	2.269	2.272	2.274	2.276	2.278
2	2.280	2.283	2.285	2.287	2.289	2.291	2.293	2.296	2.298	2.300
3	2.302	2.304	2.307	2.309	2.311	2.313	2.315	2.317	2.319	2.322
4	2.324	2.326	2.328	2.330	2.332	2.335	2.337	2.339	2.341	2.343
5.5	2.345	2.347	2.349	2.352	2.354	2.356	2.358	2.360	2.362	2.364
6	2.366	2.369	2.371	2.373	2.375	2.377	2.379	2.381	2.383	2.385
7	2.387	2.390	2.392	2.394	2.396	2.398	2.400	2.402	2.404	2.406
8	2.408	2.410	2.412	2.415	2.417	2.419	2.421	2.423	2.425	2.427
9	2.429	2.431	2.433	2.435	2.437	2.439	2.441	2.443	2.445	2.447
6.0	2.449	2.452	2.454	2.456	2.458	2.460	2.462	2.464	2.466	2.468
1	2.470	2.472	2.474	2.476	2.478	2.480	2.482	2.484	2.486	2.488
2	2.490	2.492	2.494	2.496	2.498	2.500	2.502	2.504	2.506	2.508
3	2.510	2.512	2.514	2.516	2.518	2.520	2.522	2.524	2.526	2.528
4	2.530	2.532	2.534	2.536	2.538	2.540	2.542	2.544	2.546	2.548
6.5	2.550	2.551	2.553	2.555	2.557	2.559	2.561	2.563	2.565	2.567
6	2.569	2.571	2.573	2.575	2.577	2.579	2.581	2.583	2.585	2.587
7	2.588	2.590	2.592	2.594	2.596	2.598	2.600	2.602	2.604	2.606
8	2.608	2.610	2.612	2.613	2.615	2.617	2.619	2.621	2.623	2.625
9	2.627	2.629	2.631	2.632	2.634	2.636	2.638	2.640	2.642	2.644
7.0	2.646	2.648	2.650	2.651	2.653	2.655	2.657	2.659	2.661	2.663
1	2.665	2.666	2.668	2.670	2.672	2.674	2.676	2.678	2.680	2.681
2	2.683	2.685	2.687	2.689	2.691	2.693	2.694	2.696	2.698	2.700
3	2.702	2.704	2.706	2.707	2.709	2.711	2.713	2.715	2.717	2.718
4	2.720	2.722	2.724	2.726	2.728	2.729	2.731	2.733	2.735	2.737
7.5	2.739	2.740	2.742	2.744	2.746	2.748	2.750	2.751	2.753	2.755
6	2.757	2.759	2.760	2.762	2.764	2.766	2.768	2.769	2.771	2.773
7	2.775	2.777	2.778	2.780	2.782	2.784	2.786	2.787	2.789	2.791
8	2.793	2.795	2.796	2.798	2.800	2.802	2.804	2.805	2.807	2.809
9	2.811	2.812	2.814	2.816	2.818	2.820	2.821	2.823	2.825	2.827
8.0	2.828	2.830	2.832	2.834	2.835	2.837	2.839	2.841	2.843	2.844
1	2.846	2.848	2.850	2.851	2.853	2.855	2.857	2.858	2.860	2.862
2	2.864	2.865	2.867	2.869	2.871	2.872	2.874	2.876	2.877	2.879
3	2.881	2.883	2.884	2.886	2.888	2.890	2.891	2.893	2.895	2.897
4	2.898	2.900	2.902	2.903	2.905	2.907	2.909	2.910	2.912	2.914

SQUARE ROOTS (continued)

N	0	1	2	3	4	5	6	7	8	9
8.5	2.915	2.917	2.919	2.921	2.922	2.924	2.926	2.927	2.929	2.931
6	2.933	2.934	2.936	2.938	2.939	2.941	2.943	2.944	2.946	2.948
7	2.950	2.951	2.953	2.955	2.956	2.958	2.960	2.961	2.963	2.965
8	2.966	2.968	2.970	2.972	2.973	2.975	2.977	2.978	2.980	2.982
9	2.983	2.985	2.987	2.988	2.990	2.992	2.993	2.995	2.997	2.998
9.0	3.000	3.002	3.003	3.005	3.007	3.008	3.010	3.012	3.013	3.015
1	3.017	3.018	3.020	3.022	3.023	3.025	3.027	3.028	3.030	3.032
2	3.033	3.035	3.036	3.038	3.040	3.041	3.043	3.045	3.046	3.048
3	3.050	3.051	3.053	3.055	3.056	3.058	3.059	3.061	3.063	3.064
4	3.066	3.068	3.069	3.071	3.072	3.074	3.076	3.077	3.079	3.081
9.5	3.082	3.084	3.085	3.087	3.089	3.090	3.092	3.094	3.095	3.097
6	3.098	3.100	3.102	3.103	3.105	3.106	3.108	3.110	3.111	3.113
7	3.114	3.116	3.118	3.119	3.121	3.122	3.124	3.126	3.127	3.129
8	3.130	3.132	3.134	3.135	3.137	3.138	3.140	3.142	3.143	3.145
9	3.146	3.148	3.150	3.151	3.153	3.154	3.156	3.158	3.159	3.161
10	3.162	3.178	3.194	3.209	3.225	3.240	3.256	3.271	3.286	3.302
1	3.317	3.332	3.347	3.362	3.376	3.391	3.406	3.421	3.435	3.450
2	3.464	3.479	3.493	3.507	3.521	3.536	3.550	3.564	3.578	3.592
3	3.606	3.619	3.633	3.647	3.661	3.674	3.688	3.701	3.715	3.728
4	3.742	3.755	3.768	3.782	3.795	3.808	3.821	3.834	3.847	3.860
15	3.873	3.886	3.899	3.912	3.924	3.937	3.950	3.962	3.975	3.987
6	4.000	4.012	4.025	4.037	4.050	4.062	4.074	4.087	4.099	4.111
7	4.123	4.135	4.147	4.159	4.171	4.183	4.195	4.207	4.219	4.231
8	4.243	4.254	4.266	4.278	4.290	4.301	4.313	4.324	4.336	4.347
9	4.359	4.370	4.382	4.393	4.405	4.416	4.427	4.438	4.450	4.461
20	4.472	4.483	4.494	4.506	4.517	4.528	4.539	4.550	4.561	4.572
1	4.583	4.593	4.604	4.615	4.626	4.637	4.648	4.658	4.669	4.680
2	4.690	4.701	4.712	4.722	4.733	4.743	4.754	4.764	4.775	4.785
3	4.796	4.806	4.817	4.827	4.837	4.848	4.858	4.868	4.879	4.889
4	4.899	4.909	4.919	4.930	4.940	4.950	4.960	4.970	4.980	4.990
25	5.000	5.010	5.020	5.030	5.040	5.050	5.060	5.070	5.079	5.089
6	5.099	5.109	5.119	5.128	5.138	5.148	5.158	5.167	5.177	5.187
7	5.196	5.206	5.215	5.225	5.235	5.244	5.254	5.263	5.273	5.282
8	5.292	5.301	5.310	5.320	5.329	5.339	5.348	5.357	5.367	5.376
9	5.385	5.394	5.404	5.413	5.422	5.431	5.441	5.450	5.459	5.468
30	5.477	5.486	5.495	5.505	5.514	5.523	5.532	5.541	5.550	5.559
1	5.568	5.577	5.586	5.595	5.604	5.612	5.621	5.630	5.639	5.648
2	5.657	5.666	5.675	5.683	5.692	5.701	5.710	5.718	5.727	5.736
3	5.745	5.753	5.762	5.771	5.779	5.788	5.797	5.805	5.814	5.822
4	5.831	5.840	5.848	5.857	5.865	5.874	5.882	5.891	5.899	5.908

SQUARE ROOTS (continued)

N	0	1	2	3	4	5	6	7	8	9
35	5.916	5.925	5.933	5.941	5.950	5.958	5.967	5.975	5.983	5.992
6	6.000	6.008	6.017	6.025	6.033	6.042	6.050	6.058	0.066	6.075
7	6.083	6.091	6.099	6.107	6.116	6.124	6.132	6.140	6.148	6.156
8	6.164	6.173	6.181	6.189	6.197	6.205	6.213	6.221	6.229	6.237
9	6.245	6.253	6.261	6.269	6.277	6.285	6.293	6.301	6.309	6.317
40	6.325	6.332	6.340	6.348	6.356	6.364	6.372	6.380	6.387	6.395
1	6.403	6.411	6.419	6.427	6.434	6.442	6.450	6.458	6.465	6.473
2	6.481	6.488	6.496	6.504	6.512	6.519	6.527	6.535	6.542	6.550
3	6.557	6.565	6.573	6.580	6.588	6.595	6.603	6.611	6.618	6.626
4	6.633	6.641	6.648	6.656	6.663	6.671	6.678	6.686	6.693	6.701
45	6.708	6.716	6.723	6.731	6.738	6.745	6.753	6.760	6.768	6.775
6	6.782	6.790	6.797	6.804	6.812	6.819	6.826	6.834	6.841	6.848
7	6.856	6.863	6.870	6.877	6.885	6.892	6.899	6.907	6.914	6.921
8	6.928	6.935	6.943	6.950	6.957	6.964	6.971	6.979	6.986	6.993
9	7. 000	7.007	7.014	7.021	7.029	7.036	7.043	7.050	7.057	7.064
50	7.071	7.078	7.085	7.092	7.099	7.106	7.113	7.120	7.127	7.134
1	7.141	7.148	7.155	7.162	7.169	7.176	7.183	7.190	7.197	7.204
2	7.211	7.218	7.225	7.232	7.239	7.246	7.253	7.259	7.266	7.273
3	7.280	7.287	7.294	7.301	7.308	7.314	7.321	7.328	7.335	7.342
4	7.348	7.355	7.362	7.369	7.376	7.382	7.389	7.396	7.403	7.409
55	7.416	7.423	7.430	7.436	7.443	7.450	7.457	7.463	7.470	7.477
6	7.483	7.490	7.497	7.503	7.510	7.517	7.523	7.530	7.537	7.543
7	7.550	7.556	7.563	7.570	7.576	7.583	7.589	7.596	7.603	7.609
8	7.616	7.622	7.629	7.635	7.642	7.649	7.655	7.662	7.668	7.675
9	7.681	7.688	7.694	7.701	7.707	7.714	7.720	7.727	7.733	7.740
60	7.746	7.752	7.759	7.765	7.772	7.778	7.785	7.791	7.797	7.804
1	7.810	7.817	7.823	7.829	7.836	7.842	7.849	7.855	7.861	7.868
2	7.874	7.880	7.887	7.893	7.899	7.906	7.912	7.918	7.925	7.931
3	7.937	7.944	7.950	7.956	7.962	7.969	7.975	7.981	7.987	7.994
4	8.000	8.006	8.012	8.019	8.025	8.031	8.037	8.044	8.050	8.056
65	8.062	8.068	8.075	8.081	8.087	8.093	8.099	8.106	8.112	8.118
6	8.124	8.130	8.136	8.142	8.149	8.155	8.161	8.167	8.173	8.179
7	8.185	8.191	8.198	8.204	8.210	8.216	8.222	8.228	8.234	8.240
8	8.246	8.252	8.258	8.264	8.270	8.276	8.283	8.289	8.295	8.301
9	8.307	8.313	8.319	8.325	8.331	8.337	8.343	8.349	8.355	8.361
70	8.367	8.373	8.379	8.385	8.390	8.396	8.402	8.408	8.414	8.420
1	8.426	8.432	8.438	8.444	8.450	8.456	8.462	8.468	8.473	8.479
2	8.485	8.491	8.497	8.503	8.509	8.515	8.521	8.526	8.532	8.538
3	8.544	8.550	8.556	8.562	8.567	8.573	8.579	8.585	8.591	8.597
4	8.602	8.608	8.614	8.620	8.626	8.631	8.637	8.643	8.649	8.654

SQUARE ROOTS (continued)

N	0	1	2	3	4	5	6	7	8	9
75	8.660	8.666	8.672	8.678	8.683	8.689	8.695	8.701	8.706	8.712
6	8.718	8.724	8.729	8.735	8.741	8.746	8.752	8.758	8.764	8.769
7	8.775	8.781	8.786	8.792	8.798	8.803	8.809	8.815	8.820	8.826
8	8.832	8.837	8.843	8.849	8.854	8.860	8.866	8.871	8.877	8.883
9	8.888	8.894	8.899	8.905	8.911	8.916	8.922	8.927	8.933	8.939
80	8.944	8.950	8.955	8.961	8.967	8.972	8.978	8.983	8.989	8.994
1	9.000	9.006	9.011	9.017	9.022	9.028	9.033	9.039	9.044	9.050
2	9.055	9.061	9.066	9.072	9.077	9.083	9.088	9.094	9.099	9.105
3	9.110	9.116	9.121	9.127	9.132	9.138	9.143	9.149	9.154	9.160
4	9.165	9.171	9.176	9.182	9.187	9.192	9.198	9.203	9.209	9.214
85	9.220	9.225	9.230	9.236	9.241	9.247	9.252	9.257	9.263	9.268
6	9.274	9.279	9.284	9.290	9.295	9.301	9.306	9.311	9.317	9.322
7	9.327	9.333	9.338	9.343	9.349	9.354	9.359	9.365	9.370	9.375
8	9.381	9.386	9.391	9.397	9.402	9.407	9.413	9.418	9.423	9.429
9	9.434	9.439	9.445	9.450	9.455	9.460	9.466	9.471	9.476	9.482
90	9.487	9.492	9.497	9.503	9.508	9.513	9.518	9.524	9.529	9.534
1	9.539	9.545	9.550	9.555	9.560	9.566	9.571	9.576	9.581	9.586
2 3	9.592	9.597	9.602	9.607	9.612	9.618	9.623	9.628	9.633	9.638
	9.644	9.649	9.654	9.659	9.664	9.670	9.675	9.680	9.685	9.690
4	9.695	9.701	9.706	9.711	9.716	9.721	9.726	9.731	9.737	9.742
95	9.747	9.752	9.757	9.762	9.767	9.772	9.778	9.783	9.788	9.793
6	9.798	9.803	9.808	9.813	9.818	9.823	9.829	9.834	9.839	9.844
7	9.849	9.854	9.859	9.864	9.869	9.874	9.879	9.884	9.889	9.894
8	9.899	9.905	9.910	9.915	9.920	9.925	9.930	9.935	9.940	9.945
9	9.950	9.955	9.960	9.965	9.970	9.975	9.980	9.985	9.990	9.995

10. VARIATION, DEPENDENCE AND GRAPHS

Another Use for the Formula. By studying a formula carefully it is possible to tell how changes in the value of one of the quantities will affect the values of another quantity. Thus we note that in the formula

$$D=\frac{M}{V}$$

- (1) if V remains constant and M is doubled, then D is doubled.
- (2) if M remains constant and V is doubled, D becomes $\frac{1}{2}$ as large.
- (3) if M and V are both doubled, then D remains the same.
- (4) if M is doubled and V is halved, then D becomes 4 times as large. Or again, consider the formula $A=6e^2$;
 - (1) if e is doubled, A becomes 4 times as large.
 - (2) if e is halved, A becomes ¼ as large.
 - (3) if e is multiplied by 3, A becomes 9 times as large.
 - (4) if e is divided by 4, A becomes 1/16 as large.
 - (5) if e is multiplied by 10, A becomes 100 times as large.

Exercise 43.

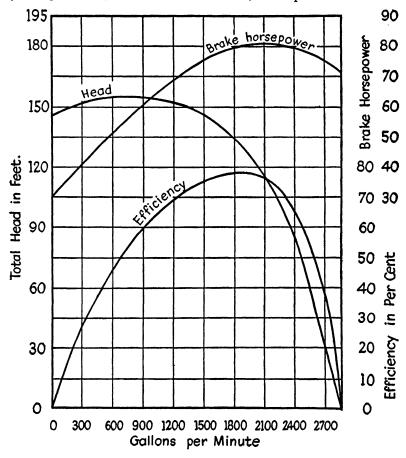
- 1. In the formula D=RT, how is D changed when
 - (a) R is doubled and T remains constant.
 - (b) T is halved and R remains constant.
 - (c) R is divided by 10 and T remains constant.
 - (d) T is tripled and R is halved.
 - (e) R is divided by 4 and T is divided by 2.
- 2. In the formula $A=\frac{1}{2}bh$, how is A affected when
 - (a) b and h are both tripled.
 - (b) h remains constant and b is divided by 6.
 - (c) b is doubled and h is halved.
 - (d) h is multiplied by 4 and b remains constant.
- 3. In the formula PV=k, if k is always constant, what change takes place when
 - (a) P increases.

(c) V is halved.

(b) V increases.

- (d) P is tripled.
- (e) V is multiplied by 5.
- 4. In the formula $A=\pi R^2$, what happens to A when
 - (a) R is doubled.
 - (b) R is divided by 3.
 - (c) R is multiplied by 5.
 - (d) R is divided by 10.

What a Formula Does. By this time it will be seen that a formula has a number of advantages over the verbal statement of the relationship between two or more quantities. It is briefer and simpler; it emphasizes the nature of the relationship; it enables us to compute the value of one of the variables when specific values of the other variables are known; it permits the relationship to be restated so that any particular variable may be expressed or "described" in terms of the other variables, which is generally a convenient device. In short, a formula is a powerful mathematical tool, since it implicitly represents all the infinite sets of corresponding values of the variables, all at once, so to speak.



Characteristic curves of a single-stage centrifugal pump operating at a constant speed of 1,200 n.p.m.

A Graph also Shows Dependence. Consider the three graphs shown in the accompanying figure. Study the curve labeled "efficiency"; referring to the horizontal scale of "gallons per minute" and the vertical scale (at the lower right) of "efficiency in per cent," we can read directly from the efficiency at any particular load, or the load at any particular efficiency. Thus when pumping 2700 gal. per minute the efficiency is 40%; when the efficiency is 60%, it may be pumping a little over 900, or about 2500 gal. per minute (the 60% line crosses the curve in two places). Also the maximum (greatest) efficiency is reached when pumping a little under 1950 gal. per minute. And in the same way, the other two curves might be studied and analyzed. This could not be done conveniently with a formula.

What a Graph Can Do. A graph, as the name itself suggests, can go a step further than the formula—it can make visible what the formula represents—it can give an actual picture of the mathematical relationship. The relationship literally becomes more graphic; the relative magnitudes of the variables become apparent to the eye, as do extreme maximum and minimum values, if any; so do the rates at which they change; trends become clear; extrapolation and interpolation become more meaningful; any special features of the relationship are emphasized; general types of relationships are recognizable; two or more relationships can frequently be directly compared with one another.

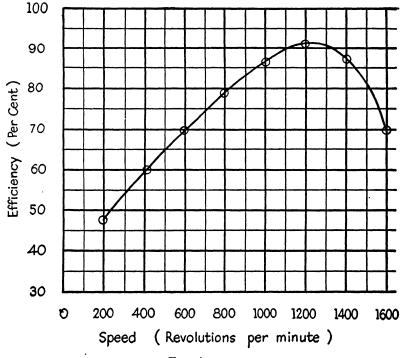
Mathematical Functions. In mathematics, a definite quantitative relation between two or more variables, whether expressed verbally, by a formula, or by a graph, is called a functional relationship, or simply a mathematical function. Each variable is said to be a function of the other. The word function, as used here, has nothing to do with use or purpose; it simply calls attention to the fact that the quantities in question are quantitatively related to each other in a definite manner. Each, in other words, depends upon the other (or others) for its numerical values. Thus if $V=32t^2$, then V is a function of t, and t is a function of V; or, the value of V depends upon the particular value taken for t; and the value of t depends upon the value of V.

It should be noted that in mathematics the word curve is used to designate any sort of a graph between two related variables, even though that graph may be a straight line, and not really "curved" at all. It also frequently happens that two variables, representing physical quantities or scientific measurements, may indeed be mutually dependent one upon the other, i.e., functionally related, and yet there is no simple or known formula to represent the relation between them. Such a relationship is called an empirical function, and its graph is called an empirical curve. Before discussing formula graphs (i.e., mathematical functions), we shall study empirical graphs a little further in order to understand mathematical graphs better.

Empirical Curves. Consider the accompanying table of values, which were determined by experimental measurements. It represents certain par-

Speed	Efficiency (%)
200	47.5
400	60.0
600	70.0
800	79.0
1000	86.0
1200	90.5
1400	87.5
1600	70.0

ticular pairs of corresponding values of the two variables in question, which in this case are the speed of a certain machine (expressed in revolutions per minute) and the efficiency of the machine (expressed in per cents). Using the horizontal scale or axis for values of the speed (reading from left to right) and using the vertical axis for the efficiencies (reading from the bottom up), we then plot the graph as here shown.



Exercise 44.

1. The solubility (S) of a certain chemical, as shown by the number of grams dissolved in a given amount of water, varied with the temperature (T) as shown in Table I. Plot the graph, using the horizontal scale for the values of the S. How many grams dissolved at 55°? At what temperature would 27 gm. be dissolved?

Table I									
S									
10 gm.									
12									
16									
21									
30									
50									
65									

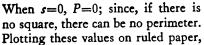
Tab	le II
T	W
5	6.8
10	9.4
15	12.8
20	17.2
25	22.9
30	29.2

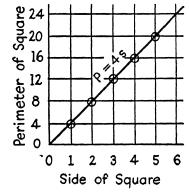
Table	e III				
Н	P				
0	30.0				
5,000	24.8				
10,000	21.2				
15,000	17.0				
20,000	14.5				
25,000	11.4				
30,000	9.5				
35,000	7.8				

- 2. The weight (W gm.) of water contained in a cubic meter of saturated air at various temperatures (T) is given in Table II. Plot the graph with the temperature along the horizontal scale. How many grams are contained in a cubic meter of air at 18°? at 28°? At what temperature does one cubic meter of saturated air contain 20 gms.? 25 gms.?
- 3. The atmospheric pressure (P) expressed in inches of mercury varies at different altitudes above sea level as shown in Table III. Plot the graph, using the vertical scale for the pressure. What is the pressure at the top of Mount Everest, 29,000 ft. high? How high is an airplane when its pressure gage indicates 22.5 inches?

The Linear Function. When two variables are so related that their graph is a straight line, the relation is said to be a *linear function*. Consider, for example, the relation between the side of a square and its perimeter. Whatever the length of its side, its perimeter is always 4 times as great; or, P=4s.

s	P
0	0
1	4
2	8
2½	10
3	12
4	16
5	20

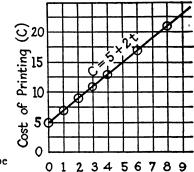




we obtain the accompanying linear graph. From this graph it is possible to "read off" many pairs of values of s and P that do not appear in the original table.

Or again, consider the cost of printing circulars, quoted at \$5 for setting the type, and \$2 per 1000 copies run off. The cost can be represented by the equation C=5+2t, where t=the number of thousand copies printed, and C=the total cost. The following set of values can readily be tabulated from the formula. When the graph of this table is

t	С
0	5
1	7
2	9
3	11
4	13
6	17
8	21



plotted, the curve is again seen to be a straight line. This time, however, it does not pass through the "0,0 point," but at the point where

Number of Thousand Copies (t)

t=0, C=5. This, of course, mathematically represents the fact that even if no copies are printed the cost of setting type is \$5.

Exercise 45.

- 1. Plot the graph of I=2.5C, representing the relationship between inches (1) and centimeters. Use values of C=0, 2, 4, 6, 10. Use the horizontal axis for values of C.
- 2. Draw the graph of E=IR, considering a constant value of R=20; i.e., plot the graph of E=20I. Use values of I=0, 1, 2, 3, 4, 5, plotting them along the horizontal axis.
- 3. Plot the graph of v=gt, where v is the velocity of a freely falling body in ft. per second, and t is the time in seconds. Consider g as constant and equal to 32 ft. per sec. Use values of t=0, 1, 2, 3, 5, 8, 10; use the horizontal axis for t.
- 4. Draw the graph of D=RT, where R is constant and equal to 60 miles per hr., T is the time in hours, and D is the distance covered. Plot T along the horizontal axis.
- 5. The circumference (C) of a circle is related to its diameter (D) as given by the formula $C=\pi D$, where $\pi=2\%$. Plot the graph, using values of D=0, 7, 14, 21, 28, 35, along the horizontal axis.
- 6. The amount due at simple interest on \$100 at 3% a year for various periods of time is given by the formula A=100+3n, where n is the number of years. Plot the graph from n=0 to n=6; use the horizontal axis for n.

- 7. Plot the graph of F=%C+32, where C= the temperature expressed in Centrigrade degrees, and F= the temperature in Fahrenheit degrees. Use the horizontal axis for values of C.
- 8. Plot the graph of $V=v_0+at$, where V is the final velocity in ft. per sec. and t is the time in seconds, and where v_0 , the initial velocity, is 600, and a, the acceleration, is 50 ft. per sec. Use values of t=0, 2, 4, 6, 8, 10 along the horizontal axis.

Direct Variation. Dependence or variation of this type, where the graph of the relation is a straight line, is called *direct variation*. The significance of the word "direct" is that as one variable increases, the other also increases in direct proportion, just as we saw in the section on ratio and proportion (Chap. I, Sect. 6). Whenever two variables vary directly, the relation may be expressed as

$$y=kx$$
, or $\frac{y}{x}=k$;

in this latter form it is seen that the *ratio* of the variables has a constant value, whatever their *individual* values may be. Recalling that the volume and temperature of a gas (at constant pressure) were found to be in *direct proportion;* thus

$$\frac{V_1}{T_1} = \frac{V_2}{T_2}, \text{ which can also be written as}$$

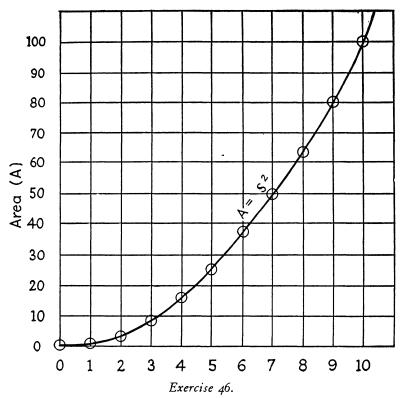
$$\frac{V_1}{T_1} = \frac{V_2}{T_2} = \frac{V_3}{T_3} = \frac{V_4}{T_4} = \dots = k;$$

this means that the ratio of any volume to its corresponding temperature is the same ratio as any other volume is to its corresponding temperature; or, the ratio being constant, the relation is seen as an example of direct variation if it is simply rewritten as

$$\frac{V}{T} = k$$
, or $V = kT$.

The Parabolic Function. Some variables are related by a mathematical dependence which involves the square of one of them, as e.g., the relation between the area of a square and the length of its side, or $A=s^2$. Thus, from this formula we get the following table of values; then, from this tables of values we can plot the graph shown below. It is called a parabolic curve.

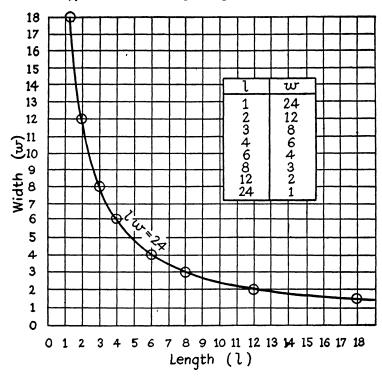
5	0	1	2	3	4	5	8	10
A	0	1	4	9	16	25	64	100



Plot the graph of each of the following formulas; in each case use the horizontal axis for the variable that is squared.

- 1. $S=at^2$, where S is the distance (S) in feet moved by a body in t seconds at a constant acceleration a=10 ft. per sec. Use values of t=0, 1, 2, 3, 4.
- 2. $A=\pi R^2$, where A is the area of a circle, R= radius, and $\pi=2\%$. Use values of R=0, $3\frac{1}{2}$, 7, $10\frac{1}{2}$, 14.
- 3. $H=I^2R$, where H is the heat produced by an electric current (I) that varies; consider the R constant and equal to 10. Use values of I=0,1,2,3,4,5.
- 4. The kinetic energy (E) of a moving automobile weighing 2,000 lb. is $E = \frac{1}{2}mv^2$, where m = the weight of the car and v its velocity in ft. per sec. Plot the graph for values of v = 0, 20, 40, 60, 80.
- 5. The wind pressure (P) on a moving plane at 90° inclination, expressed in lb. per sq. ft., is given by the formula $P=.003 \ v^2$, where v is the wind velocity expressed in miles per hour. Plot the graph for values of v=0, 10, 20, 30, 40, 50.

The Hyperbolic Function. Another type of function frequently encountered is the hyperbolic relation, expressing inverse variation, such as the



relations xy=k, A=lw, or $R=\frac{D}{T}$. In each case, if one of the variables is

held constant, the graph takes the characteristic form shown above. Consider first, the formula A=lw, where l and w are the length and width, respectively, of a rectangle having the area A. If we assume that the area A is constant, equal say to 24 sq. in., then the graph of the formula lw

24 is found as follows, since $l = \frac{24}{w}$, or $w = \frac{24}{l}$. This is the type of problem

encountered by photoengravers in determining the possible dimensions for a rectangle of a given, constant area.

Inverse Variation. In this type of relation, neither variable can ever equal zero, although it can become as small as you please. The smaller either variable becomes, the larger is the value of the other, since their product is a constant; that is what is meant by *inverse variation*. It is exactly the same situation as was seen in the case of inverse proportion (Chap. I,

Sect. 6), where the pressure and volume of a gas at constant temperature were in *inverse* proportion, $\frac{P_1}{P_2} = \frac{V_2}{V_1}$ This can also be written as follows:

$$P_1 V_1 = P_2 V_2 = P_3 V_3 = P_4 V_4 = \dots = k$$

 $P_1 V_1 = P_2 V_2 = P_3 \dot{V}_3 = P_4 V_4 = \dots = k;$ i.e., any P multiplied by its corresponding V gives the same constant product as any other P multiplied by its corresponding V. Hence the formula is PV = k, which is, as we now know, a hyperbolic curve.

Exercise 47.

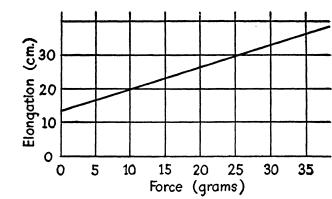
Plot the graph of each of the following formulas:

1.
$$xy=20$$
 3. $IR=120$ 5. $T=\frac{100}{R}$ 2. $y=\frac{144}{x}$ 4. $PV=1000$ 6. $500=Fs$

Related Variables. The dependence of varying quantities upon one another has already been discussed in connection with the formula. The value of either of two variables may properly be said to "depend" upon the other for its value. Quantities depending upon each other in this way are said to bear a functional relationship to each other; each is said to be a function of the other. Thus the volume occupied by a gas at constant temperature depends upon the pressure exerted; conversely, the pressure exerted depends upon the volume occupied by the gas. Hence V is a function of P, or P is a function of V. Similarly, the amount of expansion due to heat depends upon the temperature; the population of a community, upon the time; the fuel consumed in driving a locomotive, upon the speed; the quantity of a commodity sold, upon the price. In each instance the latter variable is conveniently regarded as the independent, and the former as the dependent, variable.

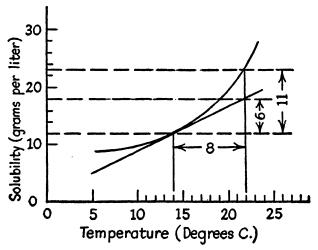
According to accepted convention, the independent variable is denoted by x and its values are always measured along the horizontal scale, while the dependent variable is denoted by y, and its values are measured along the vertical scale. Hence, the independent variable may be regarded as freely assuming all values along the range of the horizontal axis, while the dependent variable necessarily varies in some definite way to correspond, as shown by the changing height of the graph.

The Rate of Change Concept. It is clear that for any given point on a graph, its horizontal distance from the vertical scale (abscissa) represents the magnitude of the independent variable, while the vertical distance above or below the horizontal scale (ordinate) represents the corresponding magnitude of the dependent variable. Thus the position of the curve with respect to the axes depicts the actual magnitudes of the variables. But in studying changing variables and functional relationships, it is frequently desirable to inquire as to the rate at which a quantity



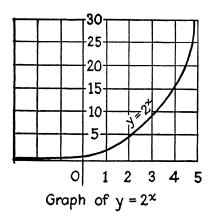
is changing, i.e., how fast it is increasing or decreasing, rather than how large or how small it is. Rate implies a ratio; a rate of change means the amount of change in the function (or dependent variable) per unit change in the independent variable. On the graph this means the amount of vertical rise or fall in the curve per horizontal unit, so that when discussing rates of change we are concerned with the steepness of the graph rather than with its actual height at any particular point. If the graph of a given function is a straight line, the function is obviously increasing at a constant rate, since the increase (or decrease) in the dependent variable is the same for every horizontal unit. Most quantities, however, change at varying instead of at constant rates, so that it becomes necessary to distinguish between an average rate and an instantaneous rate.

Average Rate of Change. An average rate during a definite interval does not necessarily imply that the rate during that interval need be uniform;



indeed, it may fluctuate considerably. An average rate during an interval merely means the ratio of the net increase (or decrease) of the dependent variable during a given interval to the net change of the independent variable. To find an average rate graphically, it is only necessary to read the amount of increase (or decrease) at the end of a given convenient interval and divide by the length of that interval. For example, the amount by which the solubility of a certain substance changed during the interval from 14° to 22° is seen to be 11 grams; hence the average rate is ¹¹% or 1.38 grams per degree. It is clear that the average rate of change will depend upon the length of the interval during which the average rate is observed, as well as where the interval is chosen.

The Exponential Function. One of the most interesting and important of all functions is the exponential function, $y=k^*$. It will be observed that it differs markedly from the ordinary power function, $y=x^k$; in the latter the exponent is merely a constant, while in the former it is the independent variable itself. Let us study carefully the graph of $y=2^*$. At first the curve rises very slowly, but gradually its rate of increase becomes greater and greater; as a matter of fact, the greater the value of x, the more rapid is the rate of growth of y. In this respect it resembles the graph of $A=P(1+i)^n$, which is the formula for the amount at compound interest, and is also of the type $y=k^*$. In both these curves, the rate of increase of the dependent variable at any instant is proportional to



the magnitude of the independent variable at the particular instant. This is an extremely important characteristic of every exponential function. Otherwise expressed, the percentage of increase is constant throughout. Consequently any function of the type $y=ak^a$ is said to follow the compound interest law, or more picturesquely, the "snowball law," since it resembles the growth of a snowball rolling down a hill; it gathers more and more snow the farther down it rolls, and at any given instant is growing at a rate which is approxi-

mately proportional to the magnitude which it has already attained at that instant.

Exponential functions arise in connection with the speed of some chemical reactions, the rate of decomposition of radium, the reduction in speed of revolving wheels, the amount of belt friction on drums, the flow

of electric currents, the transmission of light under certain conditions, changes in atmospheric pressure with increase in elevation, and many other physical and technical phenomena.

11. LOGARITHMS

Logarithms Are Exponents. Consider the exponential equation $N=10^s$. How large is N? That depends upon the particular value selected for x: thus

if
$$x=1$$
, $N=10$
if $x=2$, $N=100$
if $x=3$, $N=1000$
if $x=4$, $N=10,000$

What would be the value of N if x=1.5? Clearly, since 1.5 is greater than 1, N would be more than 10; and since 1.5 is less than 2, N would be less than 100. In other words, when x=1.5, the value of N must be between 10 and 100. For any value of x equal to 1 plus some decimal, the value of N must be between 10 and 100. Or again, if we know that the value of N is some number between 100 and 1000, we know at once that x must have a value somewhere between 2 and 3.

In the exponential form of the equation $N=10^x$, we refer to N as the number; to 10, as the base; and to the exponent (x) as the logarithm of the number N to the base 10. This may be written as $x=\log_{10}N$. When expressed in this way, we speak of it as being in the "logarithmic form"; when written as $N=10^x$ we speak of it as the "exponential form." But the two equations are equivalent and interchangeable—two different ways of writing the same relationship.

Any number could be used as a base; thus

$$y=2^x$$
; or $\log_2 y = x$
 $P=5^y$; or $\log_5 P = y$
 $A=k^t$; or $\log_k A = t$

For practical computational purposes, however, the base 10 is universally used, and for this reason the base is commonly omitted. Thus we write

log 10,000=4, instead of
$$\log_{10}10,000=4$$
; or $\log P=x$, instead of $\log_{10}P=x$.

In other words, the logarithm of a given number is the exponent to which 10 must be raised to give that number. Logarithms are thus usually not whole numbers, but mixed numbers, and are invariably expressed in decimal form. Every number has a logarithm; also, every logarithm corresponds to some number.

Characteristic and Mantissa. From what has been said thus far, it is clear that very few logarithms are whole numbers—by far most of them are decimals whose approximate values are to be found in a table.

The part of the logarithm to the left of the decimal point, i.e., the integral part, is known as the characteristic; the decimal part is called the mantissa. Thus, the value of log 634=2.8021; the characteristic is "2" and the mantissa is ".8021."

Rule 1: If the number whose logarithm is being found is greater than 1, the characteristic is positive, and numerically one less than the number of figures to the left of the decimal point in the given number.

For example:

Rule 2: If the number whose logarithm is to be found is less than 1, the characteristic is then negative and numerically one greater than the number of zeros immediately following the decimal point; but the mantissa is still positive. The two parts of the logarithm are not actually added together, but are written as shown below

For example:

Finding a Logarithm from the Table. From these rules and illustrations it will be seen that the characteristic of a logarithm is determined solely by the position of the decimal point in the given number, and not by the particular sequence of digits; the mantissa, however, is quite independent of the position of the decimal point, depending instead upon the actual sequence of digits in the given number. Thus, for example, the mantissas of the respective logarithms of 264,500, 26.45, and .0002645 are identical; their logarithms differ only in the characteristics, and are, respectively, 5.4224, 1.4224, and 6.4224—10. In the "table of logarithms" only the mantissas are shown, the decimal point in front of each figure in the table being understood; the characteristic is supplied mentally, by inspection.

Example 1: Find from the table the value of log 467.

Look under the column headed "N," running down to "46"; SOLUTION: then run across horizontally until reaching the column headed "7." The figure found is "6693." Hence log 467= 2.6693, since the 467 has 3 digits, and the required characteristic is 2.

Example 2: Find log .0803.

Solution: Look under "N" for 80; opposite 80, under "3," find "9047." Hence $\log .0803 = 8.9047 - 10$.

TABLE OF LOGARITHMS

N	0	1	2	3	4	5	6	7	8	9
10	0000	0043	0086	0128	0170	0212	0253	0294	0334	.0374
11	0414	0453	0492	0531	0569	0607	0645	0682	0719	0755
12	0792	0828	0864	0899	0934	0969	1004	1038	1072	1106
13	1139	1173	1206	1239	1271	1303	1335	1367	1399	1430
14	1461	1492	1523	1553	1584	1614	1644	1673	1703	1732
15	1761	1790	1818	1847	1875	1903	1931	1959	1987	2014
16	2041	2068	2095	2122	2148	2175	2201	2227	2253	2279
17	2304	2330	2355	2380	2405	2430	2455	2480	2504	2529
18	2553	2577	2601	2625	2648	2672	2695	2718	2742	2765
19	2788	2801	2833	2856	2878	2900	2923	2945	2967	2989
20	3010	3032	3054	3075	3096	3118	3139	3160	3181	3201
21	3222	3243	3263	3284	3304	3324	3345	3365	3385	3404
22	3424	3444	3464	3483	3502	3522	3541	3560	3579	3598
23	3617	3636	3655	3674	3692	3711	3729	3747	3766	3784
24	3802	3820	3838	3856	3874	3892	3909	3927	3945	3962
25	3 979	3997	4014	4031	4048	4065	4082	4099	4116	4133
26	4150	4166	4183	4200	4216	4232	4249	4265	4281	4298
27	4314	4330	4346	4362	4378	4393	4409	4425	4440	4456
28	4472	4487	4502	4518	4533	4548	4564	4579	4594	4609
29	4624	4639	4654	4669	4683	4698	4713	4728	4742	4757
3 0	4771	4786	4800	4814	4829	4843	4857	4871	4886	4900
31	4914	4928	4942	4955	4969	4983	4997	5011	5024	5038
32	5051	5065	5079	5092	5105	5119	5132	5145	5159	5172
33	5185	5198	5211	5224	5237	5250	5263	5276	5289	5302
34	5315	5328	5340	5353	5366	5378	5391	5403	5416	5428
35	5441	5453	5465	5478	5490	5502	5514	5527	5539	5551
3 6	5563	5575	5587	5599	5611	5623	5635	5647	5658	5670
37	5682	5694	5705	5717	5729	5740	5752	5763	5775	5786
38	5798	5809	5821	5832	5843	5855	5866	5877	5888	5899
3 9	5911	5922	5933	5944	5955	5966	5977	5988	5999	6010
N	0	1	2	3	4	5	6 *	7	8	9

TABLE OF LOGARITHMS (continued)

N	0	1	2	3	4	5	6	7	8	9
40	6021	6031	6042	6053	6064	6075	6085	6096	6107	6117
41	6128	6138	6149	6160	6170	6180	6191	6201	6212	6222
42	6232	6243	6253	6263	6274	6284	6294	6304	6314	6325
43	6335	6345	6355	6365	6375	6385	6395	6405	6415	6425
44	6435	6444	6454	6464	6474	6484	6493	6503	6513	6522
45	6532	6542	6551	6561	6571	6580	6590	6599	6609	6618
46	6628	6637	6646	6656	6665	6675	6684	6693	6702	6712
47	6721	6730	6739	6749	6758	6767	6776	6785	6794	6803
48	6812	6821	6830	6839	6848	6857	6866	6875	6884	6893
49	6902	6911	6920	6928	6937	6946	6955	6964	6972	6981
50	6990	6998	7007	7016	7024	7033	7042	7050	7059	7067
51	7076	7084	7093	7101	7110	7118	7126	7135	7143	7152
52	7160	7168	7177	7185	7193	7202	7210	7218	7226	7235
53	7243	7251	7259	7267	7275	7284	7292	7300	7308	7316
54	7324	7332	7340	7348	7356	7364	7372	7380	7388	7396
55	7404	7412	7419	7427	7435	7443	7451	7459	7466	7474
56	7482	7490	7497	7505	7513	7520	7528	7536	7543	7551
57	7559	7566	7574	7582	7589	7597	7604	7612	7619	7627
58	7634	7642	7649	7657	7664	7672	7679	7686	7694	7701
59	7709	7716	7723	7731	7738	7745	7752	7760	7767	7774
60	7782	7789	7796	7803	7810	7818	7825	7832	7839	7846
61	7853	7860	7868	7875	7882	7889	7896	7903	7910	7917
62	7924	7931	7938	7945	7952	7959	7966	7973	7980	7987
63	7993	8000	8007	8014	8021	8028	8035	8041	8048	8055
64	8062	8069	8075	8082	8089	8096	8102	8109	8116	8122
65	8129	8136	8142	8149	8156	8162	8169	8176	8182	8189
66	8195	8202	8209	8215	8222	8228	8235	8241	8248	8254
67	8261	8267	8274	8280	8287	8293	8299	8306	8312	8319
68	8325	8331	8338	8344	8351	8357	8363	8370	8376	8382
69	8388	8395	8401	8407	8414	8420	8426	8432	8439	8445
N	0	1	2	3	4	5	6	7	8	9

TABLE OF LOGARITHMS (continued)

N	0	1	2	3	4	5	6	7	8	9
70	8451	8457	8463	8470	8476	8482	8488	8494	8500	8506
71	8513	8519	8525	8531	8537	8543	8549	8555	8561	8567
72	8573	8579	8585	8591	8597	8603	8609	8615	8621	8627
73	8633	8639	8645	8651	8657	8663	8669	8675	8681	8686
74	8692	8698	8704	8710	8716	8722	8727	8733	8739	8745
75	8751	8756	8762	8768	8774	8779	8785	8791	8797	8802
76	8808	8814	8820	8825	8831	8837	8842	8848	8854	8859
77	8865	8871	8876	8882	8887	8893	8899	8904	8910	8915
7 8	8921	8927	8932	8938	8943	8949	8954	8960	8965	8971
79	8976	8982	8987	8993	8998	9004	9009	9015	9020	9025
80	9031	9036	9042	9047	9053	9058	9063	9069	9074	9079
81	9085	9090	9096	9101	9106	9112	9117	9122	9128	9133
82	9138	9143	9149	9154	9159	9165	9170	9175	9180	9186
83	9191	9196	9201	9206	9212	9217	9222	9227	9232	9238
84	9243	9248	9253	9258	9263	9269	9274	9279	9284	9289
85	9294	9299	9304	9309	9315	9320	9325	9330	9335	9340
86	9345	9350	9355	9360	9365	9370	9375	9380	9385	9390
87	9395	9400	9405	9410	9415	9420	9425	9430	9435	9440
88	9445	9450	9455	9460	9465	9469	9474	9479	9484	9489
89	9494	9499	9504	9509	9513	9518	9523	9528	9533	9538
90	9542	9547	9552	9557	9562	9566	9571	9576	9581	9586
91	9590	9595	9600	9605	9609	9614	9619	9624	9628	9633
92	9638	9643	9647	9652	9657	9661	9666	9671	9675	9680
93	9685	9689	9694	9699	9703	9708	9713	9717	9722	9727
94	9731	9736	9741	9745	9750	9754	9759	9763	9768	9773
95	9777	9782	9786	9791	9795	9800	9805	9809	9814	9818
96	9823	9827	9832	9836	9841	9845	9850	9854	9859	9863
97	9868	9872	9877	9881	9886	9890	9894	9899	9903	9908
98	9912	9917	9921	9926	9930	9934	9939	9943	9948	9952
99	9956	9961	9965	9969	9974	9978	9983	9987	9991	9996
N.	0	1	2	3	4	5	6	7	8	9

Interpolation. If the number whose logarithm is sought should contain more than three significant figures, the logarithm is found by a method known as *interpolation*. This is based upon the idea of direct proportion; i.e., it is assumed that the logarithm of a number "halfway between" two numbers is halfway between their logarithms; etc. Although such direct variation between numbers and their logarithms is not strictly true, the approximation is accurate enough for ordinary purposes of calculation.

Example 1: Find log 2834. Solution: log 2830=3.4518

 $\log 2840 = 3.4533$

Interval between numbers="10"
Difference between logarithms=.0015

Given number N=2834 is .4 of the interval 10;

 $.4 \times .0015 = .0006$.

Hence, log 2834=3.4518+.0006=3.4524, Ans.

Example 2: Find log .06178.

SOLUTION: log .06170=8.7903—10

 $\log .06180 = 8.7910 - 10$

Difference between logs=.0007

Given N=.06178 is .8 of "interval" between .06170 and .06180; thus .8×.0007=.00056, or .0006, is added to the

mantissa .7903, giving .7909. Hence log .06178=8.7909—10, Ans.

Example 3: Find log 12.476

Solution: log 12.4=1.0934

log 12.5=1.0969

Difference between logs=.0035

 $.76 \times .0035 = .0027$.

Hence log 12.476=1.0961, Ans.

Exercise 48.

Find the logarithms of the following numbers:

,	541111110	or the rollon			
1.	932	5.	.000526	9.	.6932
2.	408.5	6.	643,000	10.	.00045
3.	.504	7.	8.037	11.	4,806
4.	71.68	8.	.00341	12.	236.96

Finding the Number When Its Logarithm Is Given. If the logarithm of a number is given and we wish to determine the number itself, this reverse process is called finding the antilogarithm. The principle of interpolation is used, but in the reverse way; the procedure follows:

(1) In the table, find the two mantissas between which the given mantissa lies, and write the three figures corresponding to the smaller of these two mantissas.

- (2) Next find the difference between these two consecutive mantissas, and also the difference between the smaller of them and the given mantissa whose antilog we are seeking.
- (3) Divide the latter difference by the former, carrying the division to the nearest tenth.
- (4) Annex the figure so found to the three figures already found, making it the fourth figure of the antilogarithm.
- (5) Locate the decimal point in the antilogarithm by inspection of the given logarithm.

It sounds far more difficult than it really is.

Example 1: Find the antilog of 2.3942.

SOLUTION: The given mantissa .3942 lies between 3927 and 3945; thus the first three figures of the antilog are "247."

.3945	.3942	0015
.3927	.3927	$\frac{.0015}{.0018}$ =.8
.0018	.0015	.0018

hence antilog=247.8, Ans. Example 2: Find the antilog of 7.5029—10.

SOLUTION: Antilog lies between 318 and 319.

hence antilog=.003184, Ans.

Exercise 49.

Find the number whose logarithm is:

1.	1.3806	5.	1.3989	9.	2.4416
2.	.6432	6.	9.3001—10	10.	4.7215
3.	2.4237	7.	.7625	11.	7.9103—10
4.	9.6145—10	8.	8.4182-10	12.	3.0462

Laws of Exponents Applied to Logarithms. By applying the laws of exponents to logarithmic expressions, we find that if M and N are any two numbers, then:

Law 1.
$$\log (MN) = \log M + \log N$$
.
Suppose we let $\log M = x$,
and $\log N = y$.
then $10^s = M$, and $10^y = N$.
But $(MN) = (10^s) (10^y) = 10(^{s+y})$;
hence $\log (MN) = x + y$,
or $\log (MN) = \log M + \log N$.

In other words, the logarithm of a product equals the sum of the logarithms of its factors.

For example:
$$\log 21 = \log 7 + \log 3$$

 $\log 5000 = \log 1000 + \log 5$
 $\log (372 \times 28.1) = \log 372 + \log 28.1$
 $\log Prt = \log P + \log r + \log t$

Note: This property of logarithms, viz.

 $\log (PQ) = \log P + \log Q,$

should not be confused with the following:

$$\log P + \log Q \neq \log (P + Q)$$
.

In short, the sum of two logarithms does not equal the logarithm of their sum; neither does the logarithm of the sum of two numbers equal the sum of their logarithms.

Law II.
$$\log\left(\frac{M}{N}\right) = \log M - \log N$$

That is, the logarithm of a quotient equals the logarithm of the numerator diminished by the logarithm of the denominator.

Note: This should not be misinterpreted; $\log (M-N) \neq \log M - \log N$,

and
$$\frac{\log M}{\log N} \neq \log M - \log N$$
. In short, the logarithm of the difference of

two numbers is the logarithm of *their* difference, not the difference of their logarithms. Again, the ratio of two logarithms is simply a number; it is not the same as the logarithm of a ratio, and is therefore not equal to the difference of two logarithms.

Law III.
$$\log (N)^p = p(\log N)$$

Law IV.
$$\log(N)^{\frac{1}{p}} = \log \sqrt[p]{N} = \frac{1}{p} (\log N)$$

Thus, for example, we have:
 $\log r^2 = 2 \log r$
 $\log v^3 = 3 \log v$
 $\log \sqrt{d} = \frac{1}{2} \log d$
 $\log \sqrt[3]{k} = \frac{1}{3} \log k$
 $\log p^{\frac{n}{2}} = \frac{3 \log p}{2}$

Multiplying and Dividing by Using Logarithms. The chief practical value of logarithms is in shortening the multiplication and division of numbers. When skill in their use has been achieved, the time and labor required by longhand multiplication and division in extensive computations is very materially lessened, as the following examples will show.

Example 1: Multiply 396.2×8.735×.07434.

 $\log \sqrt{\pi r^2} = \frac{1}{2} \log \pi + \log r$

Example 2: Find the value of $.376 \times 4.018 \times 57.64$ $.0675 \times 3.1416$

SOLUTION:

log .376= 9.5752—10 log .0675=8.8293—10 log 4.018= .6040 log 57.64 =
$$\frac{1.7607}{11.9399-10}$$
 $\frac{9.3264-10}{2.6135}$ antilog 2.6135=410.8, Ans.

Exercise 50.

Find, by using logarithms, the value of:

1.
$$\frac{622.5 \times .0317}{14.8}$$
2. $\frac{.00905}{2.54 \times .3614}$
3. $\frac{46.22 \times 309.4}{162 \times .084}$
4. $2 \times {}^{2}\% \times 18.6 \times 35.8$
5. $\frac{1}{365} \times .0525 \times 1650$
6. $\frac{26.8 \times .00048 \times 127.5}{709.2 \times .486}$

Using Logarithms to Find Roots and Powers. Another extremely practical use of logarithms is in finding roots and powers of numbers.

Example 1: Find
$$\sqrt[5]{62.4}$$
.

Solution: Let $x = (62.4)^{\frac{1}{6}}$
 $\log x = \frac{1}{6} (\log 62.4)$
 $\log x = (\frac{1}{6}) (1.7952) = .3590$
 $x = 2.286, Ans.$

Example 2: Compute the value of (1.055)¹².

Solution: Let
$$x=(1.055)^{12}$$

 $\log x=12 \ (\log 1.055)$
 $\log x=(12) \ (.0232)=.2784$
 $x=1.898, Ans.$

EXAMPLE 3: What is the value of
$$x = \frac{.0046 \times \sqrt[3]{85.7}}{(.063)^2}$$

Solution:
$$\log .0046 = 7.6628 - 10$$
 $\frac{1}{8} \log 85.7 = .6443$
 $8.3071 - 10$
 $2 \log .063 = 17.5986 - 20$
 $\log x = .7085$
 $x = 5.111, Ans.$

Example 4: In the formula $t = \sqrt{\frac{2s}{g}}$, find t when s = 1155 and g = 32.2.

Solution:
$$t = \left(\frac{2s}{g}\right)^{\frac{1}{2}}$$

$$\log t = \frac{1}{2} [\log 2 + \log s - \log g]$$

$$= \frac{1}{2} [\log 2 + \log 1155 - \log 32.2]$$

$$\log 2 = .3010$$

$$\log 1155 = \frac{3.0626}{3.3636}$$

$$\log 32.2 = \frac{1.5079}{2)1.8557}$$

$$\log t = .9279$$

$$t = 8.47, Ans.$$

Exercise 51.

Using logarithms, compute each of the following:

Using logarithms, compute each of the following:

1.
$$\sqrt[3]{756}$$
4. $\sqrt[3]{9.47}$
7. $(1.045)^9$
2. $\sqrt[5]{895}$
5. $(6.29)^{\frac{1}{2}}$
8. $(40.21)^3$
3. $(.562)^5$
6. $\sqrt[4]{24.38}$
9. $\sqrt{.000394}$
10. $(8.9)^3 \times (27.84)$
11. $\sqrt[3]{162.4} \times (85.36)$
12. $(.364)^2 \times 29.25 \times \sqrt[5]{162.4}$
13. $\sqrt[8]{\frac{215.2}{3.14 \times 4.57}}$

- 14. The formula for the volume of a cylinder is $V=\pi R^2H$; find R when V=906.0, H=14.6 and $\pi=3.142$.
- 15. The volume of a sphere is given by $V=\frac{48\pi}{R^8}$; find to the nearest hundredth the diameter of a sphere whose volume is 85.4 cu. in., using $\pi=3.142$.

Solving Exponential Equations by Use of Logarithms. Still another useful application of logarithms is in connection with the solution of exponential equations, i.e., an equation in which the variable (or unknown quantity) is an exponent. Such equations frequently arise in engineering and technical problems.

Example 1: Solve for
$$x$$
: $18=(4.5)^n$.

Solution: $\log 18 = (x) (\log 4.5)$

$$x = \frac{\log 18}{\log 4.5} = \frac{1.2553}{.6532} = 1.92, \text{ Ans.}$$

Example 2: Solve: $5^k = 10^{k+1}$.

Solution: $k(\log 5) = (k+1) (\log 10)$
 $\log 5 = .6990$
 $\log 10 = 1.0000$
 $.699k = k + 1$

$$k = -\frac{1}{.301} = -3.33, \text{ Ans.}$$

Exercise 52.

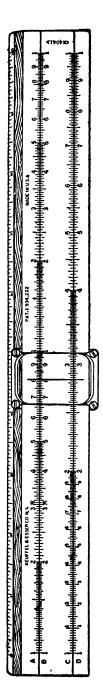
Solve the following exponential equations:

1.
$$5^{\sigma}=18$$
 5. $(3.4)^{\sigma}=22.84$
2. $1.5=(1.03)^{\sigma}$ 6. $(2^{\sigma})(10^{\sigma})=30$
3. $12.8=75^{\sigma_2}$ 7. $\sqrt[\sigma]{12}=4$
4. $(3.02)^{\sigma}=100$ 8. $(1.04)^{t+1}=6.8$

- 9. A principal of \$400 at compound interest for a certain length of time at 3½% a year, compounded annually, amounted to \$750. Find the time.
- 10. A machine originally costing \$1800 depreciates in value each year 15% of its value at the beginning of the year. What is its value at the end of 6 years? [Hint: V=1800 (.85)⁶]. In how many years will it be worth \$900?

12. THE SLIDE RULE

Mechanical Computation. Historically speaking, man has made use of various sorts of mechanical aids to computation throughout the ages. The slide rule is one such mechanical device. It was invented some 300 years ago by an English mathematician, William Oughtred; subsequently improved, in its modern form it was invented about 1850 by Amédée Mannheim, and is now known by his name. In addition to the simple Mannheim rule, there are available today some ten or twelve other types, more elaborate and more complicated, and designed for a variety of mathematical computations as well as for special purposes. In the present discussion we shall confine our attention to the simple Mannheim rule. Description of the Rule. Generally made of wood, xylonite or celluloid, the slide rule is from 5 to 10 inches in length. It consists of three parts: the rule, which is grooved; the slide, which is carefully fitted so that it slides easily in the grooved rule from left to right and vice versa; and the hairline runner. The slide and the rule are both faced with accurately graduated scales.



In all, there are four rows of figures on the front of the slide rule:

Row A: two complete logarithmic scales, on the rule, giving directly squares and square roots.

Row B: two complete logarithmic scales, exactly like A, but on the slide.

Row C: a single logarithmic scale, also on the slide.

Row D: another single logarithmic scale, exactly like C, but on the rule.

On the back of the slide there are to be found three more scales:

Row S: a trigonometric scale of sines, used in conjunction with the A and B scales.

Row T: a trigonometric scale of tangents, used in conjunction with the C and D scales.

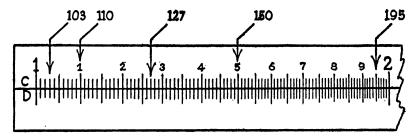
Row L: a scale of equal parts, used to find the common logarithms of numbers.

The C and D Scales. Confining ourselves to the front of the slide rule, and noting the two scales marked C and D, respectively, we find that the graduations in each case begin with 1 at the extreme left and are numbered 1, 2, 3, 4, etc., from the left to 8, 9, 1 at the right. The reason that the figure at the extreme right is 1 and not 10 is that all the figures on the scales, as marked, are arbitrary. Thus the initial 1 at the left index may represent 10, 100, 0.1, 0.01, etc., depending upon the particular computation, but once the value of the left index has been chosen, the same ratio must be observed throughout; e.g., if we start reading it as 10, then the other figures are to be read 20, 30, 40, etc.; if we commence with .01, then the other figures are read as .02, .03, .04, etc. It will also be observed that the actual space or distance from 1 to 2 is the same as that from 2 to 4, and also as that from 4 to 8; that is what makes it a logarithmic scale.

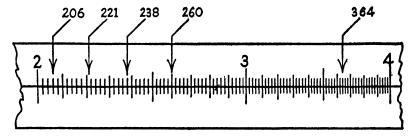
The segment between 1 and 2 is subdivided into 10 parts, each succeeding part decreasing slightly in size; each of these 10 subdivisions is again divided into 10 smaller divisions. If space permitted, these

subdivisions would be carried out all along, but, because of their decreasing size, they are later subdivided only into halves or fifths, which must be interpreted as decimal divisions and not as fractional ones. Nor are they all marked with numerals, since this would tend to overcrowd the rule and make it difficult to read; moreover, as one acquires skill and facility in using the slide rule, these additional numbers are not really needed at all.

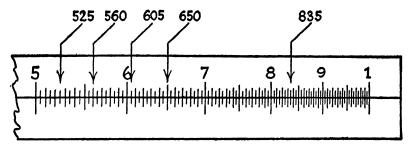
To learn to read these scales, study the following sketches given of portions of the rule and slide, noting especially the "sample readings" indicated.



It will be seen that this portion of the C and D scales (between 1 and 2) indicates accurately numbers which contain three digits, if the first digit is 1. If a number contains four digits (the last one not being zero), the number can be read accurately to three digits, but the fourth digit must be estimated. Do not be concerned about this; always estimate to the maximum degree the smallest subdivision when reading a slide rule.



Turning our attention next to the portion of the C and D scales between 2 and 4, it will be shown how these figures are read. Any number beginning with 2 and 3 is read from this part of the scale. In this portion of the scale each large unnumbered division represents 1/10 of 100, or 10; furthermore, since there are five unnumbered divisions between any two large unnumbered divisions, each small unnumbered division represents 2. Thus all even numbers between 200 and 400 can be read accurately, but all odd numbers must be estimated.



Finally, the portion of the C and D scale from 4 to 10 is used to locate any number whose first digit is 4, 5, 6, 7, 8 or 9. The first two digits can always be read accurately; the third digit can be read accurately only if it is a 5, otherwise it must be estimated.

The Principle of Proportion. The slide rule is not designed for addition and subtraction; its unique adaptability is for multiplication, division, proportions, powers and roots. It is a basic principle of the slide rule that, no matter where the slide is placed, all the numbers on the slide bear the same ratio to their corresponding or coinciding numbers on the rule. This holds true of the C and D scales, and also of the A and B scales. For example, pull the slide out to the right until 1 on C corresponds exactly with, or is "over," 2 on D; you will then note that the ratio 1:2 exists between every pair of coinciding numbers on the C and D scales, respectively. Thus if we set the first two terms of a proportion against each other on the slide and the rule, we find the third term on the slide coinciding with the fourth term on the rule. Hence:

(any number on C): (the number under it on D) = (any other number on C): (the number under it on D)

This principle of proportion can also be expressed as follows, giving a rule of procedure for using the slide rule to solve for the fourth term of a proportion:

С	set first term	under third term
D	over second term	find fourth term

Example: Solve for $x: \frac{3}{8\frac{1}{2}} = \frac{15}{x}$

SOLUTION: C | set 3 | under 15 | Ans., 42.5

Multiplication. Since the multiplication of two factors, say 4×7 , is the same as finding x in the proportion 1:4=7:x, the rule for multiplication on the slide rule is simply this:

С	set 1	under the other factor
D	over one factor	find their product

Example 1: Multiply 14×61/2.

Solution: C | set 1 | under 65 | Ans., 91

Note: The location of the decimal point in the answer is most readily achieved by inspection of the original numbers rather than by any other rule; thus it is obvious that $14\times6\%$ is approximately equal to 100, so that when reading the value "9—1" it would be read as 91 rather than as 9.1 or 910.

Example 2: Find the product of $5\frac{1}{4}\times24$.

Solution:	C	set 1	under 24	Ans., 126
	D	over 525	find 126	Ans., 120

Note: If when drawing the slide out to the right in order to set 1 on C over one of the factors on D the other factor on C extends beyond the right terminal 1 on D, then the slide is drawn to the left and the right terminal 1 on C is set over the first factor on D.

Example 3: Multiply: 17.6×.0428.

Solution:	С	set 1	under 428	- Ans., 0.753
	D	over 176	753	- Ans., 0.775

Note 1: Since 18×.04=.72, the decimal point is placed before the 7 in reading "753."

Note 2: In setting 428, the terminal "8" is estimated as nearly as possible between "425" and "430"; likewise, when reading the product "753" on the D scale, the terminal "3" is also estimated as closely as possible. In this case, the product might have been read as .752 or .754 instead of .753, which would be an error of only one part in a thousand; the actual product is .75328. But since the factors are only given to three significant figures each, the product is adequately expressed as .753.

Division. The procedure for dividing one number by another is quite similar, as might be expected, since division is the reverse of multiplication. Thus the rule is:

С	set divisor	under 1
D	over dividend	find quotient

Example 1: Divide 64 by 41/2.

Solution:	С	set 45	under 1	1	14.25
SOLUTION.	D	over 64	find 1425	· 11115.,	14.2)

Example 2: Find $0.256 \div 33.2$.

Solution:	С	set 332	under 1 Ans., 0.007	771
SOLUTION:	D	over 256	find 771	71

Example 3: Divide 80.3 by .049.

Solution:	С	set 49	under 1	Ans., 1639
SOLUTION:	D	over 803	find 1639	Ans., 1039

Combined Multiplication and Division. Here the extreme utility of the slide rule becomes even more evident, as the following illustrations will make abundantly clear.

Example 1: Find: $18 \times 4.2 \times .17$.

		set 1	bring runner	bring 1	under
Correman	С		to 42	to runner	17
Solution:	D	on 18			find 1285

Ans., 12.85

Example 2: Find: $\frac{27.2\times44\times.88}{.73\times6.4}$

Solution:	C	set 73	runner to 44	64 to runner	under 88
GOLUTION.	D	on 272			find 2255

Ans., 225.5

Exercise 53.

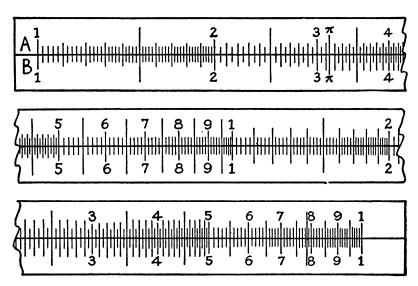
Using the slide rule, find the following:

1. 39.6×24	6. ઽ.62×.866×29
2. 87×6.5	7. $3.08 \times 144 \times 1.6$
3. 6.21×9.24	8. 28.5×3.14×0.045
4. 7.4÷32	9. 835÷21.8

5. 60.5÷0.49 10. .32÷0.077

1.
$$\frac{63\times22}{17.5}$$
 12. $\frac{8.02\times30.6}{68\times25}$ 13. $\frac{46.5\times3.14}{80.2\times.35}$ 14. $\frac{.707\times18.}{2.54}$

Squares and Square Roots. Upon examining the upper scales A and B, it will be found that all the numbers on both the A and B scales are the squares of their coinciding numbers on the C and D scales; conversely, all the numbers on the C and D scales are the square roots of their coinciding numbers on the A and B scales. Thus, if the runner is set to 3 on the D scale, the hairline coincides with 9 on the A scale; this may



be read as $3^2=9$, or $\sqrt{9}=3$; also as $30^2=900$, or $\sqrt{900}=30$; also as $300^2=90000$, or $\sqrt{90000}=300$; etc. Furthermore, if the runner is set to 5 on the D scale, the hairline will coincide with 25 on the A scale (not 2.5); i.e., $5^2=25$, or $\sqrt{25}=5$; also, $50^2=2500$, or $\sqrt{2500}=50$; etc. It should further be observed that the A scale is not graduated in the same manner as the D scale, since the A scale consists of *two parts*, the left- and right-hand scales, each running from "1" to "1." But if the left index of the left half of the A scale is "1," then the right terminal index of that half of the scale is "10," and the "2" in the right half of the A scale is then "20," etc.

In other words, to find the square root of a number, we locate that number on the A scale, observing the following rules; then set the runner on the number (on the A scale) whose root is to be found, and under it, on the D scale, read the desired square root:

Rule 1: To find the square root of a number having an even number of digits to the left of the decimal point, use the right half of the A scale; e.g., to find $\sqrt{62}$, $\sqrt{38.4}$, $\sqrt{6531.5}$, etc.

Rule 2: To find the square root of a number having an odd number of digits to the left of the decimal point, use the left half of the A scale; e.g., to find $\sqrt{6}$, $\sqrt{182}$, $\sqrt{3.1416}$, $\sqrt{856.2}$, etc.

Rule 3: To find the square root of a decimal having an even number of zeros to the right of the decimal point, use the right half of the A scale; e.g., $\sqrt{0.35}$, $\sqrt{0.0042}$, $\sqrt{0.831}$, $\sqrt{0.000562}$, etc.

Rule 4: To find the square root of a decimal having an odd number of zeros to the right of the decimal point, use the left half of the A scale; e.g., $\sqrt{0.0269}$, $\sqrt{0.00048}$, $\sqrt{0.086}$, etc.

Example 1: Find the square root of 39.5.

Solution: Since 39 contains an even number of digits to the left of the decimal point, we use the *right half* of the A scale. Set runner on 395 on right side of A scale; under hairline on D scale read "628."

Ans.,
$$\sqrt{39.5} = 6.28$$
.

Example 2: Find $\sqrt{431}$.

Solution: Since 431 contains an odd number of digits to the left of the decimal point, we use the *left half* of the A scale. Set runner on 431 on left side of A scale; under hairline on D scale read "2075."

Ans.,
$$\sqrt{431} = 20.75$$
.

Example 3: Find $\sqrt{0.88}$.

Solution: Since the decimal has no zeros, i.e., an even number of zeros, to the right of the decimal point, we use the *right half* of the A scale. Set runner on 88 on right side of A scale; under hairline read "938."

Ans.,
$$\sqrt{0.88} = 0.938$$
.

Example 4: Find $\sqrt{0.0825}$.

Solution: Since the decimal has an odd number of zeros to the right of the decimal point, we use the *left half* of the A scale. Set runner on 825 on left side of A scale; under hairline read "287."

Ans.,
$$\sqrt{0.0825} = 0.287$$
.

Exercise 54.

Find the square root of each of the following by using the slide rule:

1. 44	5. 8. 2 5	9. 3450
2. 24.8	6. .846	10. 0.005
3. 70.5	7. 0.00032	11. 3.07
4. 137	8. 0.0643	12. 0.0076

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CHAPTER III

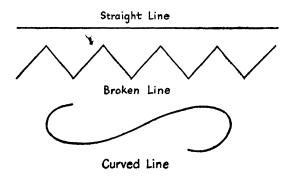
PRACTICAL GEOMETRY

William L. Schaaf

13. LINES AND ANGLES

Nature of Geometry. The subject of geometry may be studied in two different ways—either as a system of logical demonstrations, or as a body of practical facts and relationships concerning geometric figures and forms. In this book geometry will be presented from the second point of view, since it is the practical applications of geometric principles with which the mechanic and vocational student needs to be familiar. Scarcely a single shop operation or trade process will be encountered which does not involve some geometric relationship or formula. These basic geometric relations can readily be learned without the conventional logical treatment. Most of them are simple to understand on the basis of common sense (intuition) and practical measurements—especially if approached through everyday illustrations from shop problems.

Lines and Points. Geometrically we think of a point simply as representing a certain position only; it has no magnitude. A line may be re-

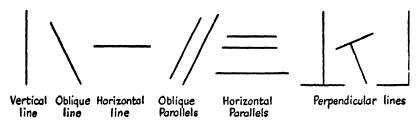


garded as the path of a moving point, or the series of positions traced by a point in motion; it has length only—no width or thickness. Lines are either straight, curved, or broken, or a combination of these. A straight line may be thought of as an "imaginary" string

stretched as tightly as possible (taut); a straight line may also be represented by the intersection of two plane surfaces, such as the edge of a

cube. Any line that is not straight is curved, unless, of course, it consists of a series of connected straight lines, i.e., a broken line.

If the length of a straight line is not specified, but only its direction, it is to be thought of as extending indefinitely in both directions. If, on the other hand, its terminal, or end points, are specified, it is more properly called a *line segment*, or simply a segment. The various positions in which



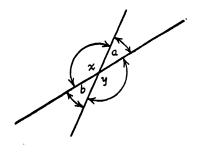
straight lines may lie are indicated by familiar names, as suggested in the accompanying figure. If the word "line" is used without an adjective before it, the reader is to assume that a straight line is meant.

Parallel lines are two or more lines, all lying in the same plane surface, and which never meet however far they are extended (prolonged) in either direction. Any two parallel lines are equally distant from each other throughout their entire length; in a series of three or more parallels, however, some may be closer to one another than others.

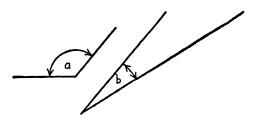
Perpendicular lines are lines forming right angles with each other, where by a right angle is meant a quarter of a complete rotation. A vertical line (plumb line) meeting a horizontal line is an illustration of two perpendiculars; perpendicular lines need not, however, be horizontal and vertical, as shown above. When two lines form right angles with each other, each line is said to be perpendicular to the other.

It simply remains to point out that the shortest distance between any

two specified points is a straight line joining those points. Also, that two straight lines can intersect in one point only; indeed, a point might be described as the *position* where two lines intersect. When two straight lines intersect, two pairs of equal angles are formed; the opposite angles, called *vertical angles*, are equal to each other; i.e., $\angle a = \angle b$, and $\angle x = \angle y$.



Angular Measurement. An angle may be described as the "opening" between two lines that intersect or meet. The lines are called the sides of



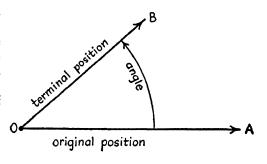
Angle a is larger than angle b, even though its sides are shorter.

the angle, and the point where they intersect or meet is called the *vertex* of the angle. The *size* of the angle in no way depends upon the length of its sides, but only upon the "amount" of opening or divergence between them.

Another way of think-

ing of an angle is as follows. If a line is rotated about any fixed point on the line, thus taking the line out of its original position to a new termi-

nal position, the two positions are said to form an angle with each other; the point around which the rotation took place is the vertex of the angle. In other words, an angle is really a certain amount of rotation or turning. Thus an angle cannot be said to have length, or width, or area, etc., but simply rotation.



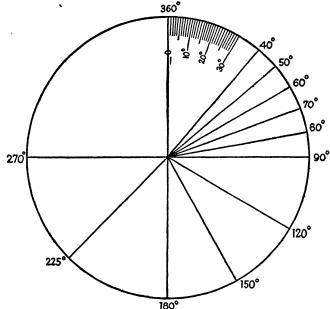
If a line is rotated until it returns to its original position, i.e., through one complete revolution, it is said to have described or formed a round angle, or to have turned through 360 degrees. If we consider any particular point on a line, except the pivotal or turning point, it will have described a circle when the line has made one complete revolution. Thus there are 360 degrees of angle in every circle, regardless of the size of the circle. For convenience, the standard unit of angular measurement is the degree, or \frac{1}{360} of a complete revolution.

Degrees, Minutes and Seconds. Angles are measured in terms of the following units:

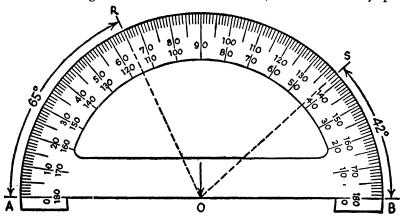
TABLE OF ANGULAR MEASUREMENT

60 seconds =1 minute
60 minutes =1 degree
90 degrees =1 quadrant
360 degrees =1 circumference

Degrees are designated by (°); minutes by ('); and seconds by ("); thus an angle of 32 degrees, 45 minutes, 20 seconds is written as 32°45'20". The accompanying diagram shows a circle divided into degrees; each of the smallest subdivisions represents 1°.

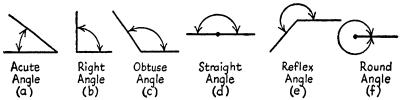


The Protractor. This is the instrument commonly used to lay out or measure angles. There are two sets of scales, each from 0° to 180°, one running clockwise from A to B, the other counterclockwise from B to A. Whenever an angle is to be measured or laid out, the vertex is always put



at point 0 on the protractor. The figure shows how an angle AOR (65°) and another angle BOS (42°) can be measured or laid out with the aid of a protractor.

Kinds of Angles. A right angle is ¼ of a revolution, or 90°. An acute angle is an angle less than a right angle, or one containing less than 90°; an obtuse angle is one that is greater than a right angle, or containing



more than 90° (but less than 180°). If a line has been rotated through half a revolution, or 180°, it is said to form a straight angle; thus any straight line may be regarded as a "straight angle" with its vertex at any point on the line we may wish to choose. Again, if a line is rotated through more than 180° but less than 360°, it is said to form a reflex angle; however, when two lines form angles as in (e), unless otherwise specified, "the angle" between them is the angle less than 180°, rather than the reflex angle ("reflex" means, literally, "bending back"). Finally, a complete revolution of 360° is sometimes called a round angle; similarly a line making two successive complete revolutions is said to have described an angle of 720°; three revolutions, 1080°; 1½ revolutions, 540°; etc.

Related Angles. A few common relations between angles should be understood. Vertical angles, always occurring in pairs, have already been mentioned; such angles are equal to each other (oppositely) in pairs. Other important relations are as follows:

- (1) All right angles are equal.
- (2) A straight angle equals two right angles.
- (3) Two angles are adjacent if they have a side in common.
- (4) Two angles are *complementary* if their sum equals 90°. Each is the complement of the other; they may or may not be adjacent.
- (5) Two angles are *supplementary* if their sum equals 180°. Each is the supplement of the other; they need not be adjacent.



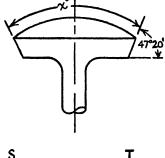
Adjacent Angles

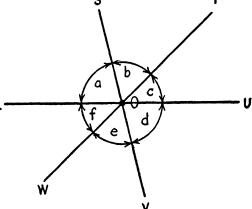
Complementary Angles

Supplementary Angles

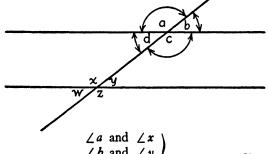
Exercise 55.

- 1. What is the complement of 39°? of 22½°? of 44°20′? of 67°41′12″?
- 2. What is the supplement of 32°? of 45°? of 90°? of 122°? of 57°29′? of 160°44′48″?
- 3. Find the angle x of the valve seat of the gasoline engine valve shown.
- 4. If ∠ROT=140°, and ∠TOV=120°, find the number of degrees in ∠SOU.
- 5. If \angle WOS=140°, and \angle ROT=125°, find \angle d.
- 6. Two angles are complementary. The greater exceeds the less by 22°. Find the angles.
- Find the number of degrees in an angle the sum of whose supplement and complement is 202°.
- The supplement of a certain angle exceeds three times its complement by 10°. Find the angle.





Parallel Lines and Transversals. When two parallel lines are cut by a



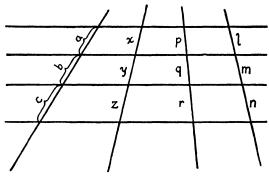
third line, the latter, which is said to be a transversal, forms four pairs of angles with the two parallels. These are known as follows:

 $\angle a$ and $\angle x$ $\angle b$ and $\angle y$ $\angle c$ and $\angle z$ $\angle d$ and $\angle w$ are corresponding angles. $\angle d$ and $\angle y$ are alternate-interior angles. $\angle a$ and $\angle x$ are alternate-exterior angles. $\angle b$ and $\angle w$ are alternate-exterior angles.

By studying the figure carefully, it will be seen that whenever a transversal intersects a pair of parallel lines, all the pairs of corresponding angles, as well as all the pairs of alternate angles, whether "interior" or "exterior," are equal. Thus: $\angle a = \angle x$; $\angle d = \angle y$; $\angle a = \angle z$; etc. Angles that lie on the *same* side of the transversal and are *included* between the parallels, are not equal, but *supplementary* to each other; thus $\angle d + \angle x = 180^{\circ}$, and $\angle c + \angle y = 180^{\circ}$.

If a series of parallel lines is cut by two or more transversals, and the

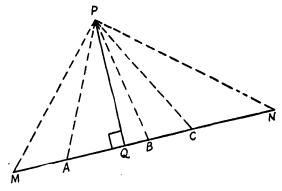
segments cut off on any one of these transversals are equal to each other, then the segments on every other transversal are also equal to each other. On the diagram, this means that if a=b=c, then x=y=z; p=q=r; and l=m=n. It does not



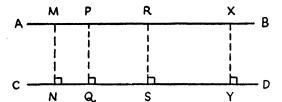
mean, however, that a=x=p=l, or that b=y=q=m, etc.; whether this is true depends upon the angles at which any two transversals cut the parallels.

Meaning of Distance. In geometry, when we speak of the distance from

a point to a line (or from a line to a point) it is understood to mean the shortest distance, or the perpendicular drawn from the point to the line. Thus, while PM, PA, PB, PC, and PN do represent "distances" from P to various points on MN, the



distance from P to the line MN is PQ, and no other. Similarly, the distance between two parallel lines refers to the perpendicular distance be-

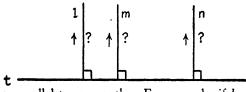


tween them, anywhere along the line; this perpendicular distance is the same at any point, since two parallel lines are everywhere equidistant.

Further Properties of Parallels and Perpendiculars. The following re-

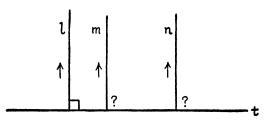
lationships are not only fundamental, but frequently quite useful as well.

(1) If two or more lines are all perpendicular to another line, then the



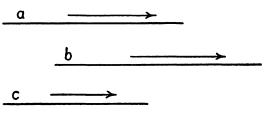
other line, then they are parallel to one another. For example, if l, m, and n are each $\perp t$, then l, m and n are \parallel each other.

(2) If any one of two or more parallel lines is perpendicular to another line, then all of them are perpendicular to that line. For example, if *l. m*



and n are || each other, and $l \perp t$, then m and n are also $\perp t$.

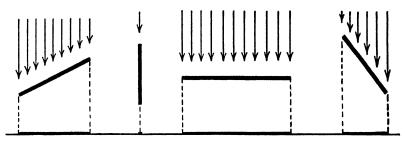
- (3) If a line is perpendicular to one of two or more parallels, then it is perpendicular to all of them. For example, if l, m, and n are \parallel , and if $t \perp l$, then t is also $\perp m$ and n.
- (4) If two lines are both parallel to a third line, then they are parallel to each other. For example, if $a \parallel x$, and $b \parallel x$, then $a \parallel b$.



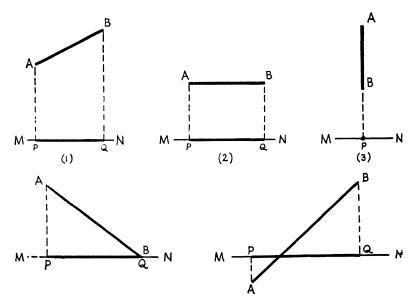
(5) If a line is parallel to one of two other parallel lines, then it is parallel to the other. For example, if $a \parallel b$, and $x \parallel a$, then x is also $\parallel b$.

Projections. Everybody knows that when the sun is directly overhead, the shadow cast by a stick held obliquely will be shorter than the stick. The more nearly vertically it is held, the shorter the shadow becomes;

when it is exactly vertical, its shadow is shortest and approximates a point. The more nearly horizontal its position, the longer its shadow be-

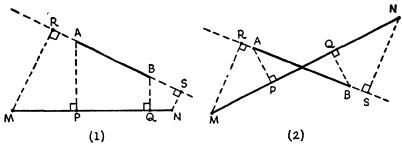


comes; when exactly horizontal, the shadow is longest, being equal to the length of the stick itself. In all these cases, the shadow of the stick is called its *projection* (technically, its orthographic projection). Or, expressed somewhat differently, the projection of one line upon a second line is the segment included between the feet of the perpendiculars drawn to the second line from the extremities of the first line. This is illustrated in the figures below:

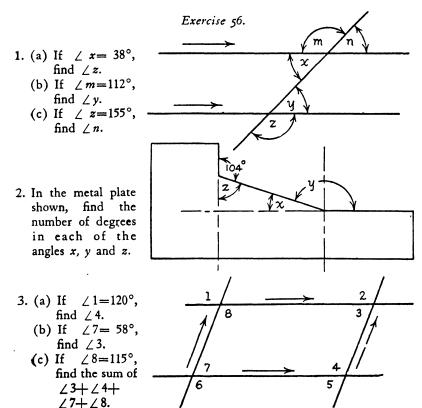


In each case, the projection of line AB upon line MN is the segment PQ; even in case (3), where the projection is the point P, this point may be regarded as a segment PQ of zero length (the points P and Q having "come together," or coincided).

Furthermore, given any two lines, either line may be projected upon the other, although one of them may have to be prolonged first. Thus in

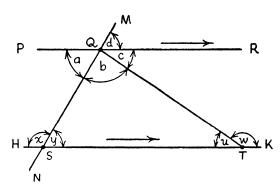


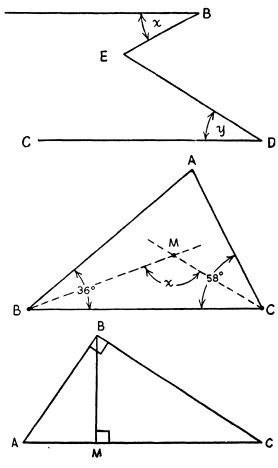
(1), the projection of AB upon MN is the segment PQ, while the projection of MN upon AB is the segment RS (where AB was first extended in both directions). Similarly in (2), the projection of AB upon MN is PQ; and the projection of MN upon AB is RS.

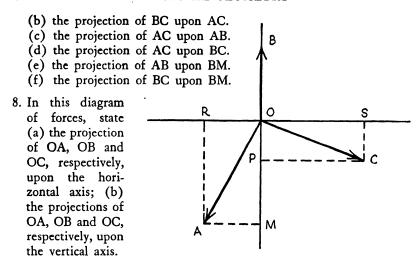


- 4. (a) If $\angle y = 50^{\circ}$, and $\angle u = 65^{\circ}$, find $\angle MQT$.
 - (b) If $\angle y = 70^{\circ}$, and $\angle u = 42^{\circ}$, find $\angle b$.
 - (c) If $\angle b = 85^{\circ}$, and $\angle u = 45^{\circ}$, find $\angle x$.
 - (d) If $\angle a = 48^{\circ}$, and $\angle w = 160^{\circ}$, find $\angle TQM$; also $\angle PQM$.
- 5. Line AB is paral-A lel to CD; if $\angle x=26^{\circ}30'$, and $\angle y=38^{\circ}15'$, how many degrees are there in \angle BED? (*Hint*: Draw a line through E, parallel to AB.)
- 6. If two angles of a triangle are 58° and 36°, respectively, what is the angle (x) formed by their bisectors?

- 7. If ∠ABC is a right angle, and ∠AMB is also 90°, name the following:
 - (a) the projection of AB upon AC.

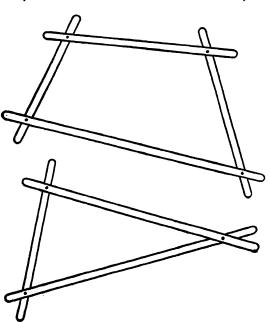




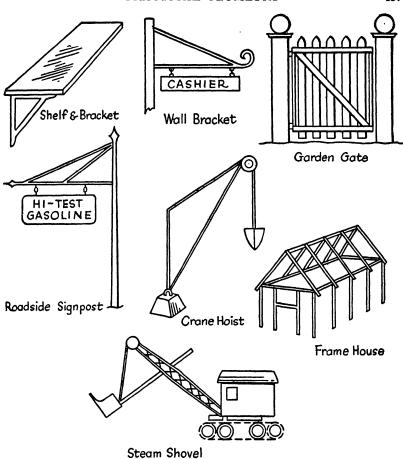


14. TRIANGLES AND POLYGONS

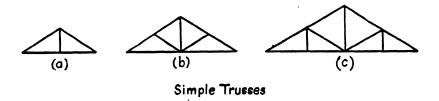
Rigid Frames. If four strips of wood are pinned together with nails, everyone knows that such a frame can easily be deformed, i.e., changed

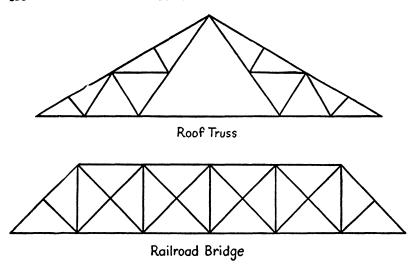


in shape. But if only three sticks be similarly fastened together, the resulting triangular frame cannot be changed in shape. In other words, triangles, or three-sided figures, are rigid frames; their shape cannot be altered if the lengths of the sides are fixed. For this reason triangular frames are used in structures to secure greater strength and rigidity. In fact, frame structures and trusses are commonly used in engi-

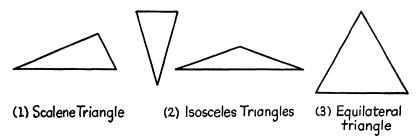


neering and structural work, such as bridges, roofs, pillars, towers, and supporting members and frameworks. A few types of trusses are shown below.





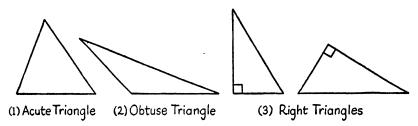
Kinds of Triangles. A triangle, then, is a straight-line figure having three sides and three angles. The vertices of the angles are also called the vertices of the triangle. If the lengths of the sides have been chosen, the "shape," or angles of the triangle, are automatically determined (fixed). Triangles may be classified according to the lengths of their sides, as follows:



In an equilateral triangle, all three sides are equal in length. In an isosceles triangle, only two sides are equal in length.

In a scalene triangle, no two sides are equal in length. In an isosceles triangle, the two equal sides are called the arms, and the third remaining side is called the base. An equilateral triangle is obviously also isosceles; any one of its sides may be regarded as the base.

Triangles are also classified according to their angles, as follows: In an acute triangle, each of the three angles is less than 90°. In an obtuse triangle, one of the three angles is obtuse, and the two



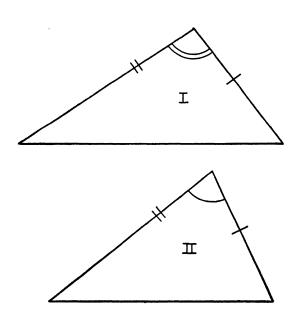
remaining angles are both acute. A triangle cannot have more than one obtuse angle.

In a *right* triangle, one of the angles is a right angle, and the two remaining angles are acute angles. A triangle cannot have more than one right angle.

The sum of any two sides of a triangle is always greater than the third side, since a straight line is the shortest distance between any two given points.

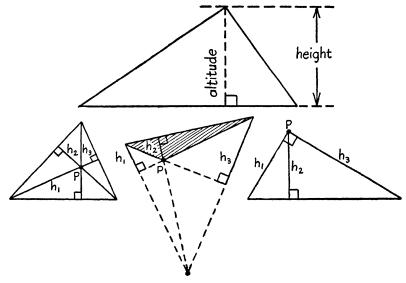
If the angles of a triangle are unequal, the longest side is opposite the largest angle, and *vice versa*; also the shortest side is opposite the smallest angle, and *vice versa*. In a right triangle, the side opposite the right angle is thus the longest side; it is known as the *hypotenuse*.

If two sides of one triangle are respectively equal to two sides of an-



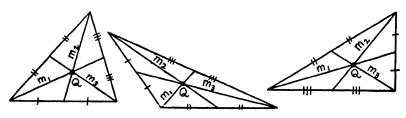
other, but the included angle of the first is greater than the included angle of the second, then the third side of the first triangle is longer than the third side of the second triangle. Conversely, if two pairs of sides are respectively equal, but the third side of one triangle is longer than the third side of a second triangle, then the angle opposite the longer side is greater than the angle opposite the shorter side.

Altitudes and Medians. An altitude of a triangle is the perpendicular distance from any vertex to the opposite side. Every triangle therefore has three altitudes, one from each of the three vertices. In an acute triangle, all three altitudes fall inside the triangle; in an obtuse triangle, two of the altitudes fall outside the triangle; and in a right triangle, two of the altitudes coincide with the two sides.

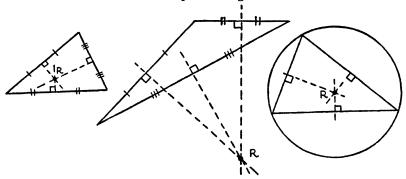


All three altitudes of a triangle (prolonged, if necessary) meet in the same point; this point of intersection (P) lies within, without, or on the triangle, according as the triangle is an acute, an obtuse, or a right triangle, respectively.

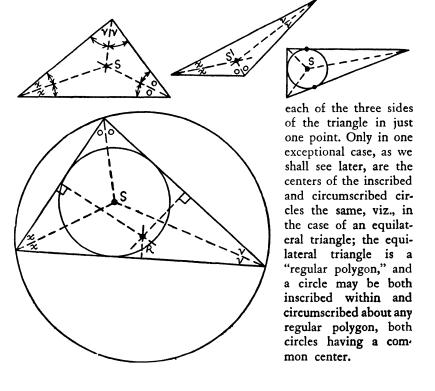
A median of a triangle is a line drawn from any vertex to the midpoint of the opposite side. Every triangle has three medians, which must of necessity lie entirely within the triangle. All three medians of a triangle meet in the same point. This point of intersection (Q) divides each median into two segments which are in the ratio of 2:1, respectively; i.e., the shorter segment of the median is, in each case, ½ the length of that entire median.



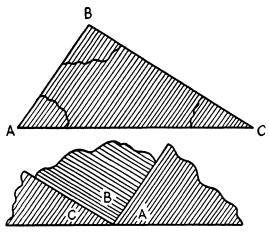
Bisectors of the Sides and Angles. The perpendicular bisectors of the sides of a triangle also meet in a single point. This point is equally distant from the three vertices; hence if it is used as a center, a circumscribed circle can be drawn which will pass through all three vertices.



Similarly, the bisectors of the angles of a triangle also meet in a point, but this point is equally distant from all three sides of the triangle. Hence it is the center of the circle *inscribed* in the triangle, i.e., touching

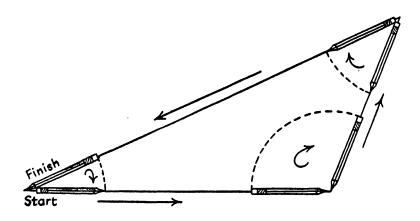


Sum of the Angles of a Triangle. One of the most important properties of a triangle is the fact that, irrespective of its shape, the sum of the three angles always equals 180°. This may be seen by tearing off the



three "corners" of a triangular piece of cardboard and fitting the pieces together as shown; when rearranged, the three angles taken together form a straight angle, or 180°. Another way of showing that the angle sum equals 180° is by tracing the sides of a triangle, by sliding and rotating a pencil as suggested in the accompanying sketch. When the tri-

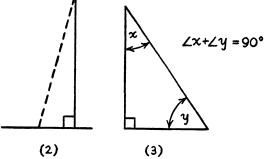
angle has been completely traversed, the pencil will be found to have been reversed in direction; in other words, it has been turned through half a



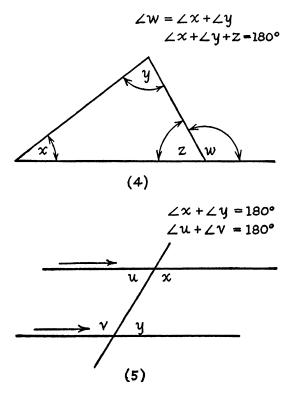
revolution, or 180°, again showing that the sum of the three angles of the triangle equals a straight angle.

Many properties of geometric figures depend upon this fact. Some of these are:

- (1) That no triangle may have more than one right angle or one obtuse angle.
- (2) That only one perpendicular may be drawn to a line from a point outside.

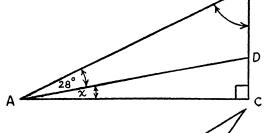


- (3) That the acute angles of a right triangle are complementary.
- (4) That an exterior angle of a triangle (formed by prolonging any side) is equal to the sum of the two remote interior angles.
- (5) That angles included between parallels, and on the same side of a transversal, are supplementary.

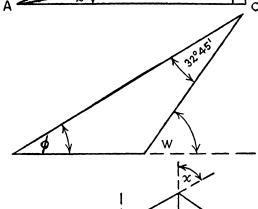


Exercise 57.

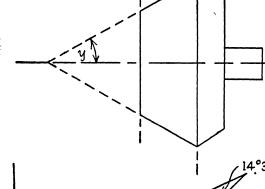
- i. If one acute angle of a right triangle equals 14°36′, what is the value of the other acute angle?
- In the right triangle ABC, find ∠ x if ∠ B equals 46°.



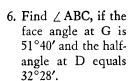
3. If $\angle w = 78^{\circ}12'$, find the value of $\angle \phi$.

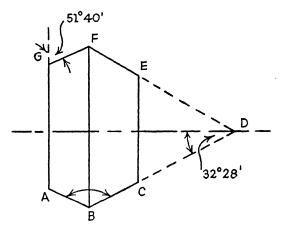


4. In this sketch of a bevel gear blank, if $\angle y = 61^{\circ}24' 10''$, find $\angle x$.



5. Find the value of $\angle x$, if $\angle y$ equals 39°52'.

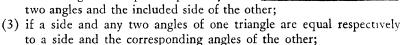




Congruence, Similarity, and Equivalence. If two triangles can be made

to coincide or "fit exactly," they are said to be *congruent*. Congruent triangles might be said to have the same "shape" and the same "size." Any two triangles are congruent if:

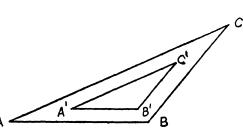
- (1) two sides and the included angle of one triangle are equal respectively to two sides and the included angle of the other;
- (2) two angles and the included side of one triangle are equal respectively to two angles and the included side of the



(4) if all three sides of one triangle are respectively equal to the three sides of the other (even though nothing is known about the angles);

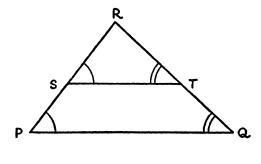
(5) if they are right triangles, and the hypotenuse and one side of one triangle are equal respectively to the hypotenuse and corresponding side of the other.

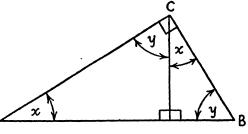
Two triangles are not necessarily congruent, however, merely because the three angles of the one are equal respectively to the three angles of the other; in this case they are said to be similar



triangles. Such triangles have the same "shape," but not the same "size." We shall learn more about similar triangles later.

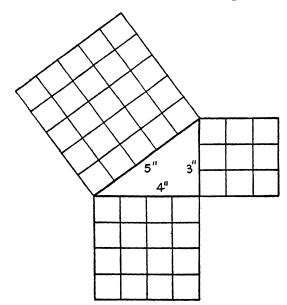
Triangles which are neither congruent nor similar may nevertheless be equivalent in area (i.e., cover the same surface), just as, for example, rectangle 4" ×9" covers the same surface as a square 6" ×6"; the rectangle and the square are not congruent, neither are they similar in shape, yet they are equiva-





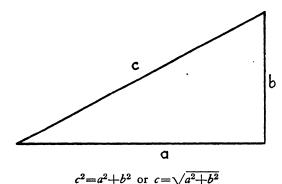
lent in area. We shall learn more about this, too, later on.

The Right Triangle Rule. One of the most famous and useful geometric relations is the relation between the lengths of the three sides of a right



Since 3³+4³=5², or 9+16=25, it is clear that if we square the number of units in each side and add these results, the sum obtained will be the square of the number of units in the hypotenuse.

triangle, viz., that $a^2+b^2=c^2$. Put into words: the square of the hypotenuse equals the sum of the squares of the other two sides. By means of this relation we can find the length of any side of a right triangle if we know the lengths of the other two sides. We simply use one of the following formulas:



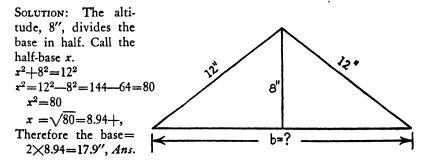
 $a^2 = c^2 - b^2$ or $a = \sqrt{c^2 - b^2}$

 $b^2 = c^2 - a^2$ or $b = \sqrt{c^2 - a^2}$

Rule 1. To find the hypotenuse of a right triangle, find the square root of the sum of the squares of the other two sides.

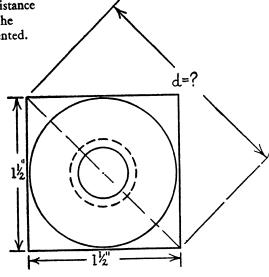
Rule 2. To find either side of a right triangle, if the other side and the hypotenuse are known, find the square root of the difference between the square of the hypotenuse and the square of the known side.

Example 1: Find the length of the base of the isosceles triangle shown.

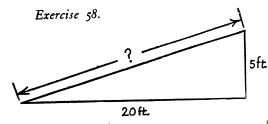


Example 2: Find the distance across the corners of the squarehead nut represented.

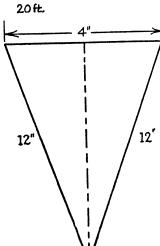
SOLUTION: $d^{2} = (\%)^{2} + (\%)^{2}$ $d^{2} = \% + \% = 1\% = 4.5$ $d = \sqrt{4.5} = 2.1'', Ans.$



1. If the base of an isosceles triangle is 16" and the altitude is 9", find the length of the equal sides.

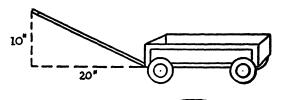


2. The runway of a garage ramp rises 5 ft. in a horizontal distance of 20 ft. Find the length of the ramp.

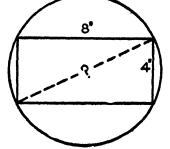


3. A wedge in the shape of an isosceles triangle has the dimensions shown. Find the length of the center line.

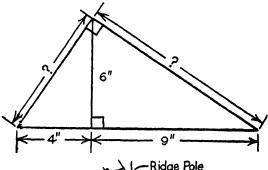
- 4. If the normal lens used in a camera has a focal length equal to the diagonal of the film which the camera accommodates, what should be the focal length of the lens for a camera using 4"×5" plates?
- 5. A child pulling a cart stands 20" in front of it. One end of the handle is 10" higher than the other. How long is the handle?



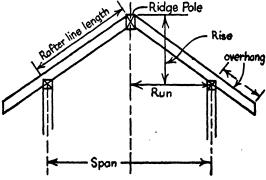
6. A wooden beam 4"×8" is to be cut from a log. What is the diameter of the smallest log that could be used?



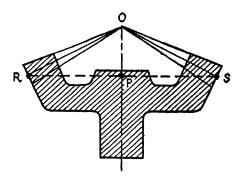
7. The altitude of a right triangle drawn to the hypotenuse is 6". If the altitude divides the hypotenuse into segments of 4" and 9", find the lengths of the other two sides. How could you check your result?



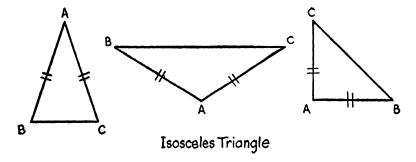
8. With an overhang of 18 in., a rise of 16 ft. and a span of 28 ft., find the overall length of rafter required.



- 9. A square is inscribed in a circle whose radius is 4". Find the length of the side of the square.
- 10. The distance OR in a bevel gear is called the apex distance, and RS is called the pitch diameter. If OP is 2½" and OR is 5½", find the pitch diameter.



Isosceles Triongle. Any triangle having at least two of its sides of equal length is called an *isosceles* triangle. The third side (BC) is referred to as the *base*, although it need not necessarily be the side on which the



triangle is "standing." That vertex (A) of the triangle which lies opposite the base is called *the vertex* of the isosceles triangle. The altitude drawn from the vertex to the base has the following properties:

- (1) It bisects the base (it is thus a median).
- (2) It bisects the angle at the vertex (the "vertex angle").
- (3) It divides the isosceles triangle into two congruent triangles.

Another property of the isosceles triangle is that its base angles are equal; these are the two angles opposite the equal sides, i.e., adjacent to the base. It is also true that if any two angles of a triangle are equal, then the sides opposite them are equal, i.e., the triangle is isosceles.

Special Triangles. An *equilateral triangle* has special properties, not found in other triangles. Thus its three altitudes are all equal in length;

so are the three medians. In fact, the medians and altitudes are identical with one another; they are also identical with the angle-bisectors and with the perpendicular bisectors of the sides. A general formula for the altitude of an equilateral triangle is

$$h = \frac{s}{2}\sqrt{3}$$
, where $s = \text{length of a side.}$

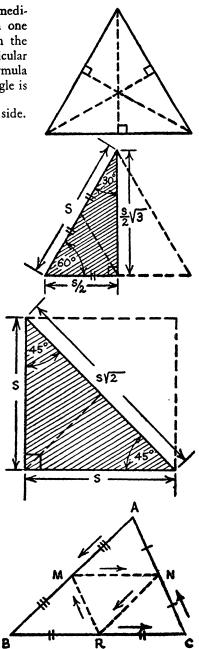
Another "special" triangle is the so-called 30°-60°-90° triangle, or half an equilateral triangle. It is clear that in such a triangle, the hypotenuse is twice as long as the side opposite the 30° angle, or the shortest side. Moreover, the median drawn from the vertex of the right angle to the hypotenuse equals half the hypotenuse in length.

The isosceles right triangle is another special triangle often encountered. It is simply half of a square. In an isosceles right triangle, the altitude drawn to the hypotenuse equals

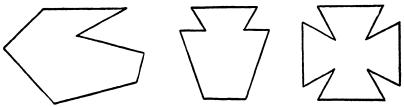
$$\frac{s}{2}\sqrt{2}$$
.

Mid-join of a Triangle. A line joining the midpoint of any side of a triangle with the midpoint of any other side is sometimes called the mid-join of the triangle. The midjoin has two important properties: (1) it is parallel to the third side of the triangle; (2) it is equal in length to half the third side.

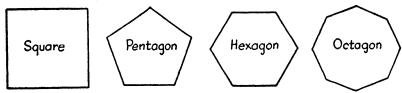
Thus if BM=MA and AN=NC, then MN (the mid-join) is parallel to BC and equal to ½ (BC). If the other two mid-joins be drawn, the original triangle is divided into four congruent triangles and three equivalent parallelograms.



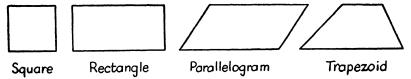
Polygons. Any rectilinear figure having four or more sides is called a polygon. Polygons may be irregular or regular. Irregular polygons may



be convex or reëntrant. A regular polygon is a convex polygon all of whose sides are equal and all of whose angles are equal. Examples of regular polygons are shown below; both kinds of polygons are frequently encountered in shop practice and trade operations.



Quadrilaterals. Four-sided polygons are called quadrilaterals. Such figures are not rigid, as in the case of the triangle. In other words, the shape of a quadrilateral is not determined by the lengths of its sides; a figure of four fixed-length sides may be distorted by changing its angles without changing the lengths of its sides. The sum of the four angles of every quadrilateral, however, is constant, and equals 360°. Important types of quadrilaterals are shown below.

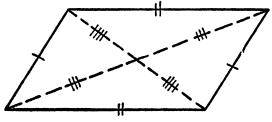


Parallelograms. A quadrilateral having its opposite sides parallel in pairs

is called a parallelogram. Some of the most important properties of all parallelograms are:

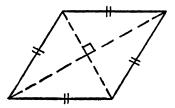
- (1) the opposite sides are equal.
- (2) the opposite angles are equal.

(3) the diagonals bisect each other.



The square and the rectangle are special cases of the parallelogram; in both cases, all four angles are equal, each being 90°; the square differs

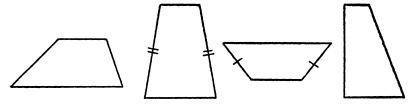
from the rectangle in being equilateral, i.e., all four sides are equal. A parallelogram (other than a square) which is equilateral is called a rhombus. A spe-





cial feature of the rhombus, which does not hold for non-equilateral parallelograms, is the fact that its diagonals not only bisect each other, but intersect at right angles as well, a feature that holds for squares also. The *altitude* of any parallelogram is the perpendicular distance between a pair of bases; either pair of parallel sides may be regarded as bases.

The Tropezoid. Any quadrilateral having two and only two of its sides parallel is known as a *trapezoid*; if the remaining two sides are equal in length it is an *isosceles trapezoid*. In either case, the two parallel sides are called the *bases* of the trapezoid. Trapezoidal shapes are frequently en-



countered in various machine parts and in construction work. The midjoin of a trapezoid, also commonly called the *median* of the trapezoid, is a line joining the mid-points of the two non-parallel sides. The median of a trapezoid is

- (1) parallel to the two bases; and
- (2) equal to half the sum of the two bases.

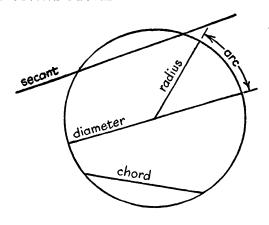
The altitude of a trapezoid is the perpendicular distance between the two bases.

15. CIRCLES AND TANGENTS

Circles. The circle is one of the earliest geometric forms known to primitive man. It was doubtless suggested by the rims of his pottery or the edge of spherical fruit when cut in half.

A circle is simply a closed line, every point of which is equally distant from a point within called the center. The distance from the center to the circle, or a line from the center to any point on the circle, is called the radius. Obviously, all the radii of any given circle are equal to one

another. A straight line can intersect a circle in two points and only two; such a line is called a secant. If the ends of a line terminate in a circle, the line is called a chord. A diameter is thus also a chord; it is the longest chord that can be drawn in a circle, and is exactly twice the length of a radius. Naturally, all diameters of the same circle are equal.

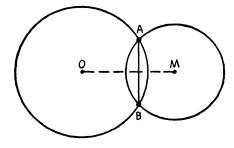


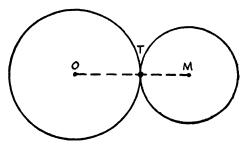
An arc of a circle is that part of the circle included between any two particular points. The ends of a diameter divide the circle into two equal arcs. If an arc is less than half the circle, or semicircle, it is a minor arc; if greater than a semicircle, it is a major arc. The straight line joining the ends of an arc is called the chord of that arc; a chord is said to subtend the arc. A diameter is thus a chord subtending a semicircle.

Two circles can intersect each other in only two points; the chord joining these points is called a common chord. Circles may also be tangent

to each other, which means that they touch each other in one point and only one point; this common point is called the point of tangency. The line joining their centers, or line of centers, passes through the point of tangency. In the case of intersecting circles, the line of centers is the perpendicular bisector of the common chord.

Chords. It is readily seen that in the same circle (or in two equal circles), if two chords are equal in length, then their arcs are equal; conversely, if two arcs are equal in length, then their subtended chords are equal. Furthermore, if in the same circle (or in two equal



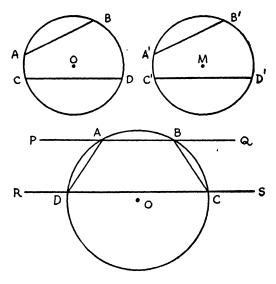


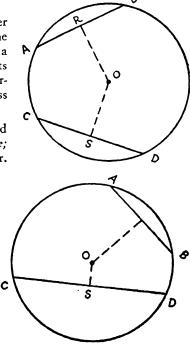
circles) two chords are equal in length, they must be equally distant from

the center of the circle: and conversely, if two chords are equally distant from the center, then the chords equal. If, on the other hand, two chords are unequal, then their distances from the center are unequal, and the greater chord is at the smaller distance. In other words, the nearer a chord approaches the center, the longer it becomes, and vice versa. Conversely, if two chords are at unequal distances from the center, the chords are unequal, and the one far-

thest from the center is the shorter chord. Any line passing through the center of a circle and perpendicular to a chord will bisect both the chord and its subtended arc; conversely, any perpendicular bisector of a chord must pass through the center of the circle.

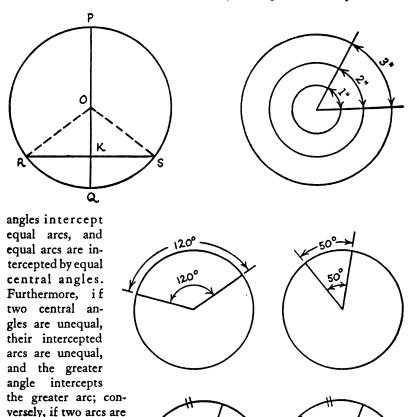
Circles and Angles. Any angle formed by two radii is called a central angle; its vertex is, of course, at the center. A central angle is said to be measured by its intercepted arc; this means that the number of degrees in the arc is the same as the number of degrees in its central angle, and conversely. An arc, in other words, may be described as being of so-and-so many degrees, or as so many inches, etc., long. How to measure an arc in linear units instead of angular units will be described later; here it should be





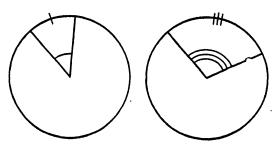
noted that in a series of concentric circles, or circles having the same center but different radii, a central angle of a fixed number of degrees will cut off arcs of different absolute lengths, even though all of these arcs are of the same relative length, i.e., contain the same number of angular units, or degrees. Or, putting it another way, the actual length of an arc depends not only upon the number of degrees of arc, but also on the radius of the circle.

In any given circle, therefore, or in any two equal circles, equal central

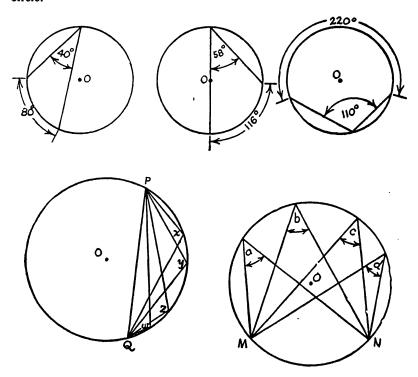


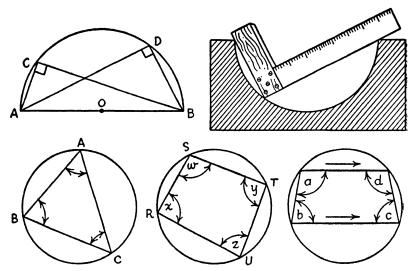
An inscribed angle of a circle refers to

unequal, their central angles are unequal, and the greater are is intercepted by the greater angle. any angle formed by two chords (or a chord and a diameter) which intersect on a point on the circle. An inscribed angle is always measured by half its intercepted arc; or, the arc contains twice as many



degrees as the inscribed angle which intercepts it. From this it will be seen that all angles inscribed in the same segment are equal, a segment being a figure bounded by an arc and its subtended chord. Thus in the figure, $\angle x = \angle y = \angle z = \angle w$; also, $\angle a = \angle b = \angle c = \angle d$, etc. As a special case of this, we note that all angles inscribed in a semicircle must be right angles. This is the relation a carpenter uses to test the accuracy of a semicircular groove; if the vertex of the carpenter's square touches every point of the groove as the square slides around, the groove is a true semicircle.





Other interesting and significant relations also become clear.

(1) Verification of the sum of the angles of a triangle;

$$\angle A = \frac{1}{2} \stackrel{\bigcirc}{BC}$$
 $\angle B = \frac{1}{2} \stackrel{\bigcirc}{AC}$
 $\angle C = \frac{1}{2} \stackrel{\bigcirc}{AC}$

$$\angle A + \angle B + \angle C = \frac{1}{2} (BC + AC + AC) = \frac{1}{2} (360^{\circ}) = 180^{\circ}.$$

(2) The opposite angles of an inscribed quadrilateral are supplementary;

$$\angle w = \frac{1}{2} \stackrel{\text{RUT}}{\text{RUT}}$$

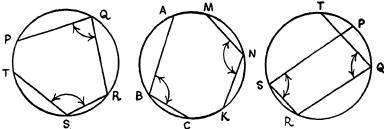
$$\frac{\angle z = \frac{1}{2} \stackrel{\text{RST}}{\text{RST}}}{\angle w + \angle z = \frac{1}{2} \stackrel{\text{RUT}}{\text{RUT}} + \frac{1}{2} \stackrel{\text{RST}}{\text{RST}} = \frac{1}{2} (\stackrel{\text{RUT}}{\text{RUT}} + \stackrel{\text{RST}}{\text{RST}}) = 180^{\circ}.$$
Similarly, $\angle z + \angle y = \frac{1}{2} \stackrel{\text{RUT}}{\text{RST}} + \frac{1}{2} \stackrel{\text{RUT}}{\text{RST}} = \frac{1}{2} (\stackrel{\text{RUT}}{\text{RST}}) = 180^{\circ}.$

(3) A trapezoid inscribed in a circle must be an isosceles trapezoid;

$$\angle b + \angle a = 180^{\circ}$$
, or $\angle b = 180^{\circ} - \angle a$
 $\angle c + \angle a = 180^{\circ}$, or $\angle c = 180^{\circ} - \angle a$
therefore $\angle b = \angle c$.

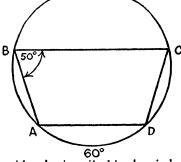
Exercise 59.

- 1. Find the sum of $\angle Q+\angle S$, if arc PT=40°.
- How many degrees are there in ∠B+∠N, if are AM=30° and are CK=40°?

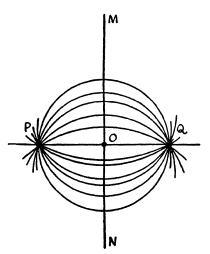


- 3. Find the sum of $\angle S+\angle Q$, if arc PT=44°.
- 4. Show why an oblique parallelogram cannot be inscribed in a circle.
- 5. If ABCD is an inscribed trapezoid, and ∠ABC=50° and arc AD=60°, find the number of degrees in each of the other arcs.
- 6. A quadrilateral PQRS is inscribed in a circle, and the two diagonals are drawn; arc PQ=80°, arc QR =150°, and arc RS=40°. Find all the angles in the figure.

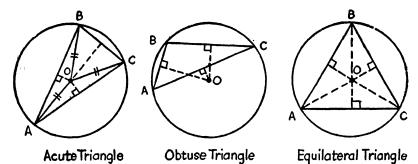
Circumscribed Circles. Geometric figures whose vertices lie on a circle and



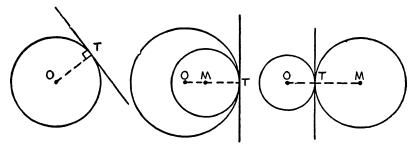
whose sides are chords of the circle, are said to be *inscribed* in the circle; or, the circle is circumscribed about the figure. A little consideration will show that through any *two* given points it is possible to draw an infinite number of circles, each of which has its center somewhere on the perpen-



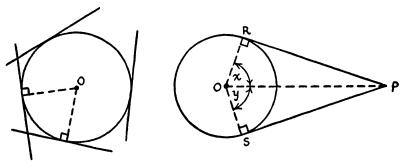
dicular bisector of the line PQ joining the two given points. But if it is attempted to draw a circle through any three given points, only one circle is possible. Thus, one and only one circle may be circumscribed about a given triangle. As we have already seen, the perpendicular bisectors of the three sides of any triangle all meet in a point which is equidistant from the vertices of the triangle. Hence this common point of intersection is the center of the circumscribed circle: its radius is the distance from this point to any one of the vertices (OA=OB=OC).



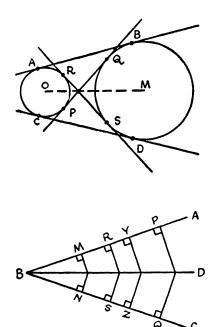
Circles and Tangents. A straight line is said to be tangent to a circle if the line touches the circle in one and only one point, no matter how far it is extended. Two circles are said to be tangent if they have but one point in common; they may be internally tangent or externally tangent. The point of tangency is also called the point of contact. A radius

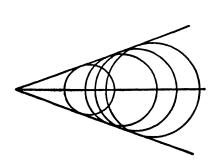


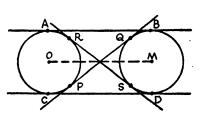
drawn to a tangent at the point of contact is always perpendicular to the tangent; likewise, any line perpendicular to a tangent at the point of contact will pass through the center. In the case of tangent circles, the line of centers passes through the point of tangency.



Any number of tangents may be drawn to a given circle, but at different points on the circle; at any particular point on a circle only one tangent can be drawn, however. From a point outside a circle, exactly two tangents may be drawn to the circle and no more. These tangents are equal, i. e., PR=PS. Moreover, the line from the outside point (P) to the center bisects the angle between the tangents, i.e., \angle RPO= \angle SPO; also, $\angle x = \angle y$. Where two non-tangent, non-intersecting circles are given, two external and two internal tangents may be drawn. These pairs of tangents are respectively equal, i.e., AB=CD, and RS=PQ. If the circles





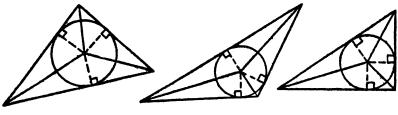


are equal, the external tangents are parallel as well. In both instances the line of centers passes through the point of intersection of the pair of internal tangents.

The Bisector of an Angle. Every point on the bisector of an angle lies at equal distances from the sides of the angle. Thus a series of circles could be "inscribed" within the angle, i.e., the sides of the angle would be tangent to the respective circles. This principle is employed when inscribing a circle in a triangle.

Inscribed Circles. A circle is said to be inscribed in a figure if it is tangent to every side of the figure. If a circle is inscribed in a triangle, the center of the circle is always the common point of in-

tersection of the three angle-bisectors, and its radius equals the perpendicular distance from the center to the respective sides.

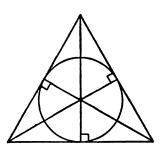


Acute Triangle

Obtuse Triangle

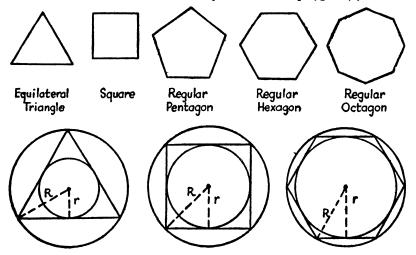
Right Triangle

Regular Polygons. If all the sides and all the angles of a polygon are equal, the figure is said to be a regular polygon. A polygon may have equal angles, but unequal sides; or, it may have equal sides, but unequal angles; in neither case, however, is it a regular polygon. A circle may always be both inscribed in, and also circumscribed about, any regular polygon, no matter how many sides it may have; the inscribed and circumscribed circles in each case have the same center. The radius of



Equilateral Triangle

the circumscribed circle is called the radius of the polygon (R); the radius of the inscribed circle is called the *apothem* of the polygon (r). In the



case of a square, R=half the diagonal, and r=half the side. In the case of a regular hexagon, R equals the side of the hexagon. In the case of the equilateral triangle. R=2r. In all cases, the central angle of a regular

polygon is the angle included between any two consecutive radii; in a regular polygon of n sides, the central angle equals $\left(\frac{360}{n}\right)^{\circ}$.

Circumference of a Circle. The length of a circle is called its circumference. In every circle, however large or small, the ratio of the circumference (C) to its diameter (D) is constant, and equal to 3.1416, or approximately $3\frac{1}{7}$. Thus ratio is called π (pi). Thus any circumference is about $3\frac{1}{7}$ times as long as its diameter; that is

$$\frac{C}{D} = \pi = 3.1416$$
, or $C = \pi D$.

Since D=2R, then we also have

$$C=2\pi R$$
.

Example 1: Find the circumference of a circle with radius 14".

Solution:
$$C=2\pi R$$

$$C=2\times\frac{22}{7}\times14$$

$$=2\times\frac{22}{7}\times14=88'', Ans.$$

Example 2: If the circumference of a circle is 110 ft., find its diameter.

Solution:

on:
$$C = \pi D$$
, or $D = \frac{C}{\pi}$
 $D = 110 \div \frac{22}{7} = 110 \times \frac{7}{22} = 35$ ft., Ans.

For ordinary rough computations, the value $\pi=3\frac{1}{7}$ may be used; for more exact work, use $\pi=3.14$; and for very accurate work, use $\pi=3.1416$.

Length of an Arc. The linear measure of the length of an arc is found by the proportion:

$$\frac{\text{length of arc}}{\text{circumference}} = \frac{\text{central angle}}{360^{\circ}},$$
or,
$$\text{arc} = \frac{\text{central angle}}{360^{\circ}} \times 2\pi R.$$

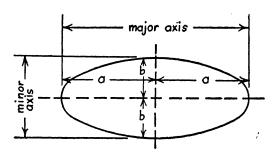
Example: Find the length of an arc of 80° in a circle with a diameter of 12".

SOLUTION:
$$arc = \frac{80^{\circ}}{360^{\circ}} \times 2 \times \frac{22}{7} \times 6$$
, or, $arc = \frac{176}{21} = 8.38''$, Ans.

The Ellipse. An ellipse is a closed curve with a major and a minor diameter. It is perfectly symmetrical with diameter, or axis, and is not to be confused with an oval, which is egg-shaped, or narrower at one end than

at the other. If the semi-major diameter= a, and the semi-minor diameter=b, then the length of the perimeter equals

 $P=\pi(a+b)K$, K being a constant depending upon the value of m, where $m=\frac{a-b}{a+b}$. The table shows



the value of K for certain values of m:

SOLUTION:

EXAMPLE: Find the perimeter of an ellipse in which a=5'' and b=3''.

K m 0.1 1.002 0.2 1.010 1.023 0.3 0.4 1.040 0.5 1.064 1.092 0.6 1.127 0.7

0.8

0.9

1.168

1.216

$$m = \frac{a-b}{a+b} = \frac{5-3}{5+3} = \frac{2}{8} = .25;$$

hence K=midway in value between 1.010 and 1.023, or 1.017 (by interpolation).

Therefore, perimeter = $\pi(a+b)K$

$$=\frac{22}{7}(5+3)(1.017)$$

=25.6'', Ans.

If a=b, then m=0 and K=1, and the formula becomes $P=\pi(2a)$, or $P=\pi D$, which is what it must be, since if a=b, the ellipse has become a circle.

An alternative method for finding the perimeter of an ellipse involves the use of the formula $P=\pi\sqrt{2(a^2+b^2)}$, which also gives an approximate value only, although close enough for most practical purposes. Using this formula for the same problem above, we obtain:

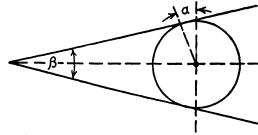
$$P = \pi \sqrt{2(25+9)} = \pi \sqrt{68}$$

= $\frac{22}{7} \times 8.25 = 25.9''$, Ans.

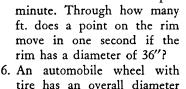
Exercise 60.

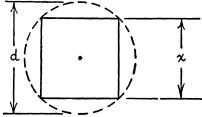
1. Find the length of a tangent drawn to a circle with a diameter of 8" from a point 16" from the center.

2. Find $\angle a$ if $\angle \beta =$ 34°20'; write a formula for La in terms of β . Assume that the radius to the point of tangency is perpendicular to the tangent.



- 3. Find the side of a square inscribed in a 14-inch circle.
- 4. What is the value of x, if d=6.48''? Write a formula for x in terms of d.
- 5. An electric motor is revolving at 1400 revolutions per rim has a diameter of 36"?

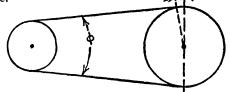




of 3½ feet. When traveling 20 miles per hour, how many revolutions is the wheel making per minute?

7. A square measures 6.4" on a side. Find the diameter of a circle that will circumscribe this square.

8. If $\angle \alpha = 28^{\circ}45'$, find $\angle \phi$; write a formula for ϕ in terms of a.

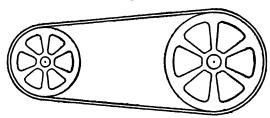


- 9. A square 10" on a side is inscribed in a circle; find (a) the diameter, and (b) the circumference of the circle.
- 10. How many times must an automobile wheel with a 35-inch tire revolve in going half a mile?
- 11. Write a formula for finding y when S is known. What is the value of y when S=.866''?
- 12. The rear wheel of a carriage is twice as large in diameter as the front wheel. How much longer is its circumference?



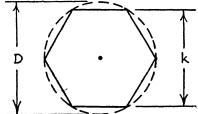
13. A circle 8" in diameter is circumscribed about a square; find the distance across the flats of the square.

- 14. An arc of a circle measures 6.6"; if the diameter of the circle is 14", find the central angle subtended by this arc.
- 15. A regular hexagon is inscribed in a circle with a diameter of 12"; find the distance across the flats of the hexagon.
- 16. Two pulleys in a machine shop are connected by a belt. One has a diameter of 18" and the other a diameter of 12". For each revolu-

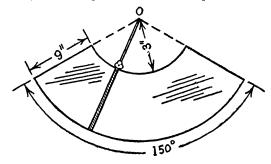


tion of the large pulley, how many will the small pulley make?

- 17. Write a formula for finding k when D is known. What is the value of k when D=3.12"?
- 18. Through how many feet does the hub of a wheel travel during one revolution if the radius of the wheel is 8 ft.?



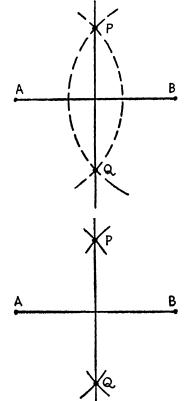
- 19. A squarehead nut is milled from round stock 1½" in diameter; find the distance across the flats of the nut.
- 20. A flywheel 6 ft. in diameter turns at the rate of 120 revolutions per minute. What is the speed per minute of a point on the rim?
- 21. What diameter of round stock must be used to mill an hexagonal nut 1½" across the flats?
- 22. A circular disc has a radius of 4.82". How many inches in length is an arc on the edge of this disc if its subtended angle contains 156°?
- 23. A metal die is in the shape of an ellipse. If the major and minor axes are 6" and 5", respectively, find the perimeter of the ellipse.
- 24. How much further will one end of the windshield wiper travel than the other in swinging from left to right?
- 25. A thin cable is wrapped 14 times around the drum of a winch. If the diameter of the drum



is 21/2 ft., how many feet of cable are wound around the drum?

16. GEOMETRIC CONSTRUCTIONS

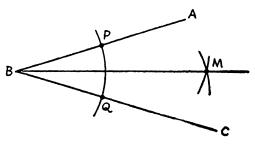
Bisecting a Given Line. By the term geometric construction is meant



a drawing or layout made by using only a pair of compasses and a straight edge. A line may be bisected by swinging equal arcs from each end, and then connecting the points of intersection of the arcs by a straight line. Thus the ends of the line AB are used as centers to draw two arcs which intersect at P and Q; the line then drawn through points P and Q will bisect the line AB; it will also be perpendicular to it. Note that the radius used to swing the arcs must be greater than half the length of AB (why?); also, that it is not necessary to draw the arcs in full, but just enough to locate the points of intersection.

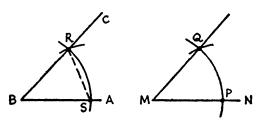
Bisecting a Given Angle. If it is desired to divide a given angle ABC

into two equal parts, the vertex of the angle, B, is used as a center, and an arc is swung intersecting the sides of the angle in P and Q. Then using the points P and Q as centers, with any convenient radius, swing two equal arcs which intersect at



M; draw a straight line connecting B with M. This line bisects \(\alpha \text{ABC.} \)

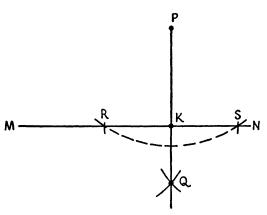
Constructing an Angle Equal to a Given Angle. If it is desired to transfer a given angle, i.e., construct an angle equal to a given angle, the pro-



cedure is as follows. Let ABC be the given angle which is to be transferred to the line MN. On \angle ABC, with B as a center, strike any convenient arc, intersecting the sides in R and S. With the same radius,

and a center at M, strike another arc, intersecting MN in P. Then measure the *chord* RS; with this distance RS as a radius, and with P as center, strike another arc intersecting the larger arc in Q. Join M with Q. The angle NMQ equals the given angle ABC.

Erecting a Perpendicular from a Given Point outside a Given Line. If from the given point P it is required to construct a line perpendicular to

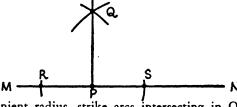


the given line MN, take P as a center and a radius long enough to intersect MN in R and S. Then, with R and S as centers, respectively, strike two arcs with any convenient radius, intersecting in Q. Join P with Q. The line PQ is the perpendicular bisector of the segment RS (why?); hence PK is perpendicular to the given line MN, and, of

course, passes through P, as required. (Note that PK does not necessarily bisect MN; also, that MN does not necessarily bisect PQ.)

Erecting a Perpendicular at a Given Point on a Given Line. Should it be required to construct a line perpendicular to a given line MN at some

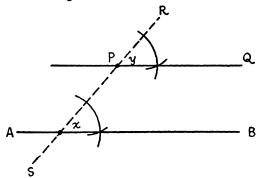
particular point P on the line MN, the procedure is virtually the same. With P as center, and any convenient radius, strike two arcs intersecting MN in R and S. Then, with R and



S as centers, and any convenient radius, strike arcs intersecting in Q;

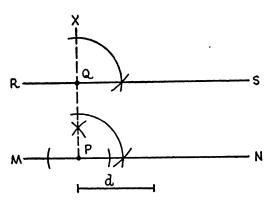
join P with Q. The line PQ is the required perpendicular. If the given point should happen to be at, or very near, either end of the given line, it would first be necessary to extend the line somewhat; then proceed as before.

Constructing a Line Parallel to a Given Line through a Given Point. It is



desired to draw a line through P, and parallel to the line AB. Draw RS through P at any convenient angle to AB. Then construct $\angle y = \angle x$, using PR as one side of $\angle y$. The line PQ will be parallel to AB, and, of course, passes through P, as required.

Constructing a Line Parallel to a Given Line at a Given Distance from the Line. It is desired to construct a line which will be parallel to the

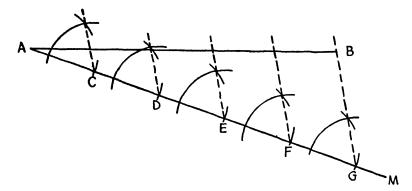


given line MN, and also at a given distance, d, from MN. The procedure follows. At any convenient point P on MN, erect a perpendicular PX, as described above. Then on PX, beginning at P, measure off a length PQ equal to the given distance d. Now through Q construct the line RS parallel to

MN (by constructing a right angle at Q, using QX as one side). The line RS is the required line, for it is not only parallel to MN, but is also at the given distance d from MN.

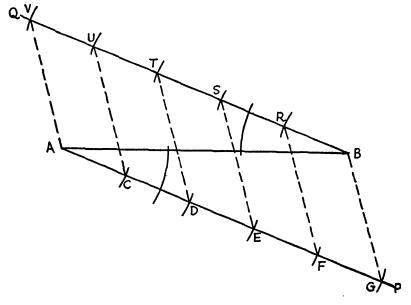
Dividing a Given Line into Any Number of Equal Parts. If it is desired to divide a line of given length into any number of equal parts, either of the following methods may be used.

(a) Suppose the line AB is to be divided into five equal segments; draw line AM at any angle to AB, and long enough to lay out the required number of divisions conveniently. Step off five equal segments on line AM,



starting at A; connect the last point (G) with point B. Then draw lines through C, D, E and F parallel to BG. The intersections of these lines with AB will divide it into the required number of equal parts.

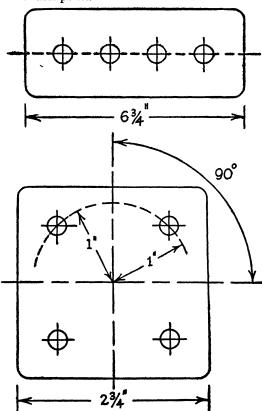
(b) The alternative method consists of drawing two lines, AP and BQ. parallel to each other, through A and B respectively, at any convenient



angle to AB. Then lay off the same number of equal segments on AP and BQ, starting in each case from A and B, respectively. Connect AV, CU, DT, ES, FR, and GB. The intersections of these lines with the line AB will divide it into the required number of equal parts.

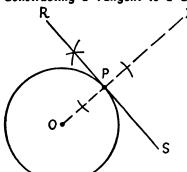
Exercise 61.

- 1. Draw a horizontal line 4%" long, and bisect it geometrically; do the same for a vertical line 5%6" long.
- 2. Lay out an angle of 70° with a protractor; then bisect the angle, showing all construction lines.
- 3. With a protractor, draw an angle of 110°; bisect this angle geometrically.
- 4. Lay out an angle of 27° with a protractor and bisect this angle.
- 5. Erect a perpendicular to a line 3¾" long at a point 1½" from either end of the line.
- 6. Erect a perpendicular to a line 3%" long at either end of the line. (Hint: Extend the line first.)
- 7. Draw an oblique line 4½" long; then mark a point, anywhere, approximately 2" from either side of the line. Now construct a perpendicular to the line from that point.
- 8. Draw a line 5%' long and divide it into 7 equal parts.
- 9. Four equally spaced holes are to be drilled in the plate shown; the end holes are to be as far from the edge as the distance between the holes. Locate the centers by means of a geometric construction.
- 10. Construct an angle of 90°. Then construct an angle of 45° by bisecting the right angle. Construct an angle of 22½° by bisecting the 45° angle.
- 11. Lay out (with the protractor) an angle of 60°. Now construct, by bisection, an angle of 30°; of 15°; of 7½°.



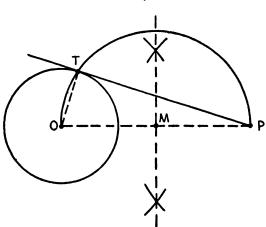
- 12. Draw an oblique line. Construct a line parallel to this line and at a distance of 1%" from it.
- 13. Construct a square, 2¾" on a side; locate its center. Then locate the centers of the four holes as indicated.
- 14. Draw any acute triangle. Construct (a) an altitude to the longest side; (b) a medium to the shortest side.
- 15. Construct a right triangle whose short sides are 1½" and 2½". Construct (a) the perpendicular bisectors of all three sides; (b) the altitude upon the hypotenuse.

Constructing a Tangent to a Circle at a Given Point on the Circle.



To the given circle O, it is required to construct a tangent touching the circle at the given point P. Construction: Draw the radius OP, and extend OP a convenient distance beyond the circle to X. Construct the line RS perpendicular to OX at P. The required tangent to circle O at point P is the line RS.

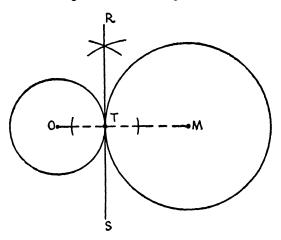
Constructing a Tangent to a Given Circle from a Given Point outside the Circle. Construction: Join the center O of the given circle with the



given point P. Determine the midpoint M of OP by constructing the perpendicular bisector of OP. With M as center and MO as a radius, construct a semicircle on OP as diameter, intersecting the given circle in point T. Join T with P, and extend PT, which is the required tangent to the circle from the given point (why?) (Hint:

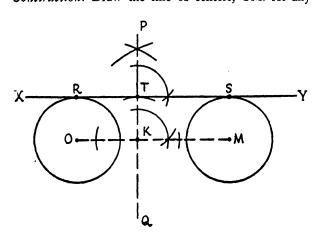
What can you say of $\angle OTP$?) The other tangent to the circle from P could of course be constructed in the same way by completing the circle on OP as diameter.

Constructing a Common Tangent to Two Externally Tangent Circles.



Construction: Join the centers O and M of the two given tangent circles. This line of centers will pass through the point of tangency, T. At T, construct a perpendicular to OM. The line RS is the required common tangent to the two circles.

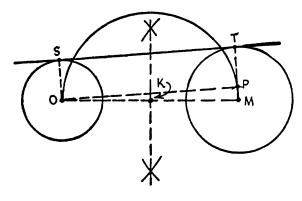
Construction: Draw the line of centers, OM. At any convenient point



on OM, say K, erect a perpendicular to OM, say PQ. On PQ, beginning at K, lay off a distance KT equal to the radius of either of the two equal circles. Through T construct 2 line XY parallel to OM (or perpendicular to PO). The line XY will be tank

gent to the circles at R and S respectively, as required.

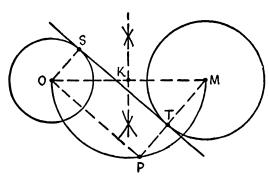
Constructing a Common External Tangent to Two Given Unequal Circles. Construction: Draw the line of centers OM; bisect OM in K.



With K as center and OK as radius, construct a semicircle on OM as diameter. Then with M as center, and a radius equal to the difference between the lengths of the radii of the given circles (R-r), strike an arc intersecting the

semicircle in P. Join M with P and extend to T, the intersection with the circle. Draw OP. Now construct a line through T parallel to OP and extend it; it will touch the other circle at S, and ST is the required external tangent. An alternative procedure would be, instead of constructing TS parallel to OP, to erect a perpendicular to OP at O, and extend this perpendicular to the circle at S; join S with T.

Constructing a Common Internal Tangent to Two Given Unequal Circles. Construction: Draw the line of centers OM; bisect OM in K.



With K as center and OK as radius, construct a semicircle on OM as diameter. Then with M as center, and a radius equal to the sum of the lengths of the radii of the given circles(R+r), strike an arc intersecting the semicircle in P. Join M with P, and let MP intersect

the given circle in T. Draw OP. Now construct a line through T parallel to OP and extend it; it will touch the other circle in S, and ST is the required internal tangent.

An alternative procedure would be, instead of constructing TS parallel to OP, to erect a perpendicular to OP at O, and extend this perpendicular to the circle at S; join S with T.

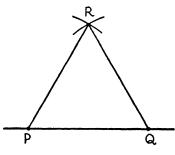
Exercise 62.

1. Draw a circle having a radius of 2½"; select any point on the circle and construct a tangent to the circle at that point.

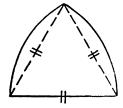
- 2. Draw a circle with a radius of 1%" and extend any radius to a point P such that P is 31/4" from the center. Construct a tangent to the circle from P.
- 3. Draw two externally tangent circles, one with a radius of 1½", the other with a radius of 2¼".
- 4. Construct two circles, each with a radius of \%", having their centers 3" apart. Construct a common external tangent to the two circles.
- 5. Show by construction how two pulleys each with a 3" diameter are connected (a) by an open belt; (b) by a crossed belt.
- 6. Show by construction how a 2" pulley and a 3½" pulley are connected by (a) an open belt; (b) a crossed belt.
- 7. Draw any obtuse triangle. Construct (a) the perpendicular bisectors of the three sides; (b) the circumscribed circle of the triangle.

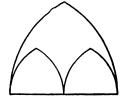
Constructing an Equilateral Triangle. If it is desired to construct an

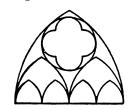
equilateral triangle with a given length as its side, all that needs be done is to lay off a segment PQ equal to the required side; then, with P and Q as centers, respectively, and with PQ as a radius, strike off two arcs intersecting in R. Join R with P and with Q; the triangle PQR is the required equilateral triangle. This construction is the basis of the well-known Gothic arch of medieval times,



commonly used in cathedrals and other public buildings.

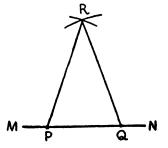






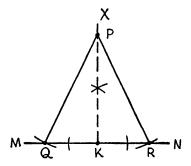
Constructing an Isosceles Triangle. Several possibilities may arise.

(1) Given the base and the length of each of the two equal sides. On any line MN lay off the required base, PQ. With P and Q as centers, respectively, and a radius equal to the given equal sides, strike two arcs intersecting in R. Triangle PQR is the required isosceles triangle.



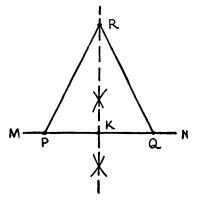
(2) Given the altitude and the two equal sides. At any convenient

point K on any line MN, erect a perpendicular to MN and extend it to X. On KX, beginning at K, lay off a distance KP equal to the required altitude. With P as a center and a radius equal to the length of the required equal sides, strike two arcs intersecting MN in Q and R. Triangle PQR is the required isosceles triangle.

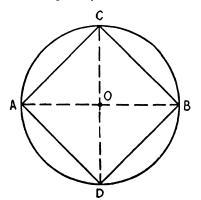


(3) Given the base and the altitude. On any line MN lay off the required base, PQ. Bisect PQ in K; at

K erect a perpendicular to MN. Beginning at K, lay off a distance KR equal to the required altitude. Join R with P and with Q. Triangle PQR is the required isosceles triangle.

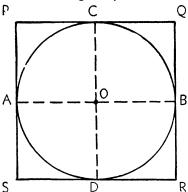


Inscribing a Square in a Given Circle. Draw any convenient diameter



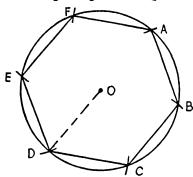
AB; then construct another diameter, CD, perpendicular to AB. Join points A, C, B, and D; the resulting figure is the required inscribed square.

Circumscribing a Square about a Given Circle. Construct two perpen-



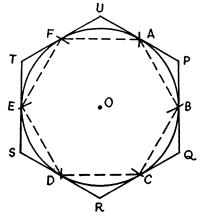
diven Circle. Construct two perpendicular diameters, AB and CD. At each of the four extremities A, B, C_r and D construct a tangent to the circle. The figure PQRS is the required circumscribed square.

Inscribing a Regular Hexagon in a Given Circle. Starting with any point



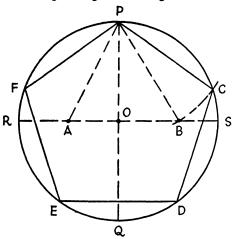
A on the given circle, and using a radius equal to the radius OA of the given circle, strike off successive arcs at B, C, D, E and F. Join the six points A, B, C, D, E and F; the resulting figure is the required inscribed hexagon. Each side of this hexagon is equal in length to the radius of the circle in which it is inscribed.

Circumscribing a Regular Hexagon about a Given Circle. Divide the



about a Given Circle. Divide the given circle, as above, into six equal arcs, the points of division being A, B, C, D, E and F. At each of these points of division construct a tangent to the circle. The figure PQRSTU is the required circumscribed hexagon.

Inscribing a Regular Pentagon in a Given Circle. Construct any two



perpendicular diameters, such as RS and PO. Now bisect RO, and join the midpoint A with point P. With a radius equal to PA, lay off AB=PA; join P and B. Then with a radius equal to PB, and with P as center, strike an arc BC, cutting the circle in C. The chord PC is the side of the required pentagon; step off arc PC five times, beginning at P, and the figure PCDEF will be the desired regular inscribed pentagon.

Exercise 63.

- 1. Construct an equilateral triangle 1½" on a side.
- 2. Construct an angle of 60°; by bisection, construct an angle of 30°; 15°.
- 3. Show how to construct (with a protractor) an angle of 120°; 75°; 105°; 67½°; 135°; 150°; 165°.
- 4. Construct an isosceles triangle having a base 2½" and its equal sides each 3½" long.
- 5. Construct an isosceles triangle with a base of 3" and an altitude of 1\%".
- 6. Construct an isosceles triangle with an altitude of ¾" and equal sides of 1½" each.
- 7. Construct a Gothic arch on a base line of 1½".
- 8. Construct an equilateral triangle 1%" on a side; then construct the inscribed and circumscribed circles.
- 9. Construct an isosceles triangle with a base 2¼" long and base angles of 30° each.
- 10. Construct an isosceles triangle with equal sides of 1" each and a vertex angle of 120°.
- 11. Construct a 30°-60°-90° triangle with an hypotenuse of 25%".
- 12. Construct an isosceles right triangle 11/4" on each of the two equal sides.
- 13. Construct the largest possible square in a 1¾" circle.
- 14. Show by construction the largest square which can be milled from a piece of 1½" round stock.
- 15. Show by construction the largest hexagon that can be milled on a 2" round shaft.

- 16. Draw a circle with a radius of 1½". Inscribe a rectangle in this circle, having a width of 1".
- 17. Construct a 30°—60°—90° triangle such that its shortest side is 1½" long; now construct its inscribed and circumscribed circles.

17. MEASUREMENT OF AREAS

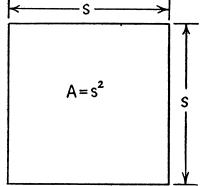
Area of Squares and Rectangles. Surface measure, or the measure of area, is expressed in square units, such as the square inch, the square foot, or the square centimeter. Thus the area of a plane geometric figure

may be described as the number of units of surface measure contained in the figure in question. A square inch is defined as a square, each of whose sides measures one linear inch; similarly for a square foot, etc. It is readily seen that the area of a rectangle may be

Area 5×10=50 square units

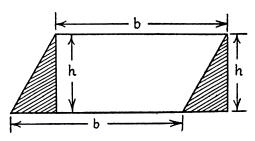
found simply by multiplying the length of the rectangle by its width; or, expressed as a formula:

A=lw. For a square, this becomes $A=s\times s,$ or $A=s^2$.



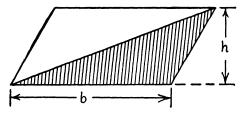
Area of a Parallelogram. In the case of a parallelogram, the area is found by multiplying the base by the altitude, since from the diagram it is clear

that the shaded triangles are equivalent in area; also, the parallelogram is equivalent in area to the rectangle, which has the same base and altitude, respectively, as the parallelogram. Hence the area of a parallelogram is A=bh.



Area of a Triangle. When it is remembered that a parallelogram is divided into two equivalent triangles by either of its diagonals, one method

of computing the area of a triangle is readily suggested. The base of the shaded triangle is equal to the base of the parallelogram, and the altitude of this triangle is equal to that of the parallelogram; therefore, since

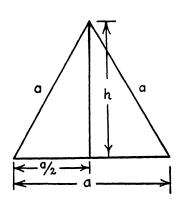


the area of the triangle is half that of the parallelogram, the area of the triangle is half of the base times the altitude; or, $A=\frac{1}{2}bh$.

To use this formula it is necessary to know the length of the altitude drawn to one of the three sides, as well as the length of that side. This may not always be known or conveniently measured. If, for example, we know only the lengths of each of the three sides, the following formula may be used instead:

 $A=\sqrt{(s)(s-a)(s-b)(s-c)}$, where a, b, and c represent the lengths of the three sides, respectively, and s equals the semiperimeter, or $\frac{1}{2}(a+b+c)$. Thus, if the sides of a triangular cheet of metal measure 8", 12", and 16", the area of the sheet equals

 $A=\sqrt{(18) (18-8) (18-12) (18-16)}=\sqrt{(18) (10) (6) (2)}=\sqrt{2160}=46.4$ sq. in. As a special case, the area of an equilateral triangle yields another formula; since in this case a=b=c, the above formula becomes:



$$A = \sqrt{\left(\frac{3a}{2}\right)\left(\frac{a}{2}\right)\left(\frac{a}{2}\right)\left(\frac{a}{2}\right)} = \frac{a^2}{4}\sqrt{3},$$

where a represents any one of the three equal sides. The same result can also be obtained by using the altitude and base directly, as follows:

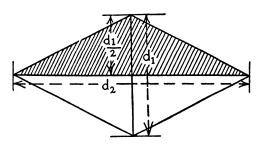
$$h = \frac{a}{2}\sqrt{3};$$

but $A=\frac{1}{2}(base)\times(altitude)$; therefore

$$A = \frac{1}{2}(a) \left(\frac{a}{2}\sqrt{3}\right)$$
, or $A = \frac{a^2}{4}\sqrt{3}$,

as before. Thus, if the side of an equilateral triangle is 6", its area equals $\frac{36}{4} \times \sqrt{3} = 9 \times 1.73 = 15.6$ sq. in.

Area of a Rhombus in Terms of the Diagonals. Since the diagonals of a rhombus not only bisect each other, as in all parallelograms, but inter-



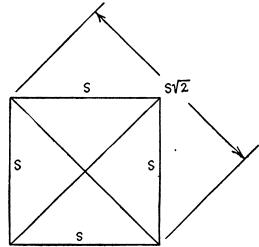
sect at right angles as well (which is true only in a rhombus or a square, i.e., an equilateral parallelogram), then the base of the shaded triangle $=d_2$ and its altitude $=\frac{d_1}{d_2}$;

and its altitude $=\frac{-2}{2}$; hence the area of the

shaded triangle is $\frac{1}{2}$ (d_2)

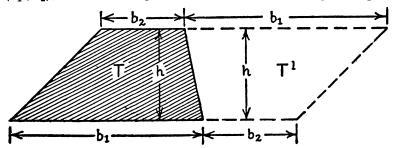
 $\left(\frac{d_1}{2}\right)$, or $\frac{1}{4}$ d_1d_2 . Therefore the area of the entire rhombus (being twice

as large as the shaded triangle) is given by: $A=2(\frac{1}{4}d_1d_2)$, or $A=\frac{1}{2}d_1d_2$. An interesting illustration of this relation is found by applying it to a



found by applying it to a square, where each diagonal equals the other, and is given (as we have already seen) by $d=s\sqrt{2}$, where s represents the side of the square. Applying the above formula, then, we obtain: A (of a square) = $\frac{1}{2}(s\sqrt{2}) \times (s\sqrt{2})$, or $A=s^2$, as before.

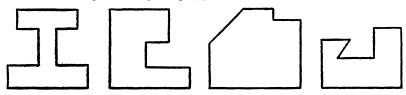
Area of a Trapezoid. The area of the entire parallelogram is evidently $h(b_1+b_2)$; since either trapezoid is half the area of this parallelogram,



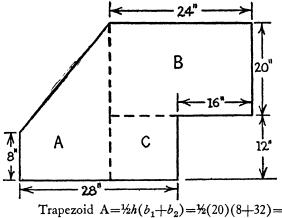
then the area of the trapezoid must be given by $A=\frac{1}{2}h(b_1+b_2)$. Since the median of a trapezoid equals one half the sum of its bases, the area of a trapezoid is also equal to the altitude times the median; or,

$$A = hm$$
, where $m = \frac{1}{2}(b_1 + b_2)$.

Irregular Structural Shapes. Metal plates and other structural parts are often in the shape of irregular polygons as here shown. If there are no



rounded corners or other curved lines in the figure (which is frequently the case, however) the area may be computed by decomposing the figure into convenient rectangles, triangles, trapezoids, etc., taking the appropriate measurements, finding the area of each part, and then simply adding them together.



Example: Find the area of the iron plate shown, with dimensions as given.

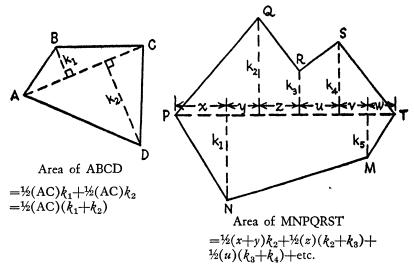
SOLUTION: Break up the original figure into trapezoid A and rectangles B and C.

Trapezoid A=
$$\frac{1}{2}h(b_1+b_2)=\frac{1}{2}(20)(8+32)=400$$

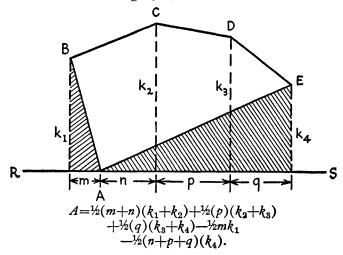
Rectangle B= 24×20 =480
Rectangle C= 12×8 = 96

Total figure =976 sq. in., Ans.

A somewhat more general method, particularly for irregularly shaped figures, consists of drawing a convenient diagonal, dropping and measuring the perpendiculars to this diagonal from each remaining vertex, and measuring the projections of these perpendiculars upon the diagonal as well; with this data it is a simple matter to find the area of each of the separate triangles and trapezoids into which the figure has been decomposed, as suggested below.



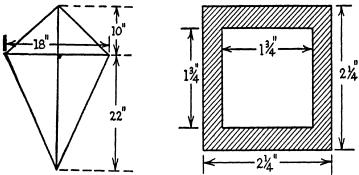
Usually the modified method of using a base line (RS) instead of the diagonal is slightly more convenient. Thus the area of ABCDE is given by the sum of the areas of the three trapezoids diminished by the sum of the areas of the two triangles; or,



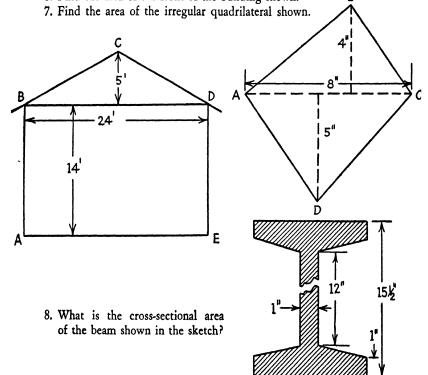
Exercise 64.

- 1. Find the area of a 30°—60°—90° triangle whose hypotenuse is 14".
- 2. Find the area of an isosceles triangle whose base is 6" and whose equal sides are each 8" long.

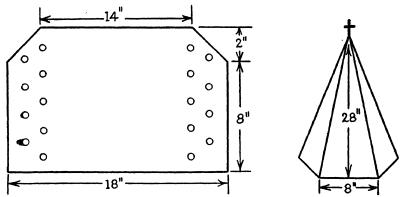
3. The sides of a parallelogram are 6" and 12", and its diagonal is 16". What is its area?



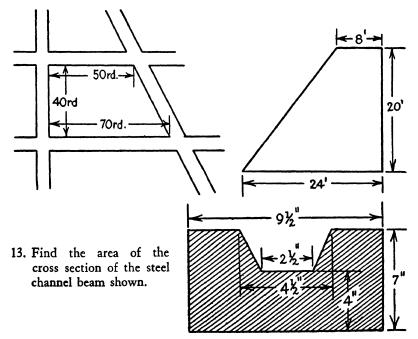
- 4. How many square inches of paper are needed to cover this kite frame?
- 5. What is the area of a fiber gasket cut in the dimensions shown?
- 6. Find the area of the front of the building shown.



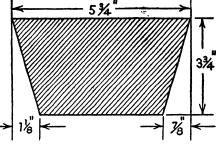
- 9. Find the total lateral surface of this 8-sided church steeple.
- A steel plate riveted to a girder has the shape and dimensions shown.
 Find its area.

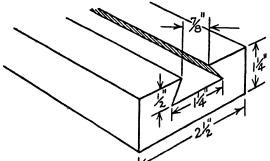


- 11. A plot of land is bounded by intersecting roads as shown. (a) How many square rods does the plot contain? (b) How many acres is this? (One acre=160 sq. rd.)
- 12. The cross section of the dam of a reservoir has the dimensions shown. What is the surface area of the end of the dam?



14. The cross section of a fixture on a lathe is a trapezoid with the dimensions shown; what is the area of its face?



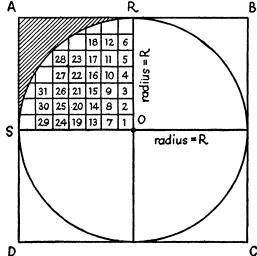


 Find the cross-sectional area of the wooden dovetail shown in the figure.

Area of a Circle. The area included by a circle is found by squaring the radius and multiplying by 31/1; i.e.,

$$A=\pi R^2$$
, or, since $R=\frac{D}{2}$, $A=\frac{\pi D^2}{4}=.7854D^2$.

Each side of the square is 14 units long; so is the diameter. The radius is 7 units in length. Now count the number of small squares in the quadrant ORS. There are 31 whole squares. Try to estimate the equivalent number of whole squares in the remaining imperfect squares. If you are careful, you will probably estimate 7 or 8 more; if you are very skillful, you will obtain approximately 71/2 more, or about 38½ in all. Now, since a



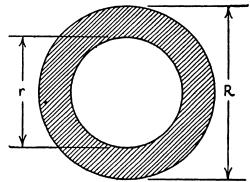
quadrant is $\frac{1}{4}$ of a circle, the entire circle contains $4\times38\frac{1}{2}$, or about 154 square units. Let's call the area of the circle A. Since R=7, then R²=49. By counting the small squares, we found that A=154. Now divide 154 by 49:

$$\frac{A}{R^2} = \frac{154}{49} = \frac{31}{7} = \pi$$
, showing that $\frac{A}{R^2} = \pi$, or $A = \pi R^2$, as above.

Area of a Ring. The area included between two concentric circles is called a ring, and is ob-

called a ring, and is obviously found by deducting the area of the smaller circle from that of the larger, i.e.,

$$A=\pi R^2-\pi r^2$$
, or $A=\pi(R^2-r^2)$.

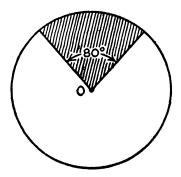


Area of a Sector. A sector of a circle is a figure bounded by a central angle and its subtended arc. The area of a sector (like the length of an arc) may easily be found by proportion; for

or, Sector=
$$\frac{\text{Central Angle}}{360^{\circ}}\pi R^2$$
.

EXAMPLE: Find the area of an 80° -sector in a circle with a diameter of 7 inches. Solution: $R=3\frac{1}{2}$

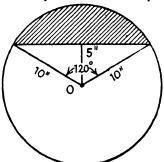
Sector=(
$$\frac{8\%}{360}$$
) ($\frac{2\%}{1}$) ($\frac{\%}{2}$) = 8.56 sq. in., Ans.



Area of a Segment. A segment of a circle is that portion bounded by a

chord and its subtended arc. Hence its area may be found by deducting the area of the triangular portion from the entire area of the corresponding sector.

Example: In a circle with a 10" radius, find the area of a segment whose arc is 120°.



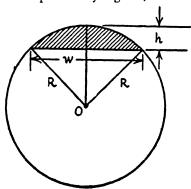
Solution:

Sector=
$$(^{12}\%60)(3.14)(100)=104.7$$

Triangle= $^{10}\%\sqrt{3}$ = 43.3

Segment=Sector-Triangle= 61.4 sq. in., Ans.

If the span w only is given, as well as the radius, but not the central angle,



the procedure is as follows: First the value of the height h is determined from either of the following formulas, whichever is more convenient:

(1)
$$h=R-\sqrt{R^2-(\frac{1}{2}w)^2}$$

(2)
$$h = \frac{1}{2}(D - \sqrt{D^2 - w^2})$$

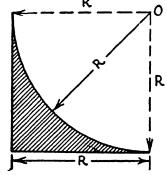
The area may then be found by using the formula:

$$A = \frac{h(\frac{4}{3}w^2 + h^2)}{2w}$$

A fillet is a structural piece, the cross section of which is bounded by

two adjacent sides of a square and the quadrant whose center is the opposite vertex of the square, as shown in the accompanying figure. The area of such a cross section is simply obtained by subtracting the area of the sector, which is one-fourth that of the circle, from the area of the square; thus

$$A = R^2 - \frac{1}{4\pi}R^2$$
.

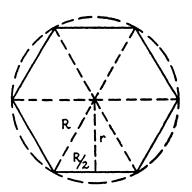


Area of Regular Polygons. The area of the square and the equilateral

triangle have already been discussed. The only other regular polygon frequently encountered in the machine shop is the regular hexagon. Its area is simply six times that of one of the six congruent equilateral triangles of which it is made up, each side of the regular hexagon being equal to the radius of the circumscribed circle; thus

$$A = \frac{3R^2\sqrt{3}}{2}.$$

A general way of expressing the area of any regular polygon is in terms of its sides and apothem: $A=\frac{1}{2}(ns)r=Pr$,

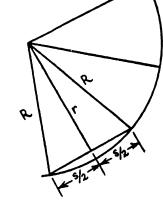


where n=number of sides, s=length of each side, and r=the apothem. Of

where n=number of sides, s=length of each side, and r=the apothem. Of course, if any two of the measurements R (radius), r (apothem) and s (length of side) are known, the third could always be found by the right-triangle rule. This is not always too convenient, however, and trigonometric methods are more practical, as will be seen later. Thus, since

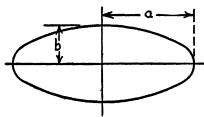
$$r = \sqrt{R^2 - \frac{s^2}{4}}, \text{ then}$$

$$A = \frac{1}{2}(ns) \sqrt{R^2 - \frac{s^2}{4}}.$$



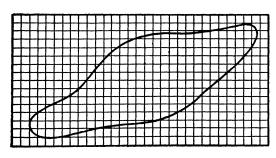
$$R^2 = r^2 + \left(\frac{S}{2}\right)^2$$

Area of an Ellipse. The area enclosed by an ellipse is found by multiply-



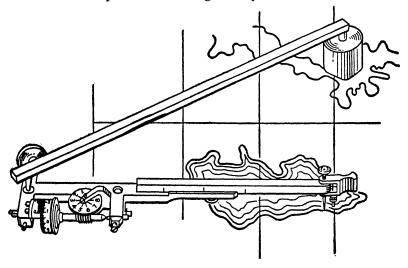
ing the product of the major axis by the minor axis by π ; or, $A = \pi ab$. If a = b, the ellipse becomes a circle, and $A = \pi aa = \pi a^2$, as already seen.

Irregular Areas. Not infrequently it is desired to obtain the area of an irregularly shaped figure, such as a plot of ground, the cross section of a

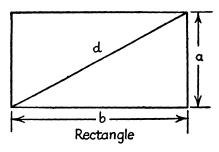


specimen of material, a steam engine indicator, etc. Two methods are available in such cases: (1) an approximate value of the area may be found by drawing the figure to scale against a ruled area, and then counting and estimating the number of square

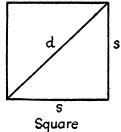
units included within the area. If a more accurate value of the area is required, a *planimeter* may be used. This is a mechanical device which computes the area automatically as the needle of the instrument is allowed to trace the perimeter of the figure in question.



SUMMARY OF FORMULAS



P=2(a+b)
A=ab
$d=\sqrt{a^2+b^2}$

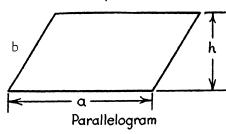


$$P=4s$$

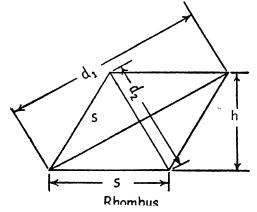
$$A=s^{2}$$

$$d=s\sqrt{2}$$

$$s=\frac{1}{2}d\sqrt{2}$$



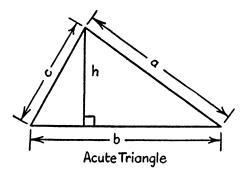
$$P=2(a+b)$$
 $A=ah$

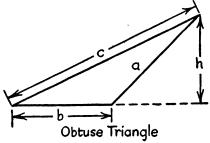


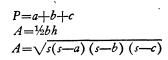
$$P=4s$$

$$A=sh$$

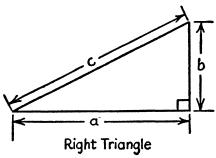
$$A=\frac{1}{2}d_1d_2$$



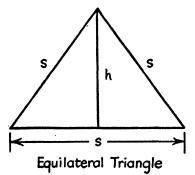




where s=semiperimeter



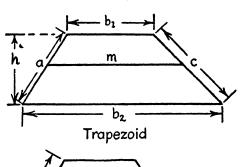




$$P=3s$$

$$A=\frac{s^2}{4}\sqrt{3}$$

$$h=\frac{s}{2}\sqrt{3}$$

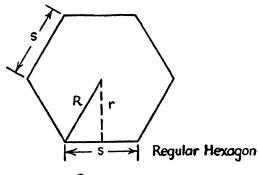


$$P = a + c + b_1 + b_2$$

$$A = \frac{1}{2}h(b_1 + b_2)$$

$$m = \frac{1}{2}(b_1 + b_2)$$

$$A = \frac{1}{2}mh$$

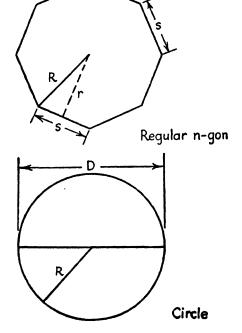


$$P=6s$$

$$R=s$$

$$r=\frac{s}{2}\sqrt{3}$$

$$A=\frac{3s^2}{2}\sqrt{3}$$



$$P=ns$$

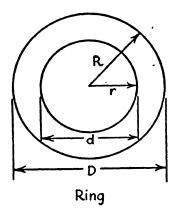
$$A=\frac{1}{2}Pr=\frac{1}{2}nsr$$

$$A=\frac{1}{2}(ns)\sqrt{R^2-\frac{s^2}{4}}$$

$$r=\sqrt{R^2-\frac{s^2}{4}}$$

$$C = 2\pi R = \pi D$$

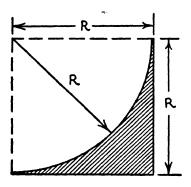
$$A = \pi R^2 = \frac{\pi D^2}{4} = .7854D^2$$



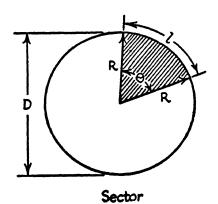
$$A = \pi (R^2 - r^2)$$

$$A = \pi (R + r) (R - r)$$

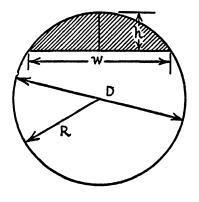
$$A = \frac{\pi}{4} (D + d) (D - d)$$







$$l (arc) = \frac{\pi R\theta}{180} = \frac{\pi D\theta}{360}$$
$$A = \frac{\theta}{360} (\pi R^2)$$
$$A = \frac{\theta}{360} \left(\frac{\pi D^2}{4}\right)$$

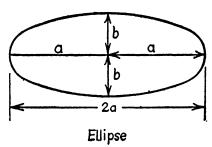


$$h = R - \sqrt{R^2 - (\frac{1}{2}w)^2}$$

$$h = \frac{1}{2}(D - \sqrt{D^2 - w^2})$$

$$A = \frac{h(\frac{4}{2}w^2 + h^2)}{2w}$$

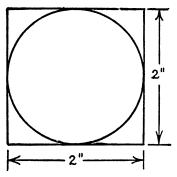
Segment



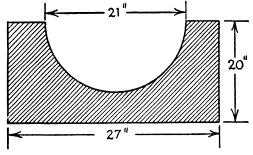
$$P=\pi\sqrt{2(a^2+b^2)}$$
 (approximately) $A=\pi ab$

Exercise 65.

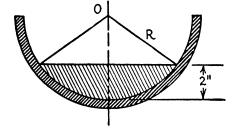
1. A circular-shaped rod is to be milled from a piece of square stock 2" on a side. Find the area of the cross section of the finished rod.



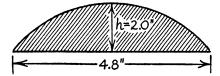
- 2. Find the side of a square equivalent to a circle one foot in diameter.
 - 3. Find the cross-sectional area of the semicircular wooden trough shown in the diagram.



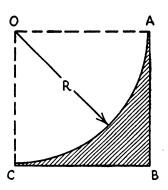
- 4. It the diameter of a circle is 40", what is the area of a segment whose arc is 120°?
- 2. The diameters of two circles are 4" and 6", respectively. Find (a) the ratio of their circumferences; (b) the ratio of their areas.
- 6. What per cent of any circle is wasted if the largest possible hexagon is cut out of it?
- 7. Find the cross-sectional area of the metal in a hollow shaft measuring 3½" outside diameter and 2" inside diameter.
- 8. The inside diameter of a horizontal pipe is 10½". Water is standing to a depth of 2". Find the cross-sectional area of water in the pipe.



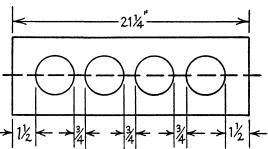
- 9. A wooden cylinder with a circular cross section is to be planed down to have the largest possible square cross section. If the diameter of the original rod is 31/2", what per cent is wasted in shavings?
- 10. A metal stamping has the shape of a circular segment with a span of 4.8 in. and a height of 2.0". Find its area.



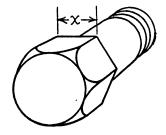
11. Find the area of the shaded fillet shown, where the radius of the fillet is 4", and OABC is a square.



- 12. Find the area of a segment having for its chord a side of a regular inscribed hexagon, if the radius of the circle is 10½".
- 13. The end section of a gasoline tank is an ellipse with a major axis of 28" and a minor axis of 22". Find the area of this cross section of the tank.
- 14. The gasket of an auto engine is as shown; find the area of the metal wasted when the holes are punched out.

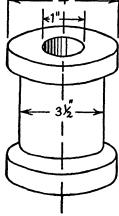


- 15. In a steam engine having a piston 18" in diameter, the pressure upon the piston is 84 lb. per sq. in. Find the total pressure on the piston.
- 16. If $x=1\frac{1}{2}$, what is the diameter of the round stock needed to make the hexagonal head of this machine stud?

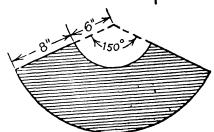


- 17. If a 3½" circular piece of rubber is cut from a sheet that is 4" square, what per cent of the material is left?
- 18. An 8"-pipe supplies only % the amount of water required in a given time. Assuming that the flow is proportional to the cross-sectional area, find the diameter of the smallest pipe that will supply the required amount, if the pipe sizes come only in diameters of whole numbers of inches.

19. Find the area of the end of this spool before the hole is drilled; after the hole is drilled.



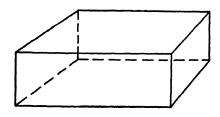
20. A parchment lampshade is to be made from a piece of material cut according to the pattern shown; find the area of the parchment required.



18. MEASUREMENT OF SOLID FIGURES

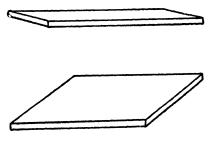
Rectangular Solids. A rectangular solid is a solid figure with 6 faces and

12 edges; all of the faces are rectangles, being, in fact, three pairs of congruent rectangles, and all the edges are perpendicular to the faces which they meet. The six faces are usually referred to as the "top and bottom," or the bases; as the "front and back,"



and as the "two ends," the last four constituting the lateral faces. Such figures are also known as rectangular prisms, but there are other types of prisms, too, as will be seen shortly. The three different edges are often known as the length, width and height (or thickness), although it is sometimes better to refer to the perpendicular distance between the bases as the altitude instead of the height or thickness.

Rectangular-solid shapes are met in shop practice in various proportions. Thus metal bars, planks, and joists are usually rectangular solids



with one of the three "dimensions" much greater than the other two, as suggested in the diagram; thus we speak of a "two by four" which is 8 ft. long, meaning a joist 2 in.×4 in.×8 ft. Or again, in machine-shop work, frequent use is made of flat, rectangular plates and sheets of metal; if rectangular "pieces" are cut

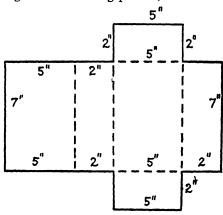
out, they are still rectangular solids, no matter how thin. A rectangular solid may be "developed" according to the following pattern, which will

help to understand its geometric properties. In other words, by cutting along the solid lines, and folding along the dotted lines, a rectangular solid would be formed.

Area and Volume of a Rectangular Solid. The lateral area of a rectangular solid with dimensions l, w, and h is equal to 2lh+2wh,

or,
$$L.A.=2h(l+w)$$
,

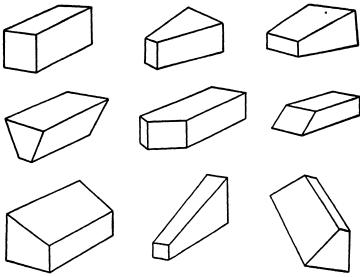
or, L.A.=ph, where p= the perimeter of the base.



The total area is the lateral area plus the area of the two bases, or T.A.=2lh+2wh+2wl.

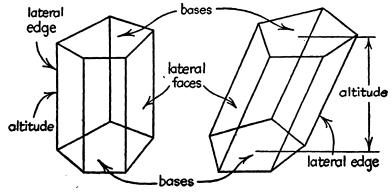
The volume of a rectangular solid, which has already been discussed, equals the product of its three dimensions; thus V=lwh,

or V=Ah, where A is the area of either base.

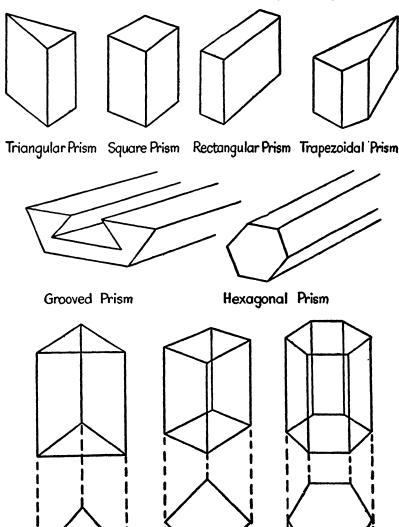


TYPICAL SHAPES OF FIRECLAY AND SILICA BRICK (for high temperature work in the construction of ovens, furnaces and kilns.)

Prisms. Solids bounded partly by a series of flat surfaces (faces) whose intersections are parallel lines, and partly by a pair of additional parallel surfaces (bases) each of which intersects the series of lateral faces are called *prisms*. Such solids may be *right prisms* or *oblique prisms*, according as their *lateral edges* are perpendicular to the *bases* or not. The lateral



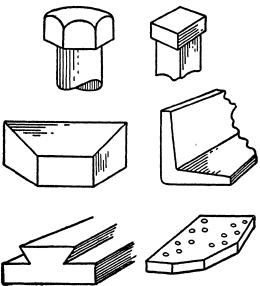
faces of a prism are always parallelograms; they may or may not be congruent, and they may or may not be rectangles. But their lines of intersection are always parallel, whether oblique or perpendicular to the bases. The bases are congruent polygons, parallel to one another, and each base intersects all the lateral faces. These bases may be triangles, squares,



hexagons, etc. The altitude of any prism is the perpendicular distance between the two bases. Thus in a right prism the altitude is equal in length to any lateral edge, since all the lateral edges are perpendicular to the bases; in an oblique prism the altitude is less than the length of a lateral edge. In both types of prisms, however, all the lateral edges are equal in length.

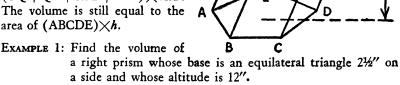
A regular prism is any right prism whose bases are regular polygons. In such prisms every non-lateral edge, i.e., base edge, equals every other non-lateral edge. In connection with mechanical work, many parts, such as strips, plates, beams, bars, sheets, angle irons, and the like are in the shape of regular prisms, or partly so, at any rate.

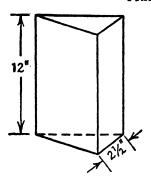
The lateral area of any regular prism equals the perimeter of the base times the altitude; the total area



then equals the lateral area plus twice the area of the base. The volume of any regular prism equals the area of the base multiplied by the altitude.

For specific types of prisms see the diagram above, or the summary of formulas near the end of this section. If, on the other hand, the figure is an oblique prism, its lateral area can be found by computing the area of each face separately, or by multiplying the perimeter of a right section by the length of a lateral edge; or L.A.= (PQ+QR+RST+···)×AA'. The volume is still equal to the area of (ABCDE)×h.





Solution:

$$V = Bh; B = \frac{s^2}{4} \sqrt{3}$$

$$B = \left(\frac{1}{4}\right) \left(\frac{25}{4}\right) \sqrt{3} = \frac{25}{16} (1.73) = 2.70$$

$$V=Bh=(2.7)(12)=32.4$$
 cu. in., Ans.

EXAMPLE 2: What is the lateral area of a regular hexagonal prism, 34" on a lateral edge, and 3" on each edge of the base?

SOLUTION:

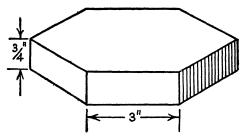
$$L.A.=(6)(3)\left(\frac{3}{4}\right)=13.50$$

Area of base=

$$\binom{6}{\binom{3^2}{4}}\sqrt{3} = 23.36$$

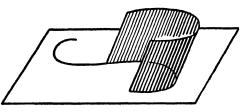
$$T.A.=13.50+(2)(23.36)$$

=60.2 sq. in., Ans.

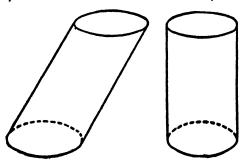


Cylinders. A cylindrical surface is one that has been generated by a straight line moving in such a way that it follows a fixed curve in a

plane, while maintaining a constant angle to the plane. If the fixed curve (directrix) whose path is followed is a circle, the surface generated is a circularly cylindrical surface; if in addition the "gen-

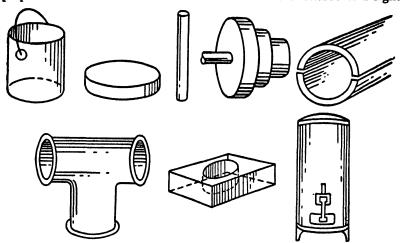


erating line" remains perpendicular to the plane, it is a right circular cylindrical surface. A solid formed by such a surface and two parallel



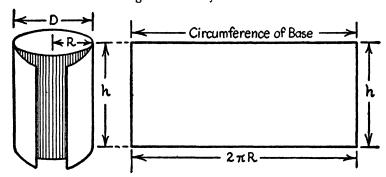
planes intersecting the cylindrical surface is called an oblique circular cylinder or a right circular cylinder, respectively. An approximate illustration of an oblique elliptical cylinder would be the shape of some steamship funnels.

Right Circular Cylinders. Many common objects are in the form of a right circular cylinder: spools, drums, tubes, pipes, discs, pulleys, wheels, containers, cans, etc. In a right circular cylinder, the bases are equal circles, there are no "lateral edges," and the altitude is the perpendicular distance between the two bases. If the altitude of a right



circular cylinder is relatively small compared to its diameter, it is usually called a *disc*; if the altitude is considerably longer than its diameter, it is called a *rod* or a *tube*, according to whether it is solid or hollow.

The lateral area of a right circular cylinder will be seen from the fol-



lowing diagram to be given by $L.A.=2\pi Rh=\pi Dh$:

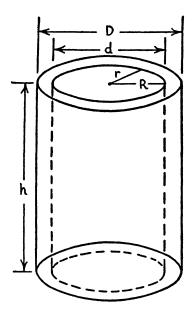
and the total area is

or,
$$T.A.=2\pi Rh + 2\pi R^2$$

or, $T.A.=2\pi R(h+R)$
$$=\pi D\left(h+\frac{D}{2}\right)$$

The volume of a right circular cylinder, like that of a right prism, equals the area of the base multiplied by the altitude; or

$$V = \pi R^2 h = \frac{\pi D^2}{4} h.$$



Hollow Cylinders. For such figures the following formulas will be found useful:

L.A. (inside) =
$$2\pi rh$$

L.A. (outside) = $2\pi Rh$
End area (one) = $\pi (R^2 - r^2)$
 $V = \pi h (R^2 - r^2)$
= $\frac{\pi h}{4} (D^2 - d^2)$

Fillet. The volume of a fillet is given by the product of its cross-sectional area multiplied by its length (or height).

EXAMPLE 1: Find the contents in gallons of a cylindrical tank 7 ft. in diameter and 14 ft. high, if filled to a level 9½ ft. above the bottom.

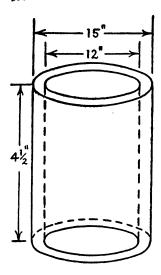
Solution:
$$V = \pi R^2 h$$

= $\left(\frac{22}{7}\right) \left(\frac{49}{4}\right) \left(\frac{19}{2}\right) = 365.75$ cu. ft.
1 cu. ft.=7½ gal.
365.75×7½=2743 gal., Ans.

Example 2: What is the area of the inside surface of an open cylindrical tank measuring 3½ ft. in height and 1½ ft. in diameter?

Solution:
$$L.A.=2\pi Rh$$

 $=2\left(\frac{22}{7}\right)\left(\frac{3}{4}\right)\left(\frac{7}{2}\right)=16.5 \text{ sq. ft.}$
 $B=\pi R^2 h$
 $=\left(\frac{22}{7}\right)\left(\frac{9}{16}\right)\left(\frac{7}{2}\right)=6.2 \text{ sq. ft.}$
Total area=22.7 sq. ft., Ans.



EXAMPLE 3: Find the weight of a section of cylindrical metal casting 4½ ft. long, with an inside diameter of 12" and an outside diameter of 15", if the material weighs 0.24 lb. per cu. in.

$$V = \frac{\pi h}{4} (D^2 - d^2)$$

$$V = \left(\frac{22}{7}\right) \left(\frac{9}{2}\right) \left(\frac{12}{4}\right) (225 - 144)$$

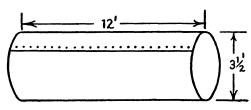
$$V = 3435 \text{ cu. in.}$$

$$Weight = 3435 \times 0.24 = 824 \text{ lb., } Ans.$$

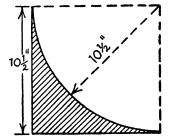
Exercise 66.

(For reference: 1 gal.=231 cu. in.; 1 cu. ft.= 7½ gal.; 1 cu. ft. water=62½ lb.)

- 1. What is the weight of a rectangular steel bar $48'' \times 4'' \times 1\frac{1}{2}''$, if the metal weighs .25 lb. per cu. in.?
- 2. Allowing 4" for overlapping at the seam along its entire length, how many sq. ft. of galvanized iron are required for this section of metal pipe?



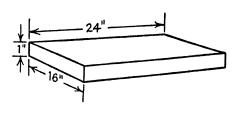
3. A fillet with the cross section shown is 14 ft. in length. How many cu. ft. of material are there in 20 such pieces?



- 4. Brass discs ½" thick are to be machined from 4" diameter stock.

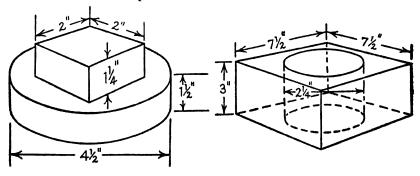
 (a) How many cu. in. of metal are there in each disc? (b) What is the weight of each disc if brass weighs .31 lb. per cu. in.?
- 5. An irregular piece of metal is placed in a cylindrical vessel 3 in. in diameter and partly full of water. If the water rises 3½ in., what is the volume of the piece of metal?

6. At 40¢ per lb., what is the cost of copper required to make 24 open pans with the dimensions shown, if sheet copper weighs .8 lb. to the square foot, and 10% is allowed for lapping and waste?

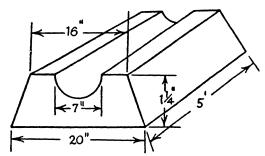


31/2

- 7. Find the weight of a cast-iron cylinder 2.80 in. in diameter and 2 ft. long, if cast iron weighs 448 lb. per cu. ft.
- 8. Hollow metal bars in the shape of a regular hexagon in 12 ft. lengths are to be plated with a special chromium finish. If the cross section of the bar is a regular hexagon 34" on a side, find the total surface to be plated on 100 such bars.
- 9. Laminations for an electrical machine are made of pieces of sheet iron with the shape and dimensions shown. What is the weight of 1000 such pieces, if the iron used weighs .48 lb. per sq. ft.?
- 10. A cylindrical hot water boiler has a diameter of 14" and stands 4' 8" high. How many gallons will it hold when full?
- 11. A rectangular block of gold metal measures 10"×8"×2". If it is hammered and rolled into sheets 8" square and .02" thick, how many such sheets will be obtained?
- 12. Find the volume of a cylindrical bronze ring having an inside diameter of 4%" and an outside diameter of 64", if it is 34" thick.
- 13. Find the volume of the solid iron plug with dimensions as shown.
- 14. A circular hole is drilled through the metal block as shown; what is the volume of the piece after the hole has been drilled?

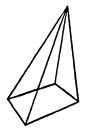


- 15. A rod of copper 14 ft. long and 2 sq. in. in cross section is melted and formed into a wire 1/8 in. in diameter. Find the length of the wire.
- 16. Concrete blocks like the one shown in the sketch are made in molds. If the sections are 5 ft. long and 71/4 in. high, how many cu. yd. of concrete are required for 48 such sections?

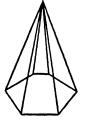


- 17. If 2 gallons of water are poured into a cylindrical jar 7 inches in diameter, how high will the level of the water rise?
- 18. Sections of reinforced concrete water main are hollow cylinders 12 ft. long and 4" thick. If the inside diameter is 48", and the concrete weighs 105 lb. per cubic foot, what is the weight of one such section?
- 19. A cylindrical paint can 14 in. high holds exactly 2 gallons. What is the diameter of the can?
- 20. In a building there are 2100 ft. of steam piping with a 12" outside diameter. How many sq. ft. of pipe surface does this represent?
- 21. If a bar of metal 2" in diameter weighs 10.2 lb. per foot of length, what is the weight per running foot of a bar 3" square of the same material?
- 22. A tunnel whose cross section is a semicircle 21 ft. high is ¼ mile long. How many cu. vd. of earth were removed when it was excavated?

Pyramids. Any solid figure, one of whose faces is a polygon and whose other faces are all triangles having a common vertex, is a pyramid.





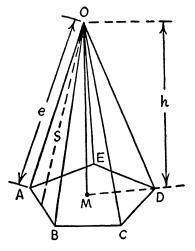




Oblique Pyramid Regular Square Regular Hexagonal Regular Pyramid

Tetrahedron

The altitude of any pyramid is the perpendicular distance from the

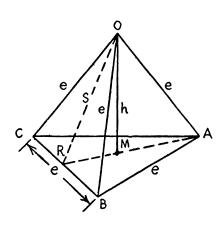


vertex (O) to the plane of the base. If the base is a regular polygon, and the altitude of the pyramid passes through the center of the base, the solid is a regular pyramid. In such a regular pyramid, all the lateral faces are obviously equal isosceles triangles; the altitude of any lateral face is known as the slant height of the pyramid, and is always greater than the altitude of the pyramid.

The lateral surface of a regular pyramid is given by $L.A.=\frac{1}{2}Ps$, where P=perimeter of the base and s=slant height. The total area, of course, is the lateral area plus the area of the base. The volume of any

pyramid, whether regular or not, equals 1/8 the area of its base multiplied by its altitude.

Regular Tetrahedron. A special case of a regular pyramid is the case of a regular triangular pyramid in which not only the base, but each of the three lateral faces, are all equilateral triangles. Such a figure is called



a regular tetrahedron, since all four faces are identical. If each of the six equal edges is denoted by e, then careful study of the figure will show that the following relations hold:

(1) OR=
$$s = \frac{e}{2}\sqrt{3}$$

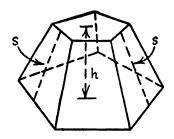
(2) AR=OR=
$$\frac{e}{2}\sqrt{3}$$

(3) AM=
$$\frac{e}{3}\sqrt{3}$$

(4) OM=
$$h = \sqrt{(OA)^2 - (AM)^2}$$

= $\sqrt{e^2 - \left(\frac{e\sqrt{3}}{3}\right)^2} = \frac{e}{3}\sqrt{6}$

Frustum of a Pyramid. If a portion of a pyramid including the vertex is cut off by a plane parallel to the base, the part left is called the frustum



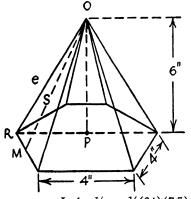
of the pyramid. Thus in the frustum of a regular pyramid each lateral face is an isosceles trapezoid; all these lateral faces are equal to one another, and the slant height of the frustum is the altitude of the trapezoid. The altitude of the frustum is the perpendicular distance between the two bases, which are similar regular polygons.

The lateral area of the frustum of a regular pyramid equals half the sum of

the perimeters of the bases multiplied by the slant height, or

$$L.A.=\frac{1}{2}(P+p)s.$$

The volume of a regular frustrum is given by $V=\frac{1}{2}h(B+b+\sqrt{Bb})$, where b and B are the areas of the upper and lower bases, respectively.



Example 1: Find the lateral area and volume of a regular hexagonal pyramid whose altitude is 6", if

the sides of the base are 4" each.

SOLUTION:

$$(OR)^{2} = (OP)^{2} + (PR)^{2}$$

$$e^{2} = 4^{2} + 6^{2} = 16 + 36 = 52$$

$$(OM)^{2} = (RM)^{2} + (OR)^{2}$$

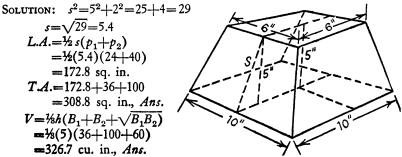
$$s^{2} = 4 + 52 = 56$$

$$s = \sqrt{56} = 7.5$$

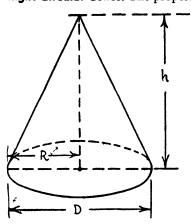
L.A.=
$$\frac{1}{2}ps = \frac{1}{2}(24)(7.5) = 90.0 + \text{ sq. in., } Ans.$$

 $V = \frac{1}{3}Bh = \frac{1}{3}[(6)(4\sqrt{3})(6)] = 83.0 + \text{cu. in., } Ans.$

Example 2: Find the total area and volume of the frustum of a square pyramid with dimensions as shown.

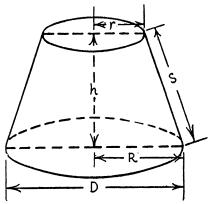


Right Circular Cones. The properties of right circular cones are analogous



to those of regular pyramids, of which, indeed, the cone can be considered as the limiting case as the number of sides is increased indefinitely. Hence we have:

L.A.=
$$\frac{1}{2}$$
 Cs= $\frac{1}{2}$ (2 π R)s= π Rs
T.A.= π R²+ π Rs= π R(R+s)
 $V=\frac{1}{2}$ Bh= $\frac{1}{2}$ 3 π R²h= $\frac{\pi D^2 h}{12}$



Similarly for the frustum of a regular cone:

$$L.A. = \frac{1}{2}(C+c)s$$

$$= \frac{1}{2}(2\pi R + 2\pi r)s$$

$$= \pi s(R+r).$$

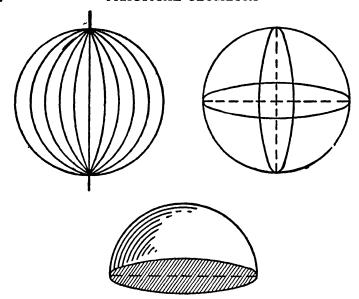
$$T.A. = \pi s(R+r) + \pi R^2 + \pi r^2$$

$$= \pi [(R+r)s + R^2 + r^2]$$

$$V = \frac{1}{3}h[\pi R^2 + \pi r^2 + \sqrt{\pi R^2 + \pi r^2}]$$

$$= \frac{1}{3}\pi h[R^2 + r^2 + Rr]$$

Sphere. In practical use, the sphere or ball finds its commonest application where friction between moving parts is to be a minimum, as in ball bearings, or where the symmetry and "perfect beauty" of a sphere is attractive, as in ornamental parts. The sphere is a "closed" curved surface, every point on which is equally distant from a point within called the center. A sphere may also be thought of as the surface generated by revolving a semicircle about its diameter as an axis. A plane passed through the center of a sphere divides it into two equal hemispheres. The base of each hemisphere is a circle whose diameter is the same as that of the sphere; they are known as great circles.



The surface of a sphere is found to be four times that of a great circle of the sphere, or

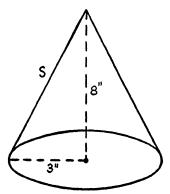
$$A = 4\pi R^2 = \pi D^2$$
;

and the volume is given by

$$V = \frac{4}{3}\pi R^3 = \frac{\pi D^3}{6}$$

EXAMPLE 1: Find the total area and volume of a right circular cone if the altitude is 8" and the diameter of the base is 6".

Solution:



 $s = \sqrt{8^2 + 3^2} = \sqrt{73} = 8.6$

$$L.A.=\pi Rs$$

 $=(^{2}\%)(3)(8.6)=81.1 \text{ sq. in.}$
 $T.A.=L.A.+(^{2}\%)(9)$
 $=81.1+28.3=109.4 \text{ sq. in., } Ans.$
 $V=\pi R^2h=(^{2}\%)(9)(8)=$
 $226.4 \text{ cu. in., } Ans.$

Example 2: Find the lateral area and volume of the frustum of a right circular cone whose altitude is 10", and the diameters of whose bases are 8" and 18", respectively.

$$s^{2}=10^{2}+5^{2}$$

$$s=\sqrt{100+25}=\sqrt{125}=11.2$$

$$L.A.=\pi s(R+r)$$

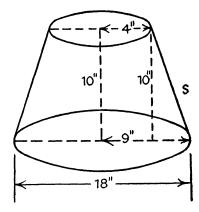
$$=(2\%)(11.2)(9+4)=$$

$$44.3 \text{ sq. in., } Ans.$$

$$V=\frac{1}{3}\pi h[R^{2}+r^{2}+Rr]$$

$$=(\frac{1}{3})(\frac{2\%}{10})[81+16+36]$$

$$=1393+\text{ cu. in., } Ans.$$



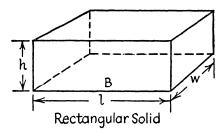
EXAMPLE 3: A hollow metal container is in the shape of a hemisphere whose diameter is 42 cm. What is its capacity?

Solution:
$$V = \frac{4}{3}\pi R^3(\frac{1}{2})$$

= $(\frac{4}{3})(\frac{2}{7})(21^3)(\frac{1}{2}) = 19,404$ cu. cm., Ans.

SUMMARY OF FORMULAS

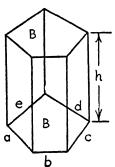
Areas and Volumes of Solid Figures



$$L.A.=ph=2h(l+w)$$

$$T.A.=2(lw+wh+wl)$$

$$V=lwh=Bh$$

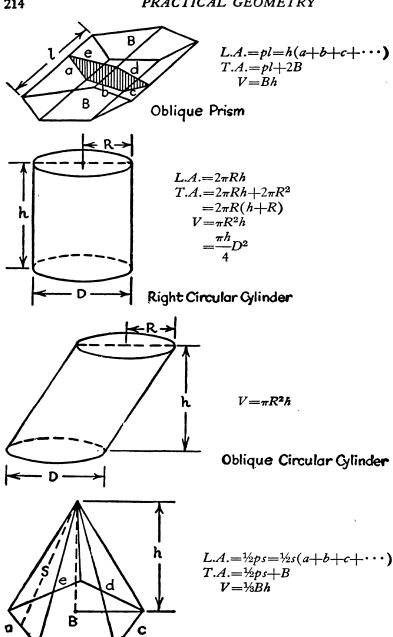


$$L.A.=ph=h(a+b+c+\cdots)$$

$$T.A.=ph+2B$$

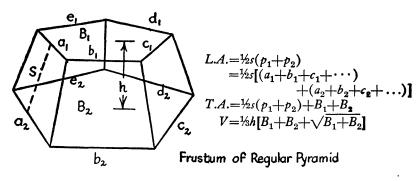
$$V=Bh$$

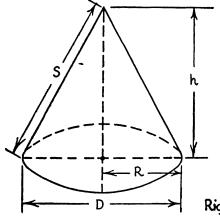
Right Prism



Regular Pyramid

b





$$L.A. = \pi Rs$$

$$T.A. = \pi Rs + \pi R^{2}$$

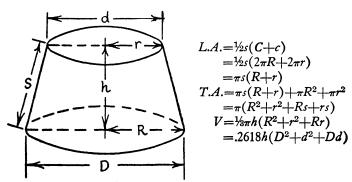
$$= \pi R(s+R)$$

$$V = \frac{1}{2}\pi R^{2}h$$

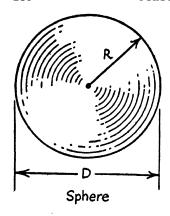
$$= \frac{\pi D^{2}h}{12}$$

$$= .2618D^{2}h$$

Right Circular Cone



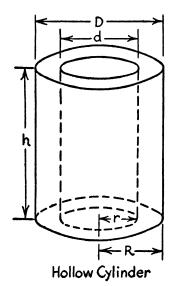
Frustum of Right Circular Cone



$$A = 4\pi R^2 = 12.566R^2 = \pi D^2$$

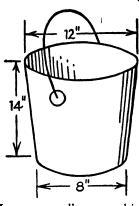
$$V = \frac{4}{3}\pi R^3 = 4.1888R^3$$

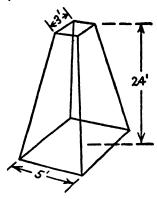
$$= \frac{\pi D^3}{6} = .5236D^3$$



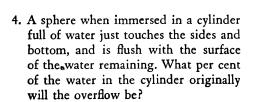
$$V = \pi h (R^2 - r^2)$$
= $\frac{\pi h}{4} (D^2 - d^2)$

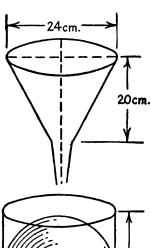
Exercise 67.



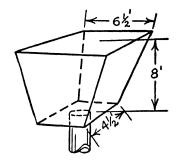


- 1. How many gallons can this bucket hold, if it has the form of a frustum of a right circular cone with dimensions as shown?
- 2. A concrete foundation pillar 24 ft. high is a frustum of a square pyramid whose bases are 3 ft. and 5 ft. on a side. How many cu. yd. of concrete are required for the pillar?
- 3. A funnel measures 24 cm. across the top, and 20 cm. from top to bottom, excluding the stem. Approximately how many cu. cm. of liquid will it hold when full?

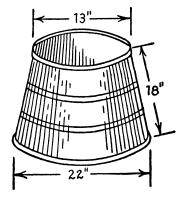




- 5. How many sq. in. of sheet metal will be needed to make a pail 12" in diameter at the bottom and 14" across at the top, with a slant height of 18"?
- 6. The altitude of a regular hexagonal pyramid is 17½"; the hexagonal base measures 4" across the flats. Find the volume of the pyramid.
- 7. A feed hopper is in the form of the frustum of a square pyramid with dimensions shown. Find its cubic contents when filled to its maximum height of 8 ft.

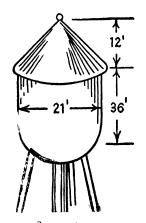


- 8. A conical pile of sand measures 66 ft. around the circumference of its base. If the slope of the pile is 45°, how many cu. yd. of sand are there in the pile?
- 9. A parchment lamp shade has the shape of the frustum of a circular cone with the dimensions shown; find the amount of material required to make it up.
- 10. A cylindrical "capsule" with hemispherical ends has a diameter of 18" and is 4½ feet in total length. Find its volume.

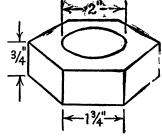


- 11. A regular triangular prism of glass measures 16.2 cm. in length; the side of each base is 1.8 cm. long. Find the lateral surface of the prism.
- 12. Find the volume of metal in a hollow sphere if the metal is 1½" thick and the inside diameter equals 6".
- 13. A cone pulley is a frustum of a cone with an altitude of 10½"; the diameters of the bases are 4" and 6", respectively. If a 1" hole is drilled through the pulley, find the volume of the pulley.
- 14. Find the ratio between the surfaces of two spheres whose radii are 3" and 6".

15. A water tank in the shape of a cylinder with a hemispherical bottom and a conical top has the dimensions shown. What is its maximum capacity in gallons?

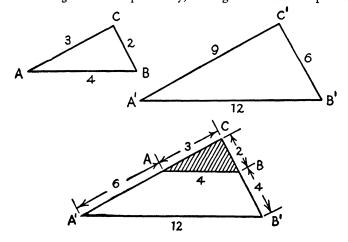


16. A 2" hole is drilled through a hexagonal piece of stock 34" thick and 134" across the flats. Find the volume of metal in the finished piece.



19. SIMILAR FIGURES

Similar Triangles. It was previously pointed out that any two (or more) triangles having the same shape, although differing in size, were said to be *similar triangles*. More specifically, having the "same shape" means



that the corresponding angles of the two triangles are respectively equal, and that their corresponding sides are in proportion. Thus: $\angle A = \angle A'$,

$$\angle B = \angle B'$$
, and $\angle C = \angle C'$; also, $\frac{AC}{A'C'} = \frac{AB}{A'B'} = \frac{BC}{B'C'}$

In other words, in this particular

instance, any pair of corresponding sides of the two triangles has the ratio 3:1, (or 1:3); thus:

$$\frac{AC}{A'C'} = \% = \frac{1}{3}; \frac{AB}{A'B'} = \frac{4}{12} = \frac{1}{3};$$

$$\frac{B'C'}{BC} = \% = 3:1; \frac{A'C'}{AC} = \% = 3:1; \text{ etc.}$$

As a matter of fact, *congruent* triangles may be regarded as a "special case" of similar triangles whose corresponding sides are in the ratio of 1:1.

Conditions for Similarity. Triangles are similar under any one of the following conditions:

- (1) if all three pairs of corresponding angles are equal;
- (2) if any two pairs of corresponding angles are equal;
- (3) if one pair of corresponding angles is equal, and the sides including them are in proportion;
- (4) if all three pairs of corresponding sides are in proportion;
- (5) if they are right triangles having one pair of acute angles equal.

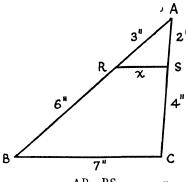
Proportional Parts. As has just been seen, if two triangles are similar, their corresponding sides are in proportion; or

$$\frac{a}{a'} = \frac{b}{b'} = \frac{c}{c'}$$

$$\% = \frac{5}{10} = \frac{7}{14} = (\frac{1}{2}).$$
Or again; $\frac{a}{b} = \frac{a'}{b'}$; $\frac{a}{c} = \frac{a'}{c'}$; $\frac{b}{c} = \frac{b'}{c'}$

$$\% = \frac{9}{10}$$
; $\frac{3}{12} = \frac{9}{14}$; $\frac{5}{12} = \frac{1}{14}$.

Moreover, if a line (RS) is drawn parallel to any side (BC) of a triangle, it divides the other two sides into proportional parts, since the triangle



cut off by the line is similar to the original triangle. Thus if RS divides AB in the ratio of 3:6 (or 1:2), it will also divide AC in the ratio of 1:2 (2:4). In other words,

$$\frac{AR}{RB} = \frac{AS}{SC}$$
, or $\% = \frac{24}{4}$.

Also, the length of RS can be determined if BC is known, for:

$$\frac{AR}{AB} = \frac{RS}{BC}$$
, or $\% = \frac{x}{7}$; $x = 2\%$.

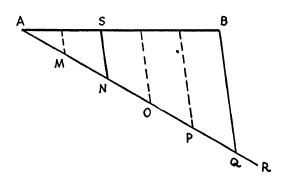
Or again,
$$\frac{RS}{BC} = \frac{AS}{AC}$$
, or $\frac{x}{7} = \frac{2}{3}$; $x = 2\frac{1}{3}$.

Furthermore, any segment is to the entire side as the corresponding segment is to the other side; i.e.,

$$\frac{AR}{AB} = \frac{AS}{SC}$$
, or $\frac{3}{3+6} = \frac{2}{2+4}$; and $\frac{RB}{AB} = \frac{SC}{AC}$, or $\frac{6}{3+6} = \frac{4}{2+4}$.

Dividing a Line into a Given Ratio. A simple method for dividing a given line into any number of parts having any desired ratio is the following construction, based on similar triangles.

(a) Suppose that the line AB is to be divided into two parts having the

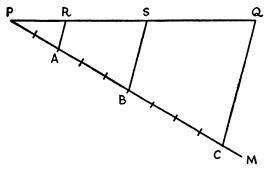


ratio 2:3. At any convenient angle, draw an indefinite line through A. On AR step off five convenient equal segments, AM, MN, NO, OP, and PQ. Join Q with B, and through N construct NS || QB. The two required segments are AS and SB.

For, by the construction, $\triangle ANS$ is similar to (\sim) $\triangle AQB$; therefore

$$\frac{AN}{NQ} = \frac{AS}{SB} = \frac{2}{3}$$
.

(b) Suppose that a given line PQ is to be divided into three parts having the ratio 2:3:4; a similar procedure is followed. An indefinite line PM



is drawn at any convenient angle to PQ; 9 equal segments are then stepped off on PM, beginning at P and ending at C. Point C is joined with Q, and lines constructed through A and B, respectively, parallel to QC, and intersecting PQ in R and S. The

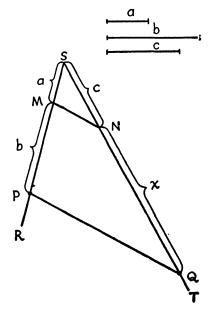
required segments are PR, RS and SQ; for

PA:AB:BC=PR:RS:SQ=2:3:4

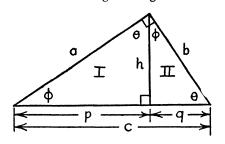
Constructing a Fourth Proportional. The same principle may be used to construct a fourth proportional to three given lines; for example, find

the fourth proportional (x) to the given segments a, b and c. On any convenient angle RST with indefinite sides, lay off the given segments a, b and c as shown. Join the ends M and N of segments a and c; through P, the end of segment b, construct a line parallel to MN, intersecting ST in Q. Then NQ is the required fourth proportional x: for

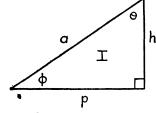
$$\frac{SM}{MP} = \frac{SN}{NQ}, \text{ or } \frac{a}{b} = \frac{c}{x}$$

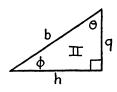


The Altitude upon the Hypotenuse. A little consideration will show that if the altitude of a right triangle is drawn to the hypotenuse, the two tri-



angles thus formed are not only similar to each other, but each is similar to the original triangle as well. As a result, the following relations hold; they are occasionally useful in computations and in deriving other properties of such figures:



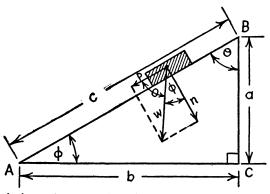


(1)
$$\frac{h}{p} = \frac{q}{h}$$
, or $h^2 = pq$, $h = \sqrt{pq}$.

(2)
$$\frac{a}{p} = \frac{p+q}{a}$$
, or $a^2 = p \ (p+q)$; $a^2 = pc$, or $a = \sqrt{pc}$.

(3)
$$\frac{b}{q} = \frac{p+q}{b}$$
, or $b^2 = q (p+q)$; $b^2 = qc$, or $b = \sqrt{qc}$.

Practical Problem. A useful application of similar triangles occurs in connection with a study of forces acting on a body on an inclined plane.



ular) push upon the plane. Hence:

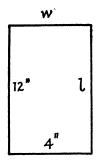
Thus the triangle of which w and p (the downward pull of the weight, and the pull along the inclined plane, respectively) are two sides of a triangle is similar to \triangle ABC; so is the triangle having w and n for two of its sides, where n is the "normal" (i.e., perpendic-

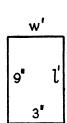
$$\frac{p}{w} = \frac{a}{c}$$
, or $p = \left(\frac{a}{c}\right)w$; $\frac{n}{w} = \frac{b}{c}$, or $n = \left(\frac{b}{c}\right)w$; $\frac{p}{n} = \frac{a}{b}$.

In other words, if a:b, for example, equals 1:2, then the pull down the plane is half as great as the pressure exerted perpendicularly against the plane; and so on.

Similar Rectangles. Triangles, of course, are not the only geometric figures which may be similar in shape. Thus if the corresponding sides of two rectangles are in proportion, the

of two rectangles are in proportion, the rectangles are said to be similar. Here





$$\frac{w}{l} = \frac{w'}{l'}$$
, or $l = \frac{l}{w'} = \frac{l}{l'}$.

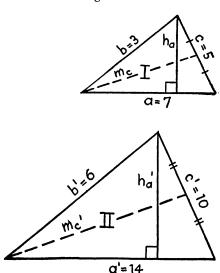
Moreover, the perimeters of two similar rectangles are in the same ratio as any two corresponding sides; i.e.,

$$\frac{P}{P'} = \frac{l}{l'} = \frac{w}{w'}$$
, or $\frac{32}{4} = \frac{12}{9} = \frac{4}{3}$.

It should also be noted that any two squares are "automatically" similar, and that therefore their perimeters are also

in the same ratio as the corresponding sides of the squares.

General Properties of Similar Triangles. This property of the perimeters of similar rectangles holds true of similar triangles also; in fact, in two



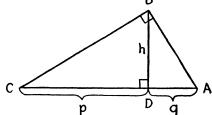
similar triangles, any two corresponding "parts"—altitudes, medians, angle-bisectors—have the same ratio as a pair of corresponding sides; thus in similar triangles I and II we have:

$$\frac{P}{P'} = \frac{ha}{ha'} = \frac{mc}{mc'} = \frac{a}{a'} = \frac{b}{b'} = \frac{c}{c'} = \frac{1}{2};$$

the same ratio (1:2) would likewise hold for any other pair of corresponding altitudes or corresponding medians.

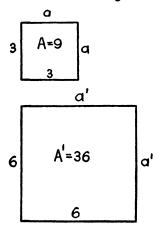
Exercise 68.

- 1. Two similar rectangles have respective bases of 6" and 15". If the altitude of the first is 10", what is the perimeter of the second rectangle?
- 2. The base of a triangle is 6 ft. and its altitude is 4 ft. If the corresponding base of a similar triangle is 18 ft., what is the area of the second triangle?
- 3. If AD=8 and AC=18, find the length of AB; the length of BD.
- 4. If h=12 and q=9, find CA and CB.



- 5. A tree casts a shadow 90 ft. long at the same time that a nearby post 6 ft. high casts a shadow 4 ft. long. How high is the tree?
- 6. The base of a triangle is 20", and the other sides are 10" and 16". A line parallel to the base cuts off 2" from the lower end of the shorter side. Find (a) the segments of the other side, and (b) the length of the parallel line.
- 7. The sides of a right triangle are 9", 12" and 15". Find (a) the altitude to the hypotenuse, and (b) the segments of the hypotenuse into which this altitude divides it.
- 8. The bases of a trapezoid are 6" and 8", and the other two sides are 4" and 5" respectively. How far must each of these latter sides be produced before they meet in a point?

Areas of Similar Figures. It will be noted that in the two squares here

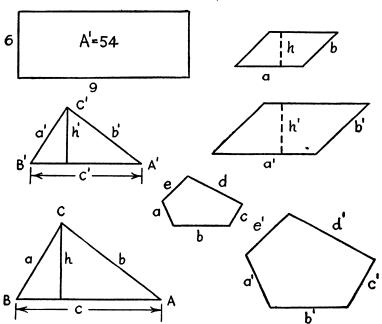


shown, the ratio of the sides is 1:2, while the ratio of their areas is 1:4; or, doubling the side multiplies the area by four, and not by two. Similarly, tripling the sides of a rectangle multiplies the area by 9 instead of by 3. In short, the areas of any two similar figures are to each other as the squares of their respective sides, or the squares of any of their corresponding dimensions. Thus,

Area
$$\triangle$$
 ABC $=$ $\frac{a^2}{a'^2} = \frac{b^2}{b'^2} = \frac{c^2}{c'} = \frac{h^2}{h'^2} = \frac{P^2}{P'^2}$, where P and P' represent their perimeters. So also in the case of all similar polygons, i.e., polygons having their respective angles



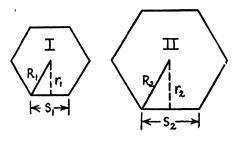
equal and their corresponding sides proportional: the areas of such polygons are to each other as the squares of their corresponding sides, altitudes, etc.



Regular Polygons; Circles. It is easily seen that if any two *regular* polygons have the same number of sides they must be similar. The *perimeters* of any two such regular polygons are to each other as any two correspond-

ing sides; so also is the ratio of their corresponding radii and apothems. Expressed symbolically, we have:

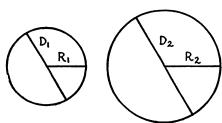
$$\frac{P_I}{P_{II}} = \frac{s_1}{s_2} = \frac{R_1}{R_2} = \frac{r_1}{r_2}$$
, where P_I and P_{II} denote their perimeters, R_1 and R_2 their radii, r_1 and r_2 their apothems, and s_1 and s_2 their sides, respec-



tively. The areas of two regular polygons having the same number of sides are in the same ratio as the squares of their corresponding parts: thus

$$\frac{A_{I}}{A_{II}} = \frac{s_1^2}{s_2^2} = \frac{R_1^2}{R_2^2} = \frac{r_1^2}{r_2^2} = \frac{P_1^2}{P_{II}^2}.$$

In the case of circles the relations are very much the same; in a sense, any two circles may be regarded as "similar figures." The perimeters (i.e., circumferences) of any two circles are to each other as their respective radii or diameters; their areas, however, are to each other as the



radii, diameters, or circumferences; or, $\frac{C_1}{C_2} = \frac{R_1}{R_2} = \frac{D_1}{D_2}$, and $\frac{A_1}{A_2} = \frac{R_1^2}{R_2^2} = \frac{D_1^2}{D_2^2} = \frac{C_1^2}{C_2^2}$.

squares of their corresponding

Example 1: The distances across the flats of two hexagonal plates are 1" and 1½", respectively. What is the ratio of their cross-sectional areas?

Solution:
$$\frac{A_1}{A_2} = \frac{(1)^2}{(1\frac{1}{2})^2} = \frac{\frac{1}{9}}{4} = \frac{4}{9}$$
, Ans.

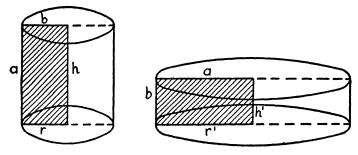
Example 2: Two circular discs are 3" and 5" in diameter, respectively. How many times larger than the first disc is the second?

Solution:
$$\frac{A_2}{A_1} = \frac{5^2}{3^2} = \frac{25}{9} = 2\%$$
 times as large, Ans.

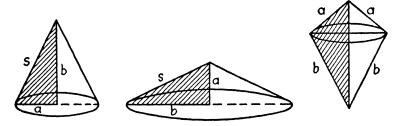
Example 3: The area of one circular plate is twice that of another. Find the ratio of their circumferences.

Solution:
$$\frac{A_1}{A_2} = \frac{R_1^2}{R_2^2} = \left(\frac{R_1}{R_2}\right)^2$$
$$\left(\frac{R_1}{R_2}\right) = \sqrt{\frac{2}{1}} = \sqrt{2} = 1.41$$
$$\frac{C_1}{C_2} = \frac{R_1}{R_2} = 1.41, \ \textit{Ans.}$$

Similar Solids of Revolution. A right circular cylinder may be regarded as having been formed by revolving a rectangle about either of its sides as an axis of rotation; the side of the rectangle about which it is revolved becomes the altitude of the cylinder, and the other side becomes the radius of the base. In the same manner, a right circular cone can be regarded as the solid that is formed by revolving a right triangle about

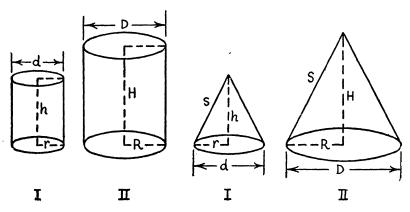


either of its sides as an axis; the side around which it is revolved becomes the altitude, the other side becomes the radius of the base, and the hypotenuse becomes the slant height. If a right triangle is revolved around



the hypotenuse as an axis, two circular cones are formed (one inverted), having a common base, and a *combined altitude* equal to the hypotenuse.

If now we consider cylinders and cones of revolution formed from similar rectangles and similar right triangles, respectively, we have *similar solids of revolution*; their *areas*, lateral and total, are to each other as the *squares* of their corresponding dimensions, and their *volumes* are to each other as the *cubes* of their corresponding dimensions.



Thus for similar cylinders of revolution:

$$\begin{split} &\frac{\text{L.A.}_{\text{I}}}{\text{L.A.}_{\text{II}}} = &\frac{\text{T.A.}_{\text{I}}}{\text{T.A.}_{\text{II}}} = &\frac{h^2}{H^2} = \frac{r^2}{R^2} = &\frac{d^2}{D^2};\\ &\frac{\text{V}_{\text{I}}}{\text{V}_{\text{II}}} = &\frac{h^3}{H^3} = &\frac{r^3}{R^3} = &\frac{d^3}{D^3}. \end{split}$$

And for similar cones of revolution:

$$\begin{split} & \frac{\text{L.A.}_{\text{I}}}{\text{L.A.}_{\text{II}}} = & \frac{\text{T.A.}_{\text{I}}}{\text{T.A.}_{\text{II}}} = \frac{h^2}{H^2} = \frac{r^2}{R^2} = \frac{d^2}{D^2} = \frac{s^2}{S^2}; \\ & \frac{\text{V}_{\text{I}}}{\text{V}_{\text{II}}} = & \frac{h^3}{H^3} = \frac{r^3}{R^3} = \frac{d^3}{D^3} = \frac{s^3}{S^3}. \end{split}$$

Spheres. Just as any two circles may be regarded as similar, so any two spheres may be regarded as similar. Therefore we have

$$\frac{A_{I}}{A_{II}} = \frac{r^2}{R^2} = \frac{d^2}{D^2}$$
, and $\frac{V_{I}}{V_{II}} = \frac{r^3}{R^3} = \frac{d^3}{D^3}$.

Example 1: Two cylindrical tin cans are similar, i.e., their heights and diameters are in the proportion of 2:3. Find (a) the ratio of their lateral surfaces; (b) the ratio of their volumes.

Solution:
$$\frac{\text{L.A.}_{\text{I}}}{\text{L.A.}_{\text{II}}} = \frac{2^2}{3^2} = \%$$
, Ans. $\frac{\text{V}_{\text{I}}}{\text{V}_{\text{II}}} = \frac{2^3}{3^3} = \%$, Ans.

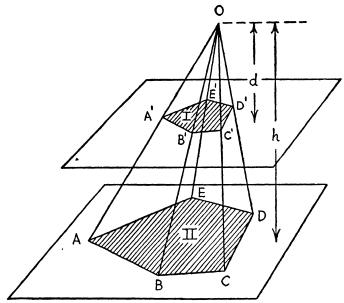
EXAMPLE 2: A right circular cone has a diameter of 4" and an altitude of 5". Another cone, similar to the first, has an altitude of 10". Find (a) the diameter of the second cone; (b) the ratio of their total areas; (c) how many times larger in volume the second cone is than the first.

Solution: (a)
$$\% = \frac{x}{10}$$
; $5x = 40$; $x = 8$, Ans.

(b)
$$\frac{\text{T.A.}_{\text{I}}}{\text{T.A.}_{\text{IJ}}} = \frac{4^2}{5^2} = \frac{16/2}{5}$$
, Ans.

(c)
$$\frac{V_{11}}{V_1} = \frac{5^3}{4^3} = \frac{125}{4^3} = 1^{61} \%_4$$
 times as large, Ans.

Section of Pyramid Parallel to the Base. If in any pyramid, whether a regular pyramid or an oblique pyramid, a plane section is passed parallel to the base, the polygon formed is similar to the base, and the pyramid



"cut off" is similar to the original pyramid. Furthermore, the lateral edges will be divided in the ratio of d:(h-d), where d is the distance of the cutting plane below the vertex, and h is the original altitude. Or:

$$\frac{OA'}{OA} = \frac{OB'}{OB} = \frac{OC'}{OC} (\text{etc.}) = \frac{d}{h};$$
also,
$$\frac{A'B'}{AB} = \frac{B'C'}{BC} = \frac{C'D'}{CD} = (\text{etc.}) = \frac{d}{h}; \text{ and}$$

$$\frac{\text{area I}}{\text{area II}} = \frac{(OA')^2}{(OA)^2} = \frac{(A'B')^2}{(AB)^2} = \frac{d^2}{h^2}.$$

Exercise 69.

- 1. If the radius of a circle is cut in half, how is its circumference changed? its area?
- 2. The areas of two circles are as 4:9; if the radius of the larger circle is 12 inches, what is the circumference of the smaller circle?
- 3. If the edge of a cube is doubled, how is its area changed? its volume?
- 4. The diameters of two circles are 6" and 8" respectively. Find (a) the ratio of their circumference, and (b) the ratio of their areas.
- 5. The circumference of a circle is 20". What is the circumference of a circle having twice the area of the given circle?

- 6. If the diameter of a cylindrical shaft is diminished by 10%, how is its circumference changed? the area of its cross section?
- 7. A water storage tank is fed by two pipe lines, one 8" and one 6" in diameter. If these are to be replaced by a single pipe line having the same capacity as the two combined, what diameter pipe should be used? (Hint: $\pi R^2 + \pi r^2 = \pi x^2$.)
- 8. A rectangular zinc cut for photoengraving is reduced "three-fourths"; what is the ratio of the areas involved?
- 9. If the diameter of a water main is made half again as large, what is the per cent of increase in the capacity of the pipe? (*Hint*: compare the cross-sectional areas.)
- 10. Find the ratio of the volume of two spheres if their areas are in the ratio of 3:1.
- 11. Find the lateral area and the volume of a cone of revolution if the radius of the base is 8" and the slant height forms an angle of 60° with the plane of the base.
- 12. A cylindrical container 8" high has a diameter of 4". If each dimension is increased by 25%, what is the ratio of the new total surface to the original total surface? What is the per cent of increase in total surface?
- 13. An equilateral triangle whose side is 6" is revolved about one of its sides as an axis. Find the total surface and volume of the solid generated.
- 14. The area of the base of a circular cone is 108 sq. in., and its altitude is 6". If a section is passed parallel to the base and 4" above it, what is the area of the base of the cone cut off?
- 15. If a cylindrical metal drum used for shipping chemicals has each dimension increased by 20%, what is the per cent of increase in its capacity?
- 16. If the inside diameter of a pipe is increased 50%, how much more water will flow through it at the same rate in the same amount of time?
- 17. If the height of a cylinder is cut in half, and the diameter is doubled, what is the change in volume?
- 18. A micro-photograph was enlarged "20 diameters." How many times larger than the original is the area of the photograph?
- 19. One of two circular water pipes is 4" in diameter, and the other is 8". (a) How many times larger is the cross-sectional area of the second? (b) How much more water will flow through the second pipe?
- 20. Because of cloudy weather a photographer enlarged the diaphragm (circular opening) of his camera from a diameter of 0.4 cm. to 0.6 cm. By what per cent did this increase the area of the opening?

TABLE OF TANGENTS, COSINES, AND SINES								
	Tangent	Cosine	Sine	•		Tangent	Cosine	Sine
Anı		$(ad_1.)$	(opp.)		Angle	/	(adj.)	(OPP.)
	$(\overline{adj.})$	$(\overline{hyp.})$	$\left(\overline{hyp.}\right)$		0	(adj.)	$(\overline{hyp.})$	$(\overline{hyp.})$
0	° .0000	1.0000	.0000	T	45°	1.0000	.7071	.7071
	° .0175	.9998	.0175	-1	45°	1.0000 1.0355	.7071 .6947	.7071 .7193
	.0349	.9994	.0349	-1	47°	1.0724	.6820	.7314
	0524	.9986	.0523	-	48°	1.1106	.6691	.7431
	.0699	.9976	.0698	1	49°	1.1504	.6561	.7547
_				1				
	° .0875	.9962	.0872	1	50°	1.1918	.6428	.7660
	° .1051	.9945	.1045	-	51°	1.2349	.6293	.7771
	° .1228	.9925	.1219	1	52° 53°	1.2799	.6157	.7880
	° .1405 ° .1584	.990 3 .9877	.1392	1		1.3270	.6018	.7986
	.1564	.90//	.1564	1	54°	1.3764	.5878	.8090
10		.9848	.1736	1	55°	1.4281	.5736	.8192
11		.9816	.1908	1	56°	1.4826	.5592	.8290
12		.9781	.2079		57°	1.5399	.5446	.8387
13		.9744	.2250		58°	1.6003	.5299	.8480
14	.2493	.9703	.2419		59°	1.6643	.5150	.8572
15		.9659	.2588	1	60°	1.7321	.5000	.8660
16		.9613	.2756	ŀ	61°	1.8040	.4848	.8746
17		.9563	.2924	- 1	62°	1.8807	.4695	.8829
18		.9511	.3090	-	63°	1.9626	.4540	.8910
19	° .3443	.9455	.3256	-	64°	2.0503	.4384	.8988
20	° .3640	.9397	.3420	١	65°	2.1445	.4226	.9063
21		.9336	.3584	- 1	66°	2.2460	.4067	.9135
22		.9272	.3746	- [67°	2.3559	.3907	.9205
23		.9205	.3907	- 1	68°	2.4751	.3746	.9272
24	° .4452	.9135	.4067	١	69°	2.6051	.3584	.9336
25	° .4663	.9063	.4226	١	70°	2.7475	.3420	.9397
26	° .4877	.8988	.4384	- 1	71°	2.9042	.3256	.9455
27		.8910	.4540	1	72°	3.0777	.3090	.9511
28	° .5317	.8829	.4695	- 1	73°	3.2709	.2924	.9563
29	° .5543	.8746	.4848	١	74°	3.4874	.2756	.9613
30	° .5774	.8660	.5000	1	75°	3.7321	.2588	.9659
31		.8572	.5150	-	76°	4.0108	.2419	.9703
32	.6249	.8480	.5299	-	77°	4.3315	.2250	.9744
33	° .6494	.8387	.5446	1	78°	4.7046	.2079	.9781
34	° .6745	.8290	.5592	١	79°	5.1446	.1908	.9816
35	° .7002	.8192	.5736	1	80°	5.6713	.1736	.9848
36		.8090	.5878	١	81°	6.3138	.1564	.9877
37		.7986	.6018	1	82°	7.1154	.1392	.9903
38		.7880	.6157	1	83°	8.1443	.1219	.9925
39	.8098	.7771	.6293	1	84°	9.5144	.1045	.9945
40	.8391	.7660	.6428	Į	85°	11.4301	.0872	.9962
41		,7547	.6561	١	86°	14.3007	.0698	.9976
42	.9004	.7431	.6691	١	87°	19.0811	.0523	.9986
43		.7314	.6820	1	88°	28.6363	.0349	.9994
44	9657	.7193	.6947	- 1	89°	57.2900	.0175	.9998
45	° 1.0000	.7071	.7071		90°		.0000	1.0000

CHAPTER IV

SHOP TRIGONOMETRY

William L. Schaaf

20. USING TRIGONOMETRIC FUNCTIONS

В

Similar Triangles. Consider the series of right triangles AB_1C_1 , AB_2C_2 , etc. Since they all have the angle A in common, the triangles are similar to each other. Hence

the ratios of the corresponding pairs of sides are equal; or

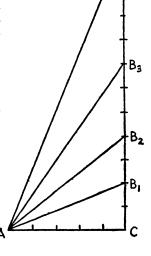
$$\frac{B_{1}C_{1}}{AC_{1}} = \frac{B_{2}C_{2}}{AC_{2}} = \frac{B_{3}C_{3}}{AC_{3}}$$
$$= \frac{B_{4}C_{4}}{AC_{4}} = k,$$

where k represents some numerically constant value, independent of the units of measure used. In

other words, the value of k could be used as a measure of angle A. Furthermore, if we consider another series of right triangles having one side fixed, but with the angle at A varying, then the series of ratios is not constant, but varies with the size of the angle A; if the angle increases, the ratio increases, and if the angle decreases, the ratio decreases. For example:

$$\frac{B_1C}{AC} = \% = .4;$$
 $\frac{B_3C}{AC} = \% = 1.4;$

$$\frac{B_2C}{AC} = \% = .8;$$
 $\frac{B_4C}{AC} = \frac{1\%}{2.4} = 2.4;$ etc.



BA

B4

B₃

Ca

 C_2

In any right triangle, the ratio of the side opposite an acute angle to the side adjacent to it is called the tangent of that angle; this is written:

tan
$$A = \frac{BC}{AC} = \frac{a}{b} = \frac{\text{opposite side}}{\text{adjacent side}}$$
.

Similarly:
$$\tan B = \frac{AC}{BC} = \frac{b}{a}$$
.

Trigonometric Ratios. In the same way, any other pair of sides of the right triangle might be used to form a ratio which can be regarded as a measure of the angle. Such ratios are called *trigonometric functions*; their names and definitions are given below:

$$\sin A = \frac{\text{opposite side}}{\text{hypotenuse}} = \frac{a}{c} \qquad \text{sec } A = \frac{\text{hypotenuse}}{\text{adjacent side}} = \frac{c}{b}$$

$$\cos A = \frac{\text{adjacent side}}{\text{hypotenuse}} = \frac{b}{c} \qquad \text{csc } A = \frac{\text{hypotenuse}}{\text{opposite side}} = \frac{c}{a}$$

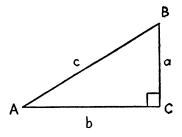
$$\tan A = \frac{\text{opposite side}}{\text{adjacent side}} = \frac{a}{b} \qquad \text{cot } A = \frac{\text{adjacent side}}{\text{opposite side}} = \frac{b}{a}$$

It will be sufficient for most practical purposes to use the three functions in the first column, viz., sine, cosine and tangent; these should by all means be memorized. The other three, the secant, cosecant, and cotangent, are perhaps not so important for ordinary use.

Table of Natural Functions. The numerical values of these ratios for various angles from 1° to 90° have been carefully worked out to several decimal places; part of such a table is given above for the three most commonly used functions—the sine, the cosine, and the tangent. How such a table of the values of the various functions is used will be shown as we go along.

Co-functions. By studying the diagram and referring to the definitions once more, the following relations will be seen to hold:

$$\sin A = \frac{a}{c} = \cos B,$$
and $\cos A = \frac{b}{c} = \sin B.$



In other words, since $\angle A + \angle B = 90^{\circ}$,

the sine of any angle equals the cosine of its complement, and the cosine of an angle equals the sine of its complement. This explains the meaning of the word cosine, i.e., co-sine, or "complement's sine." Thus if sin 32° = .5299, then cos 58° also equals .5299; etc. Similarly,

$$\tan A = \frac{a}{b} = \cot B;$$

$$\cot A = \frac{b}{a} = \tan B;$$
and also:
$$\sec A = \frac{c}{b} = \csc B;$$

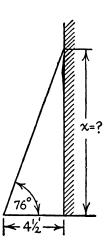
$$\csc A = \frac{c}{a} = \sec B.$$

Using the Tangent. Several common types of problems arise where the use of the tangent is very convenient.

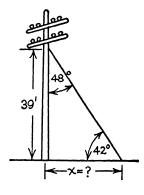
EXAMPLE 1: A ladder leaning against the wall of a building makes an angle of 76° with the ground. If the foot of the ladder is 4½ ft. from the base of the wall, how high above the ground is the point on the wall where the top of the ladder touches it?

SOLUTION:

tan
$$76^{\circ} = \frac{x}{4.5}$$
 (from the figure)
tan $76^{\circ} = 4.0108$ (from the table)
hence $\frac{x}{4.5} = 4.0108$
or $x = (4.5)(4.0108) = 18.05$ ft., Ans.



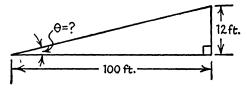
EXAMPLE 2: The guy wire supporting a telegraph pole is fastened to the pole at a point 39 ft. above the ground, and makes an angle of 42° with the ground. Find how far from the base of the pole must the stake be driven to fasten the guy wire.



SOLUTION:

$$\frac{x}{39}$$
 = tan 48° = 1.1106
 x = (39)(1.1106) = 43.3 ft., Ans.

Example 3: A ramp rises 12 ft. in a horizontal distance of 100 ft. Find the angle (θ) of inclination.



Solution:

 $\tan \theta = \frac{12}{100} = .1200$

From the table: tan 7°=.1228

 θ =7° (approx.), Ans.

Note: More exact results can be found by interpolation similar to that used in finding logarithms, or by using a more complete table of trigonometric functions showing values for degrees and minutes. Such a table is given at the back of this book. Thus, by using the complete table, the angle in Ex. 3, expressed to the nearest minute, is 6° 51'.

Exercise 70.

In the following problems, use the table of values at the back of the book when finding angles, obtaining your result to the nearest minute.

- 1. Find the side of an equilateral triangle whose altitude is 22.8".
- 2. The slope of a roof is 4 inches in each horizontal foot. What angle does it make with the horizontal?
- 3. The altitude of an isosceles triangle is 12 and the base is 4. Find the length of the equal sides and the angles of the triangle.
- 4. A railroad track makes an angle of 10° with the horizontal. How many feet does it rise in 1000 ft. along the horizontal?
- 5. Find the apothem of a regular octagon whose sides are 4" each in length.
- 6. A rectangle is 36"×48". Find the angle between the diagonal and the longer side.

Using Sines and Cosines. How these functions are similarly utilized in practical problems involving right triangles will now be illustrated.

EXAMPLE 1: Find the altitude of an isosceles triangle whose vertex angle is 46° and whose equal sides are each 10.4 inches. What is the length of its base?

Solution: $\frac{h}{10.4} = \sin 67^{\circ} = .9205$

$$h=(10.4)(.9205)=9.57$$
, Ans.

$$\frac{x}{10.4} = \cos 67^{\circ} = .3907$$

$$x=(10.4)(.3907)=4.06$$

 $b=(2)(4.06)=8.12$, Ans.

EXAMPLE 2: Find the radius of the circle circumscribed around an equilateral triangle 12.8" on a side.

Solution:

$$AC = \frac{1}{2}(12.8) = 6.4$$
 $\frac{AC}{r} = \cos 30^{\circ}$
 $AC = 6.4$

$$r = \frac{AC}{\cos 30^{\circ}} = \frac{6.4}{.8660} = 7.39$$
, Ans.

EXAMPLE 3: How long is a chord of a circle that subtends an angle of 26° at the center, if the radius of the circle is 16.6 inches? What is the distance of the chord from the center?

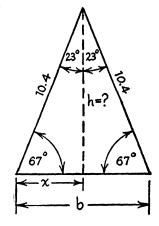
Solution:
$$\frac{AM}{16.6} = \sin 13^{\circ} = .2250$$

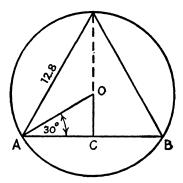
$$AM = (16.6)(.2250) = 3.74$$

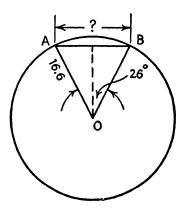
$$chord=2\times(AM)=7.48$$
, Ans.

$$\frac{OM}{16.6} = \cos 13^{\circ} = .9744$$

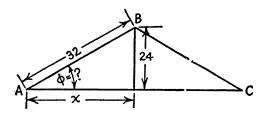
$$OM = (16.6)(.9744) = 16.18$$
, Ans.







Example 4: The equal sides of an isosceles triangle are each 32" and the altitude is 24". Find the base and the angles.



SOLUTION:

$$\sin \phi = \frac{24}{32} = .7500$$

$$\phi = 48^{\circ}35', Ans.$$

$$\frac{x}{32} = \cos 48^{\circ}35' = .6615$$

$$x = (32)(.6615) = 21.17$$

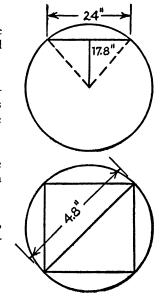
$$AC = 2x = (2)(21.17) = 42.34, Ans.$$

Exercise 71.

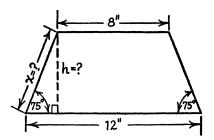
In the following problems, use the table in the back of the book when finding angles, obtaining the answer to the nearest minute.

1. Find the radius of a circle if a 12-inch chord subtends an angle of 28° at the center.

- 2. The equal sides of an isosceles triangle are 22" long and the altitude is 9.2". Find the base and the angles.
- 3. A chord 24 inches long is 17.8 inches distant from the center. Find (a) the radius of the circle, and (b) the subtended angle of the chord.
- 4. What is the largest square that can be milled from a circular disc 4.8 inches in diameter?
- 5. An isosceles triangle has sides of 16", 16" and 10". Find the angles and the altitude.



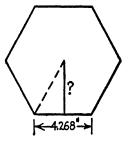
6. The bases of an isosceles trapezoid are 8" and 12". If the base angles are 75°, find the equal sides and the altitude.



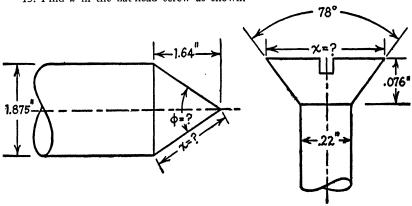
7. If a chord is 18½" long and the radius of the circle is 14.2", find the distance of the chord from the center and the central angle.

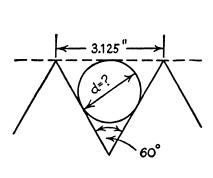


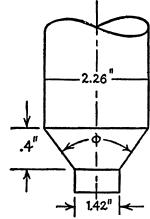
8. Find the perpendicular distance from the center to the sides of a regular hexagon whose sides are each 4.268" long?



- 9. Find the radius of a circle inscribed in an equilateral triangle whose perimeter is 45 inches.
- 10. The side of a regular pentagon is 18.6 inches. Find the radius of the inscribed and circumscribed circles, respectively.
- 11. Gable rafters 19 ft. long project 1½ ft. beyond the walls of a house and are set with a pitch (angle with the horizontal) of 38°. Find the height of the ridgepole and the width of the house.
- 12. Find the value of ϕ and x from the dimensions given.
- 13. Find x in the flat-head screw as shown.





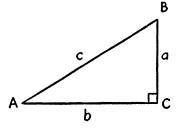


- 14. Find the diameter d of the wire laid in the groove of the screw thread as shown.
- 15. Find the angle ϕ in the spindle as shown.

21. PRACTICAL APPLICATIONS OF RIGHT TRIANGLES

Solution of Right Triangles. From the foregoing discussion it should be

clear that a right triangle is completely determined if a side and any other part are known. In other words, given the length of a side and any other part, all the other parts can then be found; this is called solving the right triangle. By way of summary, the solution of a right triangle may be effected by the use of one or more of the following fundamental relationships:



(1)
$$a^2+b^2=c^2$$

(2)
$$\sin A = \frac{a}{c} = \cos B$$

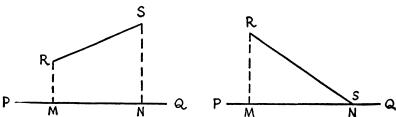
(3)
$$\cos A = \frac{b}{c} = \sin B$$

(4)
$$\tan A = \frac{a}{b} = \cot B$$

(5)
$$A+B=90^{\circ}$$

The rest of the present section will deal with practical uses of right triangles. Standard notation, i.e., side "a" opposite $\angle A$, side "b" opposite $\angle B$, etc., $\angle C$ =right angle, will be used consistently throughout.

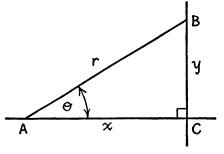
Projections. In physics and mechanics frequent use is made of horizontal and vertical projections. As we saw in Chapter III, section 13, the projection of one line segment upon another was the segment on the



second line between the feet of the perpendiculars drawn to the second line from the ends of the first line. Thus, the projection of RS upon PQ in each case here shown is the segment MN. If now, we project an

oblique line, such as AB or r, upon each of two mutually perpendicular axes, respectively, then the projection of AB upon the horizontal axis is AC, or x; and the projection of AB upon the vertical axis is BC, or y. These projections, AC and BC, can be expressed as follows:

AC= $x=r \cdot \cos \theta$, and BC= $y=r \cdot \sin \theta$.

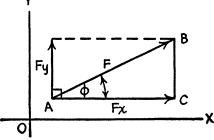


This leads to two simple but important rules concerning projections:
Rule 1: The horizontal projection of any line segment equals the length
of the segment multiplied by the cosine of the angle of inclination, or the angle with the horizontal.

Rule 2: The vertical projection of any line segment equals the length of the segment multiplied by the sine of the angle of inclination.

Component Forces and Velocities. These principles may be applied to

the component parts of forces or velocities acting obliquely to the horizontal and vertical directions. Thus if AB represents a force F acting at an angle ϕ to the horizontal, the two perpendicular component forces F_{x} and F_{y} are equivalent, when considered jointly, to the single original force F.



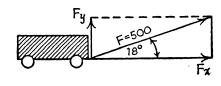
Furthermore, from the preceding paragraph, we now see that

$$F_x = F \cos \phi$$
, and $F_y = F \sin \phi$.

It is also clear that $\ddot{F}_x^2 + F_y^2 = F^2$. From these relations, many simple problems concerning forces and velocities can be solved, as will be shown below.

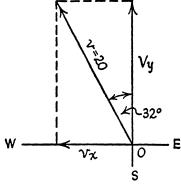
Example 1: A pull of 500 lb. is applied to a cart at an angle of 18° to the horizontal. What is the effective horizontal pull? How much is the force that tends to lift the cart vertically up-

ward?



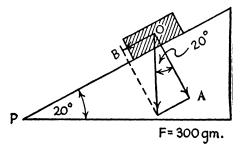
Solution: $F_x = 500(\cos 18^\circ) = 500(.9511) = 476.6 \text{ lb.}$, Ans. $F_n = 500(\sin 18^\circ) = 500(.3090) = 154.5 \text{ lb.}, Ans.$

Example 2: A ship steering a course 32° west of north is moving at 20 miles an hour. Where will it be one hour after it leaves point O?



Solution: $v_n = 20(\cos 58^\circ) = 20(.5299) = 10.6$ mi. west of point O, Ans. $v_{\nu} = 20(\sin 58^{\circ}) = 20(.8480) = 17.0$ mi. north of point O, Ans.

Example 3: A block rests upon an incline of 20°. If the block weighs 300 gm., find (a) the pressure exerted perpendicularly upon the inclined plane; and (b) the pull parallel

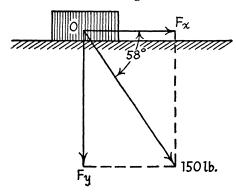


to the plane, tending to cause it to slide down the plane.

Solution: If the angle at $P=20^{\circ}$, then \angle AOF also equals 20° . Hence, OA= $300(\cos 20^{\circ})=300(.9397)=281.9$ gm., Ans. OB= $300(\sin 20^{\circ})=300(.3420)=102.6$ gm., Ans.

Exercise 72.

- 1. An object is moving with a velocity of 200 ft. per minute along a line making an angle of 33° with the horizontal. Find the horizontal component of this velocity.
- 2. An airplane is flying northeast at the rate of 300 miles per hour. At what rate is it moving eastward? at what rate northward?



3. A force of 150 lb. is applied to a block resting on the horizontal. If the force makes an angle of 58° with the horizontal, what force tends to draw the block horizontally? What force tends to pull it vertically downward?

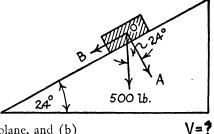
4. A force of 600 lb. acting in a direction inclined 50° from the vertical is applied to a heavy object.

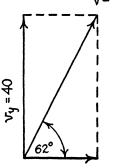
Find (a) the force which tends to move the block horizontally, and (b) the force which tends to lift it vertically.

5. A block resting on an incline of 24° weighs 500 lb.
Find (a) the perpendicular pressure (OA) exerted by the block against the inclined plane, and (b)

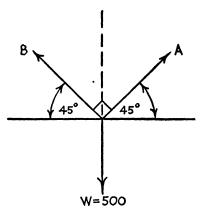
the pull (OB) along the plane.

6. Find the velocity of a body moving at an angle of 62° with the horizontal, if the vertical component of its velocity is 40 ft. per second. How fast is it moving horizontally?

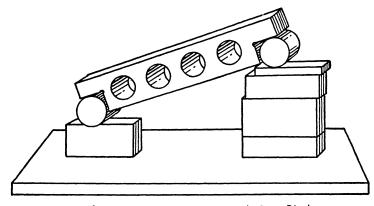




- 7. The horizontal and vertical components of a force acting on an object are 800 lb. and 600 lb., respectively. Find the original force and its direction of action.
- 8. A weight W of 500 lb. is suspended from point O by two stout chains, OA and OB. If each chain bears half the share of the total weight W, find the upward vertical pull exerted by each chain.



The Sine Bor. The sine bar is a device commonly used to facilitate precision angle-measurements. It consists of a very accurately made, heattreated alloy-steel straight edge, to which are attached two hardened cylinders. All of the surfaces of this straight edge are parallel to each other and to the center line between the two rolls or plugs. These rolls are extremely accurately spaced, and their cylindrical surfaces made square to the measuring surfaces of the bar. The distance between studs on the 5-inch bar is controlled to within $\pm .0002$ inch, and between $\pm .00025$



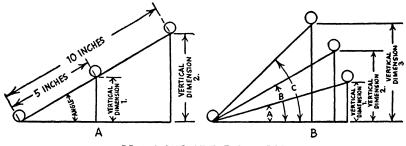
Use of Sine Bar in conjunction with Gage Blocks to obtain precision angular measurement.

inch on the 10-inch bar. These are the two standard sizes of the sine bar. The accompanying illustration shows how the sine bar is used in conjunction with stacks of gage blocks. A 1-inch block is generally used under the lower roll; the stack of blocks under the higher end is adjusted to create the desired angle.

Theory of the Sine Bar. The sine bar makes application of the known relation between the sides of a right triangle and its angles.

The right triangle does not exist physically as a solid triangle, but is partly imaginary. The bar itself is the only part of the triangle that actually exists. The base of the triangle is an imaginary line on the surface plate if the lower button is resting on the plate. The vertical leg of the triangle is an imaginary line from the bottom of the sine bar button to the surface plate. It may take the form of a stack of precision gage blocks if the bar is supported by the blocks, but if the bar is clamped to an angle plate, it will probably be just an imaginary line.

The fundamental relation that holds for all angles in a right triangle is that the ratio of the side opposite the angle to the length of the longest side varies with the size of the triangle.



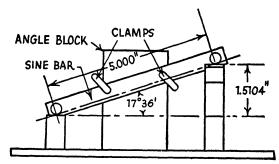
PRINCIPLE OF THE SINE BAR

Now, if the side opposite the right angle is kept constant at some figure, such as 5 inches, then the angle varies directly as the length of the side opposite, and a table of angles and corresponding lengths of opposite sides can be developed. With the aid of such a table, it is necessary to know only the length of the opposite side to determine the angle, and vice versa.

The tables of natural sines found in almost any handbook are developed on the basis of a 1-inch side opposite the right angle, or a 1-inch sine bar. For example, the table of natural sines gives a value of .56184 for the sine of 34° 11′. This means that if the side opposite the right angle is one inch, then the side opposite the angle is .56184 of an inch; and from what has been developed above, it also means that if the side opposite the right angle is 5 inches, then the side opposite the angle is 5 times .56184, or 2.8092 inches. To set up a 5-inch sine bar to an angle of 34° 11′, a stack of gage blocks 2.8092 inches high would be required under one end, with the other resting on the surface plate.

Setting Up an Angle on the Sine Bar. Let it be assumed that a part master has an angle of 17° 36' to be checked with a sine bar. The sine bar is

set up to 17° 36′ by noting the value in any sine bar table and building up a stack of blocks so that the opposite side has this value. If the lower end of the bar rests on a block one inch high, then one inch also must be added to the stack supporting



SETTING UP A GIVEN ANGLE

the upper end, because it is the difference between the upper and the lower end which determines the opposite side of the triangle.

Any sine bar table would show that a difference of 1.5104 is necessary to produce an angle of 17° 36′. This means that the high end must be set at 2.5104 off the surface plate. With the bar resting on the blocks, it is clamped to the angle iron.

The work is then clamped to the bar so that the 17° 36′ angle on the piece is level with the surface of the plate. The surface is then indicated with a height gage and sensitive lathe indicator to verify the correctness of the angle.

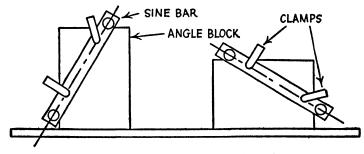
Setting Up to Measure an Unknown Angle. This procedure is similar to setting up for checking a known angle. The angle is measured roughly with a bevel protractor, and the stacks of blocks necessary to produce this angle are made up from the figure read in the table.

The work is clamped to the sine bar after it is set up, and indicated with a height gage and indicator. The error noted is corrected by increasing or decreasing the height of the stack of blocks under the high end. When the indicator shows the surface to be level, the length of the stack is noted. From this, the stack at the lower end is subtracted, and the net value is the opposite side. Referring to a sine bar table, the value nearest this dimension represents the angle measured to the nearest minute. Although it might be possible to compute the number of seconds, for all practical purposes "to the nearest minute" is considered satisfactory.

Applications of the Sine Bar. The application of the sine bar generally is reserved for measurements which require that an angle be determined closer than five minutes, which is the limit of accuracy of the bevel pro-

tractor. Of course, with the sine bar it is a simple matter to determine an angle within one minute.

The sine bar is most accurate when measuring small angles, since a small change in the angle at or near the horizontal produces a greater change in the vertical dimension measured by the blocks. As the angle approaches 90 degrees, it is easy to see that the change in height corresponding to a given change in angle is much smaller. For this reason a sine bar should not be set up to measure an angle over 60 degrees, but the setup should be changed so that the complement of the angle can be measured. The complement of the angle is the difference between the angle and 90 degrees, and is obtained by tipping over the angle block to which the sine bar is set up.



MEASURING THE COMPLEMENT

The reason for tipping the bar over and measuring the complement of a large angle instead of the angle directly is illustrated by the following example. An angle of 80 degrees has a sine of .98481, and the opposite side, using a 5-inch bar, would be 4.92405. An angle of 80 degrees, 1 minute would have an opposite side of 4.92430. This means that one minute is represented by a difference of .00025 of an inch in the height of the blocks.

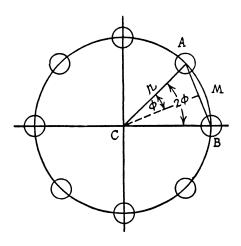
If this angle is turned over on its side it becomes an angle of 10 degrees. A table of sine bar values quickly shows .86825 as the height of the stack of blocks necessary to produce an angle of 10 degrees. An angle of 10 degrees, 1 minute is produced by a stack .86965 of an inch high. One minute is represented by a difference of .0014, which means that at 10 degrees, eliminating the error in the tools themselves, a measurement is more than five times as accurate as one made at 80 degrees. This is the reason why sine bar tables usually stop at 60 degrees, and the inspector or toolmaker using a sine bar will always try to set up an angle over 60 degrees so that he checks the complement instead of the angle itself.

Spacing Holes on a Circle. In order to find the distance from center to center between holes spaced on a circle, it is only necessary to find the

length of the chord (AB) joining the centers A and B. If the angle of arc AB is 2φ, then clearly,

$$\sin \phi = \frac{AM}{r},$$

or AM= $r \sin \phi$; since AB=2 (AM), then AB= $2r \sin \phi$; or, in terms of the diameter, the distance between adjacent holes equals $d \sin \phi$. In practice, bolt holes are usually spaced at equal distances from one another; i.e., so that their arcs have equal central angles. The circle drawn through the centers of the



holes is called the *bolt circle*, and its diameter is, of course, less than that of the rim or outer edge of the disc, wheel, etc.

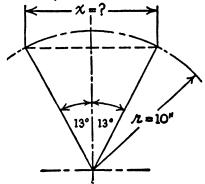
Example: Find the distance between 12 equally spaced holes on a 20" circle.

Solution:
$$360^{\circ} \div 12 = 30^{\circ}$$
, $12 \times 30^{\circ} = 15^{\circ}$.

Hence distance between centers= $d \sin 15^{\circ}$ =20(.2588)=5.176", Ans.

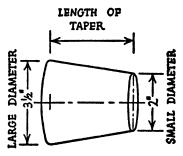
Exercise 73

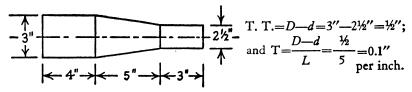
- 1. If 8 equally spaced holes are to be drilled on a 14-in. circle, find the distance between the centers of any two adjacent holes.
- 2. Three holes are to be drilled 120° apart on a 12-in. bolt circle. What is the center to center distance between any two holes?
- 3. Find the center to center distance x between the two holes shown, if they are spaced 26° apart.
- 4. A bronze casting 3' 8" in diameter is to have 6 holes drilled in it. If the bolt circle on which the holes are to be placed is 1½" away from the outer edge of the casting, how far apart must the holes be placed?



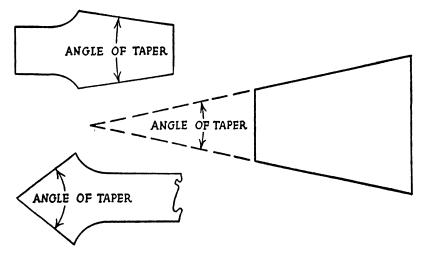
Tapers. In designing a conical piece of work such as here shown, the amount of the slope of the sides is called the *taper*. Such a tapered piece is

actually the frustum of a cone. The amount of taper is defined as the difference in diameter per unit length of the tapered part. Frequently only part of an entire piece is tapered, the rest of it being cylindrical. If D=large diameter, d=small diameter, L=length of tapered part only, T. T.=total taper, and T= the taper per inch, then, in the second diagram:

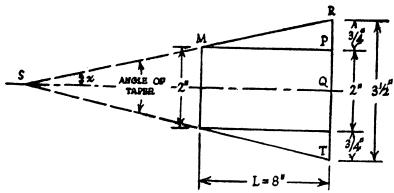




Angle of Taper. The taper on a piece of work may be expressed as so many inches per inch, or as many inches per foot. It may also be described in terms of the angle included between the sides (or the prolongation of the sides) of the piece of work.



Note carefully that the angle between a sloping side (or its extension) and the center line represents only half the taper angle. Computation of tapers and taper angles involves the tangent of an angle, very simply.



It is clearly seen that \triangle RMP is similar to \triangle RSQ, and that \angle RMP= \angle RSQ=½ (taper angle). Hence:

$$\tan x = \frac{\text{RP}}{\text{MP}} = \frac{\frac{1}{2}(D-d)}{L} = \frac{\frac{1}{2}(3\frac{1}{2}-2)}{8} = \frac{\frac{3}{4}}{8} = .0938$$
, or $x = 5^{\circ}21\frac{1}{2}$.

taper angle= $2 \times 5^{\circ} 21 \frac{1}{2} = 10^{\circ} 43^{\circ}$.

Example 1: What is the angle of taper in a piece of work having a taper of 34" per foot?

SOLUTION:

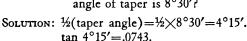
tan (½ taper angle) =
$$\frac{\frac{1}{2}(\text{taper})}{\text{length in inches}}$$

$$\tan \frac{\phi}{2} = \frac{\frac{1}{2} \times \frac{3}{4}}{12} = \frac{1}{2} \times \frac{3}{4} \times \frac{1}{12} = .0313.$$

$$\frac{\phi}{2} = 1^{\circ}48'$$

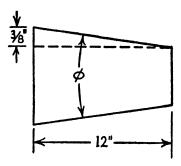
$$\phi = 2 \times 1^{\circ}48' = 3^{\circ}36', Ans.$$

Example 2: What is the taper per foot of a piece of work if the angle of taper is 8°30'?

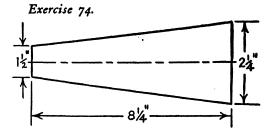


Hence taper per inch= $2\times.0743=.1486$ ", and taper per foot= $12\times.1486=1.7832$ ", Ans.

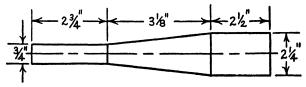
In other words, to find the taper per inch when the taper angle is given, we find the tangent of half the taper angle; this gives the taper from the center line in inches per inch. To find the total taper per inch, we multiply this result by 2. To find the total taper per foot, multiply the total taper per inch by 12.



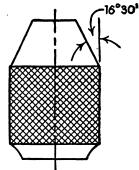
1. Find the angle of taper of the piece shown in the accompanying diagram.



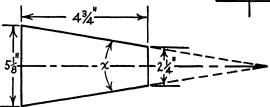
2. Find the taper angle in the following piece of work.



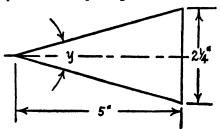
3. In the tapered drill chuck shown, find (a) the angle of taper, and (b) the taper per inch.



4. Determine angle x in the tapered piece shown.

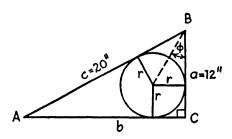


- 5. What is the taper per foot of a piece whose taper angle is 12°10'?
- 6. Find ∠y; if the length which is now 5" were doubled, what would ∠y then be equal to?



Miscellaneous Applications. Many problems of design in the machine shop are readily solved by making use of trigonometric relationships. Study the following and you will see how helpful trigonometry can be.

Example 1: Find the diameter of the circle inscribed in a right triangle, one of whose sides is 12" and whose hypotenuse is 20"; also, find ϕ .



Solution: It can be shown that, when a circle is inscribed in any right triangle, the following relation holds:

hypotenuse+diameter=sum of the sides;

$$c+2r=a+b$$

or, diameter=
$$a+b-c$$

Hence, $b = \sqrt{(20)^2 - (12)^2} = 16''$

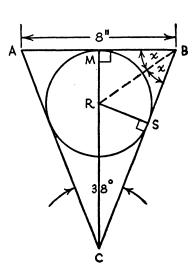
and diameter=12+16-20=8", Ans.

tan
$$B = \frac{16}{12} = 1.3333$$

$$B = 53^{\circ}8'$$

$$\phi = \frac{1}{2}(B) = 26^{\circ}34'$$
, Ans.

EXAMPLE 2: Given a circle inscribed in an isosceles triangle ABC. Find the diameter of the circle if AB =8" and \(\times ABC = 38\).

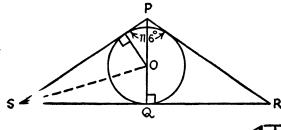


SOLUTION:

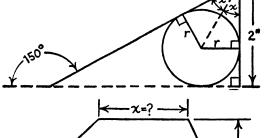
$$\angle$$
 MCB=19°; MB=4";
 \angle $x=\frac{1}{2}(90^{\circ}-19^{\circ})=35^{\circ}30'$
MR=(MB)(tan x)
=(4)(tan 35°30')
=(4)(.7133)=2.8532
diameter=2×2.8532=5.706", Ans.

Exercise 75.

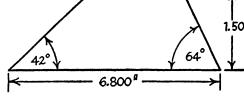
- 1. Find the diameter of a circle inscribed in a right triangle whose hypotenuse is 18" and whose longer side is 10".
- 2. What is the diameter of a circle inscribed in a right triangle whose shorter side is 6", if the angle adjacent to that side is 42°?
- 3. If PQ=12", and ∠ SPR=116°, find the radius of the inscribed circle.

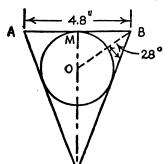


4. Find the diameter of the inscribed circle in the diagram shown.



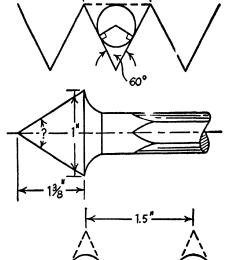
Find the shorter base of the trapezoid in the given diagram.



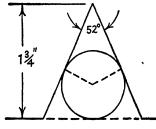


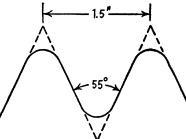
6. If ∠OBC=28°, find (a) the diameter of the inscribed circle, and (b) the depth MC.

- 7. Find the diameter of the wire flush with the top of the 60°-screw thread shown, if the distance between two peaks is .0833".
- 8. Find the included angle in the point of the countersink tool shown.
- 9. Find the diameter of the plug required to fit the 52° angle shown.

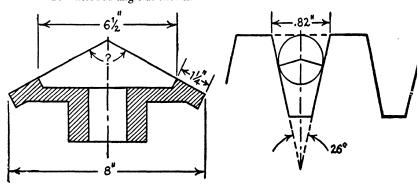


- ° 2833. -->





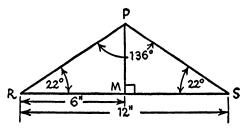
- 10. The special 55°-thread screw has a depth equal to % of the depth of the triangle formed when the sides of the thread are extended. Find the depth of the thread when the distance from top to top is 15".
- 11. Find the included angle of the bevel gear blank shown below.
- 12. Find the diameter of the wire inserted in the worm thread with the 26°-included angle as shown.



22. SOLUTION OF OBLIQUE TRIANGLES

Oblique Triangles. By an oblique triangle is meant a triangle none of whose angles is a right angle. To solve an oblique triangle means to

find the remaining sides and angles when some of these parts are known. This can sometimes be done by breaking the triangle down into right triangles; for example, if we wish to find the sides of an isosceles triangle whose base is 12" and



whose vertex angle in 136°, we draw PM perpendicular to RS, which divides the given triangle into two right triangles from which we can readily find PR. Thus:

$$\frac{RM}{RP} = \sin 68^{\circ}$$

$$RP = \frac{RM}{\sin 68^{\circ}} = \frac{6}{.9272} = 6.5, Ans.$$

However, it is not always convenient or possible to do this with oblique triangles, and so other methods must be used. We shall continue to use the standard notation for the sides and angles of a triangle, exactly as was done in the case of right triangles.

Functions of an Obtuse Angle. Before introducing these new methods, however, it is necessary to show how to find the functions of an obtuse angle. We already know how to find the functions of (90°—a); thus

$$\sin (90^{\circ}-a)=\cos a$$

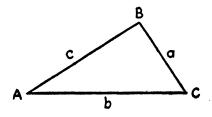
 $\cos (90^{\circ}-a)=\sin a$
 $\tan (90^{\circ}-a)=\cot a$

It can be proved, although we shall not stop to do it here, that the transformations for finding functions of $(90^{\circ}+a)$ and $(180^{\circ}-a)$ are as follows:

$$\sin (90^{\circ}+a) = \cos a$$
 $\sin (180^{\circ}-a) = \sin a$
 $\cos (90^{\circ}+a) = -\sin a$ $\cos (180^{\circ}-a) = -\cos a$
 $\tan (90^{\circ}+a) = -\cot a$ $\tan (180^{\circ}-a) = -\tan a$

Law of Sines. A convenient trigonometrical relationship which may be utilized in solving oblique triangles is the *law of sines*, which may be stated as follows:

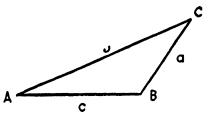
$$\frac{a}{\sin A} = \frac{b}{\sin B} = \frac{c}{\sin C}$$



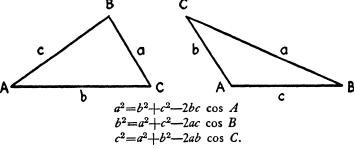
Expressed in words: any side of a triangle is to the sine of the angle opposite that side as any other side is to the sine of its opposite angle. Or, it may be written in another form, viz.:

$$\frac{a}{b} = \frac{\sin A}{\sin B}; \quad \frac{a}{c} = \frac{\sin A}{\sin C}; \quad \frac{b}{c} = \frac{\sin B}{\sin C}$$

That is, the ratio of any two sides of a triangle is equal to the ratio of the sines of the angles opposite them, respectively.



Law of Cosines. This law states that in any triangle, the square of any side equals the sum of the squares of the other two sides diminished by the product of those two sides and the cosine of their included angle.



Or, solving for the angles, we get:

$$\cos A = \frac{b^2 + c^2 - a^2}{2bc}$$

$$\cos B = \frac{a^2 + c^2 - b^2}{2ac}$$

$$\cos C = \frac{a^2 + b^2 - c^2}{2ab}$$

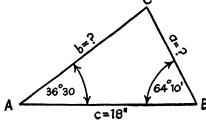
Types of Problems in Solving Oblique Triangles. It is convenient to consider four types of problems, or sets of given conditions, when dealing with oblique triangles, viz.:

- I. Given one side and any two angles.
- II. Given two sides and the included angle.
- III. Given two sides and an angle opposite one of them.
- IV. Given the three sides only.

We shall explain the method used to solve each of these four types; in the illustrative problems we shall use the tables in the back of the book.

TYPE I: Given One Side and Any Two Angles. In this case the two given angles may be adjacent to the given side (a.s.a.) or they may not be (s.a.a.); it makes no difference, however, since if any two angles of a rriangle are known, the third may be found immediately by subtracting their sum from 180°.

Example 1: Given: C=18'', $A=36^{\circ}30'$, and $B=64^{\circ}10'$. Find the remaining sides.



SOLUTION:

$$C = 180^{\circ} - (36^{\circ}30' + 64^{\circ}10') = 79^{\circ}20'$$

$$\frac{b}{c} = \frac{\sin B}{\sin C}$$

$$\frac{a}{c} = \frac{\sin A}{\sin C}$$

$$\frac{b}{18} = \frac{\sin 64^{\circ}10'}{\sin 79^{\circ}20'}$$

$$\frac{a}{18} = \frac{\sin 36^{\circ}30'}{\sin 79^{\circ}20'}$$

$$\frac{b}{18} = \frac{.9001}{.9827}$$

$$a = \frac{.5948}{.9827}$$

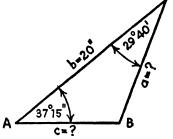
$$b = \frac{(18)(.9001)}{.9827}$$

$$a = \frac{(18)(.5948)}{.9827}$$

$$b = 16.49'', Ans.$$

$$a = 10.89'', Ans.$$

EXAMPLE 2: Given: b=20'', $A=37^{\circ}$ 15', and $C=29^{\circ}40'$. Solve the triangle.



SOLUTION:

$$B=180^{\circ}-(37^{\circ}15'+29^{\circ}40')=113^{\circ}5'$$

 $\sin B=\sin 113^{\circ}5'=\sin(90^{\circ}+23^{\circ}5')=\cos 23^{\circ}5'$

$$\frac{c}{b} = \frac{\sin C}{\sin B}$$

$$\frac{c}{20} = \frac{\sin 29^{\circ}40'}{\cos 23^{\circ}5'}$$

$$\frac{a}{b} = \frac{\sin A}{\sin B}$$

$$\frac{a}{20} = \frac{\sin 37^{\circ}1!}{\cos 23^{\circ}5}$$

$$\frac{c}{20} = \frac{.4950}{.9199}$$

$$c = \frac{(20)(.4950)}{.9199}$$

$$c = 10.76'', Ans.$$

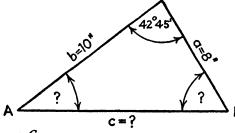
$$\frac{a}{20} = \frac{.6053}{.9199}$$

$$a = \frac{(20)(.6053)}{.9199}$$

$$a = 13.16'', Ans.$$

TYPE II: Given Two Sides and the Included Angle. In this case we use the law of cosines, as well as the law of sines.

EXAMPLE 1: Given: a=8", b=10", and $C=42^{\circ}45$ '. Solve the triangle.



Solution:
$$c^2=a^2+b^2-2ab \cos C$$

 $c^2=8^2+10^2-2(8)(10)(\cos 42^\circ 45')$
 $c^2=64+100-(160)(.7343)=46.512$
 $c=\sqrt{45.87}=6.82''$, Ans.

Using the sine law to find A, we have:

$$\frac{a}{\sin A} = \frac{c}{\sin C}$$

$$\sin A = \frac{a \sin C}{c} = \frac{(8)(.6788)}{6.82} = .7962$$

$$A = 52^{\circ}46', Ans.$$

Angle B may be found by difference:

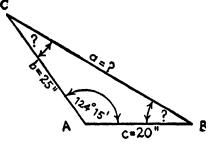
$$B=180^{\circ}-(42^{\circ}45'+52^{\circ}46')=84^{\circ}29'$$
, Ans.

As a check, use the law of sines:

$$\sin B = \frac{b \sin C}{c} = \frac{(10)(.6788)}{6.82} = .9953$$

from table, sin 84°29′=.9954, Check.

Example 2: Given: b=25'', c=20'', and $A=124^{\circ}15'$. Solve the triangle.



Solution:
$$a^2=b^2+c^2-2bc \cos A$$

 $a^2=(25)^2+(20)^2-2(25)(20)(\cos 124°15')$.
But, $\cos 124°15'=\cos (90°+34°15')=-\sin 34°15'$
Hence, $a^2=625+400-(1000)(\sin 34°15')$
 $a^2=625+400-(1000)(.5628)=1587.8$
 $a=\sqrt{1587.8}=39.847''$, Ans.
 $\frac{c}{\sin C=\sin A}$
 $\sin C=\frac{c\sin A}{a}=\frac{(20)(\sin 124°15')}{39.847}$.
But, $\sin 124°15'=\sin (90°+34°15')=\cos 34°15'=.8266$
 $\sin C=\frac{(20)(°266)}{39.84}=.4149$
 $C=24°31'$, Ans.
 $B=180°-(124°15'+24°31')=31°12'$, Ans.

Check:
$$\sin B = \frac{b \sin A}{a} = \frac{(25)(.8266)}{39.847} = .5186$$

from the table, sin 31°12′=.5180, Check.

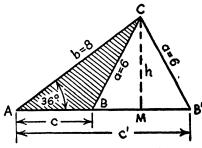
Exercise 76.

Solve the following oblique triangle, given the parts specified:

- 1. $A=42^{\circ}30'$, $B=54^{\circ}40'$, c=20''
- 2. $A=39^{\circ}10'$, $C=112^{\circ}$, b=24''
- 3. $A=38^{\circ}45'$, $B=62^{\circ}12'$, a=18.2''
- 4. a=16'', c=10'', $B=47^{\circ}20'$
- 5. a=20'', b=12'', $C=135^{\circ}$

TYPE III: Given Two Sides and an Angle Opposite One of Them. This case is a bit disterent from the others in that there is the possibility of

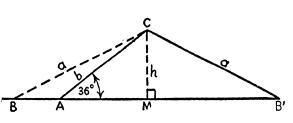
two solutions, one solution, or no solution, depending upon the conditions of the problem. Consider the following diagram; given a=6, b=8, and $A=36^{\circ}$. By studying the diagram it will be realized that not only the shaded triangle ABC, but also the large triangle AB'C (where CB=CB') will satisfy the given conditions. In other



words. if a > h (or $b \sin A$) but < b, then two solutions are possible, viz.,

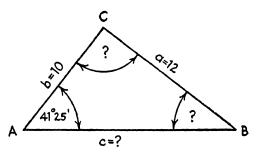
 \triangle ABC and \triangle AB'C. If a=h (or b sin A), then only one solution is possible, viz., right triangle AMC. If a < h, no solution is possible, for no triangle exists in that event. Finally, if a > h and also a > b, then again only

one solution is possible, viz., \triangle ACB', since \triangle ACB, while it contains the given parts a and b, does not contain $\angle A$ (36°) as one of its interior angles, and hence does not represent a required solution. This will now be further illustrated.



EXAMPLE 1: Given: a= 12, b= 10, and $A=41^{\circ}$ 25'. Solve the triangle.

Solution: By constructing the triangle approximately, it is obvious that only one solution is possible.



$$\sin B = \frac{b \sin A}{a} = \frac{(10)(\sin 41^{\circ}25')}{12}$$

$$\sin B = \frac{(10)(.6615)}{12} = .5513$$

$$B = 33^{\circ}27', \ Ans.$$

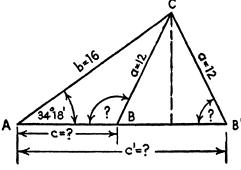
$$C = 180^{\circ} - (41^{\circ}25' + 33^{\circ}27') = 105^{\circ}8', \ Ans.$$

$$= \frac{a \sin C}{\sin A} = \frac{(12)(\sin 105^{\circ}8')}{\sin 41^{\circ}25'} = \frac{(12)(\sin 74^{\circ}52')}{\sin 41^{\circ}25'}$$

$$= \frac{(12)(.9653)}{.6615} = 17.511, \ Ans.$$

EXAMPLE 2: Given: a=12, b=16, and $A=34^{\circ}18'$. Solve the triangle.

SOLUTION: By constructing the triangle approximately, it is seen that two triangles are possible—either $\triangle ABC$ or $\triangle AB'C$. We shall solve $\triangle AB'C$ first.



$$\sin B' = \frac{b \sin A}{a} = \frac{(16)(.5635)}{12} = .7180$$

$$B' = 45^{\circ}54', Ans.$$

$$C = 180^{\circ} - (A+B) = 99^{\circ}48', Ans.$$

$$c' = \frac{a \sin C}{\sin A} = \frac{(12)(\sin 99^{\circ}48')}{\sin 34^{\circ}18'} = \frac{(12)(.9854)}{.5635}$$

$$c' = 20.984, Ans.$$

Now, to find c in the second solution, we note that $\angle CBA=150^{\circ}$ —45°54'=134°6', since $\triangle CBB'$ is isosceles and $\angle CBB'=\angle CB'B=45^{\circ}54'$. Also note that $\angle ABC$ therefore equals 11°36'.

Thus,
$$c = \frac{b \sin C}{\sin B} = \frac{(16)(\sin 11^{\circ}36')}{\sin 134^{\circ}6'}$$
; $c = \frac{(16)(.2011)}{.7181} = 4.481$, Ans.

EXAMPLE 3: Given: a=20, b=40, and $A=37^{\circ}$ 20'. Solve the triangle.

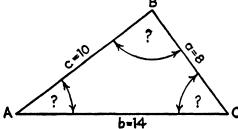
Solution: In attempting to construct the triangle approximately, it will be seen that, since h=b (sin 37°20') = (40)(.6065) =

37°20' h

24.26, the length of a is < h and so the triangle cannot be constructed with the parts given; thus no solution is possible.

TYPE IV: Given the Three Sides Only. When only the three sides and no angles are given, the law of cosines is used once more. In this case a triangle is always possible so long as the sum of any two of the given sides exceeds the third.

Example: Given: a=8, b=14, c=10. Solve the triangle.



SOLUTION:

$$\cos A = \frac{b^2 + c^2 - a^2}{2bc} = \frac{(14)^2 + (10)^2 - (8)^2}{2(14)(10)} = \frac{232}{280} = .8286$$

$$A = 34^\circ 3', Ans.$$

$$\cos C = \frac{a^2 + b^2 - c^2}{2ab} = \frac{(8)^2 + (14)^2 - (10)^2}{2(8)(14)} = \frac{160}{224} = .7143$$

$$C = 44^\circ 25', Ans.$$

$$B = 180^\circ - (A + C) = 101^\circ 32', Ans.$$

Check:

$$\sin B = \frac{b \sin A}{a} = \frac{(14)(5599)}{8} = .9798$$

$$\sin 101^{\circ}32' = \cos 11^{\circ}32' = .9798$$

Exercise 77.

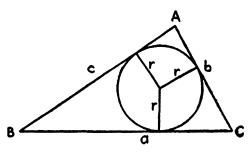
Solve the triangles, given the following parts:

- 1. $A=66^{\circ}$, a=28'', b=16''
- 2. a=10'', b=12'', c=18''
- 3. b=5.6'', c=2.4'', $B=110^{\circ}$
- 4. a=16.5'', b=12.8'', c=20''
- 5. $A=27^{\circ}30'$, a=10'', c=18''

Area of Triangles. We have already seen, in the previous chapter, that the area of a triangle (K) is given by the following expressions:

(1) $K=\frac{1}{2}$ (base) (altitude); (2) $K=\sqrt{s(s-a)(s-b)(s-c)}$, where $s=\frac{1}{2}(a+b+c)$. By considering the diagram here shown, the altitude $h=b \sin A$; hence area $K=\frac{1}{2}\times base$ \times altitude, or $K=\frac{1}{2}c(b \sin A)$. Thus, for any triangle, the area is given by: $K=\frac{1}{2}bc \sin A=\frac{1}{2}ac \sin B=\frac{1}{2}ab \sin C$. From (2) above, without actually proving it here, it can also be shown that the area of a triangle in terms of its sides and the radius of the inscribed circle is given by:

 $K=s \times r$, where r= radius of the inscribed circle, and $s=\frac{1}{2}(a+b+c)$.

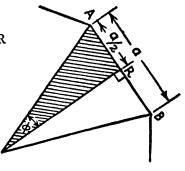


Area of Regular Polygons. If the side of a regular polygon is a, and there are n such sides, then $\phi = \frac{360^{\circ}}{2n} = \frac{180^{\circ}}{n}$, and $OR = (AR) (\cot \phi)$

$$=\frac{a}{2}$$
 (cot ϕ). Hence the area of \triangle OAR

 $\frac{v^2}{8}$ cot ϕ . But as there are 2n such triangles in the entire regular polygon, the area of the polygon thus equals $2n \times \frac{a^2}{8}$ cot ϕ , or

$$K = \frac{1}{4}na^2 \cot \frac{180^{\circ}}{n}$$
.



In a similar way it can be shown that the following relations also hold for regular polygons having n sides:

(1) Area of a regular polygon circumscribed about a circle whose radius is R:

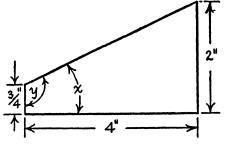
$$K=nR^2\tan\frac{180^{\circ}}{n}$$
.

(2) Area of a regular polygon inscribed in a circle whose radius is r:

$$K=\frac{1}{2}nr^2\sin\frac{360^\circ}{n}$$
.

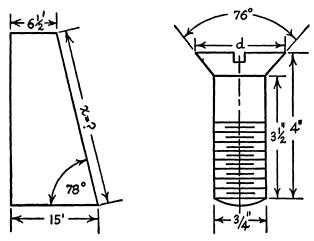
Exercise 78.

- 1. Find the area of an oblique triangle in which $A=34^{\circ}30'$, c=18.2'', and b=22.5''.
- 2. Find the area of a parallelogram whose sides are 20" and 32", and one of whose angles is 42°20'.
- 3. Find the area of a regular polygon of 10 sides inscribed in a circle whose diameter is 40 cm.
- 4. Find the radius of a circle inscribed in a triangle whose sides are 12", 18" and 22".
- 5. What is the area of a regular polygon of 12 sides, if each side of the polygon is 6" long?
- 6. Find the number of degrees and minutes in angles x and y in the accompanying figure.
- 7. A parallelogram has two sides equal to 6" and 9",



- respectively, and the included angle is 39°. Find the shorter diagonal.

 8. What is the length of the sloping side of the cross section of a con
- crete embankment if it makes an angle of 78° with the base, which is 15 ft. wide, and the top of the embankment is 6½ ft. wide?



- 9. Find the diameter d of the bolt with dimensions as shown.
- 10. The sides of a parallelogram are 10" and 16" long, respectively. If the longer diagonal is 20", what are the angles of the parallelogram?

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3 4	0009 1.000 0012 1.000	0183 9998 0186 9998	0358 9994 0361 9993	0532 9986 0535 9986	0706 9975 0709 9975	57 56
8	0015 1.000	0189 9998	0364 9993	0538 9986	0712 9975	55
6	0017 1.000 0020 1.000	0192 9998 0195 9998	0366 9993 0369 9993	0541 9985 0544 9985	0715 9974 0718 9974	54 53 52
8 1	0023 1.000	0198 9998	0372 9993	0547 9985	0721 9974	52
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14	0041 1.000	0215 9998	0390 9992	0564 9984	0738 9973	46
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17	0049 1.000 0052 1.000	0224 9997	0398 9992	0573 9984	0747 9972	43
18 19	0052 1.000 0055 1.000	0227 9997 0230 9997	0401 9992 0404 9992	0576 9983 0579 9983	0750 9972 0753 9972	42 41
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9	0898 9960	1071 9942	1245 9922	1418 9899	1590 9873	5
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31 32 33	0964 9953	1135 9935 1138 9935 1141 9935	1311 9914 1314 9913	1484 9889 1487 9889	1656 986 1659 986	2 2
33 34	0967 9953 0970 9953	1141 9935 1144 9934	1314 9913	1490 9888	1662 9861	2
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36 37 38	0979 9952	1155 9933	1328 9911	1501 9887	1673 9859	2 2
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21 22 23	1799 9837 1802 9836	1971 9804 1974 9803	2142 9768 2145 9767	2312 9729 2315 9728	2481 9687 2484 9687	38 37
24	1805 9836	1977 9803	2147 9767	2317 9728	2487 9686	36
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26	1811 9835	1982 9802	2153 9765	2323 9726	2493 9684	34
27	1814 9834	1985 9801	2156 9765	2326 9726	2495 9684	33
28	1817 9834	1988 9800	2159 9764	2329 9725	2498 9683	32
29	1819 9833	1991 9800	2162 9764	2332 9724	2501 9682	31
30	1822 9833	1994 9799	2164 9763	2334 9724	2504 9681	30
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44	1862 9825	2034 9791	2204 9754	2374 9714	2543 9671	16
45	1865 9825	2036 9790	2207 9753	2377 9713	2546 9670	15
46	1868 9824	2039 9790	2210 9753	2380 9713	2549 9670	14
47	1871 9823	2042 9789	2213 9752	2383 9712	2552 9669	13
48	1874 9823	2045 9789	2215 9751	2385 9711	2554 9668	12
49	1877 9822	2048 9788	2218 9751	2388 9711	2557 9667	11
50	1880 9822	2051 9787	2221 9750	2391 9710	2560 9667	10
51	1882 9821	2054 9787	2224 9750	2394 9709	2563 9666	
52	1885 9821	2056 9786	2227 9749	2397 9709	2566 9665	8 7
53	1888 9820	2059 9786	2230 9748	2399 9708	2569 9665	
54	1891 9820	2062 9785	2233 9748	2402 9707	2571 9664	6
55	1894 9819	2065 9784	2235 9747	2405 9706	2574 9663	5
56 57	1897 9818 1900 9818	2068 9784 2071 9783	2238 9746 2241 9746	2408 9706 2411 9705 2414 9704	2577 9662 2580 9662	5 4 3 2 1
58 59	1902 9817 1905 9817	2073 9783 2076 9782	2244 9745 2247 9744	2416 9704	2583 9661 2585 9660	
60	1908 9816 cos sin	2079 9781 cos sin	2250 9744 cos sin	2419 9703 cos sin	2588 9659 cos sin	•
7	79°	78°	77°	76°	75°	1

	15°	16°	17°	18°	19°	•
	sin cos	sin cos	sin cos	sin cos	sin cos	
1	2588 9659 2591 9659	2756 9613 2759 9612	2924 9563 2926 9562	3090 9511 3093 9510	3256 94 55 3258 945 4	60 50
2 3	2594 9658 2597 9657	2762 9611 2765 9610	2929 9561 2932 9560	3096 9509 3098 9508	3261 9453 3264 9452	59 58 57
4	2597 9657 2599 9656	2768 9609	2935 9560 2935 9560	3101 9507	3267 9452 3267 9451	56
5	2602 9655 2605 9655	2770 9609 2773 9608	2938 9559 2940 9558	3104 9506 3107 9505	3269 9450 3272 9449	55
5 6 7 8	2608 9654	2776 9607	2943 9557	3110 9504	3275 9449	54 53
8	2611 9653 2613 9652	2779 960 6 2782 9605	2946 9556 2949 9555	3112 9503 3115 9502	3278 9448 3280 9447	52 51
10	2616 9652	2784 9605	2952 9555	3118 9502	3283 9446	30
11 12	2619 9651 2622 9650	2787 9604 2790 9603	2954 9554 2957 9553	3121 9501 3123 9500	3286 944 5 3289 9444	49 48
13 14	2625 9649 2628 9649	2793 9602 2795 9601	2960 9552 2963 9551	3126 9499 3129 9498	3291 9443 3294 9442	47
15	2630 9648	2798 9600	2965 9550	3132 9497	3297 9441	45
16 17	2633 9647- 2636 9646	2801 9600 2804 9599	2968 9549 2971 9548	3134 9496 3137 9495	3300 9440 3302 9439	44
18	2639 9646	2807 9598	2974 9548	3140 9494	3305 9438	42
19 20	2642 9645 2644 9644	2809 9597 2812 9596	2977 9547 2979 9546	3143 9493 3145 9492	3308 9437 3311 9436	41
21	2647 9643	2815 9596	2982 9545	3148 9492	3313 9435	1.39
21 22 23	2650 9642 2653 9642	2818 9595 2821 9594	2985 9544 2988 9543	3151 9491 3154 9490	3316 9434 3319 9433	38 37 36
24	2656 9641	2823 9593	2990 9542	3156 9489	3322 9432	
25 26	2658 9640 2661 9639	2826 9592 2829 9591	2993 9542 2996 9541	3159 9488 3162 9487	3324 9431 3327 9430	35 34
27 28	2664 9639 2667 9638	2832 9591 2835 9590	2999 9540 3002 9539	3165 9486 3168 9485	3330 9429 3333 9428	33
29	2670 9637	2837 9589	3004 9538	3170 9484	3335 9427	31
30 31	2672 9636 2675 9636	2840 9588 2843 9587	3007 9537 3010 9536	3173 9483 3176 9482	3338 94 26 3341 9425	30 29
32	2678 9635	2846 9587	3013 9535	3179 9481	3344 9424	28 27
33 34	2681 9634 2684 9633	2849 9586 2851 958 5	3015 9535 3018 9534	3181 9480 3184 9480	3346 9423 3349 9423	26
35	2686 9632 2689 9632	2854 9584 2857 9583	3021 9533 3024 9532	3187 9479 3190 9478	3352 9422 3355 9421	25 24
36 37	2692 9631	2860 9582	3026 9531	3192 9477	3357 9420	23
38 39	2695 9630 2698 9629	2862 9582 2865 9581	3029 9530 3032 9529	3195 9476 3198 9475	3360 9419 3363 9418	22 21
40	2700 9628	2868 9580	3035 9528	3201 9474	3365 9417	20
41 42	2703 9628 2706 9627	2871 9579 2874 9578	3038 9527 3040 9527	3203 9473 3206 9472	3368 9416 3371 9415	19 18
43 44	2709 9626 2712 9625	2876 9577 2879 9577	3043 9526 3046 9525	3209 9471 3212 9470	3374 9414 3376 9413	18 17 16
45	2714 9625	2882 9576	3049 9524	3214 9469	3379 9412	15
46 47	2717 9624 2720 9623	2885 9575 2888 9574	3051 9523 3054 9522	3217 9468 3220 9467	3382 9411 3385 9410	14 13
48 49	2723 9622 2726 9621	2890 9573 2893 9572	3057 9521 3060 9520	3223 9466 3225 9466	3387 9409 3390 9408	12 11
50	2726 9621 2728 9621	2893 9572 2896 9572	3062 9520	3225 9400 3228 9465	3393 9407	10
51 52	2731 9620 2734 9619	2899 9571 2901 9570	3065 9519 3068 9518	3231 9464 3234 9463	3396 9406 3398 9405	9
53	2737 9618	2904 9569	3071 9517	3236 9462	3401 9404	17
54 55	2740 9617 2742 9617	2907 9568 2910 9567	3074 9516 3076 9515	3239 9461 3242 9460	3404 9403 3407 9402	6
56 57	2745 9616	2913 9566	3079 9514	3245 9459	3409 9401	1 4
58	2748 9615 2751 9614	2915 9566 2918 9565	3082 9513 3085 9512	3247 9458 3250 9457	3412 9400 3415 9399	3 2 1
59 60	2754 9613 2756 9613	2921 9564 2924 9563	3087 9511 3090 9511	3253 9456 3256 9455	3417 9398 3420 9397	1
40	2750 9013 cos sin	2924 9503 cos sin	cos sin	0230 9430 COS SID	cos sin	"
-	74°	73°	72°	71°	70°	•

1	2 0°	21°	22°	23°	24°	•
	sin cos	sin cos	sin cos	sin cos	sin cos	
0	3420 9397 3423 9396 3426 9395	3584 9336 3586 9335	3746 9272 3749 9271	3907 9205 3910 9204	4067 9135 4070 9134	60 59
3	3426 9395 3428 9394	3589 9334 3592 9333	3751 9270 3754 9269	3913 9203 3915 9202	4073 9133 4075 9132	58 57
4	3431 9393	3595 9332	3757 9267	3918 9200	4078 9131	56
6	3434 9392 3437 9391	3597 9331 3600 9330	3760 9266 3762 9265	3921 9199 3923 9198	4081 9130 4083 9128	55 54
6 7 8	3439 9390 3442 9389	3603 9328 3605 9327	3765 9264 3768 9263	3926 9197 3929 9196	4086 9127 4089 9126	54 53 52
8 9	3445 9388	3 608 9326	3770 9262	3931 9195	4091 9125	51
10 11	3448 9387 3450 9386	3611 9325 3614 9324	3773 9261 3776 9260	3934 9194 3937 9192	4094 9124 4097 9122	50
12 13	3453 9385 3456 9384	3616 9323 3619 9322	3778 9259 3781 9258	3939 9191 3942 9190	4099 9121 4102 9120	48 47
14	34 58 9383	3622 9321	3784 9257	3945 9189	4105 9119	46
15 16	3461 9382 3464 9381	3624 9320 3627 9319	3786 9255 3789 9254	3947 9188 3950 9187	4107 9118 4110 9116	45 44
17 18	3467 9380 3469 9379	3630 9318 3633 9317	3792 9253 3795 9252	3953 9186 3955 9184	4112 9115 4115 9114	43 42
19	3472 9378	3635 9316	3797 9251	3958 9183	4118 9113	41
20 21 22 23	3475 9377 3478 9376	3638 9315 3641 9314	3800 9250 3803 9249	3961 9182 3963 9181	4120 9112 4123 9110 4126 9109	40 39
22	3480 9375 3483 9374	3641 9314 3643 9313 3646 9312	3805 9248 3808 9247	3966 9180 3969 9179	4126 9109 4128 9108	38 37
24	3486 9373	3 649 9311	3811 9245	3971 91 78	4131 9107	36
25 26	3488 9372 3491 9371	3651 9309 3654 9308	3813 9244 3816 9243	3974 9176 3977 9175	4134 9106 4136 9104	35 34
26 27	3494 9370 3497 9369	3657 9307 3660 9306	3819 9242 3821 9241	3979 9174 3982 9173	4139 9103 4142 9102	34 33 32
28 29	3499 9368	3662 9305	3824 9240	3985 9172	4144 9101	31
30 31	3502 9367 3505 9366	3665 9304 3668 9303	3827 9239 3830 9238	3987 9171 3990 9169	4147 9100 4150 9098	30 29
31 32	3508 9365 3510 9364	3670 9302 3673 9301	3832 9237 3835 9235	3993 9168 3995 9167	4152 9097 4155 9096	29 28 27
33 34	3513 9363	3676 930 0	3838 923 4	3998 9166	4158 9095	26
35 36	3516 9362 3518 9361	3679 9299 3681 9298	3840 9233 3843 9232	4001 9165 4003 9164	4160 9094 4163 9092	25 24
37 38	3521 9360 3524 9359	3684 9297 3687 9296	3846 9231 3848 9230	4006 9162 4009 9161	4165 9091 4168 9090	23 22
39	3527 9358	3689 9295	3851 9229	4011 9160	4171 9089	21
40	3529 9356 3532 9355	3692 9293 3695 9292	3854 9228 3856 9227	4014 9159 4017 9158	4173 9088 4176 9086	20 19
4 2	3535 9354 3537 9353	3697 9291 3700 9290	3859 9225 3862 9224	4019 9157 4022 9155	4179 9085 4181 9084	18 17
44	3540 9352	3703 9289	3864 9223	4025 9154	4184 9083	16
45 46	3543 9351 3546 9350	3706 9288 3708 928 7	3867 9222 3870 9221	4027 9153 4030 9152	4187 9081 4189 9080	15
47 48	3548 9349 3551 9348	3711 9286 3714 9285	3872 9220 3875 9219	4033 9151 4035 9150	4192 9079 4195 9078	43 12
49	3554 9347	3716 9284	3878 9218	4038 9148	4197 9077	11
50 51	3557 9346 3559 9345	3719 9283 3722 9282	3881 9216 3883 9215	4041 9147 4043 9146	4200 907 5 4202 907 4	10
52 53	3562 9344 3565 9343	3724 9281 3727 9279	3886 9214 3889 9213	4046 9145 4049 9144	4205 9073 4208 9072	8 7
54	3567 9342	3730 9278	3891 9212	4051 9143	4210 9070	6
5 5	3570 9341 3573 9340	3733 927 7 3735 9276	3894 9211 3897 9210	4054 9141 4057 9140	4213 9069 4216 9068	5 4 3 2 1
56 57 58	3576 9339 3578 9338	3738 9275 3741 9274	3899 9208 3902 9207	4059 9139 4062 9138	4218 9067 4221 9066	1 3
59	3581 9337	3743 9273	3905 9206	4065 9137	4224 9064	
60	3584 9336 cos sin	3746 9272 cos sin	3907 9205 cos sin	4067 9135 cos sin	4226 9063 cos sin	
_	69°	68°	679	660	65°	-

1	25°	26°	27°	28°	29°	<u>, </u>
	sin cos	sin cos	sin cos	sin cos	sin cos	
0	4226 9063 4229 9062	4384 8988 4386 8987	4540 8910 4542 8909	4695 8829 4697 8828	4848 8746 4851 8745	60 59
3	4231 9061 4234 9059	4389 8985 4392 8984	4545 8907 4548 8906	4700 8827 4702 8825	4853 8743 4856 8742	58 57
4	4237 9058	4394 8983	4550 8905	4705 8824	4858 8741	56
6	4239 905 7 4242 9056	4397 8982 4399 8980	4553 8903 4555 8902	4708 8823 4710 8821	4861 8739 4863 8738	55 54
7 [4245 9054	4402 8979	4558 8901	4713 8820	4866 8736	53 52
8	4247 9053 4250 9052	4405 8978 440 7 8976	4561 8899 4563 8898	4715 8819 4718 8817	4868 8735 4871 8733	51
10	4253 9051	4410 8975 4412 8974	4566 8897 4568 8895	4720 8816	4874 8732	50
12 I	4255 9050 4258 9048	4 415 8973	4571 8894	4723 8814 4726 8813	4876 8731 4879 8729	48
13	4260 9047 4263 9046	4418 8971 4420 8970	4574 8893 4576 8892	4728 8812 4731 8810	4881 8728 4884 8726	47
15	4266 9045	4423 8969	4579 8890	4733 8809	4886 8725	45
16	4268 9043 4271 9042	4425 896 7 4428 896 6	4581 8889 4584 8888	4736 8808 4738 8806	4889´8724 4891 8722	44
17	4274 9041	4431 8965	4586 888 6	4741 8805	4894 8721	42
19	4276 9040 4279 9038	4433 8964 4436 8962	4589 8885 4592 8884	4743 8803 4746 8802	4896 8719 4899 8718	41
21 22	4281 9037	4439 8961 4441 8960	4594 8882	4749 8801	4901 8716	39
23	4284 9036 4287 9035	4444 8958	4599 8879	4751 8799 4754 8798	4904 8715 4907 8714	38 37
24	4289 9033 4292 9032	4446 8957 4449 8956	4602 8878 4605 8877	4756 8796 4759 8795	4909 8712 4912 8711	36 35
26	4295 9031	4452 8955	4607 8875	4761 8794	4914 8709	34 33
26 27 28 29	4297 9030 4300 9028	4454 8953 4457 8952	4610 8874 4612 8873	4764 8792 4766 8791	4917 8708 4919 8706	33
	4302 9027	4459 8951	4615 8871	47 69 8790	4922 8705	31
80 81	4305 9026 4308 9025	4462 8949 4465 8948	4617 8870 4620 8869	4772 8788 4774 8787	4924 8704 4927 8702	30 29
82 83 84	4310 9023 4313 9022	4467 8947 4470 8945	4623 8867 4625 8866	4777 8785 4779 8784	4929 8701 4932 8699	28 27
84	4316 9021	4472 8944	4628 8865	4782 8783	4934 8698	26
35	4318 9020 4321 9018	4475 8943 4478 8942	4630 8863 4633 8862	4784 8781 4787 8780	4937 8696 4939 8695	25 24
87	4323 9017	4480 8940	46 36 8861	4789 8778	4942 8694	23
38 39	4326 9016 4329 9015	4483 8939 4485 8938	4638 8859 4641 8858	4792 8777 4795 8776	4944 8692 4947 8691	22 21
40	4331 9013	4488 8936	4643 8857	4797 8774	4950 8689	20
41	4334 9012 4337 9011	4491 8935 4493 8934	4646 885 5 4648 8854	4800 8773 4802 8771	4952 8688 4955 8686	19
43	4339 9010 4342 9008	4496 8932 4498 8931	4651 8853 4654 8851	4805 8770 4807 8769	4957 8685 4960 8683	17
45	4344 9007	4501 8930	4656 8850	4810 8767	4962 8682	15
46	4347 9006 4350 9004	4504 8928 4506 8927	4659 8849 4661 8847	4812 8766 4815 8764	4965 8681 4967 8679	14
48	4352 9003	4509 8926	4664 8846	4818 8763	4970 8678	12
49 50	4355 9002 4358 9001	4511 8925 4514 8928	4666 8844 4669 8843	4820 8762 4823 8760	4972 8676 4975 8675	11
51	4360 8999	4517 8922	4672 8842	4825 8759	4977 8673	1 9
52 53	4363 8998 4365 8997	4519 8921 4522 8919	4674 8840 4677 8839	4828 8757 4830 8756	4980 8672 4982 8670	8 7
54	4368 8996	4524 8918	4679 8838	4833 8755	4985 8669	9
5 5 56 57	4371 8994 4373 8993	4527 8917 4530 8915	4682 8836 4684 8835	4835 8753 4838 8752	4987 8668 4990 8666	4
57 58	4376 8992 4378 8990	4532 8914 4535 8913	4687 8834 4690 8832	4840 8750 4843 8749	4992 8665 4995 8663	3
5 8 5 9	4381 8989	4537 8911	4692 8831	4846 8748	4997 8662	ī
€0	4384 8988	4540 8910	4695 8829	4848 8746	5000 8660	1 •
	cos sin	cos sin	cos sin	cos sin	cos sin	-
•	64 °	63 °	62°	61°	60°	

_	80°	31°	32°	. 33°	34°	1.
	sin cos	sin cos	sin cos	sin cos	sin cos	
?	5000 8660 5003 8659	5150 8572 5153 8570	5299 8480 5302 8479	5446 8387 5449 8385	5592 8290 5594 8289	59
2 3	5005 8657 5008 8656	5155 8569 5158 8567	5302 8479 5304 8477 5307 8476	5451 8384 5454 8382	5597 8287 5599 8285	58 57
4	5010 8654	5160 8566	5309 8474	5456 8380	5602 8284	56
5	5013 8653	5163 8564 5165 8563	5312 8473 5314 8471	5459 8379	5604 8282	55
6 7	5015 8652 5018 8650	5168 8561	5316 8470	5461 8377 5463 8376	5606 8281 5609 8279	54 53
8	5020 8649 5023 8647	5170 8560 5173 8558	5319 8468 5321 8467	5466 8374 5468 8372	5611 8277 5614 8276	52 51
10	5025 8646	5175 8557	5324 8465	5471 8371	5616 8274	56
11 12	5028 8644 5030 8643	5178 8555 5180 8554	5326 8463 5329 8462	5473 8369 5476 8368	5618 8272	49
13	5030 8643	5183 8552	5329 8462 5331 8460	5476 8368 5478 8366	5621 82 71 5623 8269	48
14	5035 8640	5185 8551	5334 8459	5480 8364	5626 8268	46
15 16	5038 8638 5040 8637	5188 8549 5190 8548	5336 8457 5339 8456	5483 8363 5485 8361	5628 8266 5630 8264	45
17 I	5043 8635	5193 8546	5341 8454	5488 8360	5633 8263	43
18 19	5045 8634 5048 8632	5195 854 5 5198 854 3	5344 8453 5346 8451	5490 8358 5493 8356	5635 8261 5638 8259	42
20 l	5050 8631	5200 8542	5348 8450	5495 8355	5640 8258	40
21	5053 8630 5055 8628	5203 8540 5205 8539	5351 8448 5353 8446	5498 8353 5500 8352	5642 8256 5645 8254	38
22 23	5058 8627	5208 8537	5356 8445	5502 8350	5647 8253	37
24	5060 8625 5063 8624	5210 8536 5213 8534	5358 8443 5361 8442	5505 8348 5507 8347	5650 8251 5652 8249	36
26	5065 8622	5215 853 2	5363 8440	5510 8345	5654 8248	1 34
27 28	5068 8621 5070 8619	5218 8531 5220 8529	5366 8439 5368 8437	5512 8344 5515 8342	5657 8246 5659 8245	33
29	5073 8618	5223 8528	5371 8435	5517 8340	5662 8243	31
30	5075 8616	5225 8526	5373 8434	5519 8339	5664 8241	35
31 32	5078 8615 5080 8613	5227 8525 5230 8523	5375 8432 5378 8431	5522 8337 5524 8336	5666 8240 5669 8238	29 28
33 34	5083 8612 5085 8610	5232 8522 5235 8520	5380 8429	5527 8334 5529 8332	5671 8236	27
85	5088 8609	5237 8519	5383 8428 5385 8426	5531 8331	5674 8235 5676 8233	2
36 I	5090 8607	5240 8517	5388 8425	5534 8329	5678 8231	2
37 38	5093 8606 5095 8604	5242 8516 5245 8514	5390 8423 5393 8421	5536 8328 5539 8326	5681 8230 5683 8228	2 2 2
38 39	5098 8603	5247 8513	5 395 8420	5541 8324	56 86 8226	2
40	5100 8601 5103 8600	5250 8511 5252 8510	5398 8418 5400 8417	5544 8323 5546 8321	5688 8225 5690 8223	20 19
12	5105 8599	5252 8510 5255 8508 5257 8507	5402 8415	5548 8320	5693 8221	1 18
13	5108 8597 5110 8596	5257 8507 5260 8505	5405 8414 5407 8412	5551 8318 5553 8316	5695 8220 5698 8218	11
15	5113 8594	5262 8504	5410 8410	5556 8315	5700 8216	14
16	5115 8593 5118 8591	5265 8502 5267 8500	5412 8409 5415 8407	5558 8313 5561 8311	5702 8215 5705 8213	14
47 48	5120 8590	5270 8499	5417 8406	5563 8310	5707 8211	1 12
19	5123 8588		5420 8404	5565 8308	5710 8210	10
50 51	5125 8587 5128 8585	5275 8496 5277 8494	5422 8403 5424 8401	5568 8307 5570 8305	5712 8208 5714 8207	1 9
52 53	5130 8584	5279 8493 5282 8491	5427 8399 5429 8398	5573 8303 5575 8302	5717 8205 5719 8203	
54 54	5133 8582 5135 8581	5284 8490	5432 8396	5575 8302 5577 8300	5721 8202	
55	5138 8579	5287 8488	5434 8395	5580 8299	5724 8200	1
56 57	5140 8578 5143 8576	5289 8487 5292 8485	5437 8393 5439 8391	5582 8297 5585 8295	5726 8198 5729 8197 5731 8195	1
58 59	5145 8575	5294 8484	5442 8390	5587 8294	5731 8195 5733 8193	1
50	5148 8573 5150 8572	5297 8482 5299 8480	5444 8388 5446 8387	5590 8292 5592 8290	5733 8193 5736 8192	1
~	cos sin	cos sin	cos sin	cos sin	cos sin	1
					55°	-1-

NATURAL SINES AND COSINES

5 5 5 5 5 5	sin cos 1736 8192 1738 8190 1741 8188 1743 8187 1745 8185	sin cos 5878 8090 5880 8088 5883 8087	sin cos 6018 7986	sin cos	ein cos
0.00	738 8190 741 8188 743 8187 745 8185	5880 8088	6018 7986		
8 8 8 8	741 8188 743 8187 745 818 5			6157 7880	6293 7771
8 8	743 8187 745 818 5		6020 7985 6023 7983	6159 7878 6161 7877	6295 7770 6298 7768
1	745 8185	5885 8085	6025 7981	6163 7875	6300 7766
1 8		5887 8083	6027 7979	6166 7873	6302 7764
	748 8183	5890 8082	6030 7978	6168 7871	6305 7762
1 5	750 8181	5892 8080	6032 7976	6170 7869	6307 7760
	752 8180	5894 8078	6034 7974	6173 7868	6309 7759
	755 8178 757 817 6	5897 8076 5899 8075	6037 7972 6039 7971	6175 7866 6177 7864	6311 7757 6314 7755
	760 8175	5901 8073	6041 7969	6180 7862	6316 7753
	762 8173	5904 8071	6044 7967	6182 7860	6318 7751
	764 8171	5 906 8070	6046 7965	6184 7859	6320 7749
	767 8170	5908 8068	6048 7964	6186 7857	6323 7748
	769 8168	5911 8066	6051 7962	6189 7855	6325 7746
	771 8166 774 8165	5913 8064 5915 8063	6053 7960 6055 7958	6191 7853 6193 7851	6327 7744 6329 7742
	776 8163	5918 8061	6058 7956	6196 7850	6332 7740
1 8	779 8161	5 920 8059	6060 7955	6198 7848	6334 7738
1 8	781 8160	5 922 8058	6062 7953	6200 7846	6336 7737
	783 8158	5925 8056	6065 7951	6202 7844	6338 7735
	786 8156 788 815 5	5927 8054 5930 8052	6067 7950 6069 7948	6205 7842 6207 7841	6341 7733 6343 7731
1 5	5788 815 5 5790 815 3	5930 8052 5932 8051	6071 7946	6209 7839	6345 7729
	793 8151	5934 8049	6074 7944	6211 7837	6347 7727
1 8	795 8150	5937 8047	6076 7942		6350 7725
	798 8148	5939 8045	6078 7941	6216 7833	6352 7724
	800 8146	5941 8044	6081 7939	6218 7832	6354 7722
	802 8145 805 8143	5944 8042 5946 8040	6083 7937 6085 7935	6221 7830 6223 7828	6356 7720 6359 7718
	807 8141 809 8139	5948 8039 5951 8037	6088 7934 6090 7932 6092 7930	6225 7826 6227 7824	6361 7716 6363 7714
	809 8139 812 8138	5953 8035	6090 7932 6092 7930	6230 7822	6365 7713
	814 8136	5955 8033	6095 7928	6227 7824 6230 7822 6232 7821	6368 7711
1	816 8134	5 958 8032	6097 7926	6234 7819	6370 7709
	819 8133	5 960 8030	6099 7925	6237 7817	6372 7707
1 5	821 8131 824 8129	5962 8028 5965 8026	6101 7923 6104 7921	6239 7815 6241 7813	6374 7705 6376 7703 6379 7701
1 5	826 8128	5967 8025	6106 7919	6243 7812	6379 7701
	828 8126	5969 8023	6108 7918	6246 7810	6381 7700
1 .	831 8124	5972 8021	6111 7916	6248 7808	6383 7698
į	833 8123	5974 8020	6113 7914	6250 7806	6385 7696
	835 8121	5976 8018	6115 7912	6252 7804	6388 7694
	838 8119 840 8117	5979 8016 5981 8014	6118 7910 6120 7909	6255 7802 6257 7801	6390 7692 6392 7690
	842 8116	5983 8013	6122 7907	6259 7799	6394 7688
	842 8116 845 8114	5983 8013 5986 8011	6122 7907 6124 7905	6262 7797	6397 7687
1 8	847 8112	5988 8009	6127 7903	6264 7795	6399 7685
1 8	850 8111	5990 8007	6129 7902	6266 7793	6401 7683
	852 8109	5993 8006	6131 7900	6268 7792	6403 7681
	854 8107	5995 8004	6134 7898	6271 7790	6406 7679
	857 8106 859 8104	5997 8002 6000 8000	6136 7896 6138 7894	6273 7788 6275 7786	6408 7677 6410 7675
	861 8102	6000 8000 6002 7999	6138 7894 6141 7893	6277 7784	6412 7674
	864 8100	6004 7997	6143 7891	6280 7782	6414 7672
	886 8099	6007.7995	6145 7889	6282 7781	6417 7670
1 1	888 8097	6009 7993	6147 7887	6284 7779	6419 7668
1 4	871 8095 873 8094	6011 7992	6150 7885 6152 7884	6286 7777	6421 7666
1 5	873 8094 875 8092	6014 7990 6016 7988	6152 7884 6154 7882	6289 7775 6291 7773	6423 7664 6426 7662
	878 8090	6018 7986	6157 7880	6293 7771	6428 7660
	coe air	608 min	•	0293 ///I	COS SID
1	AND 1111		COS SÍD	CO. 1117	Ang 2117

NATURAL SINES AND COSINES

•	40°	41°	42 °	43°	44°	Ŀ
	sin cos	sin cos	sin cos	sin cos	sin cos	Π
9	6428 7660 6430 7659	6561 7547 6563 7545	6691 7431 6693 7430	6820 7314 6822 7312	6947 7193 6949 7191	60 59
2	6432 7657	6565 7543	6696 7428	6824 7310	6951 7189	58
3 4	6435 7655 6437 7653	6567 7541 6569 7539	6698 7426 6700 7424	6826 7308 6828 7306	6953 7187 6955 718 5	57 56
	6439 7651	6572 7538	6702 7422	6831 7304	6957 7183	55
5 6789	6441 7649	6574 7536 6576 7534	6704 7420 6706 7418	6833 7302 6835 7300	6959 7181 6961 7179	54 53 52
8	6443 7647 6446 7645	6578 7 53 2	6709 7416	6837 7298	6961 7179 6963 7177	52
	6448 7644	6580 7530	6711 7414	6839 7296	6 96 5 71 75	51
10	6450 7642 6452 7640	6583 7528 6585 7526	6713 7412 6715 7410	6841 7294 6843 7292	6967 7173 6970 7171	50 49
11 12	6455 7638	6587 7524	6717 7408	6845 7290	6972 7169	48
13 14	6457 7636 6459 7634	6589 7522 6591 7520	6719 7406 6722 7404	6848 7288 6850 7286	6974 7167 6976 7165	47
15	6461 7632	6593 7518			6978 7163	45
16 17	6463 7630 6466 7629	6596 7516	6724 7402 6726 7400 6728 7398 6730 7396	6852 7284 6854 7282 6856 7280	6980 7161 6982 7159	44 43
18	64 68 7627	6598 7515 6600 7513	6728 7398 6730 7396	6858 7278	6984 7157	42
19	6470 7625	6602 7511	6732 7394	6 860 7 276	6986 7155	41
20	6472 7623 6475 7621	6604 7509 6607 7507	6734 7392 6737 7390	6862 7274 6865 7272	6988 7153 6990 7151	40 30
22	6477 7619	6609 7505	6739 7388	6865 7272 6867 7270 6869 7268	6992 7149	39 38 37
21 22 23 24	6479 7617 6481 7615	6611 7503 6613 7501	6741 7387 6743 7385	6869 7268 6871 7266	6995 7147 6997 7145	36
25	6483 7613	6615 7499	6745 7383	6873 7264	6999 7143	35
26 27 28 29	6486 7612 6488 7610	6617 7497 6620 7495	6747 7381 6749 7379	6875 7262 6877 7260	7001 7141 7003 7139	34 33
28	6490 7608	6622 7493	6752 737 7	6879 7258	7005 7137	32
	6492 7606	6624 7491	6754 7375	6881 7256	7007 7135	31
80	6494 7604 6497 7602	6626 7490 6628 7488	6756 737 3 6758 737 1	6884 7254 6886 7252	7009 7133 7011 7130	30 29
31 32	6499 7600	6631 7486	6760 7369	6888 7250	7013 7128	28
33 34	6501 7598 6503 7596	6633 7484 6635 7482	6762 7367 6764 7365	6890 7248 6892 7246	7015 7126 7017 7124	27 26
35	6506 7595	8637 7480	6767 7363	6894 7244	7019 7122	25
36 37	6508 7593 6510 7591	6639 7478 6641 7476	6769 7361 6771 7359	6896 7242 6898 7240	7022 7120 7024 7118	24
38 39	6512 7589	6644 7474	6773 7357	6900 7238	7026 7116 7028 7114	23 22
	6514 7587					21
40 41	6517 7585 6519 7583	6648 7470 6650 7468	6777 7353 6779 7351	6905 7234 6907 7232	7030 7112 7032 7110	20
42	6521 7581	6652 7466	6782 7349	6909 7230	7034 7108	18
43 44	6523 7579 6525 7578	6652 7466 6654 7464 6657 7463	6784 7347 6786 7345	6911 7228 6913 7226	7036 7106 7038 7104	18 17 16
45	6528 7576	6659 7461	6788 7343	6915 7224	7040 7102	15
46 47	6530 7574 6532 7572	6661 7459 6663 7457	6790 7341 6792 7339	6917 7222 6919 7220	7042 7100 7044 7098	14
48	6534 7570	6665 745 5	6794 7337	6921 7218	7 046 7 096	14 13 12
49	6536 7568	6667 7453	6797 7335	6924 7216	7048 7094	111
50 51	6539 7566 6541 7 564	6670 7451 6672 7449	6799 7333 6801 7331	6926 7214 6928 7212	7050 7092 7053 7090	10
52	6543 7562	6674 7447	6 803 7 329	6930 7210	7055 7088	8 7
52 53 54	6545 7560 6547 7559	6676 7445 6678 7443	6805 7327 6807 7325	6932 7208 6934 7206	7057 7085 7059 7083	6
55	6550 7557	6680 7441	6809 7323	6936 7203	7061 7081	1 5
56 57 58	6552 7555 6554 7553	6683 7439 6685 7437	6811 7321 6814 7319	6938 7201 6940 7199	7063 7079 7065 7077	4 3
58	6554 7553 6556 7551	6685 7437 6687 7435	6816 7318	6942 7197	7067 707 5	3 2 1
5 9	6558 7549 6561 754 7	6689 7433 6691 7431	6818 7316 6820 7314	6944 7195 6947 7193	7069 7073 7071 7071	
5 U	cos sin	COS Sin	6820 7314 cos sin	6947 7193 cos sin	7071 7071 cos sin	
	CO2 BITT	700 BILL	COO BILL	200 91U	- CO3 - DILL	J

'	O°	1°	2 °	3°	4º	,
1	tan cot	tan cot	tan cot	tan cot	tan cot	
	0000 Infinite 0003 3437.75	0175 57.2900 0177 56.3506	0349 28.6363 0352 28.3994	0524 19.0811 0527 18.9755	0699 14.3007 0702 14.2411	60 59
2	0006 1718.87	0180 55.4415	0355 28.1664	0530 18.8711	0705 14.1821	58
	0009 1145.92 0012 859.436	0183 54.5613 0186 53.7086	0358 27.9372 0361 27.7117	0533 18.7678 0536 18.6656	0708 14.1235 0711 14.0655	57 56
5	0015 687.549	0189 52.8821		0539 18.5645	0714 14.0079	58
6	0017 572.957	0192 52.0807 0195 51.3032	0364 27.4899 0367 27.2715 0370 27.0566	0542 18.4645 0544 18.3655 0547 18.2677	0717 13.9507 0720 13.8940	54 53
8	0020 491.106 0023 429.718	0198 50.5485	0373 26.8450	0547 18.2677	0720 13.8940 0723 13.8378	5:
9	0026 381.971	0201 49.8157	0375 26.6367	0550 18.1708	0726 13.7821	5
10	0029 343.774 0032 312.521	0204 49.1039 0207 48.4121	0378 26.4316 0381 26.2296	0553 18.0750 0556 17.9802	0729 13.7267 0731 13.6719	41
12	0035 286.478	0209 47.7395	0384 26.0307	0559 17.8863	0734 13.6174	48
13	0038 264.441 0041 245.552	0212 47.0853 0215 46.4489	0387 25.8348 0390 25.6418	0559 17.8863 0562 17.7934 0565 17.7015	0737 13.5634 0740 13.5098	4
15	0044 229.182	0218 45.8294	0393 25,4517	0568 17.6106	0743 13.4566	4.
16 17	0047 214.858 0049 202.219	0221 45.2261	0396 25.2644 0399 25.0798	0571 17.5205 0574 17.4314	0746 13.4039 0749 13.3515	4
18	0052 190.984	0227 44.0661	0402 24.8978	0577 17.3432	0752 13.2996	4
19	0055 180.932		0405 24.7185	0580 17.2558	0755 13.2480	4
20 21	0058 171.885 0061 163.700		0410 24.3675	0582 17.1693 0585 17.0837	0758 13.1969 0761 13.1461	3
22	0064 156.259	0239 41.9158	0413 24.1957	0588 16.9990	0764 13.0958	3
23 24	0067 149.465 0070 143.237	0241 41.4106 0244 40.9174		0591 16.9150 0594 16.8319		3
25	0073 137.507	0247 40.4358	0422 23.6945	0597 16,7496	0772 12.9469	3
26 27	0076 132.219 0079 127.321			0600 16.6681 0603 16.5874	0775 12.8981 0778 12.8496	3
28	0081 122.774	0256 39.0568	0431 23.2137	0606 16.5075	0781 12.8014	3
29 30	0084 118.540 0087 114.589				0784 12.7536	3
21	0090 110.892	0265 37,7686	0440 22,7519	6 0612 16.3499 6 0615 16.2722		2
32 33	0093 107.426 0096 104.171	0268 37.3579	0442 22.6020 0445 22.4541	0617 16.1952	0793 12.6124	$\frac{2}{2}$
34	0099 101.107	0274 36.5627	0445 22.4541 0448 22.3081	0623 16.0435	0796 12.5660 0799 12.5199	2
35 36	0102 98,2179	0276 36.1776	0451 22.1640	0626 15.9687		2
37	0105 95.4895 0108 92.9085	0282 35.4313	0454 22.0217 0457 21.8813	0632 15.8211	0805 12.4288 0808 12.3838	2 2
38 39	0111 90.4633	0285 35.0695	0460 21.7426	0635 15,7483	0810 12.3390	2
40	0113 88.1436 0116 85.9398					
41	0119 83.8435	0294 34.0273	0469 21.3369	0644 15.5340	0819 12.2067	1
42 43	0122 81.8470 0125 79.9434			0647 15.4638 0650 15.3943		1
44	0128 78.1263	0303 33.0452	0477 20.9460	0653 15.3254	0828 12.0772	
45 4 6	0131 76.3900 0134 74.7292	0306 32.7303 0308 32.4213 0311 32.1181	0480 20.8188	0655 15.2571	0831 12.0346	
47	10137 73.1390	0311 32.1181	0483 20.6932 0486 20.5691	0658 15.1893 0661 15.1222	0837 11.9504	1
48 49	0140 71.6151 0143 70.1533	0314 31.8205	0489 20.4465	0664 15.0557	0840 11.9087 0843 11.8673	1
50	0146 68.7501		0495 20.2056	0670 14.9244	0846 11 8262	1
51 52	0148 67.4019	0323 30.9599	0498 20.0872	0673 14.8596	0849 11.7853	1
63	0151 66.1055 0154 64.8580	0329 30.4116	0504 19.8546	0679 14.7317	0851 11.7448 0854 11.7045	1
54	0157 63.6567	0332 30.1446	0507 19.7403	0682 14.6685	0857 11.6645	1
55 56	0160 62.4992 0163 61.3829				0860 11.6248 0863 11.5853	
67	0166 60.3058	0340 29.3711	0515 19.4051	0690 14.4823	0866 11.5461	l
58 69	0169 59.2659 0172 58.2612		0518 19.2959 0521 19.1879		0869 11.5072 0872 11.4685	1
60	0175 57.2900			0699 14.3007		l
	cot tan	cot tan	cot tan	cot tan	cot tan	
•	89°	88°	87°	86°	85°	1-

	5 °	6°	7 °	8°	8°	′
	tan cot 0875 11.4301 0878 11.3919	tan cot 1051 9.5144 1054 9.4878	tan cot 1228 8.1443 1231 8.1248	tan cot 1405 7.1154 1408 7.1004	tan cot 1584 6.3138 1587 6.3019	60 59
	0881 11.3540 0884 11.3163 0887 11.2789	1057 9.4614 1060 9.4352 1063 9.4090	1234 8.1054 1237 8.0860 1240 8.0667	1411 7.0855 1414 7.0706 1417 7.0558	1590 6.2901 1593 6.2783 1596 6.2666	58 57 56 5 5
	0890 11.2417 0892 11.2048 0895 11.1681 0898 11.1316	1066 9.3831 1069 9.3572 1072 9.3315 1075 9.3060	1243 8.0476 1246 8.0285 1249 8.0095 1251 7.9906 1254 7.9718	1420 7.0410 1423 7.0264 1426 7.0117 1429 6.9972	1599 6.2549 1602 6.2432 1605 6.2316 1608 6.2200	54 53 52
	0901 11.0954 0904 11.0594 0907 11.0237	1078 9.2806 1080 9.2553 1083 9.2302 1086 9.2052	1254 7.9718 1257 7.9530 1260 7.9344 1263 7.9158	1432 6.9827 1435 6.9682 1438 6.9538 1441 6.9395	1611 6.2085 1614 6.1970 1617 6.1856 1620 6.1742	51 50 49 48
	0910 10.9882 0913 10.9529 0916 10.9178 0919 10.8829	1080 9.2032 1089 9.1803 1092 9.1555 1095 9.1309	1266 7.8973 1269 7.8789 1272 7.8606	1441 6.9395 1444 6.9252 1447 6.9110 1450 6.8969	1623 6.1628 1626 6.1515 1629 6.1402	47 46 45
	0922 10.8483 0925 10.8139 0928 10.7797 0931 10.7457	1098 9.1065 1101 9.0821 1104 9.0579 1107 9.0338	1275 7.8424 1278 7.8243 1281 7.8062 1284 7.7883	1453 6.8828 1456 6.8687 1459 6.8548 1462 6.8408	1632 6.1290 1635 6.1178 1638 6.1066 1641 6.0955	44 43 42 41
	0934 10.7119 0936 10.6783 0939 10.6450 0942 10.6118 0945 10.5789	1110 9.0098 1113 8.9860 1116 8.9623 1119 8.9387 1122 8.9152	1287 7.7704 1290 7.7525 1293 7.7348 1296 7.7171 1299 7.6996	1465 6.8269 1468 6.8131 1471 6.7994 1474 6.7856 1477 6.7720	1644 6.0844 1647 6.0734 1650 6.0624 1653 6.0514 1655 6.0405	39 38 37 36
	0945 10.5789 0948 10.5462 0951 10.5136 0954 10.4813 0957 10.4491	1122 8.9132 1125 8.8919 1128 8.8686 1131 8.8455 1134 8.8225	1302 7.6821 1305 7.6647 1308 7.6473	1477 6.7720 1480 6.7584 1483 6.7448 1486 6.7313 1489 6.7179	1658 6.0296 1661 6.0188 1664 6.0080 1667 5.9972	35 34 33 32
	0960 10.4172 0963 10.3854 0966 10.3538 0969 10.3224	1136 8.7996 1139 8.7769 1142 8.7542 1145 8.7317	1311 7.6301 1314 7.6129 1317 7.5958 1319 7.5787 1322 7.5618	1492 6.7045 1495 6.6912 1497 6.6779 1500 6.6646	1670 5.9865 1673 5.9758 1676 5.9651 1679 5.9545	31 30 29 28
	0972 10.2913 0975 10.2602 0978 10.2294	1148 8.7093 1151 8.6870 1154 8.6648	1325 7.5449 1328 7.5281 1331 7.5113	1503 6.6514 1506 6.6383 1509 6.6252	1682 5.9439 1685 5.9333 1688 5.9228	27 26 25
	0981 10.1988 0983 10.1683 0986 10.1381 0989 10.1080	1157 8.6427 1160 8.6208 1163 8.5989 1166 8.5772	1334 7.4947 1337 7.4781 1340 7.4615 1343 7.4451	1512 6.6122 1515 6.5992 1518 6.5863 1521 6.5734	1691 5.9124 1694 5.9019 1697 5.8915 1700 5.8811	24 23 22 21
	0992 10.0780 0995 10.0483 0998 10.0187 1001 9.9893 1004 9.9601	1169 8.5555 1172 8.5340 1175 8.5126 1178 8.4913 1181 8.4701	1346 7.4287 1349 7.4124 1352 7.3962 1355 7.3800 1358 7.3639	1524 6.5606 1527 6.5478 1530 6.5350 1533 6.5223 1536 6.5097	1703 5.8708 1706 5.8605 1709 5.8502 1712 5.8400 1715 5.8298	20 19 18 17 16
	1007 9.9310 1010 9.9021 1013 9.8734 1016 9.8448	1184 8.4490 1187 8.4280 1189 8.4071 1192 8.3863	1361 7.3479 1364 7.3319 1367 7.3160 1370 7.3002	1539 6.4971 1542 6.4846 1545 6.4721 1548 6.4596	1718 5.8197 1721 5.8095 1724 5.7994 1727 5.7894	15 14 13 12 12
-	1019 9.8164 1022 9.7882 1025 9.7601 1028 9.7322 1030 9.7044	1195 8.3656 1198 8.3450 1201 8.3245 1204 8.3041 1207 8.2838	1373 7.2844 1376 7.2687 1379 7.2531 1382 7.2375 1385 7.2220	1551 6.4472 1554 6.4348 1557 6.4225 1560 6.4103 1563 6.3980	1730 5.7794 1733 5.7694 1736 5.7594 1739 5.7495 1742 5.7396	10
	1033 9.6768 1036 9.6499 1039 9.6220 1042 9.5949	1210 8.2636 1213 8.2434 1216 8.2234 1219 8.2035	1388 7.2066 1391 7.1912 1394 7.1759 1397 7.1607	1566 6.3859 1569 6.3737 1572 6.3617 1575 6.3496	1745 5.7297 1748 5.7199 1751 5.7101 1754 5.7004	8
	1045 9.5679 1048 9.5411 1051 9,5144	1222 8.1837 1225 8.1640 1228 8.1443	1399 7.1455 1402 7.1304 1405 7.1154	1578 6.3376 1581 6.3257 1584 6.3138	1757 5.6906 1760 5.6809 1763 5.6713	00000
	cot tan	cot tan	cot tan	cot tan	cot tan	L
	84°	83°	82°	81°	80°	,

	10°	11°	12 °	13°	14°	•
	tan cot	tan cot	tan cot	tan cot	tan cot	
0	1763 5.6713 1766 5.6617	1944 5.1446 1947 5.1366	2126 4.7046 2129 4.6979	2309 4.3315 2312 4.3257	2493 4.0108 2496 4.0058	60 59
3	1769 5.6521 1772 5.6425	1950 5.1286 1953 5.1207	2132 4.6912 2135 4.6845	2315 4.3200 2318 4.3143	2499 4.0009 2503 3.9959	59 58 57
4	1775 5. 6330	1956 5.1128	2138 4.6779	2321 4.3086	2506 3.9910	56
5 6 7	1778 5.6234 1781 5.6140	1959 5.1049 1962 5.0970	2141 4.6712 2144 4.6646	2324 4.3029 2327 4.2972	2509 3.9861 2512 3.9812	55 54
7 8	1784 5.6045 1787 5.5951	1965 5.0892 1968 5.0814	2147 4.6580 2150 4.6514	2330 4.2916 2333 4.2859	2512 3.9812 2515 3.9763 2518 3.9714	53 52
9	1790 5.5857	1971 5.0736	2153 4.6448	2336 4.2803	2521 3.9665	51
10 11	1793 5.5764 1796 5.5671	1974 5.0658 1977 5.0581	2156 4.6382 2159 4.6317	2339 4.2747 2342 4.2691	2524 3.9617 2527 3.9568	50
12 13	1799 5.5578 1802 5.5485	1980 5.0504 1983 5.0427	2162 4.6252 2165 4.6187	2345 4.2635 2349 4.2580	2530 3.9520	48 47
14	1805 5.5393	1986 5.0350	2168 4.6122	2352 4.2524	2537 3.9423	46
15 16	1808 5.5301 1811 5.5209	1989 5.0273 1992 5.0197	2171 4.6057 2174 4.5993	2355 4.2468 2358 4.2413	2540 3.9375 2543 3.9327	45 44
17 18	1814 5.5118 1817 5.5026	1995 5.0121 1998 5.0045	2177 4.5928 2180 4.5864	2361 4.2358 2364 4.2303	2546 3.9279 2549 3.9232	43 42
19	1820 5.4936	2001 4.9969	2183 4.5800	2367 4.2248	2552 3.9184	41
20 21	1823 5.4845 1826 5.4755	2004 4.9894 2007 4.9819	2186 4.5736 2189 4.5673	2370 4.2193 2373 4.2139	2555 3.9136 2558 3.9089	40 39
21 22 23	1829 5.4665 1832 5.4575	2010 4.9744 2013 4.9669	2193 4.5609 2196 4.5546	2376 4.2084 2379 4.2030	2561 3.9042 2564 3.8995	38 37
24	1835 5.4486	2016 4.9594	2199 4.5483	2382 4.1976	2 568 3 .8947	36
25 26	1838 5.4397 1841 5.4308	2019 4.9520 2022 4.9446	2202 4.5420 2205 4.5357	2385 4.1922 2388 4.1868 2392 4.1814	2571 3.8900 2574 3.8854 2577 3.8807	35 34
27 28	1844 5.4219 1847 5.4131	2025 4.9372 2028 4.9298	2208 4.5294 2211 4.5232	2392 4.1814 2395 4.1760	2577 3.8807 2580 3.8760	33 32
28 29	1850 5.4043	2031 4.9225	2214 4.5 169	2398 4.1706	2583 3.8714	31
30 31	1853 5.3955 1856 5.3868	2035 4.9152 2038 4.9078	2217 4.5107 2220 4.5045	2401 4.1653 2404 4.1600	2586 3.8667 2589 3.8621	30 29
32 33	1859 5.3781 1862 5.3694	2041 4.9006 2044 4.8933	2223 4.4983 2226 4.4922	2407 4.1547 2410 4.1493	2592 3.8575 2595 3.8528	28 27
34	1865 5.3607	2047 4.8860	2229 4.4860	2413 4.1441	2599 3.8482	26
35 36 37	1868 5.3521 1871 5.3435	2050 4.8788 2053 4.8716	2232 4.4799 2235 4.4737 2238 4.4676	2416 4.1388 2419 4.1335	2602 3.8436 2605 3.8391	25 24
37 38	1874 5.3349 1877 5.3263	2056 4.8644 2059 4.8573	2238 4.4676 2241 4.4615	2422 4.1282 2425 4.1230	2608 3.8345 2611 3.8299	23 22
39	1880 5.3178	2062 4.8501	2244 4.4555	2428 4.1178	2614 3.8254	21
40 41	1883 5.3093 1887 5.3008	2065 4.8430 2068 4.8359	2247 4.4494 2251 4.4434	2432 4.1126 2435 4.1074	2617 3.8208 2620 3.8163	20 19
42 43	1890 5.2924 1893 5.2839	2071 4.8288 2074 4.8218	2254 4.4374 2257 4.4313	2 438 4 .1022 2 441 4 .0970	2623 3.8118 2627 3.8073	18 17
44	1896 5.2755	2077 4.8147	2 260 4.4 253	2444 4.0918	2 630 3 .8028	16
45 4 6	1899 5.2672 1902 5.2588	2080 4.8077 2083 4.8007	2263 4.4194 2266 4.4134	2447 4.0867 2450 4.0815	2633 3.7983 2636 3.7938	15 14
47 48	1905 5.2505 1908 5.2422	2086 4.7937 2089 4.7867	2269 4.4075 2272 4.4015	2453 4.0764 2456 4.0713	2639 3.7893 2642 3.7848	13 12
49	1911 5.2339	2092 4.7798	2275 4.3956	2459 4.0662	2645 3.7804	11
50 51	1914 5.2257 1917 5.2174	2095 4.7729 2098 4.7659	2278 4.3897 2281 4.3838	2462 4.0611 2465 4.0560	2648 3.7760 2651 3.7715	10
52 53	1920 5.2092 1923 5.2011	2101 4.7591 2104 4.7522	2284 4.3779 2287 4.3721	2469 4.0509 2472 4.0459	2655 3.7671 2658 3.7627	8 7
54	1926 5.1929	2107 4.7453	2290 4.3662	2475 4.0408	2661 3.7583	6 5
55 56	1929 5.1848 1932 5.1767	2110 4.7385 2113 4.7317	2293 4.3604 2296 4.3546	2478 4.0358 2481 4.0308	2664 3.7539 2667 3.7495	4
56 57 58 59	1935 5.1686 1938 5.1606	2116 4.7249 2119 4.7181	2299 4:3488 2303 4:3430	2484 4.0257 2487 4.0207	2679 3.7451 2673 3.7408 2676 3.7364	3 2
	1941 5.1526	2123 4.7114	2306 4.3372	2490 4.0158 2493 4.0108	2676 3.7364 2679 3.7321	1
60	1944 5.1446 cot tan	2126 4.7046 cot tan	2309 4.3315 cot tan	cot tan	cot tan	"
-	79°	78°	77°	76°	75°	-
•	1 10	10-	• • •	• •		ľ

•	15°	16°	17°	18°	19°	,
	tan cot		"tan cot	tan cot	tan cot	_
1	2679 3.7321 2683 3.7277	2867 3.4874 2871 3.4836	3057 3.2709 3060 3.2675	3249 3.07 77 3252 3.0746	3443 2.9042 3447 2.9015	60 59
2	2686 3.7234 2689 3.7191	2874 3.4798 2877 3.4760	3064 3.2641 3067 3.2607	3256 3.0716 3259 3.0686	3450 2.8987 3453 2.8960	58 57
4	2692 3.7148 2695 3.7105	2880 3.4722 2883 3.4684	3070 3.2573 3073 3.2539	3262 3.0655 3265 3.0625	3456 2.8933 3460 2.8905	56 55
5 6 7	2698 3.7062 2701 3.7019	2886 3.4646 2890 3.4608	3076 3.2506 3080 3.2472	3269 3.0595 3272 3.0565	3463 2.8878	54 53
8	2704 3.6978	2893 3.4570	3083 3.2438	3275 3.0535	3469 2.8824	52
9 10	2703 3.6933 2711 3.6891	2896 3.4533 2899 3.4495	3086 3.2405 3089 3.2371 3092 3.2338	3278 3.0505 3281 3.0475	3473 2.8797 3476 2.8770	51 50
11 12	2714 3.6848 2717 3.6806	2902 3.4458 2905 3.4420	3092 3.2338 3096 3.2305	3285 3.0445 3288 3.0415	3479 2.8743 3482 2.8716	49 48
13 14	2720 3.6764 2723 3.6722	2908 3.4383 2912 3.4346	3099 3.2272 3102 3.2238	3291 3.0385 3294 3.0356	3486 2.8689 3489 2.8662	47 46
15	2726 3.6680	2915 3.4308			3492 2.8636	45
16 17	2729 3.6638 2733 3.6596	2918 3.4271 2921 3.4234	3105 3.2205 3108 3.2172 3111 3.2139 3115 3.2106	3298 3.0326 3301 3.0296 3304 3.0267	3495 2.8609 3499 2.8582	44 43
18 19	2736 3.6554 2739 3.6512	2924 3.4197 2927 3.4160	3118 3.2073	3307 3.0237 3310 3.0208	3502 2.8556 3505 2.8529	42 41
20 21	2742 3.6470 2745 3.6429 2748 3.6387	2931 3.4124 2934 3.4087 2937 3.4050 2940 3.4014 2943 3.3977	3121 3.2041 3124 3.2008 3127 3.1975 3131 3.1943	3314 3.0178 3317 3.0149	3508 2.8502 3512 2.8476	40 39
21 22 23	2748 3.6387 2751 3.6346	2937 3.4050 2940 3.4014	3127 3.1975 3131 3.1943	3320 3.0120 3323 3.0090 3327 3.0061	3512 2.8476 3515 2.8449 3518 2.8423	38 37
24	2754 3.6305	2943 3.3977	3134 3.1910		3522 2.8397	36
25 26	2758 3.6264 2761 3.6222	2946 3.3941 2949 3.3904	3137 3.1878 3140 3.1845	3330 3.0032 3333 3.0003	3525 2.8370 3528 2.8344	35 34
26 27 28 29	2764 3.6181 2767 3.6140	2953 3.3868 2956 3.3832	3143 3.1813 3147 3.1780	3336 2.9974 3339 2.9945	3531 2.8318 3535 2.8291	33 32
29 30	2770 3.6100 2773 3.6059	2959 3.3796 2962 3.3759	3150 3.1748 3153 3.1716	3343 2.9916 3346 2.9887	3538 2.8265 3541 2.8239	31 30
31 32	2776 3.6018	2965 3.3723 2968 3.3687	3156 3.1684 3159 3.1652	3349 2.9858 3352 2.9829	3544 2.8213 3548 2.8187	29 28
33 34	2780 3.5978 2783 3.5937	2972 3.3652 2975 3.3616	3163 3.1620	3356 2.9800	3551 2.8161	27 26
35	2786 3.5897 2789 3,5856	2978 3.3580	3169 3.1556	3362 2.9743	3558 2.8109	25
36 37	2792 3.5816 2795 3.5776	2981 3.3544 2984 3.3509	3172 3.1524 3175 3.1492 3179 3.1460	3365 2.9714 3369 2.9686	3561 2.8083 3564 2.8057	24 23
38 39	2798 3.5736 2801 3.5696	2987 3.3473 2991 3.3438	3179 3.1460 3182 3.1429	3372 2.9657 3375 2.9629	3567 2.8032 3571 2.8006	22 21
40	2805 3.5656	2994 3.3402	3185 3.1397	3378 2.9600	3574 2.7980	20
41 42	2808 3.5616 2811 3.5576	2997 3.3367 3000 3.3332	3188 3.1366 3191 3.1334 3195 3.1303	3382 2.9572 3385 2.9544 3388 2.9515	3581 2.7929	19 18 17
43	2814 3.5536 2817 3.5497	3003 3.3297	3198 3.1271	3388 2.9515 3391 2.9487	3584 2.7903 3587 2.7878	16
45	2820 3.5457 2823 3.5418	3010 3.3226 3013 3.3191 3016 3.3156 3019 3.3122 3022 3.3087	3201 3.1240 3204 3.1209 3207 3.1178	3395 2.9459 3398 2.9431	3590 2.7852 3594 2.7827	15 14
47	2827 3.5379	3016 3.3156 3019 3.3122	3207 3.1178	3401 2.9403 3404 2.9375	3597 2.7801 3600 2.7776	13 12
49	2833 3.5300		3211 3.1146 3214 3.1115	3408 2. 934 7	3604 2.7751	11
50	2836 3.5261 2839 3.5222	3026 3.3052 3029 3.3017	3217 3.1084 3220 3.1053	3411 2.9319 3414 2.9291 3417 2.9263	3607 2.7725 3610 2.7700	10 9
52 53	2842 3.5183 2845 3.5144	3032 3.2983 3035 3.2948	3223 3.1022 3227 3.0991	3421 2.9235	3613 2.7675 3617 2.7650	87
54 85	2849 3.5105 2852 3.5067	3038 3.2914 3041 3.2880	3230 3.0961 3233 3.0930	3424 2.9208 3427 2 .9180	3620 2.7625 3623 2.7600	6 5
56 57	2855 3.5028 2858 3.4989	3045 3.2845 3048 3.2811	3236 3.0899 3240 3.0868	3430 2.9152 3434 2.9125	3627 2.7575 3630 2.7550	4 3
58 59	2861 3.4951 2864 3.4912	3051 3.2777 3054 3.2743	3243 3.0838 3246 3.0807	3437 2.9097 3440 2.9070	3633 2.7525 3636 2.7500	4 3 2 1
60	2867 3.4912 2867 3.4874			3443 2.9042	3640 2.7475	Ō
	cot tan	cot tan	cot tan	cot tan	cot tan	
•	74°	73°	72°	71°	70°	•

'	20°	21°	22°	23°	24°	_'
	tan cot	tan cot	tan cot	tan cot	tan cot	
0	3640 2.7475 3643 2.7450	3839 2.6051 3842 2.6028	4040 2.4751 4044 2.4730	4245 2.3559 4248 2.3539	4452 2.2460 4456 2.2443 4459 2.2425	5
2 3	3646 2.7425 3650 2.7400	3845 2.6006 3849 2.5983	4047 2.4709 4050 2.4689	4248 2.3539 4252 2.3520 4255 2.3501	4459 2.2425 4463 2.2408	5
4	3653 2.7376	3852 2.5961	4054 2.4668	4258 2.3483	4466 2.2390	5
5	3656 2.7351 3659 2.7326	3855 2.5938 3859 2.5916	4057 2.4648 4061 2.4627 4064 2.4606	4262 2.3464 4265 2.3445	4470 2.2373 4473 2 2355	5
6	3663 2.7302	3859 2.5916 3862 2.5893	4064 2.4606	4269 2.3426	4473 2.2355 4477 2.2338 4480 2.2320	2000
8	3666 2.7277 3669 2.7253	3865 2.5871 3869 2.5848	4067 2.4586 4071 2.4566	4272 2.3407 4276 2.3388	4480 2.2320 4484 2.2303	3
ļĢ	3673 2.7228	3872 2.5826	4074 2.4545	4279 2.3369	4487 2.2286	1
l 1 l 2	3676 2.7204 3679 2.7179	3875 2.5804 3879 2.5782	4078 2.4525 4081 2.4504	4283 2.3351 4286 2.3332	4491 2.2268 4494 2.2251	4
13 14	3683 2.7155 3686 2.7130	3882 2.5759 3885 2.5737	4084 2.4484 4088 2.4464	4289 2.3313 4293 2.3294	4498 2.2234 4501 2.2216	1 4
15	3689 2.7106	3889 2.5715	4091 2.4443	4296 2.3276	4505 2.2199	4
16 17	3693 2.7082 3696 2.7058	3892 2.5693 3895 2.5671	4095 2.4423 4098 2.4403	4300 2.3257 4303 2.3238	4508 2.2182 4512 2.2165	1
18	3699 2.7034	3899 2.5649	4101 2.4383	4307 2.3220	4515 2.2148	4
19 20	3702 2.7009 3706 2.6985	3902 2.5627 3906 2.5605	4105 2.4362 4108 2.4342	4310 2.3201 4314 2.3183	4519 2.2130 4522 2.2113	ľ
12	3709 2.6961	3909 2.5533	4111 2.4322	4317 2.3164	4526 2.2096	
21 22 23	3712 2.6937 3716 2.6913	3912 2.5561 3916 2.5539	4115 2.4302 4118 2.4282	4320 2.3146 4324 2.3127	4529 2.2079 4533 2.2062	۱:
24	3719 2.6889 3722 2.6865	3919 2.5517	4122 2.4262 4125 2.4242	4327 2.3109	4536 2.2045 4540 2.2028	
25 26 27 28 29	3726 2.6841	3922 2.5495 3926 2.5473 3929 2.5452	4129 2.4222	4331 2.3090 4334 2.3072 4338 2.3053 4341 2.3035	4543 2.2011	1 :
27 28	3729 2.6818 3732 2.6794	3929 2.5452 3932 2.5430	4132 2.4202 4135 2.4182	4338 2.3053 4341 2.3035	4547 2.1994 4550 2.1977	ľ
	3736 2.6770	3 936 2 .5408	4139 2.4162	4345 2.3017	4554 2.1960	ŀ
30 31	3739 2.6746 3742 2.6723	3939 2.5386 3942 2.5365	4142 2.4142 4146 2.4122	4348 2.2998 4352 2.2980	4557 2.1943 4561 2.1926	
31 32 33 34	3745 2.6699	3946 2.5343 3949 2.5322	4149 2.4102 4152 2.4083	4355 2.2962 4359 2.2944	4564 2.1909	
34	3749 2.6675 3752 2.6652	3953 2.5300	4156 2.4063	4362 2.2925	4568 2.1892 4571 2.1876	
35 36	3755 2.6628 3759 2.6605	3956 2.5279 3959 2.5257	4159 2.4043 4163 2.4023	4365 2.2907	4575 2.1859	1
37	3762 2.6581	3963 2.5236	4166 2.4004	4369 2.2889 4372 2.2871	4578 2.1842 4582 2.1825	
38 39	3765 2.6558 3769 2.6534	3966 2.5214 3969 2.5193	4169 2.3984 4173 2.3964	4376 2.2853 4379 2.2835	4585 2.1808 4589 2.1792	L
Ю	3772 2.6511	3973 2.5172	4176 2.3945	4383 2.2817	4592 2.1775	
12	3775 2.6488 3779 2.6464	3976 2.5150 3979 2.5129	4180 2.3925 4183 2.3906	4386 2.2799 4390 2.2781	4596 2.1758 4599 2.1742	
12 13 14	3782 2.6441 3785 2.6418	3979 2.5129 3983 2.5108 3986 2.5086	4187 2.3886 4190 2.3867	4393 2.2763 4397 2.2745	4603 2.1725 4607 2.1708	l
15	3789 2.6395	3990 2.5065		4400 2.2727		ŀ
16 17	3792 2.6371 3795 2.6348	3993 2.5044 3996 2.5023	4193 2.3847 4197 2.3828 4200 2.3808	4400 2.2727 4404 2.2709 4407 2.2691	4614 2.1675 4617 2.1659	
8 9	3799 2.6325	4000 2.5002	4204 2.3789	4411 2.2673 4414 2.2655	4621 2.1642	
50	3802 2.6302 3805 2.6279	4003 2.4981 4006 2.4960	4207 2.3770 4210 2.3750	4414 2.2655 4417 2.2637	4624 2.1625 4628 2.1609	ľ
51 52	3809 2.6256 3812 2.6233	4006 2.4960 4010 2.4939 4013/2.4918	4214 2.3731	4421 2 2620	4631 2.1592	ľ
53	3815 2.6210	4017 2.4897	4221 2.3693	4424 2.2602 4428 2.2584 4431 2.2566	4635 2.1576 4638 2.1560	
54 55	3819 2.6187 3822 2.6165	4020 2.4876 4023 2.4855	4224 2.3673		4642 2.1543	
56	3825 2.6142	4027 2.4834	4228 2.3654 4231 2.3635	4435 2.2549 4438 2.2531	4645 2.1527 4649 2.1510	
57 58	3829 2.6119 3832 2.6096	4030 2.4813 4033 2.4792	4234 2.3616 4238 2.3597	4442 2.2513 4445 2.2496	4652 2.1494 4656 2.1478	
59	3835 2.6074	4037 2.4772	4241 2.3578	4449 2.2478	4660 2.14 61	
0	3839 2.6051 cot tan	4040 2.4751 cot tan	4245 2.3559 cot tan	4452 2.2460 cot tan	4663 2.1445 cot tan	
	69°	COU VALL	tot tall	tot tan	cot tan	_

•	25°	26°	27°	28°	29°	,
	tan cot	tan cot	tan cot	tan cot	tan cot	_
0	4663 2.1445	4877 2.0503	5095 1.9626	5317 1.8807	5543 1.8040	60
	4667 2.1429	4881 2.0488	5099 1.9612	5321 1.8794	5547 1.8028	59
2 3 4	4670 2.1413 4674 2.1396	4885 2.0473 4888 2.0458	5103 1.9598 5106 1.9584	5325 1.8781 5328 1.8768	5551 1.8016 5555 1.8003	58 57
5	4677 2.1380	4892 2.0443	5110 1.9570	5332 1.8755	5558 1.7991	56
	4681 2.1364	4895 2.0428	5114 1.9556	5336 1.8741	5562 1.7979	55
6 7 8 9	4684 2.1348 4688 2.1332	4899 2.0413 4903 2.0398 4906 2.0383	5117 1.9542 5121 1.9528	5340 1.8728 5343 1.8715	5566 1.7966 5570 1.7954	54 53
8	4691 2.1315	4906 2.0383	5125 1.9514	5347 1.8702	5574 1.7942	52
9	4695 2.1299	4910 2.0368	5128 1.9500	5351 1.8689	5577 1.7930	51
10	4699 2.1283	4913 2.0353	5132 1.9486	5354 1.8676	5581 1.7917	50
11	4702 2.1267	4917 2.0338	5136 1.9472	5358 1.8663	5585 1.7905	49
12	4706 2.1251	4921 2.0323	5139 1.9458	5362 1.8650	5589 1.7893	48
13	4709 2.1235	4924 2.0308	5143 1.9444	5366 1.8637		47
14	4713 2.1219	4928 2.0293	5147 1.9430	5369 1.8624	5596 1.7868	46
15	4716 2.1203	4931 2.0278	5150 1.9416	5373 1.8611	5600 1.7856	45
16	4720 2.1187	4935 2.0263	5154 1.9402	5377 1.8598	5604 1.7844	44
17	4723 2.1171	4939 2.0248	5158 1.9388	5381 1.8585	5608 1.7832	43
18	4727 2.1155	4942 2.0233	5161 1.9375	5384 1.8572	5612 1.7820	42
19	4731 2.1139	4946 2.0219	5165 1.9361	5388 1.8559	5616 1.7808	41
20	4734 2.1123	4950 2.0204	5169 1.9347	5392 1.8546	5619 1.7796	40
21	4738 2.1107	4953 2.0189	5172 1.9333	5396 1.8533	5623 1.7783	39
22	4741 2.1092	4957 2.0174	5176 1.9319	5399 1.8520	5627 1.7771	38
23	4745 2.1076	4960 2.0160	5180 1.9306	5403 1.8507	5631 1.7759 5635 1.7747	3 7
24	4748 2.1060	4964 2.0145	5184 1.9292	5407 1.8495		3 6
25	4752 2.1044	4968 2.0130	5187 1.9278	5411 1.8482	5639 1.7735	35
26	4755 2.1028	4971 2.0115	5191 1.9265	5415 1.8469	5642 1.7723	34
27	4759 2.1013	4975 2.0101	5195 1.9251	5418 1.8456	5646 1.7711	33
28	4763 2.0997	4979 2.0086	5198 1.9237	5422 1.8443	5650 1.7699	32
29	4766 2.0981	4982 2.0072	5202 1.9223	5426 1.8430	5654 1.7687	31
30	4770 2.0965	4986 2.0057	5206 1.9210	5430 1.8418	5658 1.7675	30
31 32	4770 2.0903 4773 2.0950 4777 2.0934	4989 2.0042 4993 2.0028	5209 1.9196 5213 1.9183	5433 1.8405 5437 1.8392	5662 1.7663 5665 1.7651	29 28
33	4780 2.0918	4997 2.0013	5217 1.9169	5441 1.8379	5669 1.7639	27
34	4784 2.0903	5000 1.9999	5220 1.9155	5445 1.8367	5673 1.7627	26
35	4788 2.0887	5004 1.9984	5224 1.9142	5448 1.8354	5677 1.7615	25
36	4791 2.0872	5008 1.9970	5228 1.9128	5452 1.8341	5681 1.7603	24
37	4795 2.0856	5011 1.9955	5232 1.9115	5456 1.8329	5685 1.7591	23
38	4798 2.0840	5015 1.9941	5235 1.9101	5460 1.8316	5688 1.7579	22
39	4802 2.0825	5019 1.9926	5239 1.9088	5464 1.8303	5692 1.7567	21
40	4806 2.0809	5022 1.9912	5243 1.9074	5467 1.8291	5696 1.7556	20
41	4809 2.0794	5026 1.9897	5246 1.9061	5471 1.8278	5700 1.7544	19
42	4813 2.0778	5029 1.9883	5250 1.9047	5475 1.8265	5704 1.7532	18
43	4816 2.0763	5033 1.9868	5254 1.9034	5479 1.8253	5708 1.7520	17
44	4820 2.0748	5037 1.9854	5258 1.9020	5482 1.8240	5712 1.7508	16
	4823 2.0732	5040 1.9840	5261 1.9007	5486 1.8228	5715 1.7496	15
46	4827 2.0717	5044 1.9825	5265 1.8993	5490 1.8215	5719 1.7485	14
47	4831 2.0701	5048 1.9811	5269 1.8980	5494 1.8202	5723 1.7473	13
48 49	4834 2.0686 4838 2.0671	5051 1.9797 5055 1.9782	5272 1.8967 5276 1.8953	5498 1.8190 5501 1.8177	5715 1.7496 5719 1.7485 5723 1.7473 5727 1.7461 5731 1.7449	12 11
50	4841 2.0655	5059 1.9768	5280 1.8940	5505 1.8165	5735 1.7437	10
51 52 53	4845 2.0640 4849 2.0625	5062 1.9754 5066 1.9740 5070 1.9725	5284 1.8927 5287 1.8913	5509 1.8152 5513 1.8140 5517 1.8127	5739 1.7426 5743 1.7414	9 8 7
54	4852 2.0609 4856 2.0594	5070 1.9725 5073 1.9711	5291 1.8900 5295 1.8887	5520 1.8115	5746 1.7402 5750 1.7391	6
55 56	4859 2.0579 4863 2.0564	5077 1.9697 5081 1.9683	5298 1.8873 5302 1.8860	5524 1.8103 5528 1.8090	5754 1.7379 5758 1.7367	5 4 3 2 1
56 57 58	4867 2.0549 4870 2.0533	5084 1.9669 5088 1.9654	5306 1.8847 5310 1.8834	5532 1.8078 5535 1.8065	5762 1.7355 5766 1.7344	3 2
59	4874 2.0518	5092 1.9640	5313 1.8820	5539 1.8053	5770 1.7332	1
60	4877 2.0503	5095 1.9626	5317 1.8807	5543 1.8040	5774 1.7321	
-	cot tan	cot tan	cot tan	cot tan	cot tan	
•	64°	63°	62°	61°	60°	1

,	3 0°	31°	32°	33°	34°	•
	tan cot					
0	5774 1.7321 5777 1.7309 5781 1.7297	6009 1.6643 6013 1.6632 6017 1.6621	6249 1.6003 6253 1.5993	6494 1.5399 6498 1.5389	6745 1.4826 6749 1.4816	60 59
3 4	5781 1.7297 5785 1.7286	6017 1.6621 6020 1.6610	6257 1.5983 6261 1.5972	6502 1.5379 6506 1.5369	6754 1.4807 6758 1.4798	58 57
	5789 1.7274	6024 1.6599	6265 1.5962	6511 1. 5359	6762 1.4788	56
5	5793 1.7262 5797 1.7251	6028 1.6588 6032 1.6577	6269 1.5952 6273 1.5941 6277 1.5931	6515 1.5350 6519 1.5340	6766 1.4779 6771 1.4770	54 54
6 7 8	5797 1.7251 5801 1.7239 5805 1.7228	6032 1.6577 6036 1.6566 6040 1.6555	6273 1.5941 6277 1.5931 6281 1.5921	6519 1.5340 6523 1.5330 6527 1.5320	6775 1.4761 6779 1.4751	53 52
9	5808 1.7216	6044 1.6545	6285 1.5911	6531 1.5311	6783 1.4742	5
10 11	5812 1.7205 5816 1.7193	6048 1.6534 6052 1.6523	6289 1.5900 6293 1.5890	6536 1.5301 6540 1.5291	6787 1.4733 6792 1.4724	50 49
12 13	5820 1.7182 5824 1.7170	6056 1.6512 6060 1.6501	6293 1.5890 6297 1.5880 6301 1.5869	6544 1.5282	6792 1.4724 6796 1.4715 6800 1.4705	43
14	5828 1.7159	6064 1.6490	6305 1.5859	6548 1.5272 6552 1.5262	6805 1.4 696	4
15 16	5832 1.7147 5836 1.7136	6068 1.6479 6072 1.6469	6310 1.5849 6314 1.5839	6556 1.5253 6560 1.5243	6809 1.4687 6813 1.4678	4
17 18	5840 1.7124	6076 1.6458	6318 1.5829	6565 1.5233	6817 1.4669	4
19	5844 1.7113 5847 1.7102	6080 1.6447 6084 1.6436	6322 1.5818 6326 1.5808	6569 1.5224 6573 1.5214	6822 1.4659 6826 1.4650	4
20	5851 1.7090 5855 1.7079	6088 1.6426 6092 1.6415	6330 1:5798 6334 1.5788	6577 1.5204 6581 1.5195	6830 1.4641 6834 1.4632	4 3
21 22	5859 1.7067	6096 1.6404	6338 1.5778	6585 1.5185	6839 1.4623	3
23 24	5863 1.7056 5867 1.7045	6100 1.6393 6104 1.6383	6342 1.5768 6346 1.5757	6590 1.5175 6594 1.5166	6843 1.4614 6847 1.4605	33
25	5871 1.7033	6108 1.6372	6350 1.5747	6598 1.5156	6851 1.4598	3
26 27	5875 1.7022 5879 1.7011	6112 1.6361 6116 1.6351	6354 1.5737 6358 1.5727	6602 1.5147 6606 1.5137	6856 1.4586 6860 1.4577	3
27 28 29	5883 1.6999 5887 1.6988	6120 1.6340 6124 1.6329	6363 1.5717 6367 1.5707	6610 1.5127 6615 1.5118	6864 1.4568 6869 1.4559	3
30	5890 1.6977	6128 1.6319	6371 1.5697	6619 1 5108	6873 1.4550	1 3
31 32	5894 1.6965 5898 1.6954	6132 1.6308 6136 1.6297	6371 1.5697 6375 1.5687 6379 1.5677	6623 1.5099 6627 1.5089 6631 1.5080	6881 1.4532	2
33 34	5902 1.6943 5906 1.6932	6136 1.6297 6140 1.6287 6144 1.6276	6383 1.5667 6387 1.5657	6631 1.5080 6636 1.5070	6886 1.4523 6890 1.4514	2
35	5910 1.6920	6148 1.6265	6391 1.5647	6640 1.5061	6894 1.4505	12
36 37	5914 1.6909 5918 1.6898	6152 1.6255 6156 1.6244	6395 1.5637 6399 1.5627	6644 1.5051 6648 1.5042	6899 1.4496 6903 1.4487	1
38 39	5922 1.6887 5926 1.6875	6160 1.6234 6164 1.6223	6403 1.5617 6408 1.5607	6652 1.5032 6657 1.5023	6907 1.4478 6911 1.4469	
40	5930 1.6864	6168 1.6212	6412 1.5597	6661 1.5013	6916 1.4460	12
41 42	5934 1.6853 5938 1.6842		6416 1.5587 6420 1.5577	6665 1.5004 6669 1.4994	6920 1.4451 6924 1.4442]
43	5942 1.6831 5945 1.6820	6180 1.6181	6424 1.5567 6428 1.5557	6673 1.4985 6678 1.4975	6929 1.4433 6933 1.4424	
44 45	5945 1.6808	6188 1.6160	6432 1.5547	6682 1.4966	6937 1.4415	li
46 47	5953 1.6797 5957 1.6786	6192 1.6149	6436 1.5537 6440 1.5527	6686 1.4957 6690 1.4947	6942 1.4406 6946 1.4397	1
48	5961 1.6775	6200 1.6128	6445 1.5517 6449 1.5507	6694 1.4938 6699 1.4928	6950 1.4388 6954 1.4379	li
49 50	5965 1.6764 5969 1.6753	6208 1.6107	8453 1 5407	6703 1 4919	6954 1.4379 6959 1.4370	1
51 52	5973 1.6742	6212 1.6097	6457 1.5487 6461 1.5477	6707 1.4910 6711 1.4900 6716 1.4891	6963 1.4361 6967 1.4352	
53	5981 1.6720	6220 1.6076	6465 1.5468	6716 1.4891	6972 1.4344	1
54 55	5985 1.6709 5989 1.6698	6224 1.6066	6469 1.5458 6473 1.5448	6720 1.4882 6724 1.4872	6976 1.4335 6980 1.4326	
56	5993 1.6687	6233 1.6045	6478 1.5438 6482 1.5428	6728 1.4863 6732 1.4854 6737 1.4844	6985 1.4317 6989 1.4308	1
57 58	5997 1.6676 6001 1.6665	6241 1.6024	6486 1.5418	6732 1.4854 6737 1.4844	6993 1.4299	
59 60	6005 1.6654 6009 1.6643	6245 1.6014	6490 1.5408 6494 1.5399	6741 1.4835 6745 1.4826	6998 1.4290 7002 1.4281	
•• •	cot tan	1				
_	59°	58°	57°	56°	55°	-

	85°	36°	87°	38°	89°	
	tan cot	tan cot	tan cot	tan cot	tan cot	
	7002 1.4281 7006 1.4273	7265 1.3764 7270 1.3755	7536 1.3270 7540 1.3262	7813 1.2799 7818 1.2792	8098 1.2349 8103 1.2342	0.5
.	7011 1.4264	7274 1.3747	7545 1.3254	7822 1.2784	8107 1.2334	5
	7015 1.4255 7019 1.4246	7279 1.3739 7283 1.3730	7549 1.3246 7554 1.3238	7827 1.2776 7832 1.2769	8112 1.2327 8117 1.2320	5
	7019 1.4246	7288 1.3722	7558 1.3230	7832 1.2769 7836 1.2761	8117 1.2320	5
3	7028 1.4229	7292 1.3713	· 7563 1.3222	7841 1.2753	8127 1.2305	8
	7032 1.4220 7037 1.4211	7297 1.3705 7301 1.3697	7568 1.3214 7572 1.3206	7846 1.2746 7850 1.2738	8132 1.2298 8136 1.2290	5
	7037 1.4211 7041 1.4202	7301 1.3697 7306 1.3688	7577 1.3198	7850 1.2738 7855 1.2731	8141 1.2283	1
1	7046 1.4193	7310 1.3680	7581 1.3190	7860 1.2723	8146 1.2276	8
	7050 1.4185 7054 1.4176	7314 1.3672	7586 1.3182 7590 1.3175	7865 1.2715 7869 1.2708	8151 1,2268 8156 1.2261	4
	7059 1.4167	7319 1.3663 7323 1.3655	7590 1.3175 7595 1.3167	7869 1.2708 7874 1.2700	8161 1.2254	4
١	7063 1.4158	7328 1.3647	7600 1.3159	7879 1.2693	8165 1.2247	4
١	7067 1.4150 7072 1.4141	7332 1.3638 7337 1.3630	7604 1.3151	7883 1.2685 7888 1.2677	8170 1.2239 8175 1.2232	4
1	7076 1.4132	7337 1.3630 7341 1.3622	7609 1.3143 7613 1.3135	7888 1.2677 7893 1.2670	8175 1.2232 8180 1.2225	4
1	7080 1.4124	7346 1.3613	7618 1.3127	7898 1.2662	8185 1.2218	4
	7085 1.4115 7089 1.4106	7350 1.3605 7355 1.3597	7623 1.3119 7627 1.3111	7902 1.2655 7907 1.2647	8190 1.2210 8195 1.2203	4
1	7094 1.4097	7359 1.3588	7632 1.3103	7912 1.2640	8199 1.2196	13
1	7098 1.4089	7364 1.3580	7636 1.3095	7916 1.2632	8204 1.2189	13
	7102 1.4080 7107 1.4071	7368 1.3572 7373 1.3564	7641 1.3087 7646 1.3079	7921 1.2624 7926 1.2617	8209 1.2181 8214 1.2174	3
1	7111 1.4063	7377 1.3555	7650 1.3072	7931 1.2609	8219 1.2167	là
۱	7115 1.4054	7382 1.3547	7655 1.3064	7935 1.2602	8224 1.2160	13
1	7120 1.4045 7124 1.4037	7386 1.3539 7391 1.3531	7659 1.3056 7664 1.3048	7940 1.2594 7945 1.2587	8229 1.2153 8234 1.2145	200
1	7129 1.4028	7395 1.3522	7669 1.3040	7950 1.2579	8238 1.2138	13
۱	7133 1.4019	7400 1.3514	7673 1.3032	7954 1.2572	8243 1.2131	1
1	7137 1.4011 7142 1.4002	7404 1.3506 7409 1.3498	7678 1.3024 7683 1.3017	7959 1.2564 7964 1.2557	8248 1.2124 8253 1.2117	3
	7146 1.3994	7413 1.3490	7687 1.3009	7969 1.2549	8258 1.2109	1
1	7151 1.3985	7418 1.3481	7692 1.3001	7973 1.2542	8263 1.2102	1
۱	7155 1.3976 7159 1.3968	7422 1.3473 7427 1.3465	7696 1.2993 7701 1.2985	7978 1.2534 7983 1.2527	8268 1.2095 8273 1.2088	
	7164 1.3959	7431 1.3457	7706 1.2977	7988 1.2519	8278 1.2081	1
١	7168 1.3951 7173 1.3942	7431 1.3457 7436 1.3449 7440 1.3440	7710 1.2970 7715 1.2962	7992 1.2512 7997 1.2504	8283 1.2074 8287 1.2066	
	7177 1.3934	7445 1.3432	7720 1.2954	8002 1.2497	8292 1.2059	2
	7181 1.3925	7449 1.3424	7724 1.2946	8007 1.2489	8297 1.2052	1
	7186 1.3916 7190 1.3908	7454 1.3416 7458 1.3408	7729 1.2938 7734 1.2931	8012 1.2482 8016 1.2475	8302 1.2045 8307 1.2038	3
. 1	7195 1.3899	7463 1.3400	7738 1.2923	8021 1.2467	8312 1.2031	j
	7199 1.3891 7203 1.3882 7208 1.3874	7467 1.3392	7743 1.2915	8026 1.2460	8317 1.2024	1
1	7203 1.3882 7208 1.3874	7472 1.3384 7476 1.3375	7747 1.2907 7752 1.2900	8031 1.2452 8035 1.2445	8322 1.2017 8327 1.2009]
	7212 1.3865	7481 1.3367	7757 1.2892	8040 1.2437	8332 1.2002]]
	7217 1.3857	7485 1.3359	7761 1.2884	8045 1.2430	8337 1.1995	1
١	7221 1.3848 7226 1.3840	7490 1.3351 7495 1.3343	7766 1.2876 7771 1.2869	8050 1.2423 8055 1.2415	8342 1.1988 8346 1.1981	1
	7230 1 3831	7499 1.3335	7775 1.2861	8059 1.2408	8351 1.1974	ı
	7234 1.3823 7239 1.3814	7504 1.3327 7508 1.3319	7780 1.2853 7785 1.2846	8064 1.2401 8069 1.2393	8356 1.1967 8361 1.1960	
	7243 1.3806	7513 1.3311	7789 1.2838	8074 1.2386	8366 1.1953	
	7248 1.3798	7517 1.3303	7794 1.2830	8079 1.2378	8371 1.1946	
	7252 1.3789 7257 1.3781	7522 1.3295 7526 1.3287	7799 1.2822 7803 1.2815	8083 1.2371 8088 1.2364	8376 1.1939 8381 1.1932	
	7261 1.3772	7531 1.3278	7808 1.2807	8093 1.2356	8386 1.1925	
	7265 1.3764	7536 1.3270	7813 1.2799	8098 1.2349	8391 1.1918	
	cot tan	cot tan	cot tan	cot tan	cot tan	L
1	54°	53°	52°	51°	50°	
4	•	_				

•	40°	41°	42°	43°	44°	•
	tan cot	tan cot	tan cot	tan cot	tan cot	_
•	8391 1.1918 8396 1.1910	8693 1.1504 8698 1.1497	9004 1.1106 9009 1.1100	9325 1.0724 9331 1.0717	9657 1.0355 9663 1.0349	60 59
1 2 3 4	8401 1.1903 8406 1.1896	8703 1.1490 8708 1.1483	9015 1.1093 9020 1.1087	9336 1.0711 9341 1.0705	9668 1.0343	58 57
4	8411 1.1889	8713 1.1477	9025 1.1080	9347 1.0699	9674 1.0337 9679 1.0331	56
5	8416 1.1882 8421 1.1875	8718 1.1470 8724 1.1463	9030 1.1074 9036 1.1067	9352 1.0692 9358 1.0686	9685 1.0325 9691 1.0319	55
6	8426 1.1868	8729 1.1456	9041 1.1061	9363 1.0680	9696 1.0313	54 53
8	8431 1.1861 8436 1.1854	8734 1.1450 8739 1.1443	9046 1.1054 9052 1.1048	9369 1.0674 9374 1.0668	9702 1.0307 9708 1.0301	52 51
10	8441 1.1847	8744 1.1436	9057 1.1041	9380 1.0661	9713 1.0295	50
11 12	8446 1.1840 8451 1.1833	8749 1.1430 8754 1.1423	9062 1.1035 9067 1.1028	9385 1.0655 9391 1.0649	9719 1.0289 9725 1.0283	49 48
13 14	8456 1.1826 8461 1.1819	8759 1.1416 8765 1.1410	9073 1.1022 9078 1.1016	9396 1.0643 9402 1.0637	9730 1.0277 9736 1.0271	47 46
15	8466 1.1812	8770 1.1403	9083 1.1009	9407 1.0630	9742 1.0265	45
16 17	8471 1.1806 8476 1.1799	8775 1.1396 8780 1.1389	9089 1.1003 9094 1.0996	9413 1.0624 9418 1.0618	9747 1.0259 9753 1.0253	44
18	8481 1.1792	8785 1.1383	9099 1.0990	9424 1.0612	9759 1.0247	42
19 20	8486 1.1785 8491 1.1778	8790 1.1376 8796 1.1369	9105 1.0983 9110 1.0977	9429 1.0606 9435 1.0599	9764 1.0241 9770 1.0235	41
21 22 23	8496 1.1771	8 801 1. 1363	9115 1.0971	9440 1.0593	9776 1.0230	39 38
22 23	8501 1.1764 8506 1.1757	8811 1.1349	9126 1.0958	9446 1.0587 9451 1.0581	9787 1.0218	37
24	8511 1.1750	8816 1.1343	9131 1.0951	9457 1.0575 9462 1.0569	9793 1.0212 9798 1.0206	36 35
25 26	8516 1.1743 8521 1.1736	8821 1.1336 8827 1.1329	9137 1.0945 9142 1.0939	9468 1.0562	9804 1.0200	34
26 27 28 29	8526 1.1729 8531 1.1722	8832 1.1323 8837 1.1316	9147 1.0932 9153 1.0926	9473 1.0556 9479 1.0550	9810 1.0194 9816 1.0188	33 32
	8536 1.1715	8842 1.1310	9158 1.0919	9484 1.0544	9821 1.0182	31
30	8541 1.1708 8546 1.1702	8847 1.1303 8852 1.1296	9163 1.0913 9169 1.0907	9490 1.0538 9495 1.0532	9827 1.0176 9833 1.0170	30 29
31 32	8551 1.1695	8858 1.1290	9174 1.0900	9501 1.0526 9506 1.0519	9833 1.0170 9838 1.0164 9844 1.0158	28 27
33 34	8556 1.1688 8561 1.1681	8863 1.1283 8868 1.1276	9179 1.0894 9185 1.0888	9512 1.0513	9850 1.0152	26
35	8566 1.1674	8873 1.1270 8878 1.1263	9190 1.0881 9195 1.0875	9517 1.0507 9523 1.0501	9856 1.0147 9861 1.0141	25 24
36 37	8571 1.1667 8576 1.1660	8884 1.1257	9201 1.0869	9 528 1. 0495	9867 1.0135	23
38 39	8581 1.1653 8586 1.1647	8889 1.1250 8894 1.1243	9206 1.0862 9212 1.0856	9534. 1.0489 9540 1.0483	9873 1.0129 9879 1.0123	22 21
40	8591 1.1640	8899 1.1237	9217 1.0850	9545 1.0477	9884 1.0117	20
41 42	8596 1.1633 8601 1.1626	8904 1.1230 8910 1.1224	9222 1.0843 9228 1.0837	9551 1.0470 9556 1.0464	9890 1.0111 9896 1.0105	19 18
43 44	8606 1.1619	8915 1.1217 8920 1.1211	9233 1.0831 9239 1.0824	9562 1.0458 9567 1.0452	9902 1.0099 9907 1.0094	17 16
45	8611 1.1612 8617 1.1606	8925 1.1204	9244 1.0818	9573 1.0446	9913 1.0088	15
46 47	8622 1.1599 8627 1.1592	8931 1.1197 8936 1.1191	9249 1.0812 9255 1.0805	9578 1.0440 9584 1.0434	9919 1.0082 9925 1.0076	14 13
48	0000 1 1505	8941 1.1184	9260 1.0799	9590 1.0428	9930 1.0070	12
49 50	8637 1.1578 8642 1.1571	8946 1.1178 8952 1.1171	9266 1.0793 9271 1.0786	9595 1.0422 9601 1.0416	9936 1.0064 9942 1.0058	11
51	8647 1.1565	8957 1.1165	9276 1.0780	9606 1.0410	9948 1.0052	9
52 53	8652 1.1558 8657 1.1551	8962 1.1158 8967 1.1152	9282 1.0774 9287 1.0768	9612 1.0404 9618 1.0398	9954 1.0047 9959 1.0041	87
54	8662 1.1544	8972 1.1145	9293 1.0761	9623 1.0392	9965 1.0035	6
55 56	8667 1.1538 8672 1.1531	8978 1.1139 8983 1.1132	9298 1.0755 9303 1.0749	9629 1.0385 9634 1.0379	9971 1.0029 9977 1.0023	5 4
57 58	8678 1.1524 8683 1.1517	8988 1.1126 8994 1.1119	9309 1.0742 9314 1.0736	9640 1.0373 9646 1.0367	9983 1.0017 £988 1.0012	3 2
59	8688 1.1510	8999 1.1113	9320 1.0730	9651 1.0361	9994 1.0006	1
60	8693 1.1504	9004 1.1106	9325 1.0724	9657 1.0355	1.000 1.0000	0
	cot tan	cot tan	cot tan	cot tan	cot tan	
•	49°	48 °	47°	46°	45°	•

ANSWERS

Ex. 1:

- 1. 71/3 ft. 2. 43'2" 3. 23,760 ft. per min. 4. 184.5 sq. ft. 5. 60 mi. per hr. 6. 10 gal. 7. \$3.36 8. 20 ft./sec. 9. 69.4 sq. ft. 11. 8.32 lb. 10. .134 cu. ft.; 4.2 cu. ft. 12. 12,480 lb. 14. 84,000 lb. 15. 600 cu. ft./min.
- 13. 40 cu. ft.

Ex. 2:

2. 1.8 in. 1. 8.75 oz. 3. 37.5 cm. 4. 5.4 kg. *5*. 20″ 6. 165 lb. 7. 162.5 mm. 8. 226.8 gm. 9. 77.4 kg. 10. 5'11.2" 11. 1900 cc. 12. 10.6 qt. 13. 1.59 pt. 14. 7.61. 15. 1300 sq. cm.

Ex. 3:

1. 24/64"; 36/16"; 52/32"; 652/64" 2. 4½ eighths; ½6" more; ¾6" less 3. 4%16; 26%16; 51%16; 12%16 **4.** 23 5. 58/16; 116/32 6. No; yes; 34, 78, 23/4, 21/16

Ex. 4:

I. 15/12 2. 1% 3. 134 4. 15/16 5. 8% 8. 817/32 9. 2% 6. 6¹⁵/16 7. 85/16 10. 23/16 13. 529/32" 12. 115/32 14. 29%" 15. 801/4" 11. 764 18. 5%"; %" 16. 1%4" 17. 11/8"; 21/16"; 11/16" 19. 171/16" 20. 105/16"

Ex. 5:

3. 78 I. 31/16 2. 87 4. 5½ 5. 8 7. 160.3 gal. 8. 5¹¹/₁₆" 9. 2¾" 10. 19 11. 282¾ lb. 12. 55

Ex. 6:

- 5. 0.100 3. 0.000**7** *4*. 0.00425
- 6. Three hundred seventy-nine and two-tenth thousandths.
- 7. Six-tenth thousandths.
- 8. Two hundred and two-tenth thousandths.
- 9. Seventy and one-half thousandths.
- 10. Two hundred eighty-one and six-tenth thousandths.
- 11. Ninety-six thousandths.
- 12. Four hundred forty-four and four-tenth thousandths.
- 13. Fifteen and eight-tenth thousandths.
- 14. One-quarter thousandth.

Ex. 7:

- 3. 1.192" 1. 2.5175" **2.** 2.3758" **4**. .6175‴ 7. 1.372" 8. 4.214"; 1.81" 5. .694" **6.** 4.3917"
- 9. 1.503"; 3.678" 10. .0007" 11. .239" 12. 1.444"; 2.786"; .7883"

Ex. 8:

1. 5.95" 3. .682" 4. 216.5 lb. 5. .108" 2. 445.09 lb. 6. 7.57 lb. 7. .648′′ 8. 139.7 cal. **9.** \$336.86 10. .10752"

Ex. 9:

1. 73.5 cu. ft. 2. 30.5 cu. ft. 3. 16.61 cm. 4. 36 5. 5.438" 6. 96

Ex. 10:

- *1*. .125 3. .4375 **2.** .09375 5. .28125 *4*. .234375 6. .9375 7. .84375 8. .6875 9. 3.142857 10. .555556
- 11. .9230769 12. .181818 13. .171875 14. .765625 15. .208333 18. ¹³/₁₆ 19. 1/18 *16.* .19531 17. 1/16 20. 1/320 21. ¹³/₃₂ 22. ²⁹/₃₂ 25. 17/32 23. %4 24. ⁵⁹/₆₄

Ex. 11:

- 7. (a) $\frac{7}{32}$ (b) $\frac{27}{32}$ (c) $\frac{3}{32}$ 2. (a) $\frac{31}{64}$ (b) $\frac{11}{64}$ (c) $\frac{51}{64}$
- 3. 1.3866 to 1.3946; 6.246 to 6.254; .961 to .969; 1.038 to 1.046
- 4. .88125 to .93125; 1.13125 to 1.18125; 1.1625 to 1.2125; .5375 to .5875; 2.100 to 2.150

Ex. 12:

- 1. .908''; .035''2. x=2%'', y=244''; x=2.640'', y=2.2575''3. $^{13}\!\!46''$, $^{211}\!\!46''$, $^{35}\!\!82''$, $^{13}\!\!46''$ 4. .762''; $^{2.637''}$; $^{3.258''}$; $^{1.141''}$
- 5. At least .003", but not more than .007"

Ex. 13:

- 1. (a) .465 (b) .904 (c) .595 (d).132(e) .022 (f) .991 **2.** (a) .3473 (b) .8839

- (c) .4662
- (d).2114
- (e) .5776
- (f) .6241

Ex. 14:

- 6. .1008", .200", .133" 8. 2.000", .1002", .500", .107"

- 1. .1004", .144", .150"
 2. .1002", .350", .103"

 3. .1005", .200", .126"
 4. .550", .116"

 5. .1002", .150"; .108", .040"
 6. .1008", .200", .133"

 7. 3.000", .1001", .700", .106"
 8. 2.000", .1002", .500", .107"

 9. 1.000", .1009", .650", .103"

 10. 4.000", 3.000", 1.000", .900", .500", .140", .1002"

 11. 4.000", 3.000", .144", .050", .1004"
 12. 3.000", .1008", .800", .109"

Ex. 15:

- 1. 57.22 lb. 2. 94.6 H.P. 3. 2769 r.p.m.
- 5. 7½ lb. 4. 90 H.P. 6. \$12.04; \$8.74 7. 21 lb.; 40½ lb.; 88½ lb. 8. 27.5 lb. 9. 6 pieces
- 10. 4.728" and 4.872" 11. 217½ lb.; 797½ lb.; 435 lb.

Ex. 16:

- 3. 12% 1. 16²/₃% 2. 15% 4. 25.7%
- 6. 12½% 5. 4.5% 7. 40% 8. 1.6% 9. .0332% 10. 25% 11. 1.8% 12. 8.6%

Ex. 17:

1. 156; 195 2. 22.5" 3. 1000 ft. 4. 88 lb. 5. \$160,000 6. \$48.50

Ex. 18:

 1. \$10.80
 2. \$1.60
 3. 20%
 4. \$70
 5. 12½%

 6. \$22,400
 7. 3.6 oz.
 8. 63%
 9. 390 cu. ft. 10. 31%%

 11. 368
 12. 4.2%
 13. \$560
 14. \$115.63
 15. \$120

Ex. 19:

 1. 2:3
 2. 1:6
 3. 2:3

 4. 8:19
 5. 13:17
 6. 17½"

 7. 15:23
 8. 7 in.
 9. .04 cm.

 10. 7 in.
 9. .04 cm.

Ex. 20:

 1. 5:2; 2:5
 2. 943:1000
 3. 17½", 24½"
 4. 30°, 60°, 90°

 5. 19 liters
 6. 17.32"; 3"
 7. 1:4; 55
 8. 200.26 cm.

 9. 18 lb.
 10. 300, 700, 1000
 11. .88
 12. 460 lb.

 13. 1:4
 14. 2:5; 5:3; 30%
 15. 5:8; 2:5; 33½%

Ex. 21:

6. 14"×24½" 7. 3¼"×4½" 8. 8.17" 9. 14'×23' 10. 27'×37½' 11. 37½ ft. 12. 2½"

13. 1"=1'; 1"=10'; 3"; 12'; 10"; 1"=2' 14. 3½'×7'

15. L.R., 12'×20'; Dinette, 9½'×10'; B.R., 11½'×17'; Alcove, 8½'×12½'

Ex. 22:

 1. 20
 2. 40
 3. 21
 4. 20
 5. 12
 6. 27

 7. 9
 8. 42
 9. 6
 10. 24
 11. 6
 12. 28

Ex. 23:

 1. 1.8"
 2. \$56
 3. 525 pieces
 4. 2380 mi.

 5. 525 ohms
 6. 780 lb.
 7. 42 ft.; 250 lb.
 8. 326%; 642.9

 9. 288 cu. ft.; 125 lb.
 10. .56 mi. nearer

Ex. 24:

r. $C_2=12; R_2=60$ 2. 576 cu. in.; 72 lb. per sq. in.3. $w_2=3$ lb.; $d_2=8''$ 4. .00245. 24 r.p.m.6. 24''7. 700 r.p.m.8. 13 teeth9. 2500 r.p.m.

10. 27"

Ex. 25:

- 1. Twice one number increased by three times another number.
- 2. Five times one number diminished by half another number.
- 3. One number decreased by a second and increased by a third, and the result divided by three.
- 4. Two-thirds of a number increased by eight.
- 5. One number decreased by the reciprocal of another number.
- 6. Five times the product of two numbers.
- 7. The difference between two numbers divided by twice a third number.
- 8. Nine-fifths of a number increased by thirty-two.
- 9. Twice the product of the length by the width added to twice the product of the length and height, added to twice the product of the width and height.
- 10. The difference of two numbers divided by the difference of two other numbers.

Ex. 26:

 1. 11.4
 2. 10.33
 3. 90

 4. 3.586
 5. 179.7
 6. .0689

 7. 211.1
 8. 2, 3, 4, 5, 7½
 9. 0, 8, 16, 24, 32

 20. 3, 6, 7½, 9, 18
 11. 0, ¼, ½, ¾, 1¼
 12. 2½, 5½, 8, 10¾, 16

 13. ½, 2, 3½, 4½, 6¾
 14. 0, .32, .64, 3.19
 15. 0, 4½, 9, 18, 45

Ex. 27:

1.
$$+6$$
; $+38$; 0 ; -9 ; -22 ; -12 ; $+12$ 2. $+23$; $+13$; -6 ; 0 ; -2 ; -36 ; 0 ; -63 ; $+60$; -60 ; $+2$; $+6.2$; $-72k$; $+30m$; $-12a$; $-48r$
4. -9 ; -9 ; $+3$; $+12$; -2 ; $+1$; -2 ; $-8/a$; $-8x$

Ex. 28:

1. 21p; 26r; 9m; 8.6h; —22½x 2. 4k; —6a; 26xy; —36lw; +2½ab 3. 34x 4. 26k 5. 4h+4l+4w 6. 12e 7. 8¼k 8. 9d

Ex. 29:

- j. 32m; 30k; 15pq; 12abh; $12a^3b$; 66h; $\frac{1}{3}st$; $5r^2h$; $\frac{4}{3}R^3$; $7.2a^2t^3$; $12a^3b^3$; $5x^7$; m^5 ; $6x^2y^2$; $\frac{1}{3}a^5$
- 2. 7m; 8; 24; 3/x; $7\frac{1}{2}k$; 7y; $12a^2/b$; 5; $3r/s^3$; $-8d^2/c$; 2Rh; $-2a^2b^2$

Ex. 30:

1.
$$2l+2w$$
 2. $ka+kb-kc$
 3. $a+nd-d$

 4. $lR+lr$
 5. $P+PRT$
 6. $S=\frac{na}{2}+\frac{nl}{2}$

 7. $\frac{hB}{2}+\frac{hb}{2}$
 8. $\pi R^2-\pi r^2$
 9. Lt_0-Lt_1

 10. $2\pi rl+2\pi r^2$
 11. $na+\frac{n^2d}{2}-\frac{nd}{2}$
 12. $V=\frac{hb_1}{6}+\frac{hb_2}{6}+\frac{hb_2}{6}+\frac{hh}{6}$

 13. p (1+i)
 14. h ($p-q$)
 15. l^2 ($R+r$)

 16. $2a$ ($b-c$)
 17. P (1+rt)
 18. $\frac{1}{2}h$ (B_1+B_2)

 19. πD ($l+1$)
 20. $2\pi R$ ($l+R$)
 21. 100; 20

 22. 21.58
 23. 5625
 24. 8448

Ex. 31:

<i>1</i> . 64	5. 1	g. ½	13. 27/64
2. 256	6 . 27	10. %	140001
3. 216	7. 400	11. ½4	15000001
4. 1728	<i>8</i> . 343	12. ½100	16000001

Ex. 32:

LX. JZ.		
<i>1</i> . 3,400,000	4. 430,000,000,000	7. 862,000,000
2. 6,200,000,000	5. 5,200,000	8. 24,630,000,000,000
3. 91,000,000,000	6. 1,380,000,000,000	9000035
1000000023	13. 37×10^6	16. 4.9×10°
<i>11.</i> .0000000049	14. 5.8×10^6	17. 4×10^{-5}
12000000000326	15. 12.4×10^6	18. 2.8×10^{-7}
19. 3.92×10^{-4}	20. 7.6×10^{-10}	21. 5,882,500,000,000
$22.58.93 \times 10^{-5}$		

Ex. 33:

1.
$$\sqrt[3]{a}$$
; $\sqrt[4]{x}$; $\sqrt{5a}$; $\sqrt[3]{p^2}$; $\sqrt{A^3}$; \sqrt{mn}
2. $p^{\frac{1}{4}}$; $k^{\frac{1}{4}}$; $a^{\frac{2}{4}}$; $(10x)^{\frac{1}{4}}$; $\left(\frac{2s}{g}\right)^{\frac{1}{4}}$; $\left(\frac{A}{\pi}\right)^{\frac{1}{4}}$
3. 12; 1½; 8; 4; 6a; 12; 216; 4,000,000
4. ½; 8; 9; .2; 16; 2; .3; 8; ½; .01; $\frac{1}{25x^2}$; $\frac{1}{4a^2}$

Ex. 34:

1. 364 in.	2. 37½ in.	3. 456	4. 64.4°
5. \$510	<i>6</i> . 2.45	7. 200,000	<i>8</i> . 15.84
9. 59,040	10. 26.4 cal.	11. 153.6 H.P.	12. 128,060 sq. ft.

Ex. 35:

<i>I</i> . 13	2. 32 9. 320	335	4. 20	5. 12	6. 15
7. 14	<i>8</i> . 320	<i>9</i> . 12	10. 36	11. 16	12. 160

Ex. 36:

1.
$$l = \frac{A}{w}$$
 2. $M = DV$ 3. $T = \frac{D}{R}$ 4. $R = \frac{E}{l}$
5. $R = \frac{C}{2\pi}$ 6. $s = \frac{d}{1.4}$ 7. $P = \frac{kT}{V}$ 8. $T = \frac{l}{PR}$
9. $h = \frac{2A}{b}$ 10. $r = \frac{S}{2\pi h}$ 11. $w_2 = \frac{l_1 w_1}{l_2}$ 12. $t^2 = \frac{2S}{g}$

Ex. 37:

ı. 22	2. 14	3. 38	4 . 95	5. 14	<i>6</i> . 36
7. 3½	8. 10.7	9. 2.1	10. 9.25	11. 22.5	12. 38.3

Ex. 38:

3.
$$\frac{n-p}{k}$$

$$12D-TL$$

5.
$$\frac{P-2l}{2}$$

6.
$$\frac{V-E}{r}$$

1. 2 2. 4 3.
$$\frac{n-p}{k}$$
 4. $\frac{C-q}{4}$ 5. $\frac{P-2l}{2}$ 6. $\frac{V-E}{r}$ 7. $\frac{12D-TL}{12}$ 8. $\frac{V-v_0}{g}$

8.
$$\frac{V - v_0}{\rho}$$

9.
$$\frac{2A-bh}{h}$$

10.
$$\frac{A-P}{PT}$$

$$l = \frac{l-a}{n-1}$$

13.
$$\frac{DL}{2\pi}$$

14.
$$NW+W; \frac{s}{N+1}$$

15.
$$\frac{FRg}{v^2}$$
; $\frac{Wv^2}{gF}$

9.
$$\frac{2A-bh}{h}$$
 10. $\frac{A-P}{PT}$ 11. $\frac{l-a}{n-1}$ 12. $N-2PC$
13. $\frac{DL}{2\pi}$ 14. $NW+W$; $\frac{s}{N+1}$ 15. $\frac{FRg}{v^2}$; $\frac{Wv^2}{gF}$ 16. $\frac{Q(t_1-t_0)+wh}{w}$

Ex. 39:

Ex. 40:

Ex. 41:

$$v = \sqrt{\frac{2E}{m}}$$

2.
$$t = \sqrt{\frac{2v}{g}}$$

3.
$$h = \frac{2m^2}{3}$$

$$4. h = \frac{s}{2} \sqrt{3}$$

$$5. \ s = \sqrt{\frac{4A}{\sqrt{3}}}$$

$$6. R = \sqrt{\frac{3V}{\pi h}}$$

7.
$$C = \frac{1}{4\pi^2 f^2 L}$$

8.
$$C = \sqrt{\frac{6l}{\pi ab}}$$

9.
$$v=10\sqrt{\frac{11gP}{W}}$$

10.
$$R = \frac{1}{C} \sqrt{E^2 - (2\pi nLC)^2}$$

11.
$$h = \frac{.36P^2}{A^2}$$

Ex. 42:

Ex. 43:

- 1. Doubled; halved; divided by 10; multiplied by 1½; divided by 8
- 2. Multiplied by 9; divided by 6; constant; multiplied by 4
- 3. V decreases; P decreases; P is doubled; V is divided by 3; P is divided by 5
- 4. Multiplied by 4; divided by 9; multiplied by 25; divided by 100

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Ex. 48:

 1. 2.9694
 2. 2.6112
 3. 9.7024—10

 5. 6.7210—10
 6. 5.8082
 7. .9051

 9. 9.8408—10
 10. 6.6532—10
 11. 3.6817

 8. 7.5328—10

12. 2.3746

Ex. 49:

 1. 24.02
 2. 4.397
 3. 265.3
 4. .4116
 5. 25.06
 6. .1996

 7. 5.788
 8. .02619
 9. 276.4
 10. 52,663
 11. .008134
 12. 1112

Ex. 50:

Ex. 51:

3. .05604 *i*. 9.110 **2.** 3.894 *4*. 2.116 *5*. 15.78 7. 1.486 8. 65,000 9. .01985 10. 19,620 12. 10.72 13. 2.466 14. 4.444 15. 5.46 in. *6*. 2.222 *11*. 465.8

Ex. 52:

 1. 1.796
 2. 13.75
 3. 1.181
 4. 4.166
 5. 2.56

 6. 1.14
 7. 1.79
 8. 47.9
 9. 18.3 yr. 10. \$678.70; 4.3 yr.

Ex. 53:

 1. 950
 2. 565
 3. 57.4
 4. .231
 5. 123.5
 6. 116.1
 7. 710

 8. 4.03
 9. 38.3
 10. 4.16
 11. 79.2
 12. 1.44
 13. 5.21
 14. 5.12

Ex. 54:

2. 4.98 3. 8.4 4. 11.7 5. 2.87 6. .92 8. .253 9. 58.7 10. .07 11. 1.75 12. .087 1. 6.63 **7.** .0179

Ex. 55:

r. 51°; 67½°; 45°40′; 22°18′48″

2. 148°; 135°; 90°; 58°; 122°31′; 19°15′12″

3. 85°20′ 4. 100° 5. 85° 6. 56°; 34° 7. 34° 8. 50°

Ex. 56:

z. 142°; 68°; 25° 3. 120°; 58°; 360° 2. $x=14^{\circ}$; $y=166^{\circ}$; $z=76^{\circ}$ 4. 115°; 68°; 130°; 68°; 132°

5. 64°45′

7. AM, MC, AB; BC, BM, BM

6. 133° 8. OR, point O, OS; OM, OB, OP

Ex. 57:

1. 75° 24′ 2. 16° 3. 45° 27′ 4. 28° 35′ 50″ 5. 64° 38′ 6. 109° 12′

Ex. 58:

1. 12.04 in. 2. 20.6 ft. 3. 11.8 in. 4. 6.4 in. 5. 22.4 in. 6. 8.9 in. 7. 7.2 in.; 10.8 in. 8. 22'9" 9. 5.66 in. 10. 9.798 in.

Ex. 59:

1. 200° 2. 215° 3. 158° 5. $\widehat{AB} = 40^{\circ}$; $\widehat{DC} = 40^{\circ}$; $\widehat{BC} = 220^{\circ}$ 6. $\angle P = 95^{\circ}$; $\angle Q = 65^{\circ}$; $\angle R = 85^{\circ}$: $\angle S = 115^{\circ}$

Ex. 60:

- 4. 4.58 in.; $x = \frac{1}{2}d\sqrt{2}$
- 7. 9.05 in.

1. 15.5 in.

- 10. 288 times
- 13. 5.66"
- 16. 1½ revolutions
- 19. 1.06"
- 22. 13.13 in.
- 25. 110 ft.

- 2. $17^{\circ} 10'; \alpha = \frac{\beta}{2}$
- 5. 220 ft. per sec.
- 8. $\phi = 57^{\circ} 30'; \phi = 2a$
- 11. 1.225"; $y=s\sqrt{2}$ 14. 54°
- 17. $k = \frac{D}{2}\sqrt{3}$; 2.70"
- 20. 2263 ft. per min.

2. 22.2 sq. in.

8. 26.5 sq. in.

14. 17.8 sq. in.

11. 2400 sq. rd.; 15A.

2. 10.63 in.

5. 2:3; 4:9 8. 22.2 sq. in.

11. 3.4 sq. in.

14. 50.3 sq. in.

17. 40% 20. 209.3 sq. in.

2. 136 sq. ft. 5. 24.75 cu. in.

8. 450 sq. ft.

14. 156.8 cu. in.

20. 6,594 sq. ft.

11. 125

17. 12 in.

5. 2 sq. in.

23. 17.34 in.

- 3. 9.899 in.
- 6. 160 r.p.m.
- 9. 14.14"; 44.44"
- 12. Twice as long

3. 61.2 sq. in. 6. 396 sq. ft.

9. 896 sq. ft.

12. 320 sq. ft.

3. 366.7 sq. in.

6. 17.3%

9. 36.5%

18. 10 in.

12. 10.1 sq. in.

3. 46.1 cu. ft.

12. 11.7 cu. in.

15. 2282.8 ft.

18. 5,715 lb.

21. 29.2 lb.

6. \$27.20

9. 12½ lb.

15. 21,384 lb.

15. 2.59 sq. in.

- 15. 6"
- 18. 50.3 ft.
- 21. 3 in.
- 24. 23.6 in.

Ex. 64:

- 1. 42.4 sq. in. 4. 288 sq. in.
- 7. 36 sq. in.
- 10. 176 sq. in.
- 13. 56 sq. in.
- Ex. 65:
 - 1. 3.14 sq. in.
 - 4. 245.6 sq. in.
 - 7. 6.48 sq. in.
- 10. 7.2 sq. in. 13. 484 sq. in.
- 16. 3 in.
- 19. 12.57 sq. in.; 11.78 sq. in.
- Ex. 66:
- r. 72 lb. 4. 6.29 cu. in.; 1.95 lb.
- 7. 38.29 lb.
- 10. 37.4 gal.
- 13. 28.9 cu. in.
- 16. 6.9 cu. yd.
- 19. 6.48 in.
- 22. 33,880 cu. yd.
- Ex. 67:
 - 1. 4.8 gal.
- 2. 14.5 cu. yd.
- 3. 3,014 cu. cm.
- 4. 331/3%

- 5. 847.8 sq. in.
- 6. 242.5 cu. in.
- 7. 187.7 cu. ft.
- 8. 44.9 cu. yd.

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9. 990 sq. in. 10. 7.07 cu. ft. 13. 200.8 cu. in. 14. 1:4

```
15. 122,033 gal. 16. 3.6 cu. in.
Ex. 68:
1. 80 in.
                         2. 108 sq. ft.
                                              3. BD=8.94; AB=12.00
                                              6. (a) 3.2", 12.8"; (b) 16"
4. AC=15; BC=20
                          5. 135 ft.
7. (a) 7.2"; (b) 9.6"; 5.4"
                                              8. 12" and 15", respectively
Ex. 69:
 1. Half; one-fourth
                                                          2. 16\pi, or 50.24''
 3. Area, 4 times; volume, 8 times
                                                          4. 3:4; 9:16
 5. 28.28 in.
 6. Circumference, 10% less; area, 19% less
                                           9. 125%
                      8. 9:16
                                                               10. 5.19 to 1
 7. 10 in.
11. L.A.=401.9 sq. in.; V=927.9 cu. in.
                                                         12. 56.25% increase
13. T.A.=195.7 sq. in.; V=169.4 cu. in.
                                                         14. 12 sq. in.
15. 72.8%
                                                         16. 125%
17. Twice as large
                                                         18. 400 times larger
19. 4 times; 4 times
                                                         20. 125%
Ex. 70:
                                                    3. 12.16; 80° 32′; 18° 58′
                         2. 18° 26′
 1. 26.3 in.
                                                    6. 36° 52′
 4. 176.3 ft.
                          5. 4.83
Ex. 71:
                          2. 40.0"; 24° 43'; 130° 34'
                                                            3. 21.47"; 67° 58°
 1. 24.8 in.
                                                           6. 7.46"; 7.73"
9. 4.33"
                          5. 71° 47′; 36° 26′; 15.2 in.
 4. 3.39-inch square
 7. 10.77"; 81° 18'
                          8. 3.696"
10. 12.8"; 15.8"
                                                           12. 59° 30′; 1.89″
                         11. 10.77'; 27.58'
                         14. 1.805"
                                                           15. 92° 48′
13. .343<sup>"</sup>
Ex. 72:
1. 167.7 ft. per min.
                                       2. 212.13 mi. per hr. N.; same for E.
3. 79.5 lb.; 127.2 lb.
                                       4. 459.6 lb.; 385.7 lb.
5. 456.75 lb.; 203.35 lb.
                                       6. 45.3 ft. per sec.; 21.3 ft. per sec.
7. 1000 lb.; 36° 52' with the horizontal
                                                  8. 176.78 lb.
Ex. 73:
                       10.39"
                                              3. 4.50"
                                                                     4. 20.5"
z. 5.358"
Ex. 74:
                            2. 26° 59′
z. 5° 12′
                                                         3. 33°; .5924"
                            5. 2.5584"
                                                         6. 25° 22′; 12° 50′
4. 33° 40′
Ex. 75:
                                            3. 5.5"
 1. 6.96"
                      2. 3.33"
                                                                  4. 1.46"
                      6. 2.55"; 3.56"
                                            7. .048"
5. 4.402<sup>"</sup>
                                                                  8. 39° 58′
                                           11. 73° 44'
                                                                12. .65"
                     10. .96"
g. 1.06"
```

11. 87.5 sq. cm. 12. 268.7 cu. in.

Ex. 76:

1.
$$a=13.6$$
"; $b=16.4$ "; $C=82^{\circ}$ 50' 2. $a=31.4$ "; $c=46.1$ "; $B=28^{\circ}$ 50' 3. $b=25.7$ "; $c=28.5$ "; $C=79^{\circ}$ 3' 4. $b=11.79$ "; $A=94^{\circ}$ 5'; $C=38^{\circ}$ 35'

5. c=29.72''; $A=28^{\circ} 25'$; $B=16^{\circ} 35'$

Ex. 77:

1. c=30.4"; C=82° 32'; B=31° 28'

2. $A=31^{\circ} 35'$; $B=38^{\circ} 57'$; $C=109^{\circ} 28'$

3. a=4.3''; $A=46^{\circ}$ 15'; $C=23^{\circ}$ 45'

4. A=55° 17′; B=39° 37′; C=85° 6′

5. b=21.5''; $B=96^{\circ} 17'$; $C=56^{\circ} 13'$

Ex. 78:

1. 115.97 sq. in.

2. 430.98 sq. in. 5. 403.1 sq. in. 3. 1175.6 sq. cm. 6. $x=17^{\circ} 21'$; $y=107^{\circ} 21'$

4. 4.26 in. 7. 5.75 in.

8. 40.9 ft.

9. 1.53 in.

10. 82° 6'; 97° 54'

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